



# Everest Elite

## Model: 1500MWC

(BOXES: 1501, 1504, 1506,  
1509N, 1509W, 1514, 1528,  
1529, 1535N-1, 1535N-2, 1537,  
1539, 1540, 7' Turbo Tube Slide  
Box, & Slide Box)

Stained Post Option  
BOXES: 1533, 1534,  
1522, 1541

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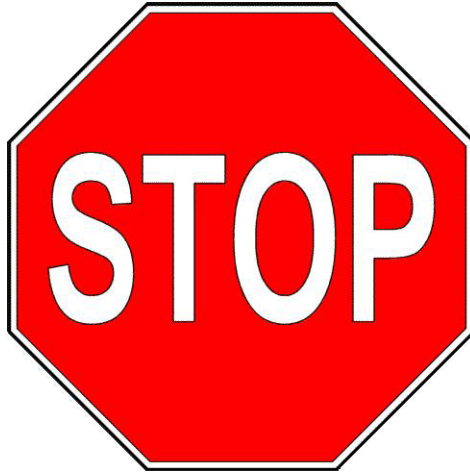


51-1091

166 Etowah Industrial Court  
Canton, GA 30114

[www.gorillaplaysets.com](http://www.gorillaplaysets.com)

REV: 2-14-2020



Please inspect and inventory all parts immediately upon accepting delivery. Use the inventory pages in the manual to make sure you have received all necessary parts. The quickest method to get any parts that are missing or damaged is to use our “Quick Response Center” located at:

**[www.gorillaplaysets.com/support](http://www.gorillaplaysets.com/support)**

DO NOT RETURN THIS PRODUCT TO THE RETAILER OR CONTACT THE RETAILER DIRECTLY. THE RETAILER DOES NOT STOCK COMPONENTS.

PLEASE RETAIN ALL INSTRUCTIONS FOR FUTURE REFERENCE. KEEP THEM IN A SAFE PLACE WHERE YOU CAN REFER TO THEM AS NEEDED. CHECK FOR REVISED INSTRUCTIONS AT:

**[www.gorillaplaysets.com/manuals](http://www.gorillaplaysets.com/manuals)**



## GORILLA PLAYSETS WARRANTY – 2020

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Gorilla Playsets® (“Gorilla”) warrants its play sets to be free from defects in workmanship and materials, under normal use and conditions, for 10 years for above ground structural wood components and for one year for all other components (e.g., swings, hardware, plastics, tarps, rope ladder, etc.).

Gorilla warrants all remaining products, including but not limited to its, Malibu Playhouse, Free Standing Swing Set, Free Standing Tire Swing, See-Saw, Children’s Picnic Table with Umbrella, Play-Zee-Bo™, Cedar Toy Chest, Interlocking Sandbox and spring riders to be free from defects in workmanship and materials, under normal use and conditions, for a period of 1 year.

**Cosmetic imperfections and natural tendencies of wood such as peeling, splintering, warping, seasonal checking or cracking, knots or knot holes, etc. are normal characteristics of all outdoor wooden play equipment and are not covered by this warranty. Checks or cracks in wood components that do not affect the intended function of the part, piece or overall swing set are not covered under this warranty.**

Wood rot or decay that develops because the product was installed in an area with poor drainage is not covered under this warranty. Lumber that has been damaged by wood boring bees, or conditions that develop as a result of faulty or improper installation of the product, are not covered by this warranty. Fading of stain, discoloration or mold on any wood part or accessory is not covered by this warranty. Cracks in plastic components, surface rust on hardware and chips on powder coated materials are not considered defects in material as long as they do not affect the functionality or structural integrity of the part or component.

It is the owner’s responsibility to maintain the swing set. **This includes but is not limited to staining and sealing the lumber as needed and regular inspection to be sure all hardware is tight.** Instructions for proper maintenance can be found on Gorilla’s website. Imperfections or conditions that develop because of a failure to properly maintain the swing set are not covered by this warranty.

Gorilla will, at its discretion, replace any above ground part within the stated warranty period that is defective in workmanship or materials. This decision is subject to verification of the defect, which, at Gorilla’s discretion, may be accomplished by submitting photographs or by delivery of the defective part to Gorilla Playsets • 166 Etowah Industrial Ct. • Canton, GA 30114 • 1-800-882-0272 Monday to Friday 9AM-5PM EST. Any warranty claim must include proof of purchase, including the date of purchase. **In addition, within the first 30 days from the date of purchase, Gorilla will replace any parts discovered to be missing from or damaged in the original packaging.**

This warranty is valid only if the product is used for the purpose for which it was designed and installed at a residential, single-family dwelling. This warranty is void if the product is used in a commercial, institutional or multi-family setting. **This warranty does not cover normal wear and tear or (a) products that have been damaged by acts of God and/or nature, negligence, misuse or accident; (b) products that have been modified or repaired by unauthorized persons; (c) the cost of labor; or (d) the cost of shipping any replacement product or part.**

GORILLA DISCLAIMS ALL OTHER REPRESENTATIONS AND WARRANTIES OF ANY KIND, EXPRESSED, IMPLIED, STATUTORY OR OTHERWISE, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. GORILLA WILL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. This warranty is non-transferable and does not extend to the owners of the product subsequent to the original purchaser. Some states do not allow limitations on implied warranties or exclusion of incidental or consequential damages, so these restrictions may not be applicable to you. This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

# IMPORTANT SAFETY GUIDELINES

This product is recommended for use by children ages 3-11. This product is intended for residential use only and not intended for use in any public setting. A safety surface such as mulch or recycled tire should be used under the play set to prevent injury from falls. Also a 6 foot safety zone should be used around the entire play set.

As with any home project, good judgment and respect for power tools will greatly reduce the risk of injury. Gorilla recommends you follow all tool manufacturers' safety guidelines. Always wear eye protection and safety gloves to prevent injury. In several phases of construction two people may be required for lifting and securing of lumber. While the play set is being constructed, please keep children off the equipment until the project is complete. Bolts and screw heads should be checked regularly for tightness. The ground ladder, rope ladder, slide, swings and other areas where children spend a majority of their playtime should be checked more frequently.

Gorilla shall not be liable for incidental, indirect or consequential damages or injuries that result from building and/or playing on our play sets. Adult supervision is recommended anytime a play set is being used.

## WEIGHT LIMITS FOR GORILLA PLAYSETS

- FORT PLATFORMS: 800 LBS. TOTAL WEIGHT
- SWING BELT: 225 LBS.
- TANDEM SWINGS: 70 LBS. PER CHILD. UP TO 140 LBS. TOTAL WEIGHT.
- TRAPEZE: 125 LBS.
- FULL BUCKET SWING/ HALF BUCKET SWING: 50 LBS.
- HEAVY DUTY TODDLER BUCKET SWING: 85 LBS.
- INFANT SWING: 35 LBS.
- TIRE SWING: 125 LBS. TOTAL WEIGHT
- ROPE LADDER: 75 LBS.
- ROCK WALL: 150 LBS.
- CLIMBING RAMP: 150 LBS.
- MONKEY BARS: 175 LBS.
- ALL SLIDES: 150 LBS.

Gorilla recommends that the weight limits for all components must not be exceeded. Failure to adhere to these and other safety guidelines could result in damage to the play set and injury to the users.

# PRODUCT REGISTRATION

- EVEREST ELITE -

Gorilla Playsets™ manufactures the finest quality products that are designed for outstanding strength and durability. We back our products with unparalleled warranties. In the unlikely event that you need to contact us about covered repairs, we must have a valid Product Registration on file.

3 EASY WAYS TO REGISTER	
<b>OPTION 1</b>	Complete the online registration form at: <b><a href="http://www.gorillaplaysets.com/register">http://www.gorillaplaysets.com/register</a></b>
<b>OPTION 2</b>	Fax this completed form to: <b>(678) 880-3300</b>
<b>OPTION 3</b>	Mail this completed form to: <b>Gorilla Playsets</b> <b>166 Etowah Industrial Court</b> <b>Canton, GA 30114</b>

## Where did you buy this product?

Date of Purchase \_\_\_\_\_

Store \_\_\_\_\_

Store City \_\_\_\_\_

Store State \_\_\_\_\_

## Your registration information:

Name: \_\_\_\_\_ Email: \_\_\_\_\_

Address: \_\_\_\_\_

Street

City

State

Zip

Please select your age  18-30  31-40  41-50  51+

How old are your children?  2-3  4-5  6-7  8+

Number of children

How would you rate the quality of this product?

★★★★★ Excellent

★★★★ Above Average

★★★ Average

★★ Below Average

★ Poor

Would you recommend this product to friends & family?  Yes  No

May we add you to our mailing list?  Yes  No

May we use your comments on websites or other marketing materials?  Yes  No

Comments: \_\_\_\_\_

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## **IMPORTANT – PLEASE READ**

Congratulations! You have just purchase one of the finest residential wooden swing sets available today. As with any wooden product that spends its entire life outside, in varying elements, it is important to know what to expect with your new swing set so that your family can enjoy it for many years.

As your swing set acclimates to its new environment, natural characteristics of the wood can show in the form of checks, or “cracks” in the lumber. In almost all cases this is normal and it will not affect the structural integrity of your play set and is not covered under warranty.

## **KEEPING YOUR PLAYSET LIKE NEW**

### **MUST DO's**

**The following owner responsibilities are crucial to the safety, integrity and aesthetic appeal of your swing set and may affect the warranty if not adhered to.**

#### **WITHIN 60 DAYS**

- Check and tighten Hex Bolts/T-nuts, Carriage Bolts/Lock-nuts, and Lag Screws within the first 60 days and then twice annually – once before each season and then once during the season.

#### **WITHIN 90 DAYS**

- Apply a **sealant** or **semi-transparent stain with sealant** within the first 90 days of owning the swing set. Our own Stain/sealant is available online here: <http://www.gorillaplaysets.com/Playground-Sealant-p/10-0003.htm>

Oil based stain or water based stain may be used. Should you choose to use other stain we suggest asking the product covering specialists at any number of specialty paint stores or home improvement centers for a product that would work best for your local environment. \*\* TIP – while the set is new, take a small board from the store with you so they can color match the tint of the stain or sealant.

### **SEASONAL REMINDERS**

- If your area experiences regular snowfall, remove your fabric tarp/canopy to avoid stretching, sagging or tearing of the material. Store it inside, folded up, and it will be as good as new when winter is over.
- If your area experiences extremely cold temperatures, remove swing belts and other pliable features to prolong the lifespan of these play activities.

### **OTHER TIPS**

- Spray swing hangers with Pam, Mazola or olive oil to stop squeaking; do not use petroleum based products such as WD-40 or motor oil.
- To repel yellow jackets and wasps, use a cotton ball and dab interior wooden corners underneath the play set deck with a liquid dish soap. Avoid using insecticides.
- To speed up the slide wipe the center of slide with wax paper every 2 - 3 weeks.

For additional safety and maintenance guidelines, please visit our website.



# IMPORTANT DOCUMENTS

## CUSTOMER MUST READ AND RETAIN

Please go to the following links and read important SAFETY information prior to using your new play structure.

<http://www.gorillaplaysets.com/Swing-Set-Safety-s/85.htm>

<https://www.gorillaplaysets.com/Maintenance-s/129.htm>

<http://www.gorillaplaysets.com/manuals.html> (Click on your specific model)

<http://www.gorillaplaysets.com/Warranty-s/82.htm>

**NOTE:** Your children's safety is our #1 concern. Observing the following statements and warnings reduces the likelihood of serious injury. Please review these safety rules regularly with your children.

### **WARNING:**

***Children must NOT use this play set until it has been completely assembled and inspected by an adult to ensure it has been properly installed.***

Gorilla Playsets  
166 Etowah Industrial Court  
Canton, GA. 30114



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Stained Post Option  
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**PLEASE READ OWNER'S MANUAL CAREFULLY  
BEFORE STARTING ASSEMBLY!**

# Safety and Maintenance Tips for Your New Play Set:

**NOTE: Your children's safety is our #1 concern. Observing the following statements and warnings reduces the likelihood of serious or fatal injury. Please review these safety rules regularly with your children.**

- This play set is designed for the use of 4 occupants who have a combined weight not exceeding 800 pounds on the elevated floor, 3 occupants who have a combined weight of 425 pounds on the swing area, for a total Unit capacity of 7 occupants who have a combined weight of 1225. (This weight does not include any picnic table area(s).)
- On-site adult supervision is required.
- Teach children not to walk close to, in front of, behind, or between moving swings or other moving playground equipment.
- Teach children to sit in and never stand on swings
- Teach children not to twist the chains and ropes and not to loop them over the swing beam, since this may reduce the strength of the chain or rope.
- Teach children not to jump from swings or other playground equipment in motion.
- Teach children not to push empty seats. The seat may hit them and cause serious injury.
- Teach children to sit in the center of the swings with their full weight on the seats.
- Teach children not to use the equipment in a manner other than intended.
- Teach children to always go down slides feet first. Never slide headfirst.
- Teach children to look before they slide to make sure no one is at the bottom.
- Teach children to never run up a slide, as this increases their chances of falling.
- The parents should have the children dress appropriately with well-fitting shoes. Loose clothing such as scarves and ponchos should not be worn. Always take off, tie up or tuck in cords and drawstrings on children's clothing. These things can get caught on playground equipment and strangle a child.
- Teach children not to climb when the equipment is wet.
- Teach children to never jump from a fort deck. They should always use the ladder, ramp or slide.
- Teach children to never crawl or walk across the top of monkey bars or swing beam.
- Teach children to never crawl on top of a fort roof or on the outside of a tube slide.
- Verify that any suspended climbing ropes, chains, or cables are secured at both ends and that they cannot be looped around an adult hand.
- Teach children not to attach items to the playground equipment that are not specifically designed for use with the equipment, such as, but not limited to, jump ropes, clothesline, pet leashes, cables and chain as they may cause a strangulation hazard.
- Teach children to never wrap their legs around swing chain.
- Teach children to never slide down the swing chain.
- Teach children to remove their bike or other sports helmet before playing on the playground equipment.
- Teach children to NEVER look at the sun or other bright light through any accessory such as but not limited to a telescope, periscope or binoculars.

**WARNING: Children must NOT use this play set until it has been completely assembled and inspected by an adult to insure it has been properly installed and the swing beam legs are anchored.**

# **Safety and Maintenance Tips for Your New Play Set: (continued)**

Playgrounds should be inspected on a regular basis. If any of the following conditions are noted, they should be removed, corrected, or repaired immediately to prevent injuries.

- Hardware that is loose, worn or that has protrusions or projections.
- Exposed equipment footings.
- Scattered debris, litter, rocks, or tree roots.
- Splinters, large cracks, and decayed wood components.
- Deterioration and corrosion on structural components, which connect to the ground.
- Missing or damaged equipment components, such as handholds, guardrails, swing seats.
- Check all nuts and bolts twice monthly during the usage season and tighten as required. (But not so tight that you crack the wood) We recommend you check the swing beam and hardware often due to wood expansion and contraction. It is particularly important that this procedure be followed at the beginning of each season.
- Remove plastic swing seats and take indoors or do not use when the temperature drops below 32°F. Reinstall swings and other swing equipment at the beginning of the usage season.
- Oil all metallic moving parts monthly during the usage period.
- Check all coverings for bolts and sharp edges twice monthly during usage season to be certain they are in place. Replace when necessary. It is especially important to do this at the beginning of each new season.
- Check swing seats, ropes, cables and chains monthly during usage season for evidence of deterioration. Replacement should be made of any swing seat that has developed cracks in the plastic seats. Ropes, cables and chains should be removed and replaced if excessive wear is found. Contact us for warranted replacement parts.
- Swing chains, rings, ropes, etcetera should always be fastened to a rotating swing hanger. NEVER attach a chain, ring, rope, etcetera to a stationary hanger such as but not limited to an eye bolt. Severe wear could occur leading to an injury.
- For rusted areas on metallic members such as monkey bars, hand supports brackets, etc.; sand and repaint, using a non lead-based paint meeting the requirements of Title 16 C.F.R. Part 1303. These requirements are available at: <http://www.cpsc.gov/>
- Inspect wood parts monthly. The grain of the wood sometimes will lift in the dry season causing splinters to appear. Light sanding may be necessary to maintain a safe playing environment. If you are treating your play set with stain regularly, it will help prevent severe checking/splitting and other weather damage.
- Once or twice a year, depending on your climate conditions, you must apply some type of protection (sealant) to the wood of your unit. Prior to the application of sealant, lightly sand any “rough” spots on your set. Please note this is a requirement of your warranty.
- Creating and maintaining the play set on a level location is very important. As your children play, your play set will slowly dig its way into the soil, and it is very important that it settles evenly. Make sure the play set is level and true once each year or at the beginning of each play season.
- Twice a month during the usage season rake the playground protective surfacing materials to prevent compaction and maintain appropriate depths. Replace the protective surfacing materials as required.
- Disposal Instructions: When the play set is no longer desired, it should be disassembled and disposed of in such away that no unreasonable hazards will exist at the time the play set is discarded.

# Play Set Surfacing Recommendations:

Below are some of the recommendations that the U.S. Consumer Product Safety Commission (CPSC) offers from its Handbook for Public Playground Safety. The guide can be downloaded in full at [www.cpsc.gov/PageFiles/122149/325.pdf](http://www.cpsc.gov/PageFiles/122149/325.pdf)

**1. Protective Surfacing** - Since almost 60% of all injuries are caused by falls to the ground, protective surfacing under and around all playground equipment is the most critical safety factor on playgrounds.

Certain manufactured synthetic surfaces also are acceptable; however, test data on shock absorbing performance should be requested from the manufacturer.

Asphalt and concrete are unacceptable. They do not have any shock absorbing properties. Similarly, grass and turf should not be used. Their ability to absorb shock during a fall can be reduced considerably through wear and environmental conditions.

Certain loose-fill surfacing materials are acceptable. Surfacing materials are acceptable, such as the types and depths shown in the table.

## Fall Heights and Materials

Type Of Material	6 in. depth	9 in. depth	12 in. depth
Double-Shredded bark mulch	6' Fall Height	10' Fall Height	11' Fall Height
Wood Chips	6' Fall Height	7' Fall Height	12' Fall Height
Fine Sand	5' Fall Height	5' Fall Height	9' Fall Height
Shredded Tires*	10-12' Fall Height	N/A	N/A
Fine Gravel	6' Fall Height	7' Fall Height	10' Fall Height

\*This data is from tests conducted by independent testing laboratories on a 6-inch depth of uncompressed shredded tire samples produced by four manufacturers. The tests reported critical heights, which varied from 10 feet to greater than 12 feet. It is recommended that persons seeking to install shredded tires as a protective surface request test data from the supplier showing the critical height of the material when it was tested in accordance with ASTM F1292.

*It should be recognized that all injuries due to falls cannot be prevented no matter what surfacing material is used.*



**2. Fall Zones** - A fall zone, covered with a protective surfacing material, is essential under and around equipment where a child might fall. This area should be free of other equipment and obstacles onto which a child might fall. Stationary climbing equipment and slides should have a fall zone extending a Minimum of 6' in all directions from the perimeter of the equipment.

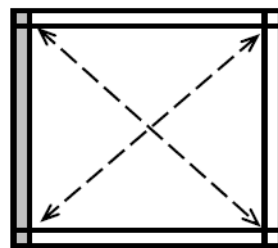
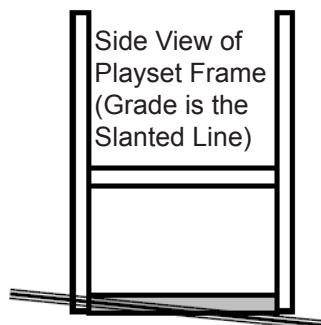
Swings should have a fall zone extending a minimum of 6' from the outer edge of the support structure on each side. The fall zone in front and back of the swing should extend out a minimum distance of twice the height of the swing as measured from the ground to the top of the swing support structure.

## LEVELING YOUR FORT DURING ASSEMBLY

- Complete the steps which will be the basic frame of the fort. {i.e. four corner posts with base (sand box boards) and deck supports}
- Position in the most level area chosen for the play set, keeping in mind the location and size of the swing beam, ladder, slides, etc. that extend off the fort.
- Once the frame is in the final position, check for vertical and horizontal levelness to determine which side(s) will need to be dug into the ground to level the play set.
- With a shovel, score the ground around the outside edges of the sandbox boards on the 'high' side of the fort. This is the area that will be dug in. Make sure to score deep enough; the scored lines will be your digging template.
- Push the frame off and away from the scored area, far enough to dig and remove dirt to reach the appropriate depth.
- Dig a channel along the scored line(s) for the base of the fort (corner post and sandbox boards) to rest into. Dig the channel(s) to the same level depth. The bottom of the channel(s) should be level to each other so your frame doesn't teeter or rock because the channel(s) are uneven.
- Once you have removed enough grass and dirt, slide/push the frame into the channel(s). Place a level on the vertical and horizontal boards of the frame to determine if enough soil, or too much, was removed.
- Repeat this process until the basic frame is plumb and level and in its final position before completing the rest of the assembly.
- Measure to make sure fort is square.

**Important: if you require a channel depth of more than 6", then we recommend you have your play set area professionally graded before completing assembly.**

*Example Play area:*



The diagonal measurements should be the same from corner post to corner post. If not, adjust corner posts so that the distance is equal.

■ = Area to be scored and channeled for levelness

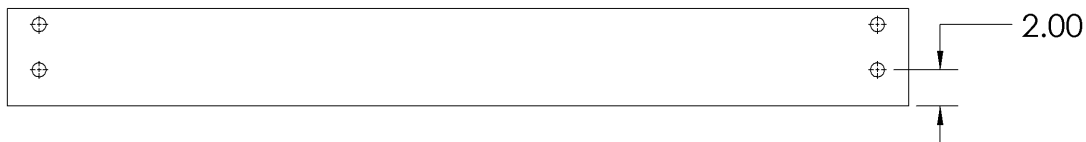
# General Info to Review Before Installation

- Depending on your experience, assembly of the playset can take as little as 6 hours up to 24 hours, depending on size, after inventory of parts; therefore, we recommend you set aside a full two days for assembly.
- Identify all of the parts for your play set. Empty each box and lay out boards so you can see each part. Your instruction book will have detailed drawings that will make it easy for you to recognize individual parts. Keep all hardware and metal parts separate from wooden pieces.
- After everything is laid out, check carefully to ensure all parts are present. Make sure there are no broken boards.
- Find an area to sort your hardware. It is best to open the hardware on a solid surface so that you do not lose any pieces in the grass. This will save time and familiarize you with all the different pieces in the hardware bag.
- Important note: Wood has some natural defects such as knots, surface cracks, etc... We reject parts that are structurally defective. We use a high quality lumber in our structures; however, you should inspect each part for splinters or rough spots and sand them smooth to prevent injury.
- After familiarizing yourself with all of the components, read all instructions thoroughly. Reading instructions after you have studied the parts will help you understand the installation process, and help to eliminate unnecessary mistakes.
- Pay close attention to the diameter and length of each bolt and screw.
- Never tighten hardware completely at first. It helps to have some adjustment for bolt alignment while you are attaching parts together. After everything is square, tighten each joint.
- After the main unit is assembled it is critical that the floor is level and square. If the main frame is not level, the walls and floor will be out of square.
- After you complete installation, make sure every bolt, screw, and nut is tight, and every board is secure. Wood will expand and contract with the seasons.
- Place the set on level ground, not less than 6 feet from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.

**This page is a list of definitions and explanations used throughout our instructions to aid you in the assembly of your play set.**

**Offset Holes-** Throughout the installation procedures we will refer to parts with offset holes. This refers to the orientation of the holes on the board. An offset hole is one that is closer to one side than it is the other or in other words, it is not centered on the board. In the procedures you will be instructed to attach the boards with the holes offset up or with the holes offset down. This refers to which side of the board the hole/holes should be closer to. Offset holes up= hole/holes will be closer to the top of the board. Offset holes down= hole/holes will be closer to the bottom of the board. Note: some parts do not have offset holes, but instead the holes are on center. Therefore there will not be any reference on how to offset these parts.

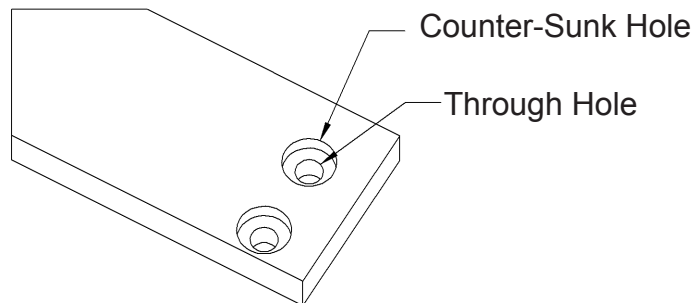
**EXAMPLE OF OFFSET HOLES UP**



**EXAMPLE OF OFFSET HOLES DOWN**



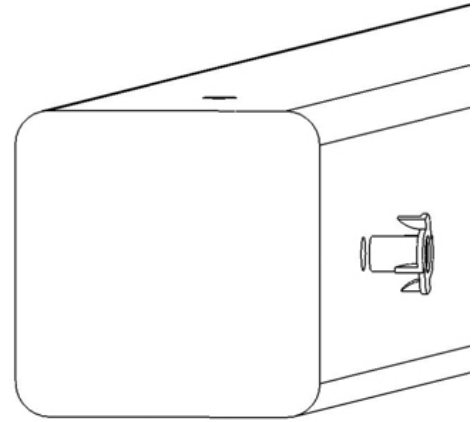
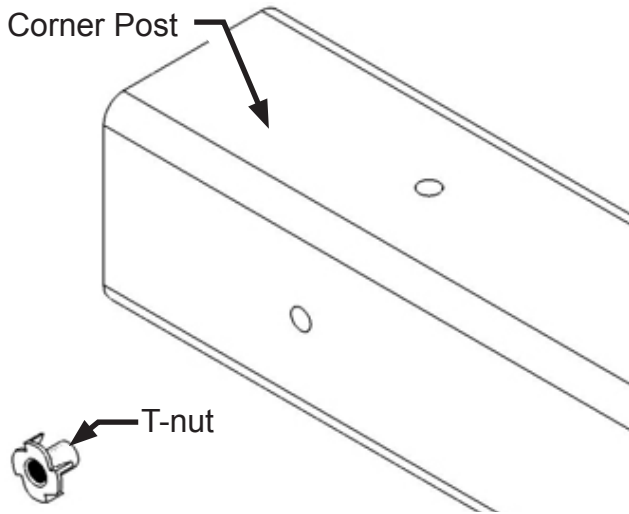
**Counter-sunk holes** - Many of the parts that will be used have counter-sunk holes. A counter-sunk hole is one that surrounds one side of a through hole, but does not extend through the wood it's self. When using a counter-sunk hole the bolt will be inserted through the through hole and either the head of the bolt and washer or nut and washer will occupy the counter sunk hole.



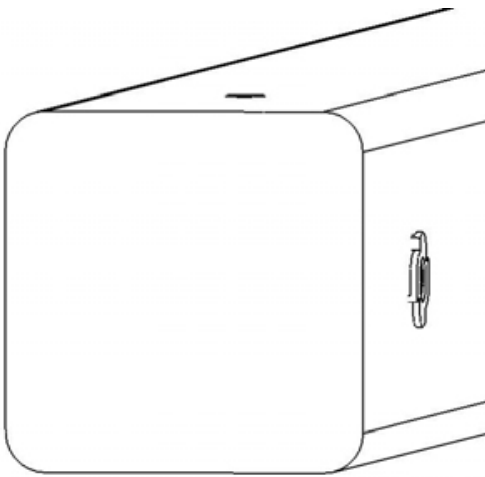
**Lag Screws-** Lag screws are used in the construction of our play sets to enhance the structural integrity of the unit. There will not be predrilled holes in the post for lag screw installation. Lag screws are self-tapping, though if you are using a manual socket wrench it may be advantageous to pre-drill a hole first. Instructions for this are provided on a separate page in the front of the manual. Be sure to tighten the lags completely when driving them in by hand. Power tools such as a heavy duty impact driver or large power drill should have enough torque to drive in the lag screws, but make sure not to over tighten as this can cause the threads to “strip out” in the post.

# Common Installation Practice Installing T-nuts

When installing T-nuts into the wood, use a smooth faced hammer to set the face of the T-nut flush into the wood.



Insert the barrel of the T-nut into the predrilled hole. Using a smooth faced hammer, drive the T-nut until the face of the T-nut is flush to the wood.

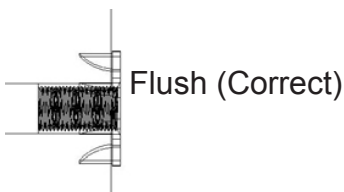


This picture shows the T-nut inserted and installed flush to the wood.



This picture shows an end view of the T-nut installed flush to the wood.

**WARNING: DO NOT EMBED THE TOP OF THE T-NUT INTO THE FACE OF THE WOOD**



Cross Section end view, you are looking at an X-ray view of the post and T-nut. The barrel of the T-nut is in the corner post the line is the face of the wood.

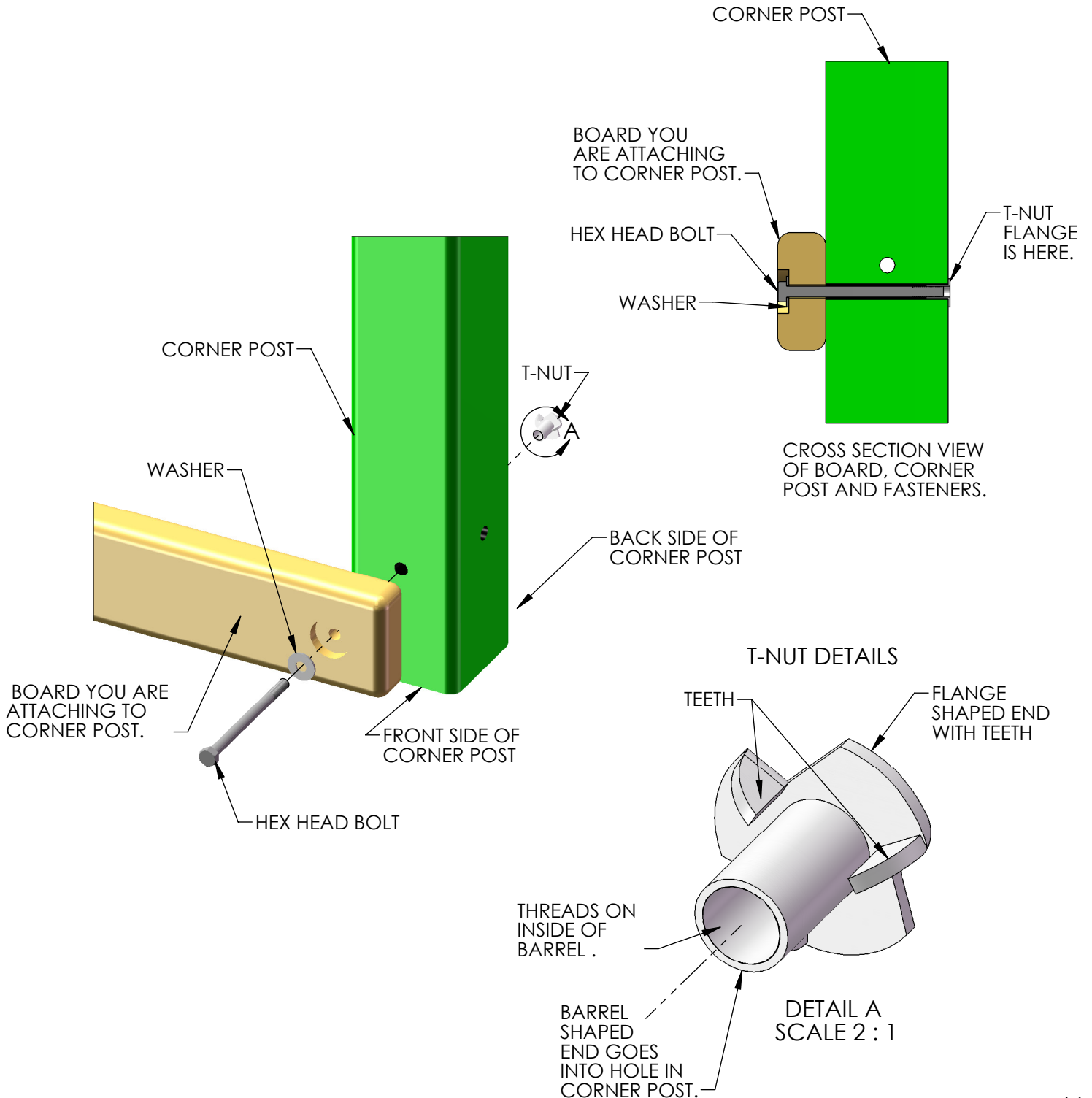


# HOW A T-NUT WORKS

THE FIRST STEP IN OUR ASSEMBLY INSTRUCTIONS IS TO INSERT T-NUTS INTO THE CORNER POSTS. A T-NUT IS A FASTENER WHICH IS THREADED ON THE INSIDE AND IT FUNCTIONS JUST LIKE A STANDARD HEX NUT. YOU INSERT THE T-NUTS INTO THE PREDRILLED HOLES IN THE CORNER POSTS.

THE T-NUT HAS A BARREL SHAPED END WHICH GOES INTO THE HOLE IN THE CORNER POST. THE T-NUT ALSO HAS AN FLANGE SHAPED END WITH TEETH. THE TEETH PENETRATE INTO THE CORNER POST WOOD TO PREVENT THE T-NUT FROM SPINNING WHEN YOU TIGHTEN THE HEX HEAD BOLT.

SHOWN BELOW YOU WILL SEE THE T-NUT IS HAMMERED INTO THE CORNER POST ON THE BACK SIDE. THE BOARD IS BEING ATTACHED ON THE FRONT SIDE OF THE CORNER POST.

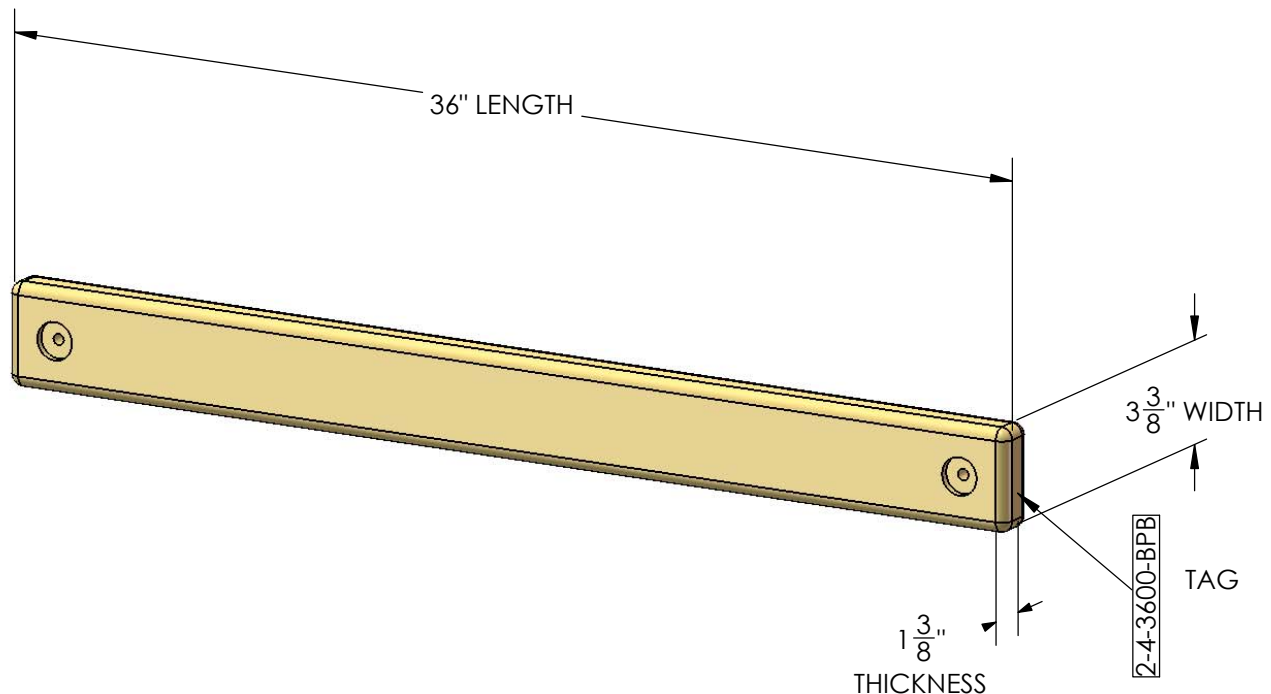


# BOARD IDENTIFICATION

1. On the end of each board there should be a small white tag that is stapled or stuck into place. Remove the staples and/or tag after the board is installed.
2. This white identification tag displays the thickness, width, length and an abbreviated description of the part.

Example: a tag reads "2-4-3600-BPB"

- The 2 is the thickness of the board. "Nominal Lumber" at a home center will measure 1-1/2" for the thickness. We "remill" that lumber to 1-3/8" thick.
- The 4 is the width of the board. "Nominal Lumber" at a home center will measure 3-1/2" for the width. We "remill" that lumber to 3-3/8" wide.  
Note: sometimes the width will be smaller than 3-3/8" because:  
A) We need the width of the part to fit into a certain area of the play set.  
B) We need the designation to be simple.
- The 3600 is the length of the board. It means the board is 36 inches long. If the code were 3625 then the board is 36-1/4" in length.
- The "BPB" abbreviation stands for "Bottom Panel Board". The wood part bill of materials in the instructions has a description which will match the abbreviation closely.
- In the event that there is no tag on a wood part measure the part then:  
A) Use the measurements and compare them to the wood list at the front of the instructions to identify it.  
B) Look at the holes on the wood part and compare them to the pictures in the wood list.  
C) Look to see if the holes are centered or if they are offset up or offset down.  
This should help you identify any parts that have missing tags. In the event that you cannot identify a board please email us for assistance.



# PRE-DRILL LAG SCREW DIRECTIONS

Pre-drilling holes for lag screws will make it easier to drive the screws in by hand. "Jobber" length drill bits are available in sizes that are longer than standard drill bits and those are ideal for the job. When using the drill bit you will have to "spot" drill the post and then remove the board you are attaching to finish drilling the hole.

Pay attention to the *DIAMETER* of the lag screw you are installing. Your playset may come with two different diameter lag screws. Each diameter will require a different size drill bit. When installing lag screws **DO NOT OVERTIGHTEN.**

LAG SCREW DIAMETER	DRILL BIT SIZE
5/16" DIAMETER	9/64"
3/8" DIAMETER	11/64"

## Example: 3/8" diameter x 3-1/2" lag screw

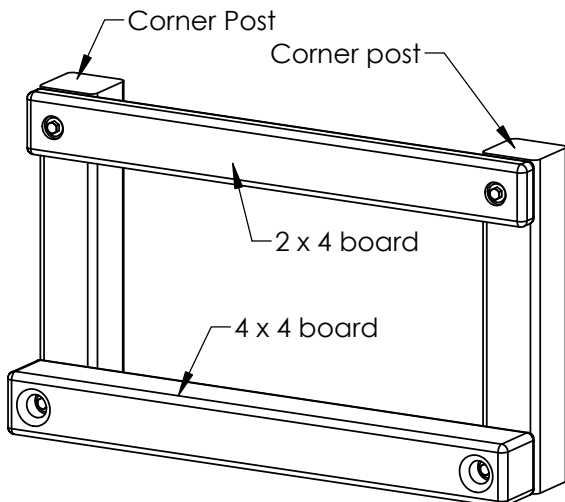
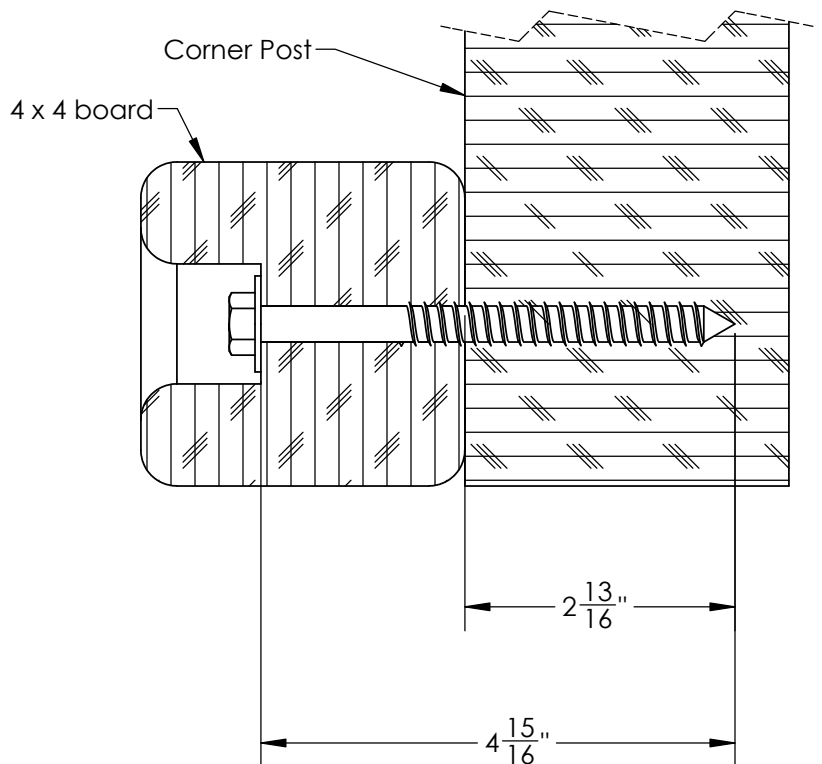
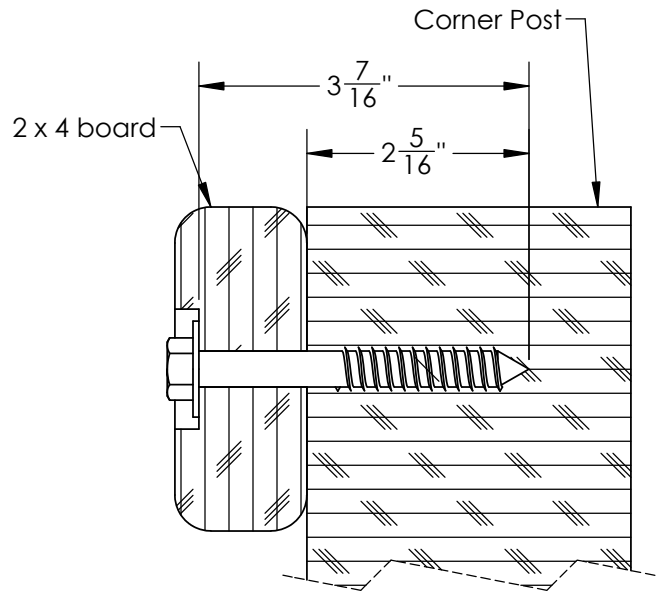
This would be like the 2 x 4 board installation shown below. Place the board into position. Spot Drill through the holes in the 2 x 4 board into the corner posts with an 11/64" drill bit. Remove the 2 x 4 board. Continue to drill the holes to a total depth of 2-5/16" as shown at the right. Install the 2 x 4 board.

## Example 5/16" diameter x 3-1/2" lag screw

This would be like the 2 x 4 board installation shown below. Place the board into position. Spot Drill through the holes in the 2 x 4 board into the corner posts with an 9/64" drill bit. Remove the 2 x 4 board. Continue to drill the holes to a total depth of 2-5/16" as shown at the right. Install the 2 x 4 board.

## Example 3/8" diameter x 5" lag screw

This would be like the 4 x 4 board installation shown below. Place the board into position. Spot drill through the holes in the 4 x 4 board into the corner posts with an 11/64" drill bit. Remove the 4 x 4 board. Continue to drill the holes to a total depth of 2-13/16" as shown at the right. Install the 4 x 4 board.



# SWING BEAM LOADING

## Weight Limits for Accessories:

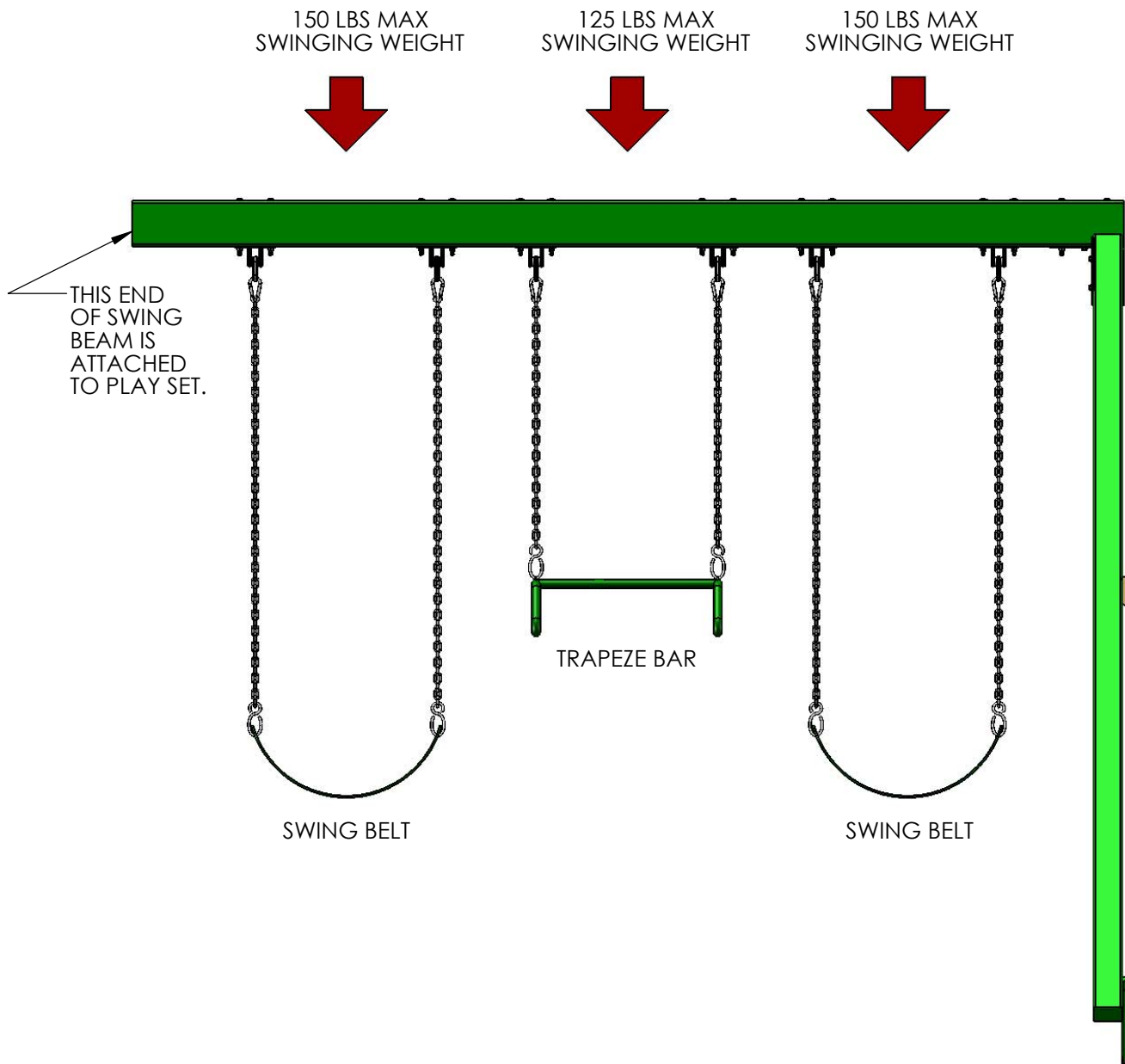
The weight limit for a Swing Belt is 225 lbs. (Although 150lbs is the maximum recommended swinging weight capacity for the swing position.)

The weight limit for a Trapeze Bar is 125 lbs.

## Maximum Allowable swinging weight for a three position swing:

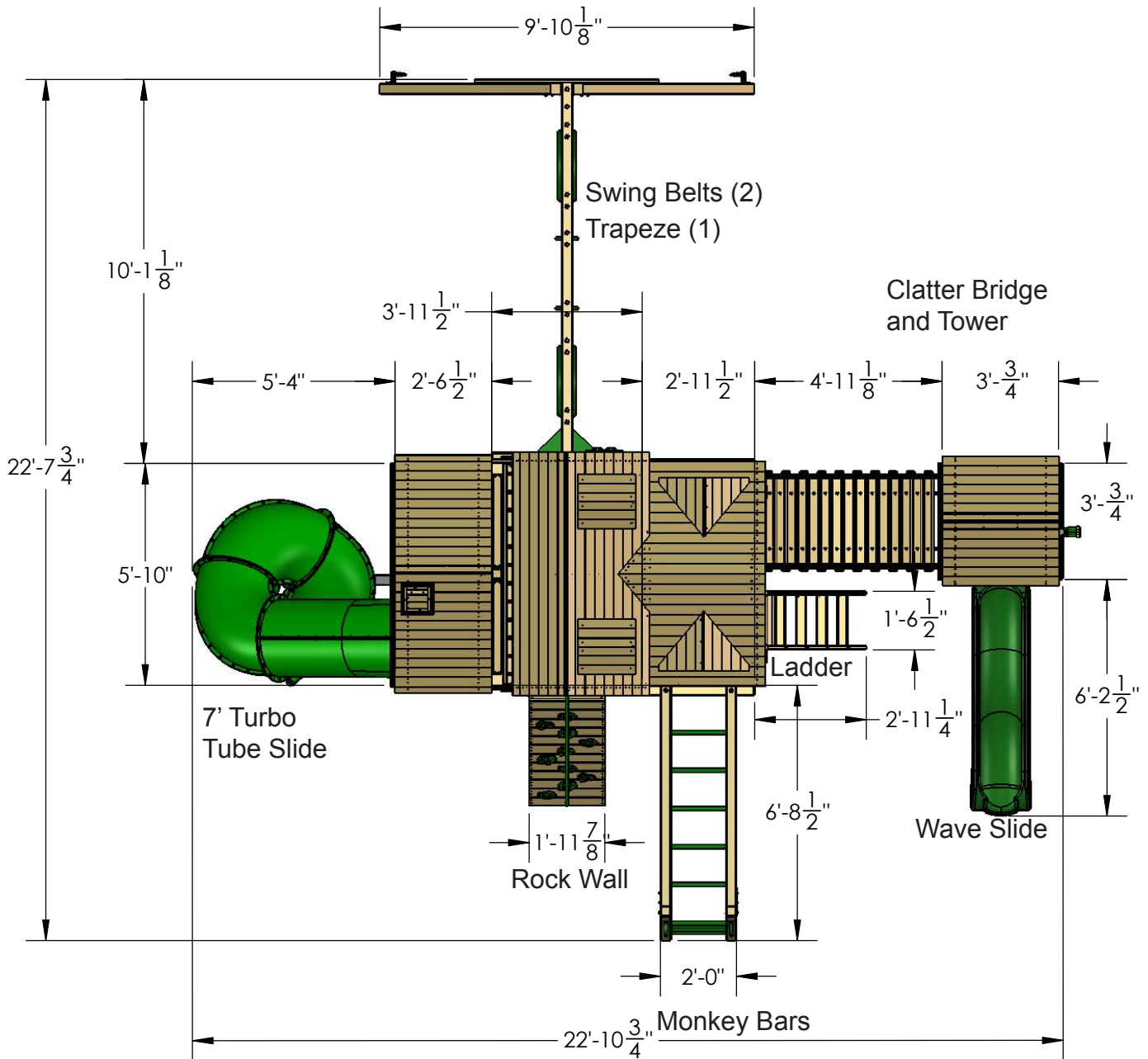
- 1) The maximum allowable swinging weight at each Swing Belt position is 150 lbs.
- 2) The maximum allowable swinging weight at the Trapeze position is 125 lbs.
- 3) The MAXIMUM SWING BEAM LOAD IS 425 lbs.

**MAXIMUM SWING BEAM LOAD IS 425 LBS.**



**Please familiarize yourself with the manual, parts/components and general construction process of your new playset before getting started.**

**SITE PLAN:**

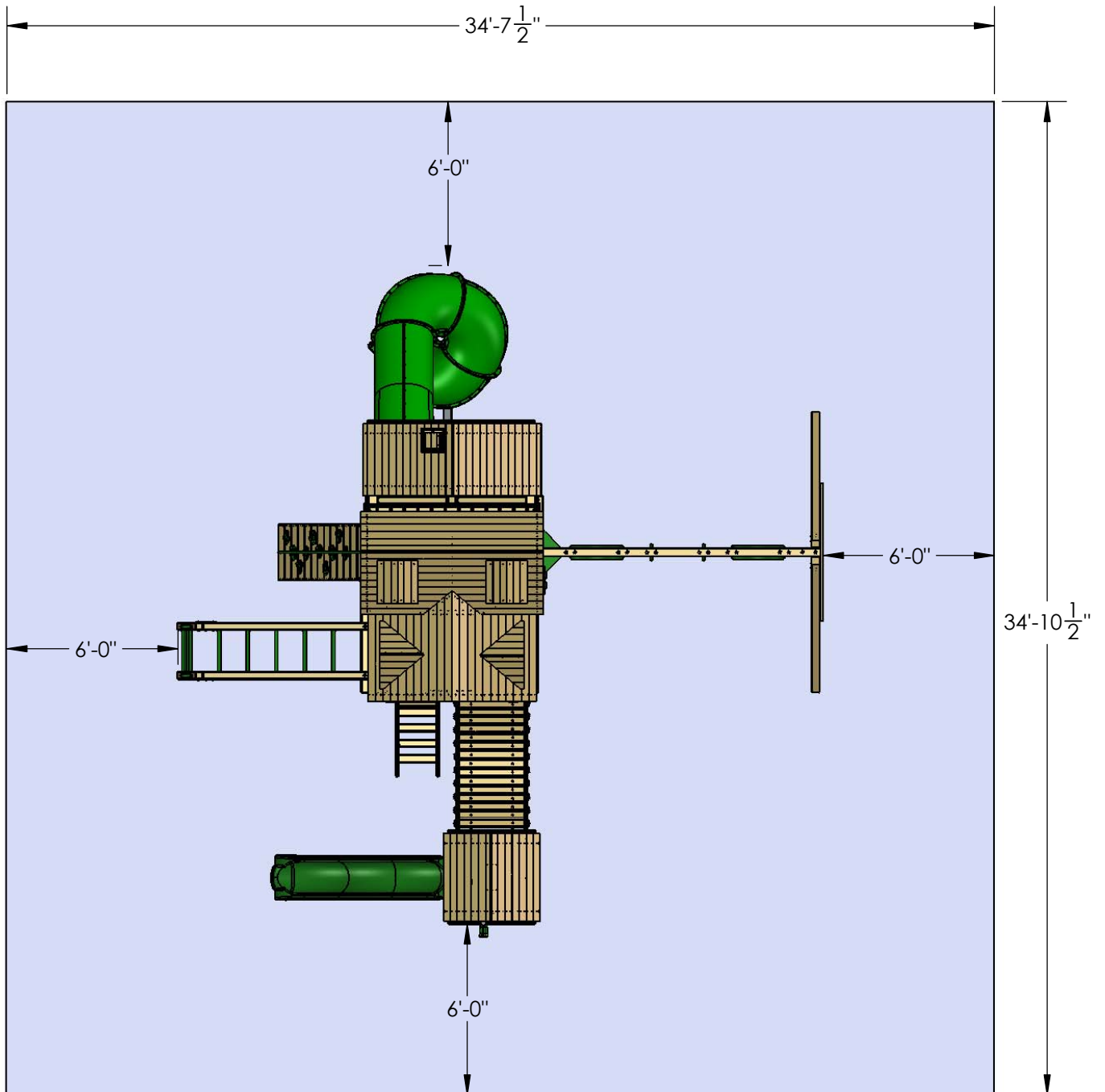


Playset height: 13 feet - 1-5/8 inches  
 Deck heights: 4 feet, 5 feet and 7 feet  
 Swing Beam height: 7 feet - 7-1/2 inches  
 Fall height: 7 feet

Approximate assembly time: 20 to 24 hours

**(6) foot unobstructed safety perimeter around playset recommended**

# SAFETY ZONE



**(6) foot unobstructed safety perimeter around playset recommended**

## **REQUIRED TOOL LIST:**

- \_\_\_ Standard or Cordless Drill w/ Phillips Bit (#2 square bit provided)
- \_\_\_ Drill Bits 1/8", 3/8", 9/64", 11/64" and a 1" Paddle style bit.
- \_\_\_ 1/2" Wrench and Socket
- \_\_\_ 1/2" Deep Well Socket
- \_\_\_ 9/16" Deep Well Socket
- \_\_\_ 9/16" Wrench and Socket
- \_\_\_ Level
- \_\_\_ Tape Measure
- \_\_\_ Extension Cord (if using standard drill)
- \_\_\_ Hammer
- \_\_\_ Pencil
- \_\_\_ Locking Pliers (Vise Grips)
- \_\_\_ Shovel
- \_\_\_ Saw

## **KIT CONTENTS**

### **Swings, Slides, Accessories:**

- \_\_\_ (Qty ) Description
- \_\_\_ (2) Swingbelts w/ Chains
- \_\_\_ (1) Trapeze Swing w/ Chains
- \_\_\_ (1) 8' Wave Slide
- \_\_\_ (1) 7' Turbo Tube Slide
- \_\_\_ (10) Rock Wall Grips (assorted colors)
- \_\_\_ (1) Telescope
- \_\_\_ (1) Steering Wheel
- \_\_\_ (4) Plastic Sunburst 07-0028-G
- \_\_\_ (1) Front Plastic Arch 07-0027-G
- \_\_\_ (2) Dormer Window 07-0029-G
- \_\_\_ (2) Solar Wall Light 09-2003
- \_\_\_ (1) Tic Tac Toe
- \_\_\_ (10) Safety Handles
- \_\_\_ (4) Plastic Dormer Sunburst 07-0031-G
- \_\_\_ (1) Clatter Bridge Mesh Panels (pair) 06-2004
- \_\_\_ (2) Crown
- \_\_\_ (2) Plastic Window with shutters 07-0013
- \_\_\_ (2) 16" Metal Safety Handles
- \_\_\_ (1) Jumbo Binoculars
- \_\_\_ (1) Chalkboard Kit

### **Fort Hardware:**

*see following pages*

### **Swing Beam Hardware:**

*see following pages*

### **Wood Components:**

*see following pages*



#14 X 1-1/4"  
 PAN HEAD SCREW  
 QTY: 4

#8 X 1"  
 WOOD SCREW  
 QTY: 2



#8 X 1-3/4"  
 WOOD SCREW  
 QTY: 4



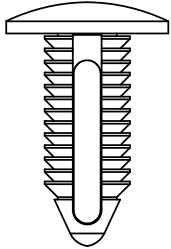
#8 X 2"  
 WOOD SCREW  
 QTY: 189



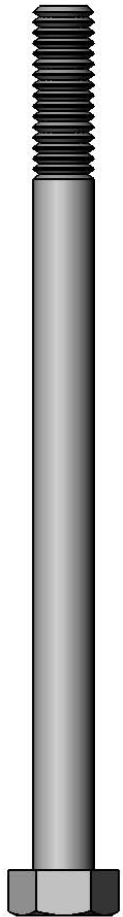
#8 X 2-1/2"  
 WOOD SCREW  
 QTY: 52



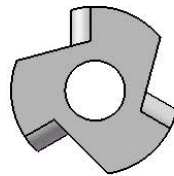
#8 X 3"  
 WOOD SCREW  
 QTY: 20



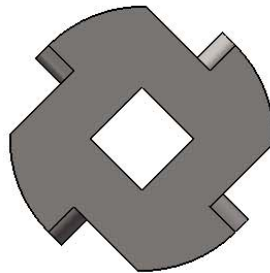
3/8"  $\phi$  X 1-1/8"  
 BLACK PLASTIC  
 PLUG  
 QTY: 6



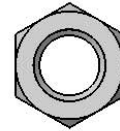
5/16 X 4-1/2"  
 HEX BOLT  
 QTY: 14



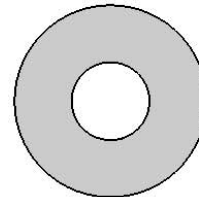
5/16" TEE NUT  
 QTY: 22



TORQUE WASHER  
 QTY: 17



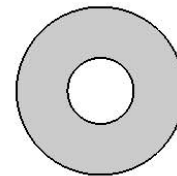
3/8" LOCK NUT  
 QTY: 19



3/8" WASHER  
 QTY: 31



5/16 X 1-1/2"  
 HEX BOLT  
 QTY: 8



5/16" WASHER  
 QTY: 34



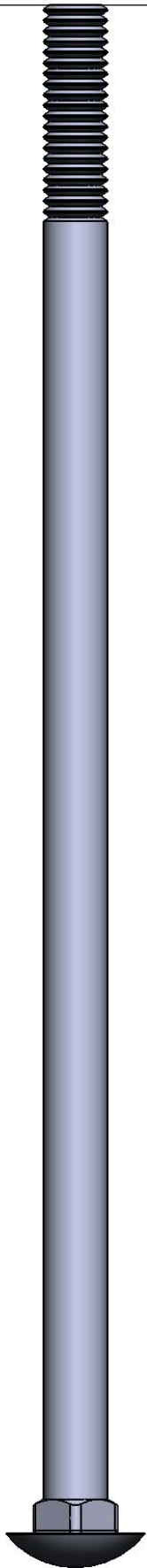
USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.



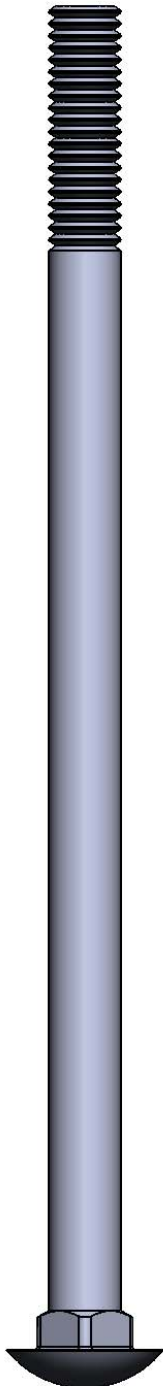
1501 HARDWARE  
 PAGE: 2 OF 2  
 REV A: 9/10/2014 JH

5/16" X 3-1/2"  
 HEX LAG  
 SCREW  
 QTY: 12

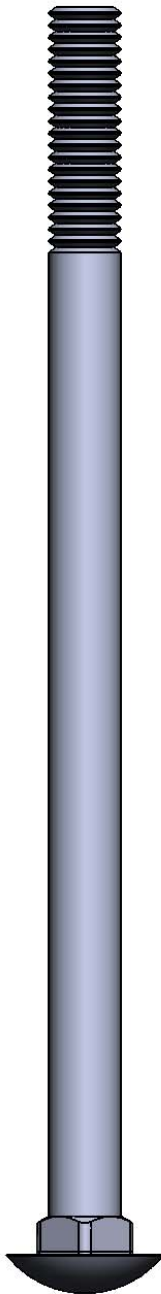
3/8 X 3-1/2"  
 HEX LAG SCREW  
 QTY: 12



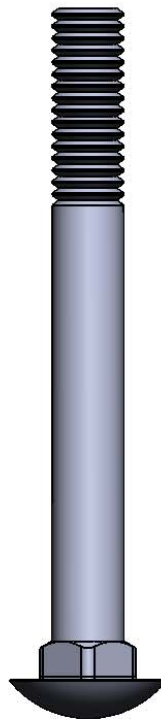
3/8 x 9"  
 CARRIAGE BOLT  
 QTY: 1



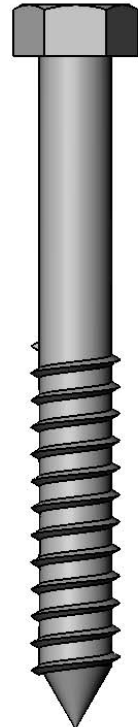
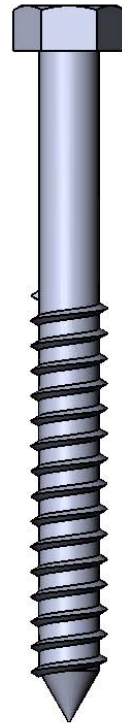
3/8 x 7"  
 CARRIAGE BOLT  
 QTY: 14



3/8 x 6-1/2"  
 CARRIAGE BOLT  
 QTY: 2



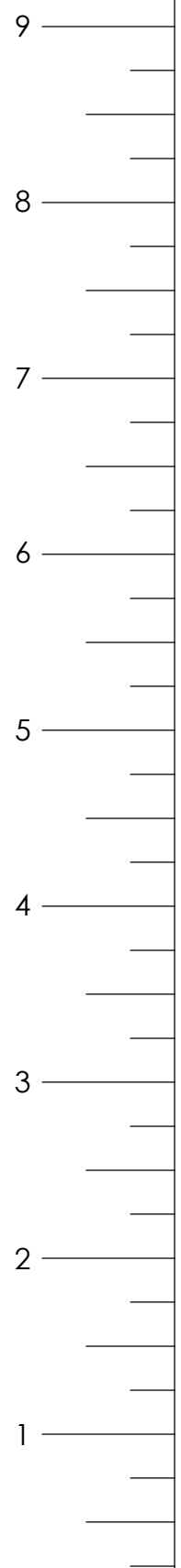
3/8 x 3-1/2"  
 CARRIAGE BOLT  
 QTY: 2



#2 SQUARE  
 DRIVE BIT  
 QTY: 1



PLASTIC  
 BOLT CAP  
 QTY: 19



USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.



#14 x 3"  
 PAN HEAD SCREW  
 QTY: 3

#8 X 2"  
 WOOD SCREW  
 QTY: 71



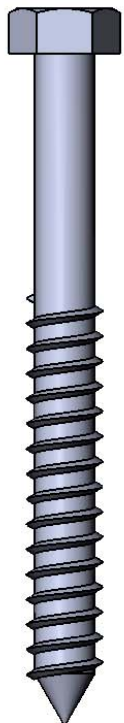
#8 X 2-1/2"  
 WOOD SCREW  
 QTY: 12



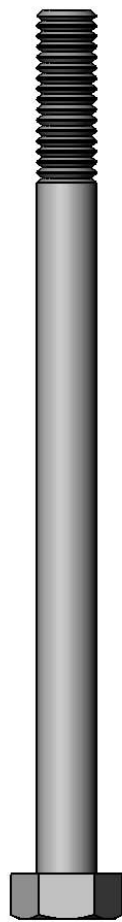
#8 X 3"  
 WOOD SCREW  
 QTY: 5



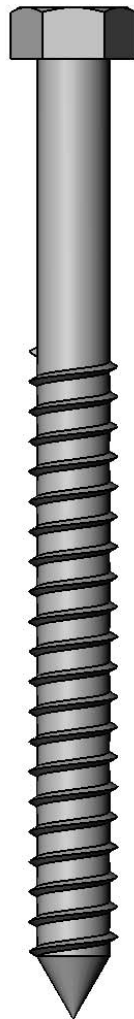
#10 x 3-1/2"  
 WOOD SCREW  
 QTY: 2



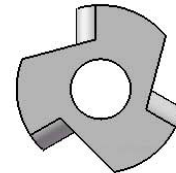
5/16" X 3-1/2"  
 HEX LAG  
 SCREW  
 QTY: 31



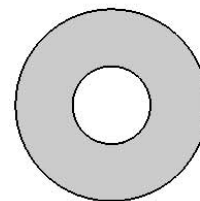
5/16 X 4-1/2"  
 HEX BOLT  
 QTY: 18



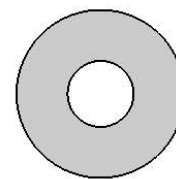
3/8 X 5"  
 HEX LAG SCREW  
 QTY: 4



5/16" TEE NUT  
 QTY: 18



3/8" WASHER  
 QTY: 4



5/16" WASHER  
 QTY: 49

USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

T506N HARDWARE  
 PAGE: 1 OF 1  
 REV B: 8/18/2015 J.H.

#8 X 1-1/4"  
 WOOD SCREW  
 QTY: 6



#8 X 1-1/2"  
 WOOD SCREW  
 QTY: 104



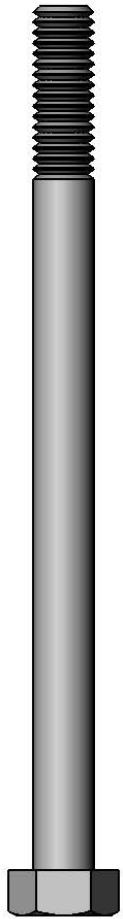
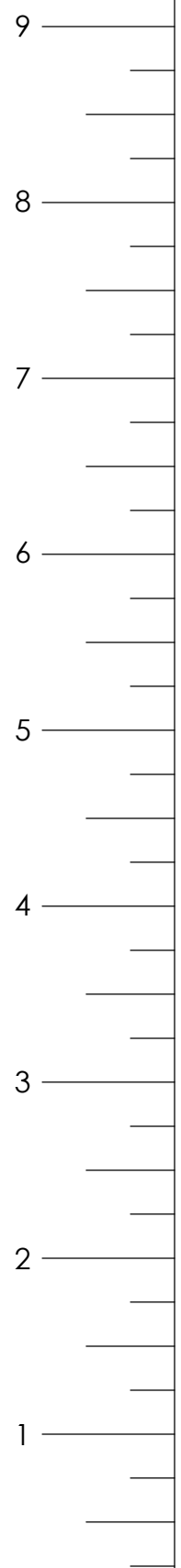
#8 X 2"  
 WOOD SCREW  
 QTY: 28



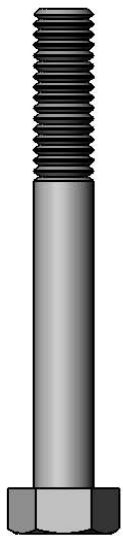
#8 X 2-1/2"  
 WOOD SCREW  
 QTY: 10



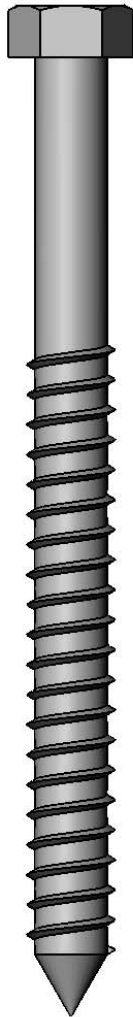
#8 X 3"  
 WOOD SCREW  
 QTY: 2



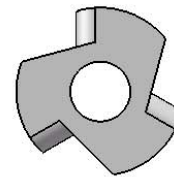
5/16 X 4-1/2"  
 HEX BOLT  
 QTY: 5



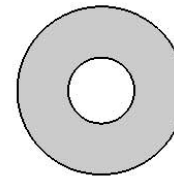
5/16 X 2-1/2"  
 HEX BOLT  
 QTY: 1



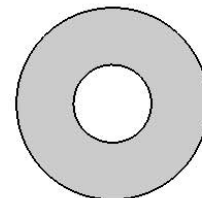
3/8" X 5"  
 LAG SCREW  
 QTY: 9



5/16" TEE NUT  
 QTY: 6



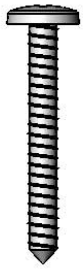
5/16" WASHER  
 QTY: 6



3/8" WASHER  
 QTY: 9

USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

11-0071  
 1509N HARDWARE  
 PAGE: 1 OF 1  
 REV A: 9/19/2014 JH



#14 x 1-1/4"  
 PAN HEAD SCREW  
 QTY: 6

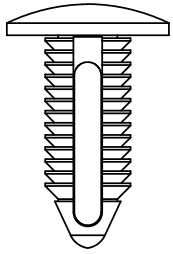
#8 X 2"  
 WOOD SCREW  
 QTY: 94



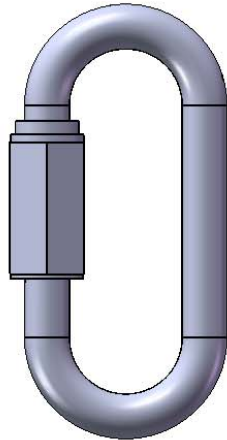
#8 X 2-1/2"  
 WOOD SCREW  
 QTY: 18



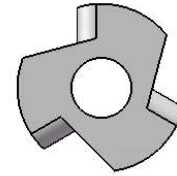
#8 X 3"  
 WOOD SCREW  
 QTY: 5



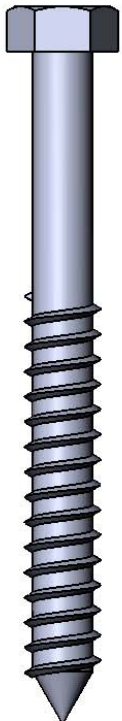
3/8"  $\phi$  X 1-1/8"  
 BLACK PLASTIC  
 PLUG  
 QTY: 4



QUICK LINK  
 QTY: 2



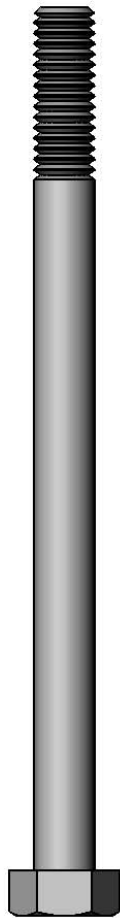
5/16" TEE NUT  
 QTY: 55



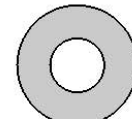
5/16" X 3-1/2"  
 HEX LAG  
 SCREW  
 QTY: 26



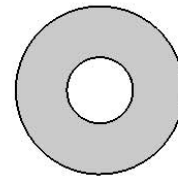
5/16 X 1-3/4"  
 HEX BOLT  
 QTY: 30



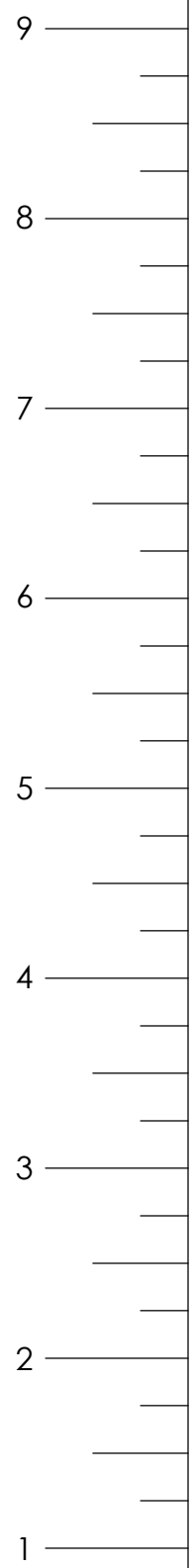
5/16 X 4-1/2"  
 HEX BOLT  
 QTY: 25



1/4" WASHER  
 QTY: 6



5/16" WASHER  
 QTY: 111



USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

#8 X 1-1/4"  
WOOD SCREW  
QTY: 8



1509W HARDWARE  
PAGE 1 OF 1  
9/11/2014 JH

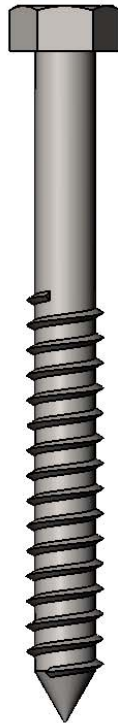
#8 X 1-1/2"  
WOOD SCREW  
QTY: 60



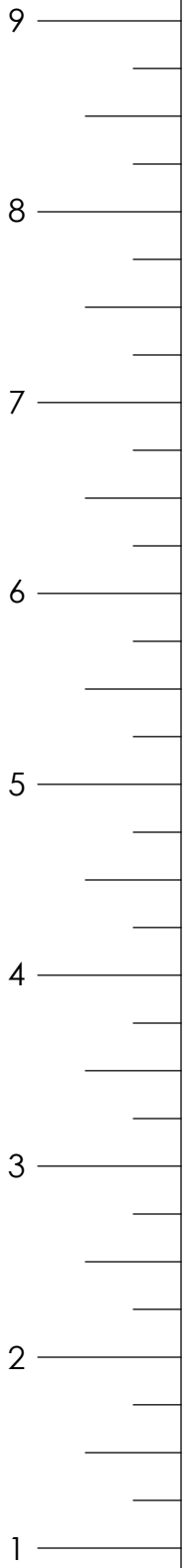
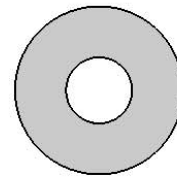
#8 X 2"  
WOOD SCREW  
QTY: 8



5/16" x 3-1/2"  
HEX LAG  
SCREW  
QTY: 4



5/16" WASHER  
QTY: 4



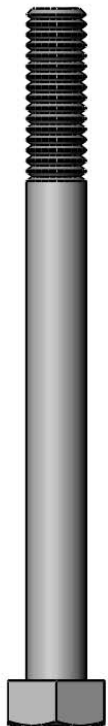
USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

#10 X 2" SELF  
 DRILLING SCREW  
 QTY: 18



END OF SCREW  
 LOOKS SPLIT  
 SIMILAR TO A  
 DRILL BIT.

#14 x 1-1/4"  
 PAN HEAD SCREW  
 QTY: 4



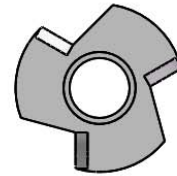
5/16" x 3-1/2"  
 HEX BOLT  
 QTY: 8



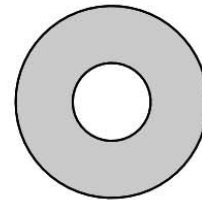
3/8" X 5"  
 HEX LAG SCREW  
 QTY: 2



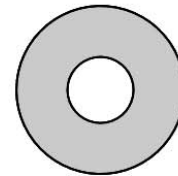
3/8" x 5-1/2"  
 HEX LAG SCREW  
 QTY: 2



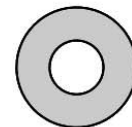
5/16" TEE NUT  
 QTY: 8



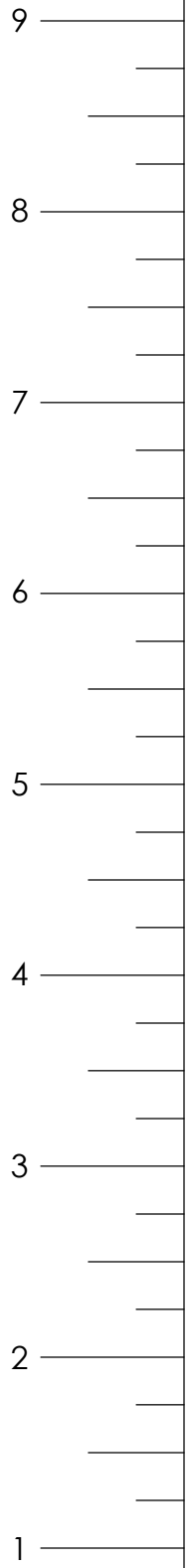
3/8" WASHER  
 QTY: 4



5/16" WASHER  
 QTY: 8



1/4" WASHER  
 QTY: 4



USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

#8 X 1"  
WOOD SCREW  
QTY: 2



#8 X 1-1/4"  
WOOD SCREW  
QTY: 25



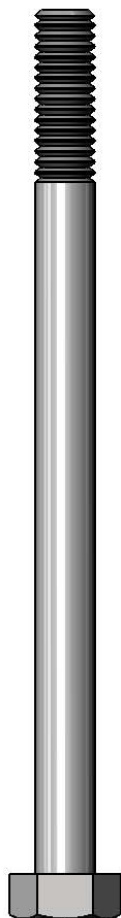
#8 X 1-1/2"  
WOOD SCREW  
QTY: 110



#8 X 2"  
WOOD SCREW  
QTY: 25



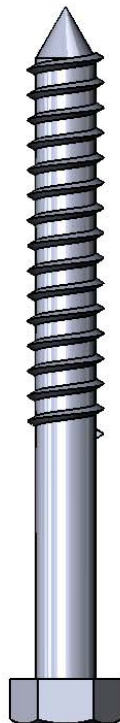
#8 X 2-1/2"  
WOOD SCREW  
QTY: 12



5/16" X 4-1/2"  
HEX BOLT  
QTY: 4



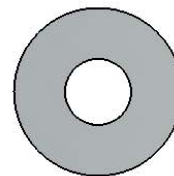
5/16" X 2-1/2"  
HEX BOLT  
QTY: 2



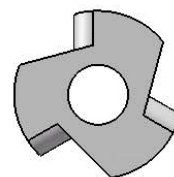
5/16" x 3-1/2"  
LAG SCREW  
QTY: 6



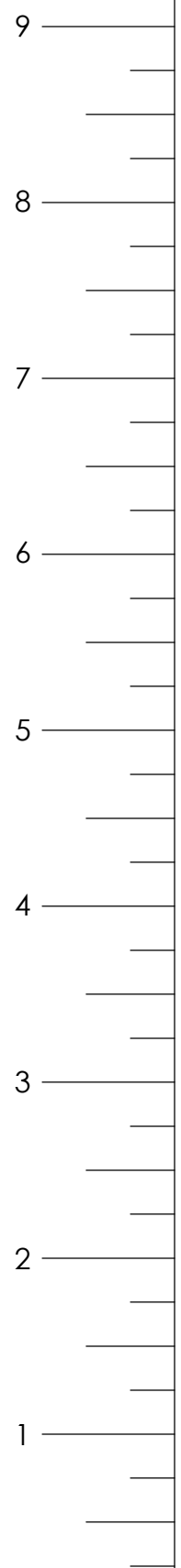
#2 SQUARE  
DRIVE BIT  
QTY:1



5/16" WASHER  
QTY: 12



5/16" TEE NUT  
QTY: 6



USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

#8 X 1-1/4"  
WOOD SCREW  
QTY: 22



#8 X 1-1/2"  
WOOD SCREW  
QTY: 34



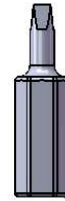
#8 X 1-3/4"  
WOOD SCREW  
QTY: 8



#8 X 2"  
WOOD SCREW  
QTY: 6



#8 X 2-1/2"  
WOOD SCREW  
QTY: 4



#2 SQUARE  
DRIVE BIT  
QTY: 1

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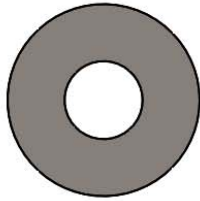
3

2

1



11-0087  
 1535 Hardware  
 PAGE 1 OF 1  
 REV: E 1/31/2020 JH



3/8" WASHER  
 QTY: 4



#2 SQUARE  
 DRIVE BIT  
 QTY: 1

#8 X 3"  
 WOOD SCREW  
 QTY: 3



#8 X 2-1/2"  
 WOOD SCREW  
 QTY: 2



#8 X 2"  
 WOOD SCREW  
 QTY: 84



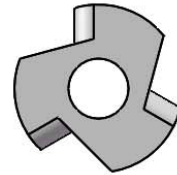
#8 X 1-1/2"  
 WOOD SCREW  
 QTY: 130



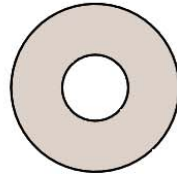
#8 X 1-1/4"  
 WOOD SCREW  
 QTY: 27



#8 X 1"  
 WOOD SCREW  
 QTY: 4



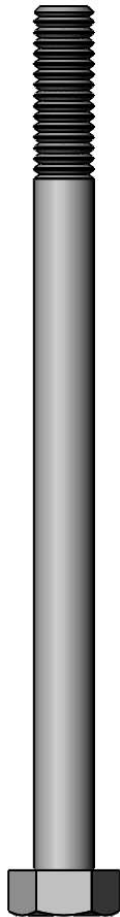
5/16" TEE NUT  
 QTY: 31



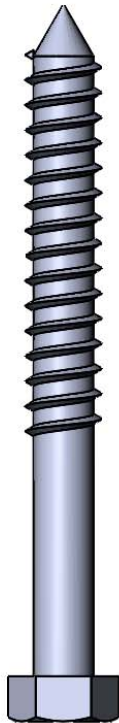
5/16" WASHER  
 QTY: 71



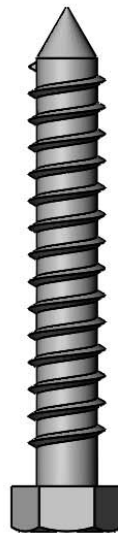
5/16 X 5-1/2"  
 HEX BOLT  
 QTY: 2



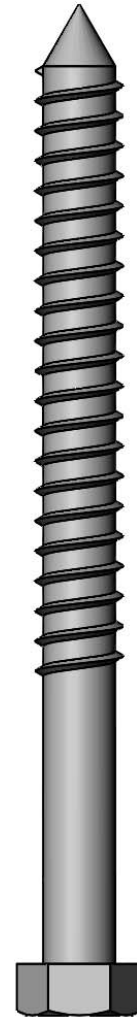
5/16 X 4-1/2"  
 HEX BOLT  
 QTY: 29



5/16" X 3-1/2"  
 HEX LAG  
 SCREW  
 QTY: 38



5/16" X 2-1/2"  
 HEX LAG  
 SCREW  
 QTY: 2



3/8" X 5"  
 HEX LAG  
 SCREW  
 QTY: 4



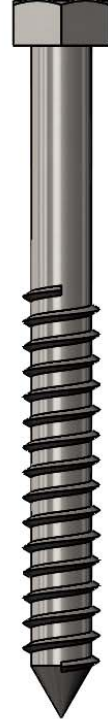
USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

11-0091  
780/1540  
HARDWARE KIT  
3/12/2018 JH

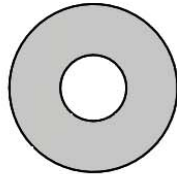
5/16" X 2-3/4"  
HEX HEAD BOLT  
QTY: 2



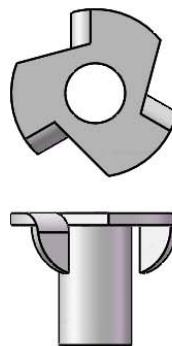
5/16" X 3-1/2"  
LAG SCREW  
QTY: 2



5/16"  
WASHER  
QTY: 4



5/16"  
T-NUT  
QTY: 2



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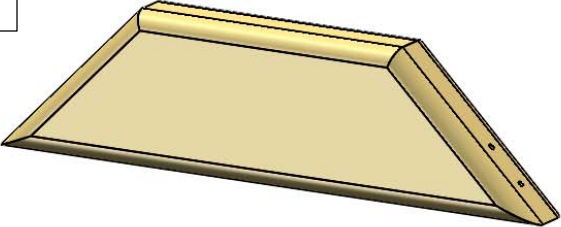
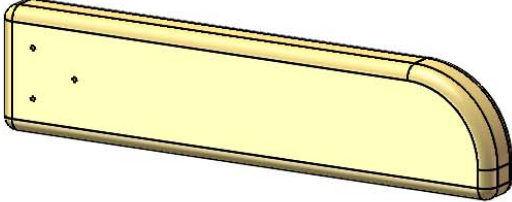
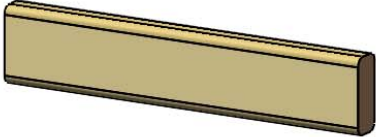
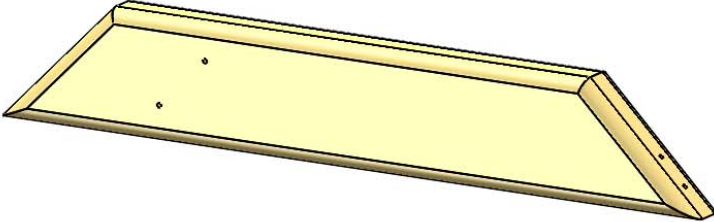
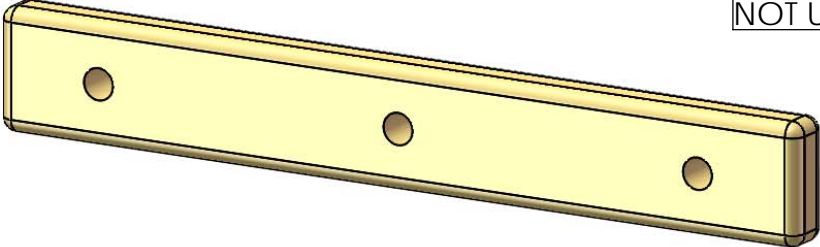
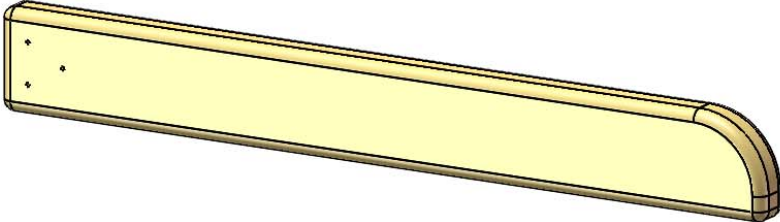
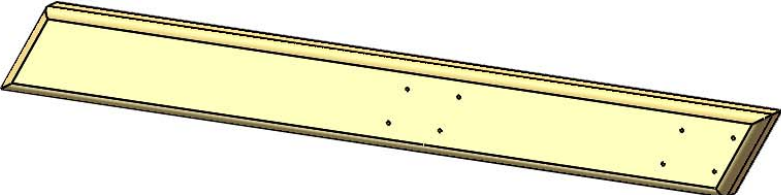
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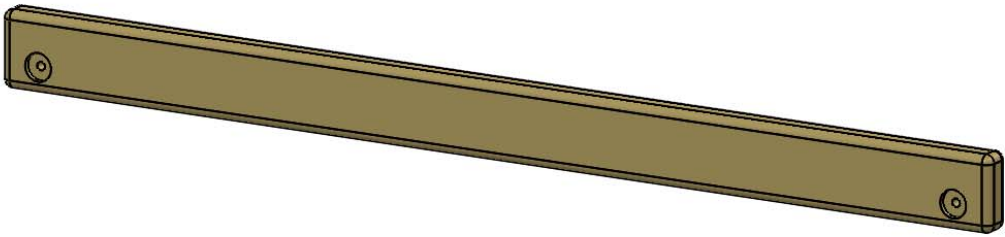
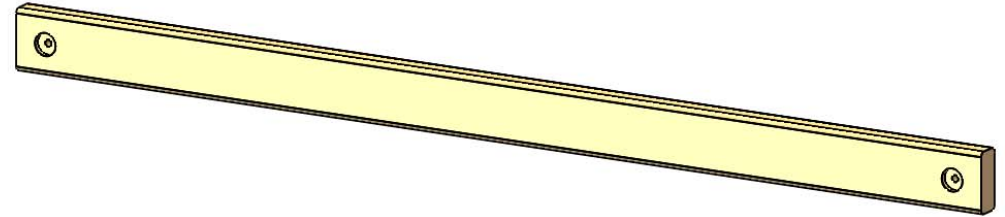
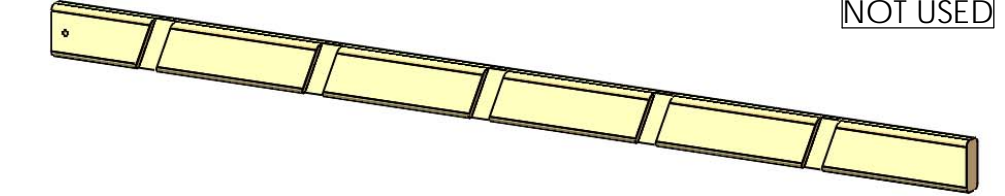
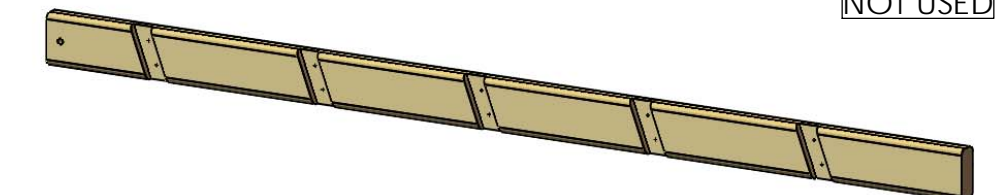
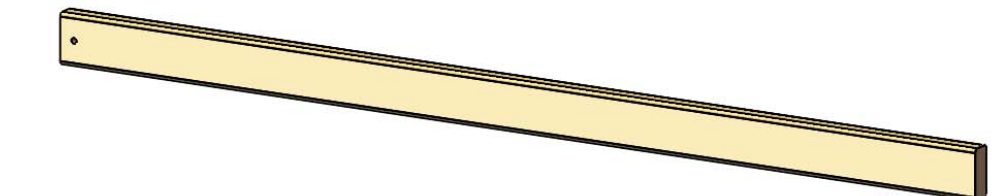
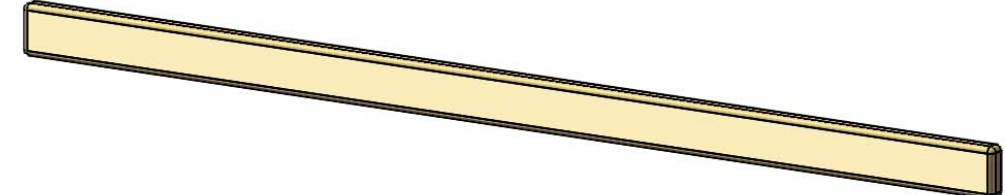
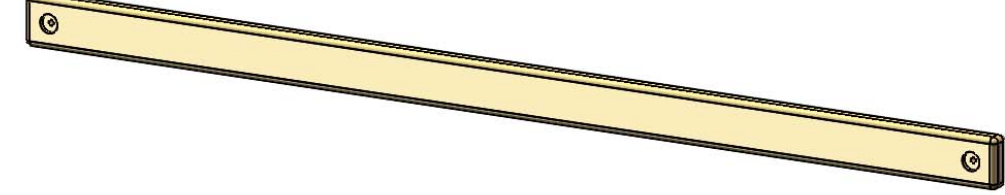
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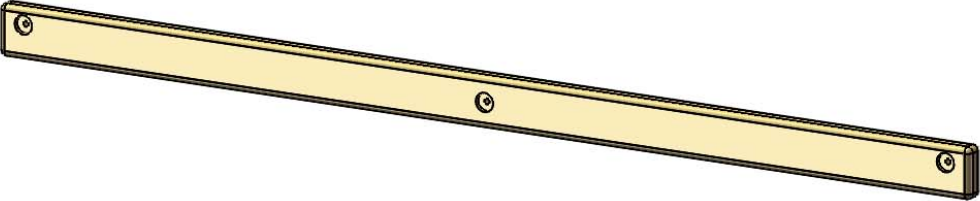
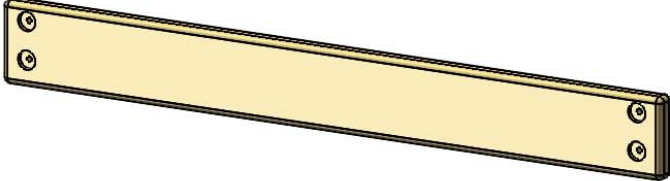
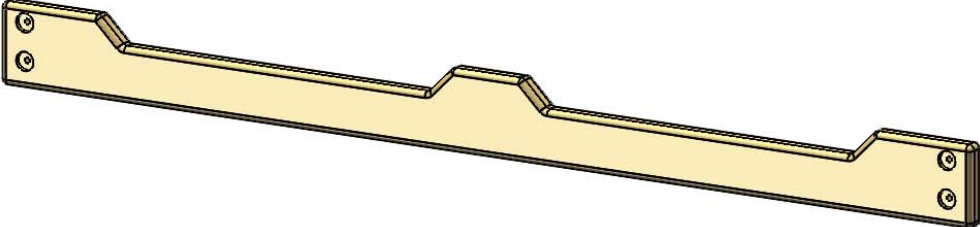
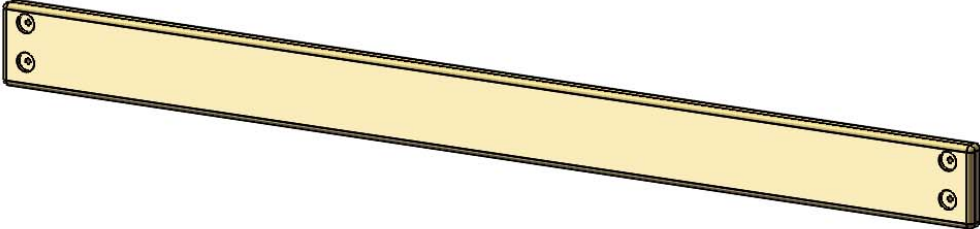
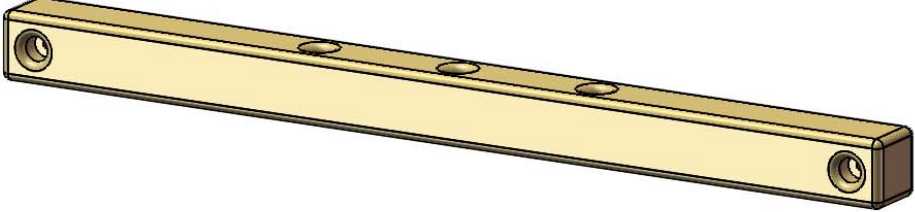
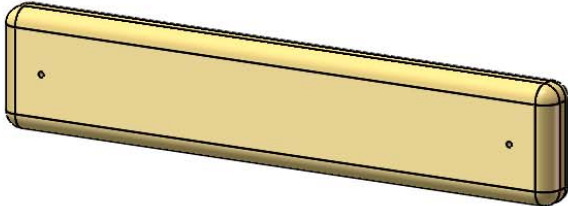
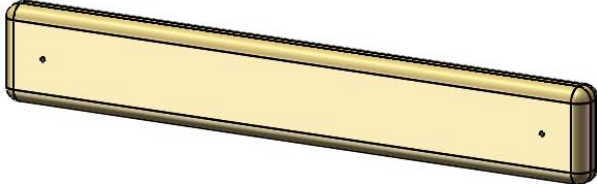
2

1

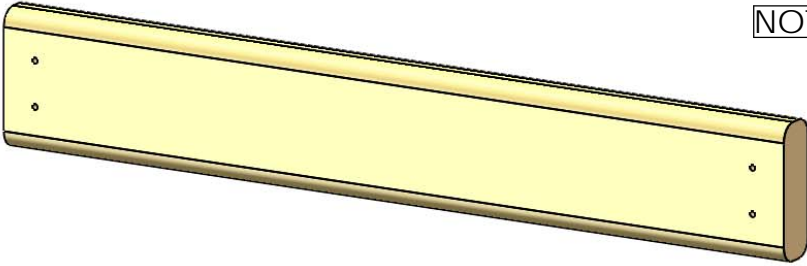
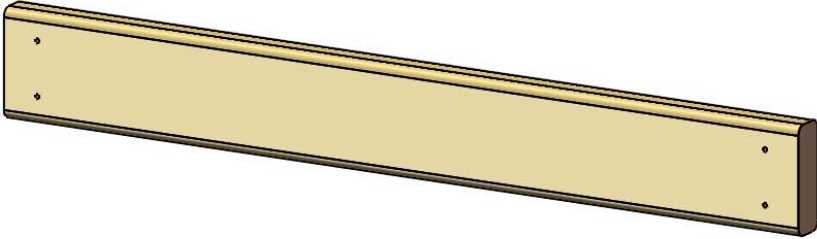
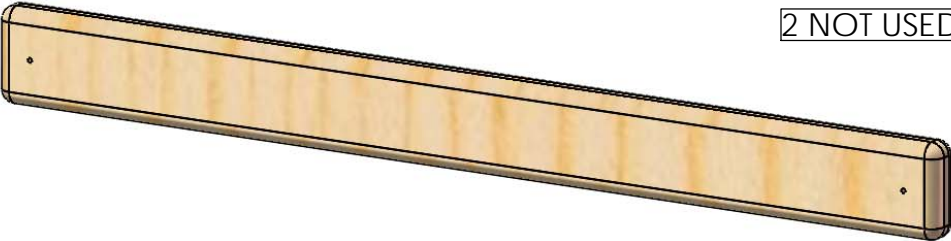
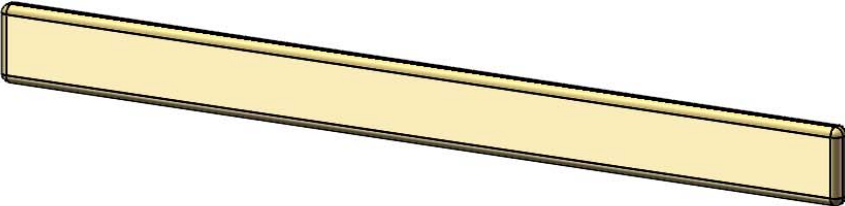
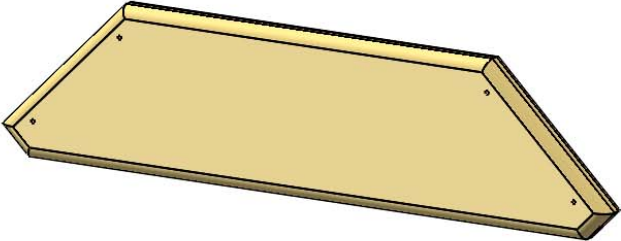
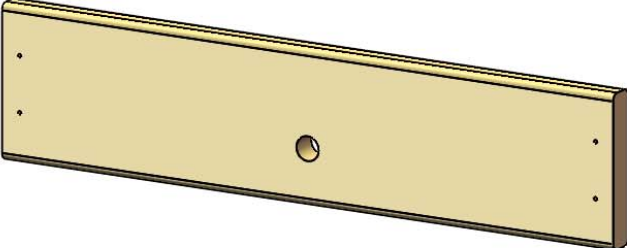
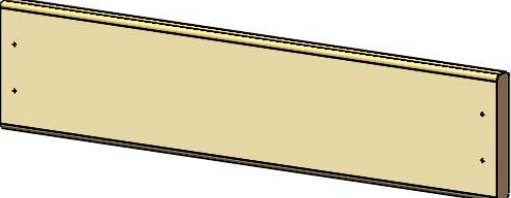
USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

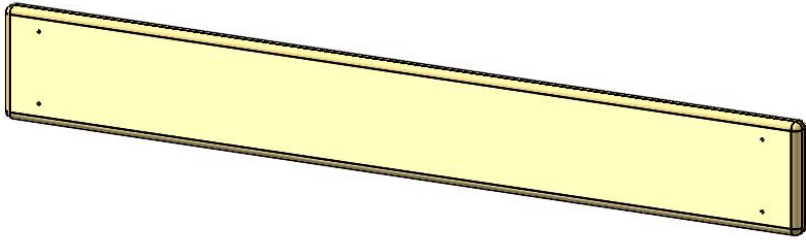
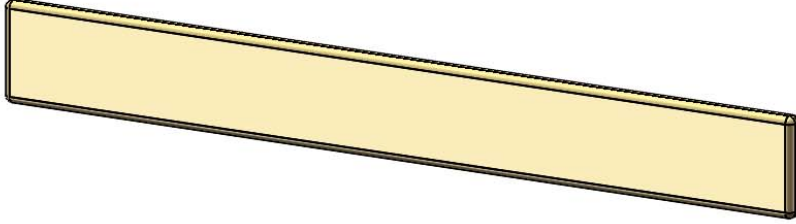
1501	PICTURE	DESCRIPTION	QTY.
		2 X 4 X 13" ANGLE SUPPORT 2-4-1300-AS	4
		2 X 4 X 14-3/4" PICNIC TABLE TOP SUPPORT 2-4-1475-PTTS	2
		NOT USED  2 X 4 X 17" LADDER STEP 2-4-1700-LS	5
		2 X 4 X 18" ANGLE SUPPORT 2-4-1800-AS	4
		NOT USED  2 X 4 X 24" ROPE LADDER STEP 2-4-2400-RLST	6
		2 X 4 X 27-1/2" PICNIC TABLE SEAT SUPPORT 2-4-2750-PTSS	2
		2 X 4 X 32-1/2" PICNIC TABLE LAG 2-4-3250-PTL	2

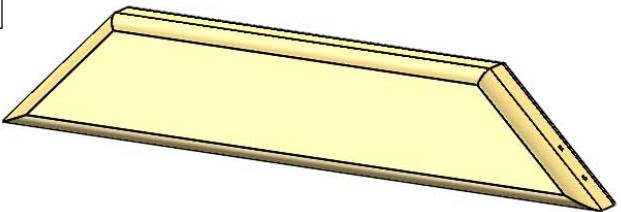
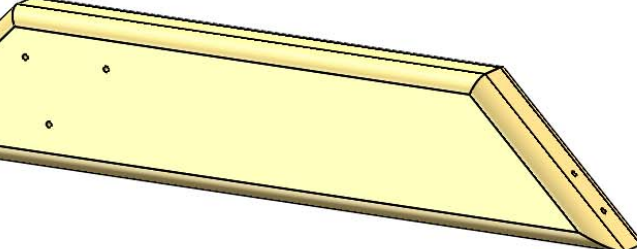
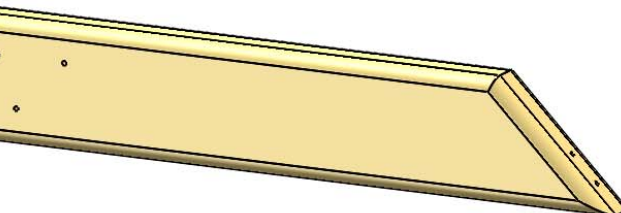
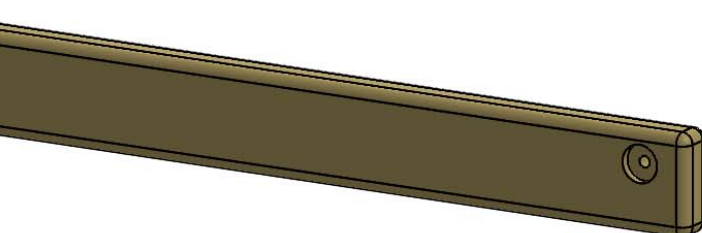
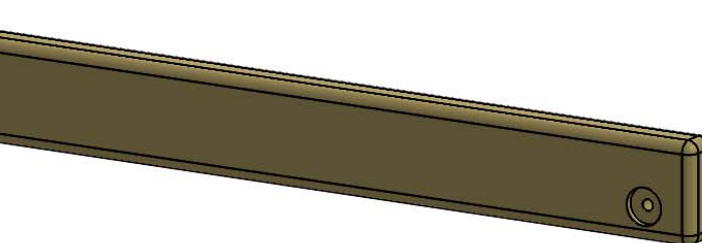
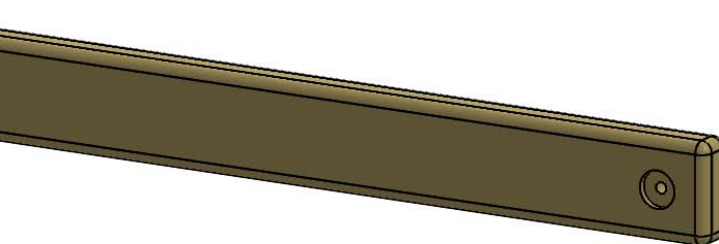
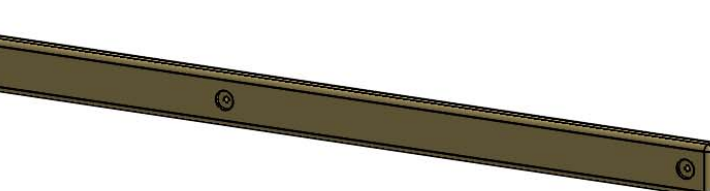
PICTURE	DESCRIPTION	QTY.
	2 X 4 X 47-1/2" SAFETY/END PANEL BOARD 2-4-4750-SBEP	2
	2 X 4 X 58" SWING BEAM CROSS MEMBER 2-4-5800-CM	1
	2 X 4 X 66" LADDER RIGHT SIDE 2-4-6600-LRS	1
	2 X 4 X 66" LADDER LEFT SIDE 2-4-6600-LLS	1
	2 X 4 X 66" ROCK WALL SIDE 2-4-6600-RWS	2
	2 X 4 X 70" CENTER DECK SUPPORT 2-4-7000-CDS	1
	2 X 4 X 70" DECK SUPPORT 2-4-7000-DS	2

PICTURE	DESCRIPTION	QTY.
	<p>2 x 4 x 70" REAR TOP PANEL BOARD 2-4-7000-RTPB</p>	<p>1</p>
	<p>2 x 6 x 47-1/2" END SANDBOX/ BOTTOM PANEL BOARD 2-6-4750-ESPB</p>	<p>2</p>
	<p>2 x 6 x 70" FRONT FACE BOARD 2-6-7000-FFB</p>	<p>1</p>
	<p>2 x 6 x 70" SANDBOX BOARD 2-6-7000-SB</p>	<p>1</p>
	<p>4 x 4 x 47-1/2" SWING BEAM MOUNT 4-4-4750-SBM</p>	<p>1</p>
	<p>5/4 X 3 X 13-1/4" PICNIC TABLE SLAT 125-3-1325-PTS</p>	<p>2</p>
	<p>5/4 X 3 X 17-1/2" TIC TAC TOE MOUNT 125-3-1750-TTMM</p>	<p>2</p>



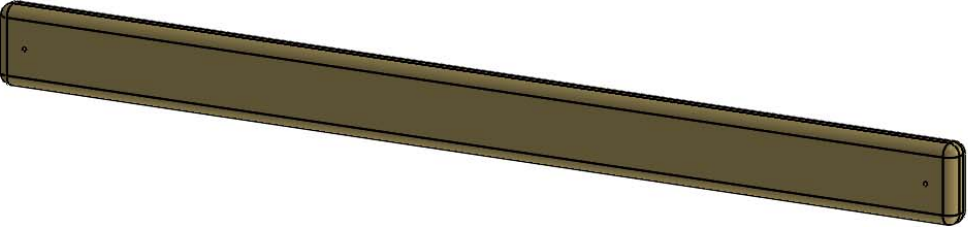
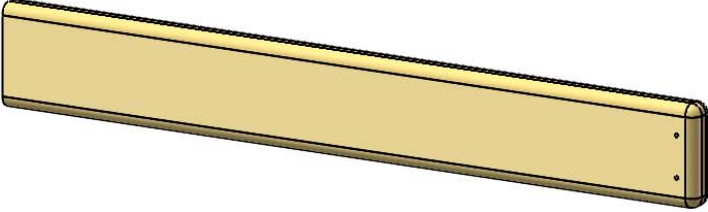
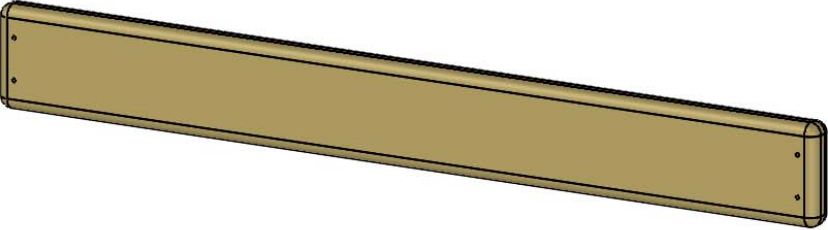
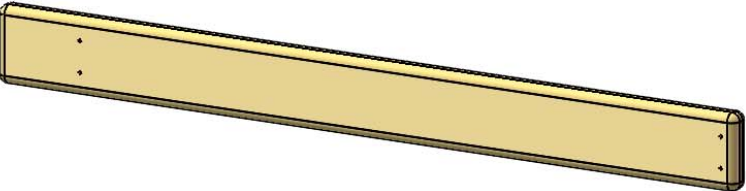
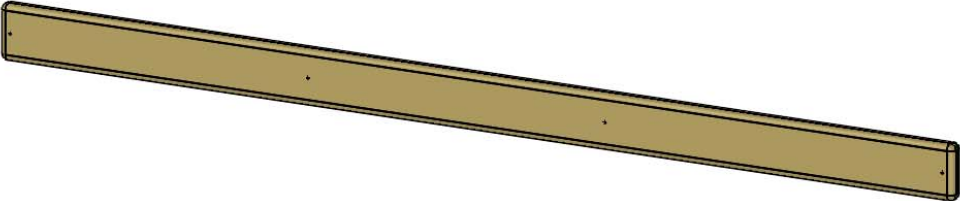
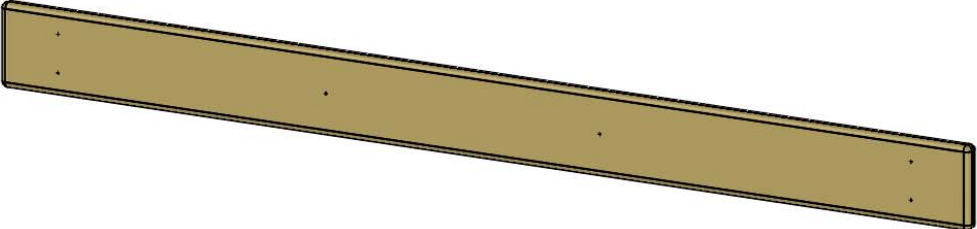
PICTURE	DESCRIPTION	QTY.
 <p style="text-align: right;"><b>NOT USED</b></p>	<p>5/4 X 3 X 18-3/4" LADDER BACK 125-3-1875-LB</p>	1
	<p>5/4 X 3 X 23-7/8" ROCK WALL CAP 125-3-2387-RWC</p>	1
 <p style="text-align: right;"><b>2 NOT USED</b></p>	<p>5/4 X 3 X 28-1/4" PANEL SLATS 125-3-2825-PS</p>	14
	<p>5/4 X 4 X 40-3/8" DECK SPACER 125-4-4038-DS</p>	2
	<p>5/4 X 6 X 22" SANDBOX SEAT 125-6-2200-SS</p>	2
	<p>5/4 X 6 X 23-7/8" BOTTOM ROCK WALL BOARD 125-6-2387-BRW</p>	1
	<p>5/4 X 6 X 23-7/8" ROCK WALL BOARD 125-6-2387-RWB</p>	11

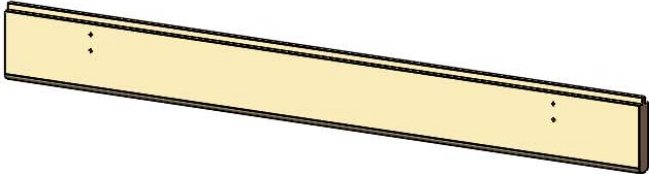
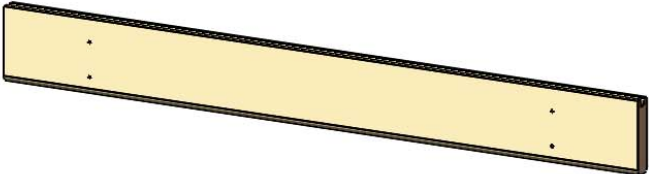
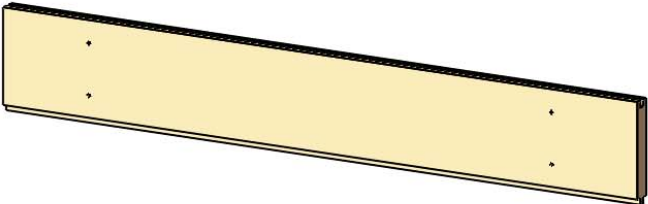
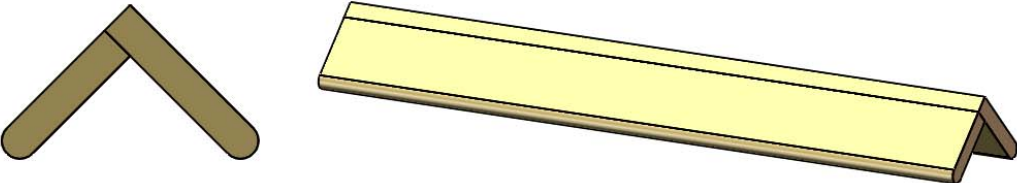
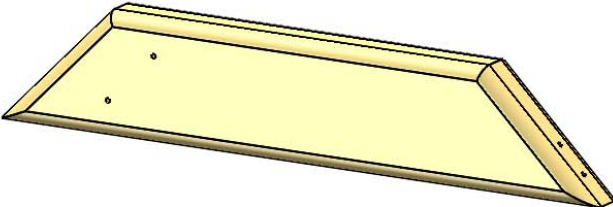
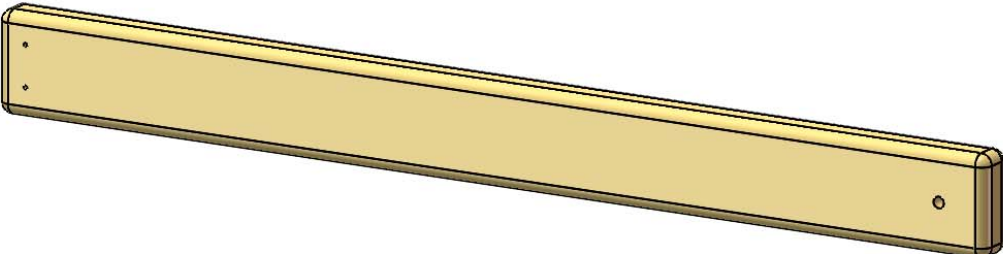
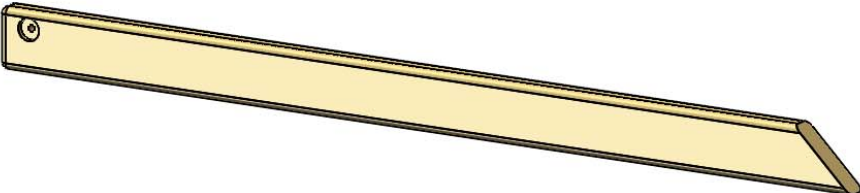
PICTURE	DESCRIPTION	QTY.
	<p>5/4 X 6 X 43" PICNIC TABLE &amp; SEAT BOARD 125-6-4300-PTTS</p>	<p>4</p>
	<p>5/4 X 6 X 47-3/8" DECK BOARD 125-6-4737-DB</p>	<p>11</p>
		<p>33</p>

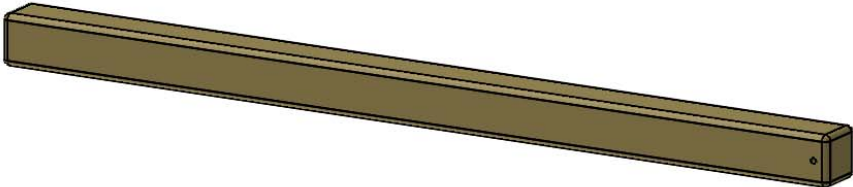
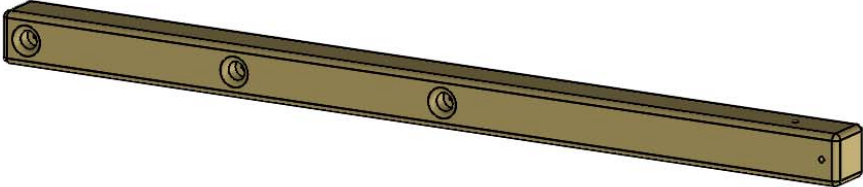
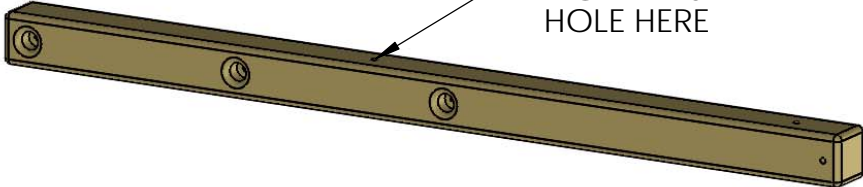
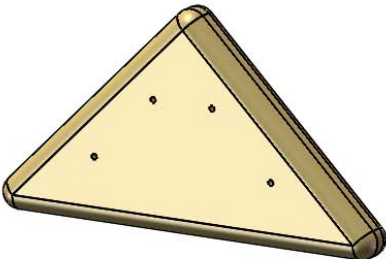
1504	PICTURE	DESCRIPTION	QTY.
		2 X 4 X 18" ANGLE SUPPORT- UPPER LEVEL RAD RIDE SIDE 2-4-1800-ULRDAS	1
		2 X 4 X 18" ANGLE SUPPORT- UPPER LEVEL REAR 2-4-1800-ULRAS	2
		2 X 4 X 21-1/2" ANGLE SUPPORT- UPPER LEVEL SWING SIDE 2-4-2150-ULSAS	1
		2 X 4 X 30-7/16" SIDE TOP PANEL BOARD 2-4-3043-STPB	2
		2 X 4 X 34" UPPER LEVEL CENTER DECK SUPPORT 2-4-3400-CDS	2
		2 X 4 X 34" UPPER LEVEL DECK SUPPORT/ SAFETY BOARD 2-4-3400-UDS	3
		2 X 4 X 70" UPPER LEVEL STEPS/RAILING 2-4-7000-ULSR	5

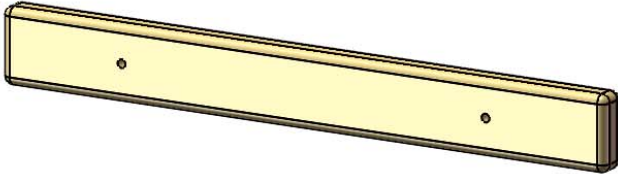
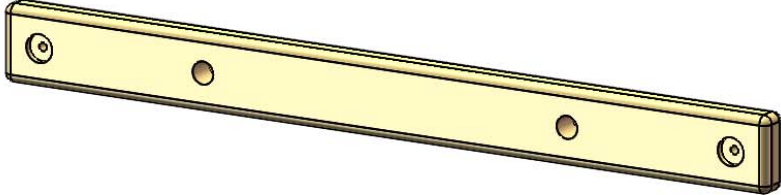
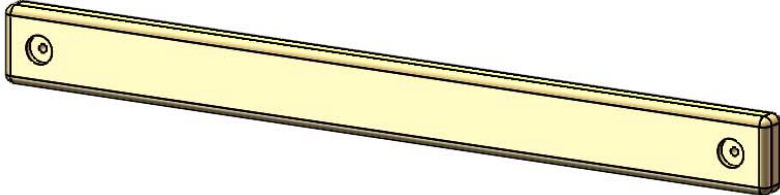
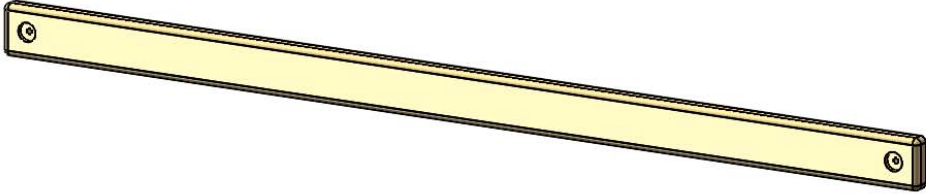
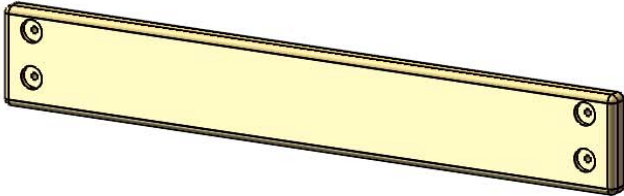
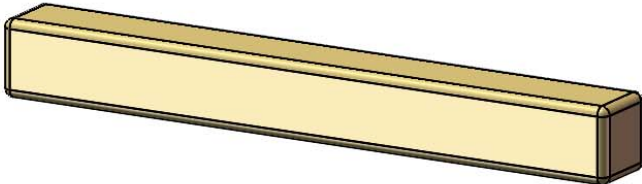
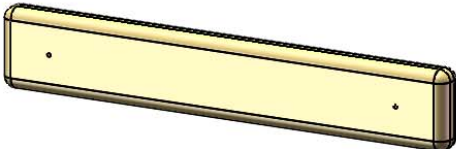


PICTURE	DESCRIPTION	QTY.
	2 X 6 X 30-7/16" SIDE BOTTOM PANEL BOARD 2-6-3043-SBPB	2
	2 X 6 X 42-1/2" REAR BOTTOM PANEL BOARD 2-6-4250-RBPB	1
	2 X 6 X 70" BACK PANEL BOARD 2-6-7000-BPB5	1
	4 X 4 X 23-1/2" SLIDE BLOCK 4-4-2350-SB	1
	4 X 4 X 30-1/2" CENTER BLOCK SUPPORT 4-4-3050-CBS	1
	4 X 4 X 43-1/2" RAD RIDE CENTER POST 4-4-4350-RCP	1
	4 X 4 X 70" UPPER LEVEL UNDER DECK SUPPORT 4-4-7000-UDS	1

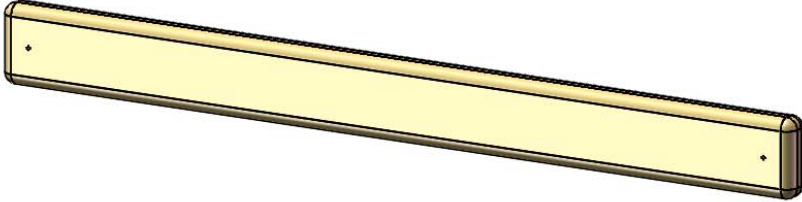
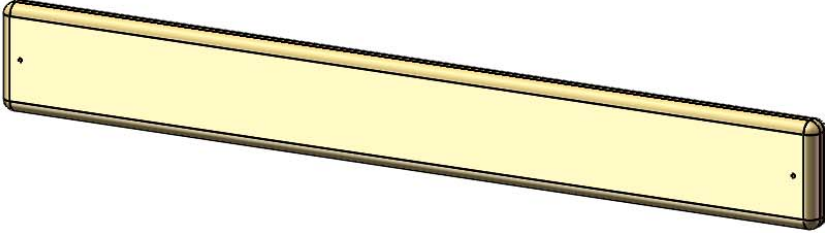
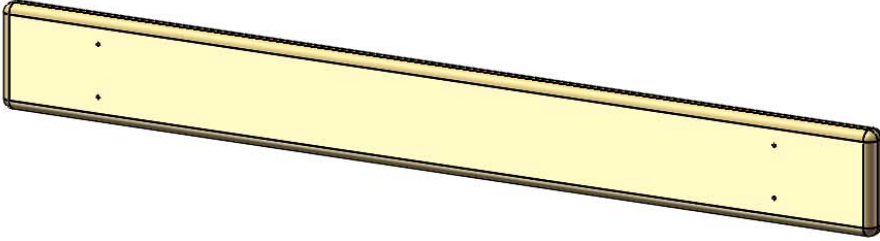
PICTURE	DESCRIPTION	QTY.
	<p>5/4 X 3 X 34-1/2"            PANEL SLAT            125-3-3450-PS</p>	<p>13</p>
	<p>5/4 X 4 X 25"            RAD RIDE            DECK SPACER            125-4-2500-RRDS</p>	<p>1</p>
	<p>5/4 X 4 X 29-1/2"            UPPER            DECK SPACER            125-4-2950-UDS</p>	<p>2</p>
	<p>5/4 X 4 X 35-1/2"            REAR            DECK SPACER            125-4-3550-RDS</p>	<p>1</p>
	<p>5/4 X 4 X 63"            UPPER            DECK SPACER            125-4-6300-UDS</p>	<p>1</p>
	<p>5/4 X 6 X 69-7/8"            UPPER            DECK BOARD            125-6-6988-USB</p>	<p>4</p>
		<p>36</p>


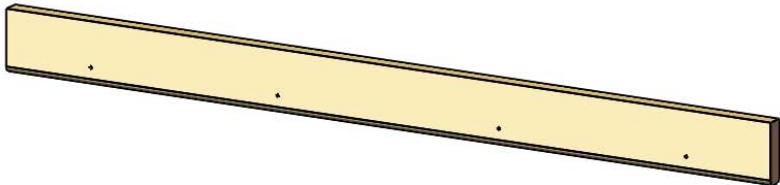

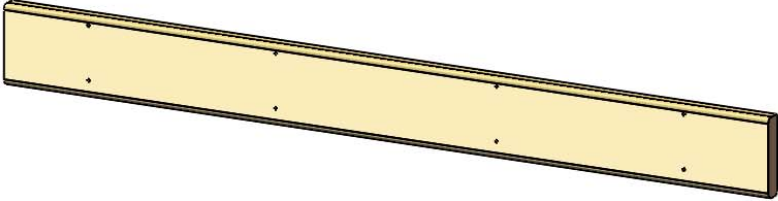

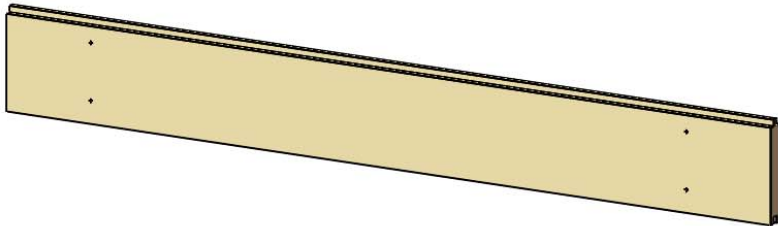

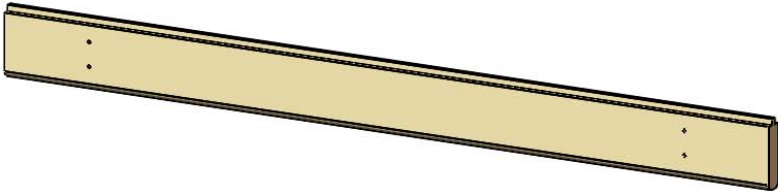

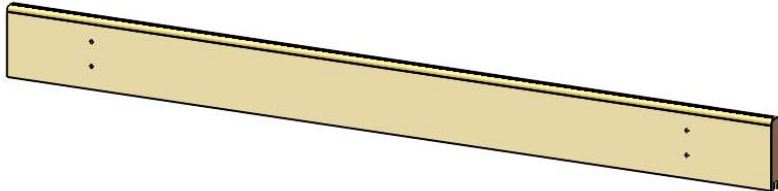
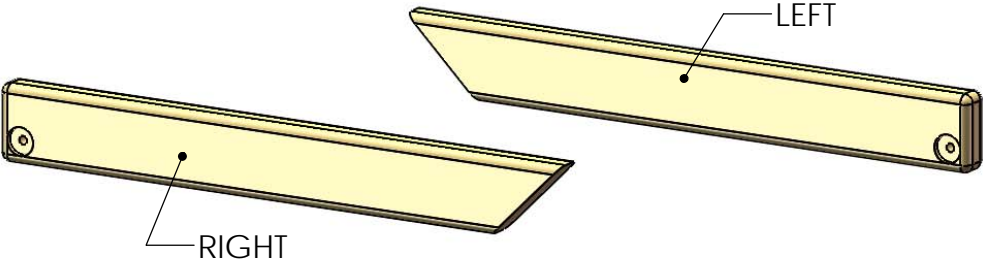
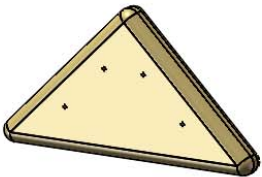
	PICTURE	DESCRIPTION	QTY.
1506		1 X 4 X 30-1/2" ROOF FINISHER 1-4-3050-RF	2
		1 X 4 X 30-1/2" ROOF STARTER 1-4-3050-RS	2
		1 X 5 X 30-1/2" ROOF BOARD 1-5-3050-RB	22
		1 X 6 X 30-1/2" ROOF PEAK 1-6-3050-RP	1
	<p style="text-align: center;">NOT USED</p> 	2 X 4 X 18" CLOSE OUT BOARD 2-4-1800-COB	2
		2 X 4 X 35-5/8" UPPER LEVEL REAR CENTER POST 2-4-3563-ULRP	1
		2 X 4 X 51-1/8" ROOF SUPPORT LEFT 2-4-5113-RSL	2

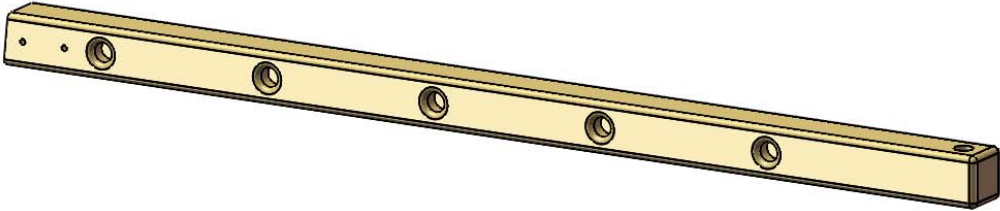
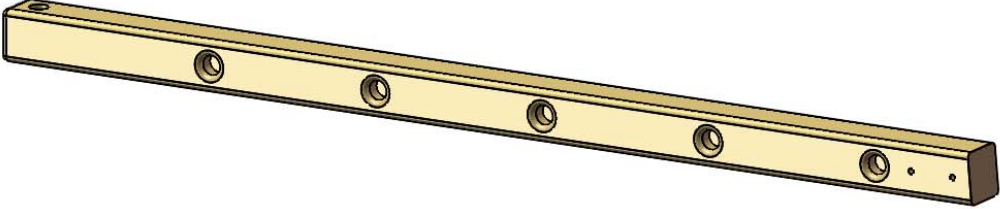
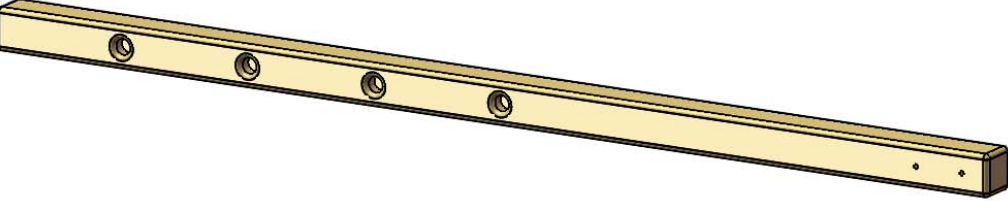
PICTURE	DESCRIPTION	QTY.
	2 X 4 X 51-1/8" ROOF SUPPORT RIGHT 2-4-5113-RSR	2
	4 X 4 X 33-5/16" UPPER LEVEL CENTER POST 4-4-3331-ULCP	1
	4 X 4 X 59-1/2" LOWER LEVEL CENTER POST 4-4-5950-LLCP	1
	4 X 4 X 60-1/4" LAG POST WOOD ROOF LEFT 4-4-6025-LPWL	1
	4 X 4 X 60-1/4" LAG POST WOOD ROOF RIGHT 4-4-6025-LPWR	1
	5/4 X 6 X 10" ROOF PEAK SUPPORT 125-6-1000-RPS	2
		38

	PICTURE	DESCRIPTION	QTY.
1509N		2 X 4 X 29" BRIDGE DECK 2-4-2900-BD	15
		2 X 4 X 36-3/4" SAFETY BOARD WITH CHAIN HOLES 2-4-3675-SBH	2
		2 X 4 X 36-3/4" SAFETY BOARD 2-4-3675-SB	6
		2 X 4 X 66" RAIL 2-4-6600-R	4
		2 X 6 X 36-3/4" BOTTOM PANEL BOARD/SANDBOX BOARD 2-6-3675-BPB	6
		4 X 4 X 29" CENTER POST 4-4-2900-CP	1
		5/4 X 3 X 16" RAIL SLAT 125-3-1600-RS	20

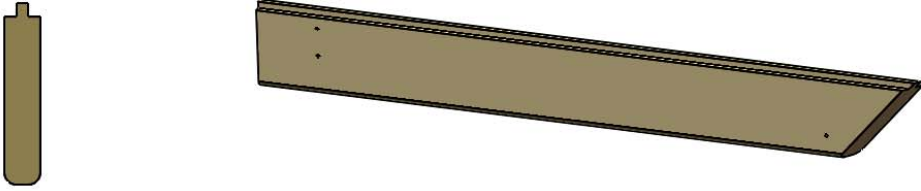
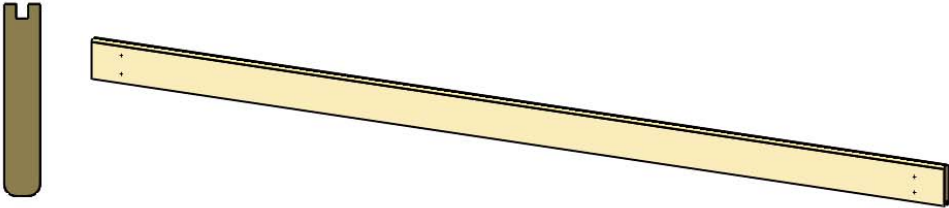
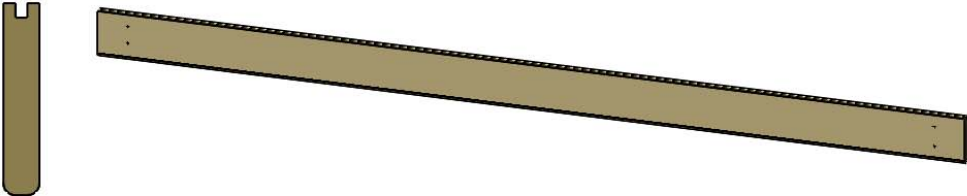
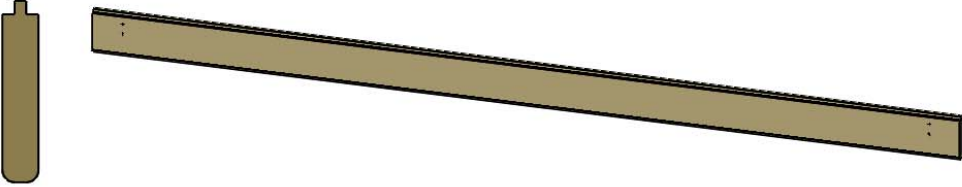
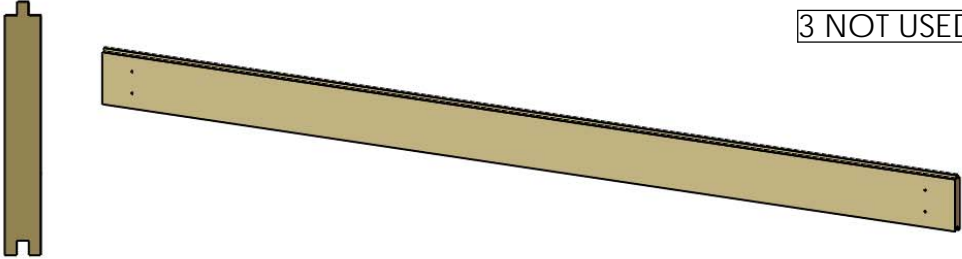
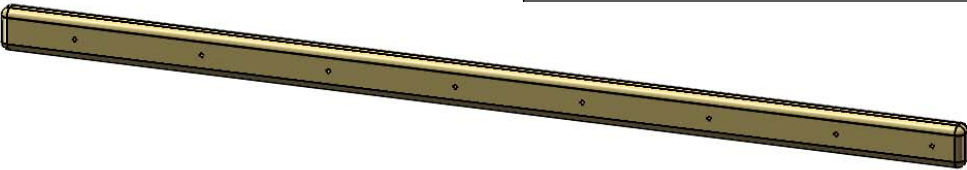
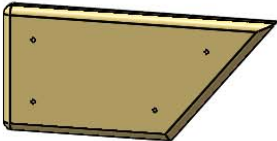


PICTURE	DESCRIPTION	QTY.
	5/4 X 3 X 28-1/2" PANEL SLAT 125-3-2850-PS	11
	5/4 X 4 X 29-3/8" DECK SPACER 125-4-2937-DS	2
	5/4 X 4 X 36-1/2" DECK BOARD 125-4-3650-DB	7
		40

PICTURE		DESCRIPTION	QTY.
	1509W 	1 X 3 X 36-3/4" ROOF PEAK BOARD 2  1-3-3675-RPB2	1
		1 X 4 X 36-3/4" ROOF PEAK BOARD 1  1-4-3675-RPB1	1
		1 X 5 X 36-3/4" ROOF BOARD  1-5-3675-RB	10
		1 X 4 X 36-3/4" ROOF FINISHER  1-4-3675-RF	2
		1 X 4 X 36-3/4" ROOF STARTER  1-4-3675-RS	2
		2 X 4 X 27" ROOF SUPPORT LEFT 2-4-2700-RSL  RIGHT 2-4-2700-RSR	2 2
		5/4 X 6 X 10" ROOF PEAK SUPPORT  125-6-1000-RPS	2

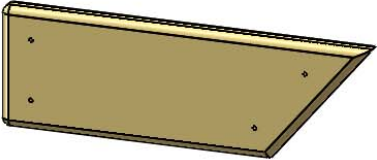
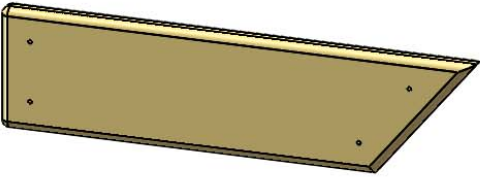
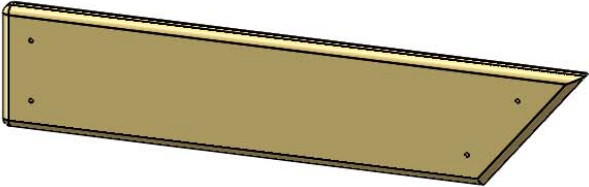
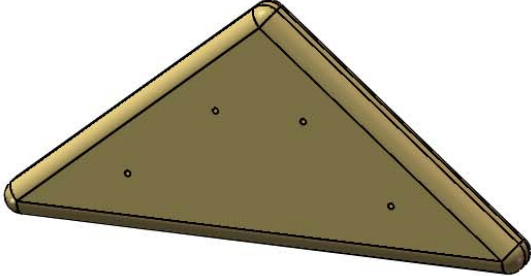
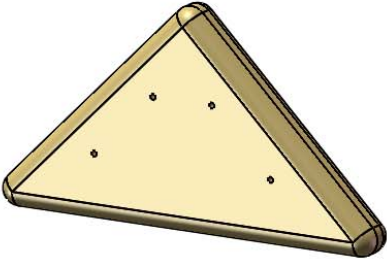
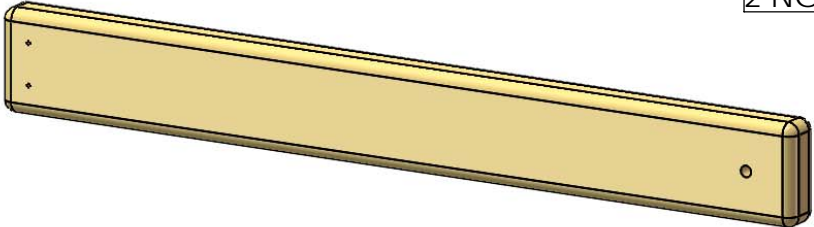
PICTURE	DESCRIPTION	QTY.
<p>1514</p> 	<p>4 X 4 X 70" MONKEY BAR RUNNER-LEFT 4-4-7000-MBRL</p>	<p>1</p>
	<p>4 X 4 X 70" MONKEY BAR RUNNER-RIGHT 4-4-7000-MBRR</p>	<p>1</p>
	<p>4 X 4 X 86-1/4" MONKEY BAR LADDER 4-4-8650-MBL</p>	<p>2</p>
	<p>4 X 4 X 70" LOWER LEVEL UNDER DECK SUPPORT 4-4-7000-MBS</p>	<p>1</p>
		<p>42</p>

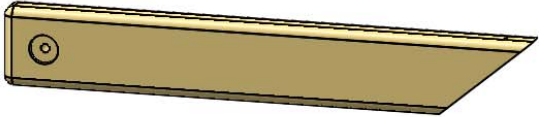
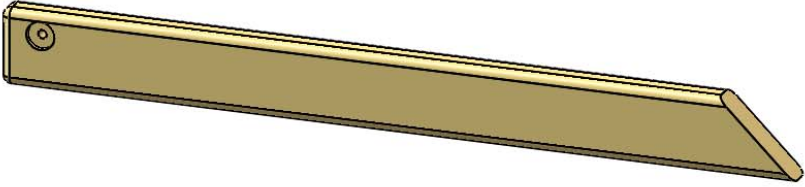
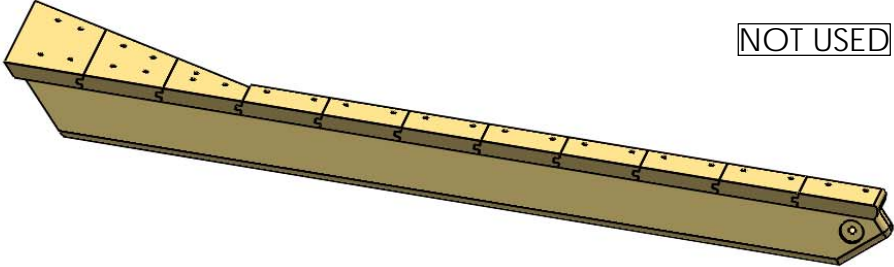
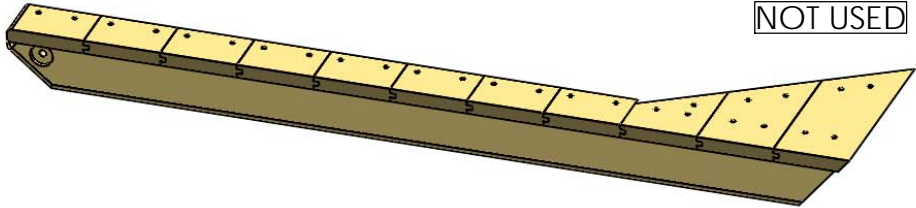


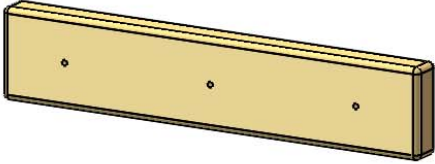
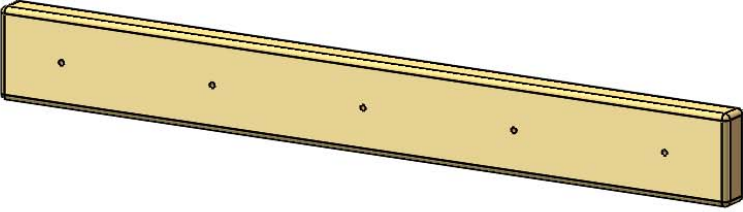
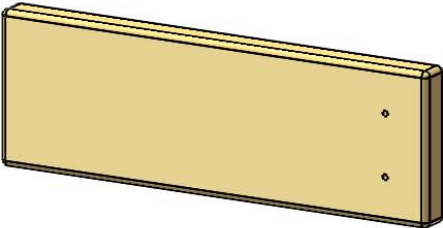
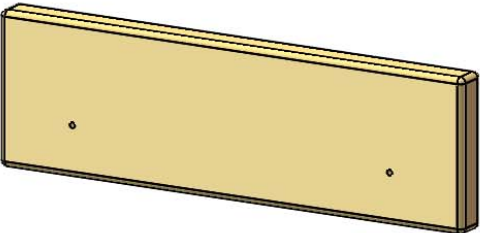
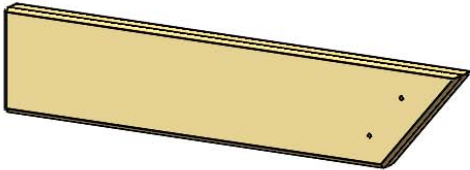
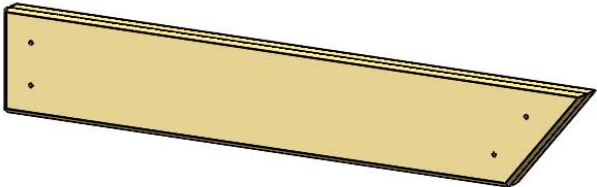
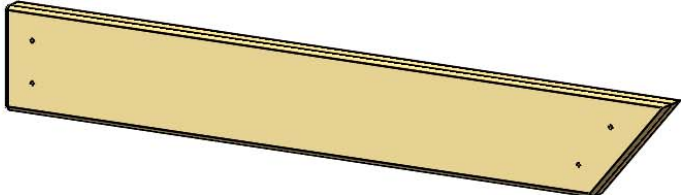
	PICTURE	DESCRIPTION	QTY.
1528		1 X 4 X 29.29" ROOF FINISHER FRONT 1-4-2929-RFFL 1-4-2929-RFFR	1 LEFT 1 RIGHT
		1 X 4 X 76-7/8" ROOF STARTER REAR 1-4-7688-RSR	1
		1 X 4 X 76-7/8" ROOF STARTER FRONT 1-4-7688-RSF	1
		1 X 4 X 76-7/8" ROOF FINISHER REAR 1-4-7688-RFR	1
		1 X 5 X 76-7/8" ROOF BOARD 1-5-7688-RB	14
		1 X 2 X 32.00" ROOF BATTEN 1-2-3200-RB	2
		1 X 4 X 8-3/4" WALL PANEL BOARD 1-4-0875-WPB	2

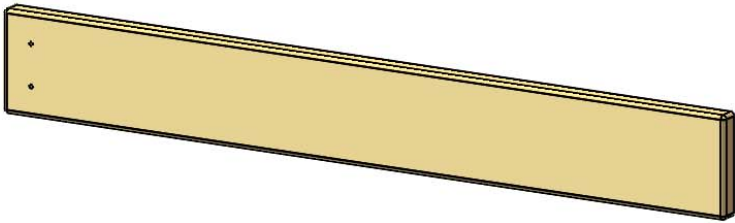
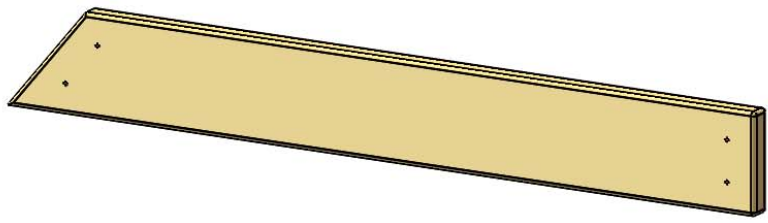
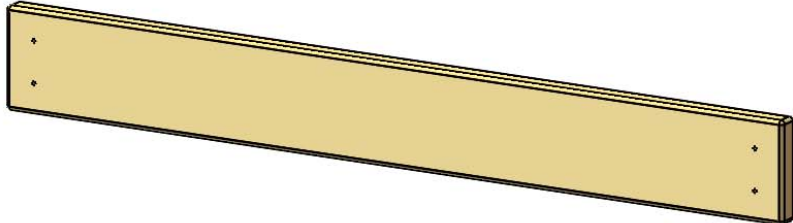
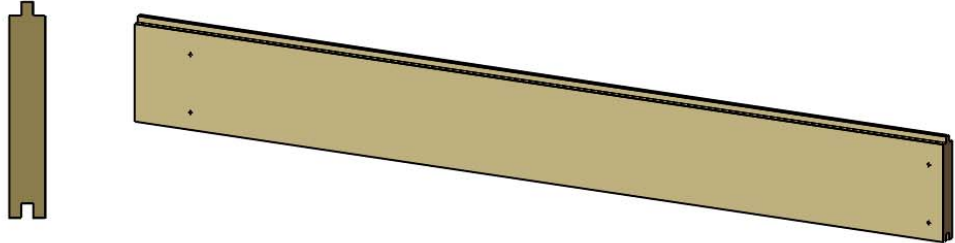
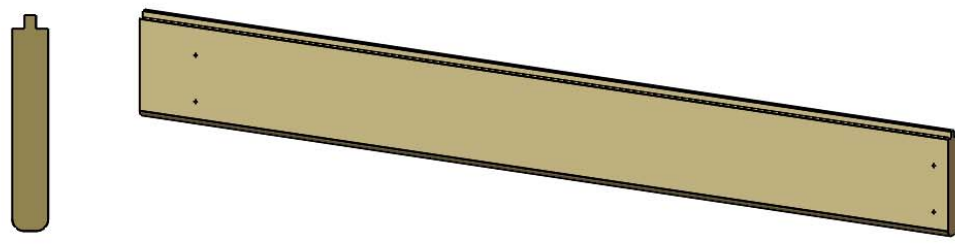
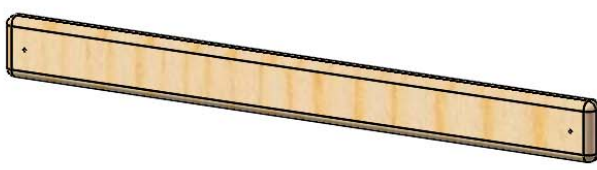
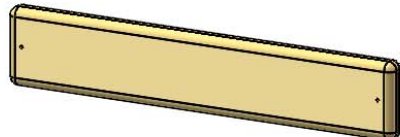
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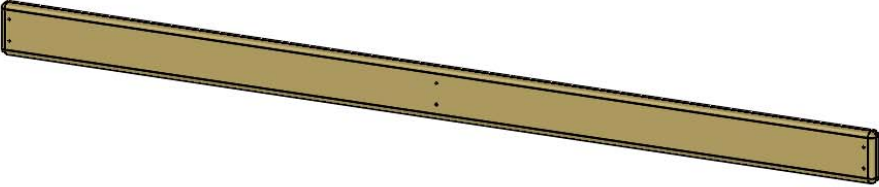
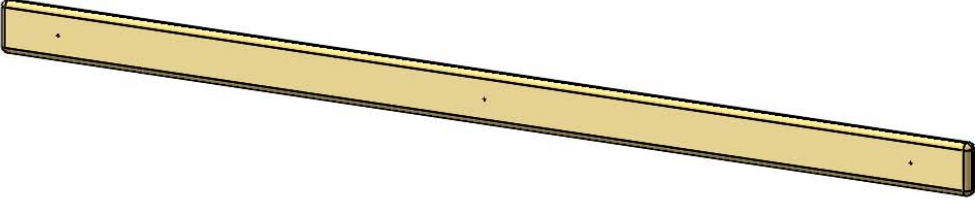
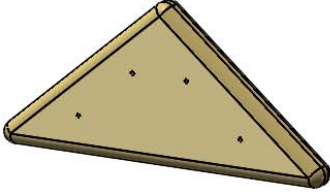
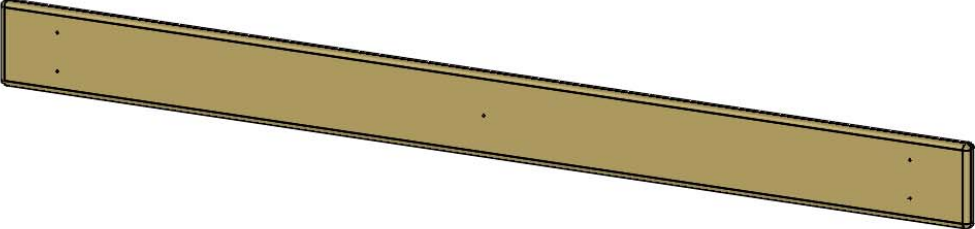
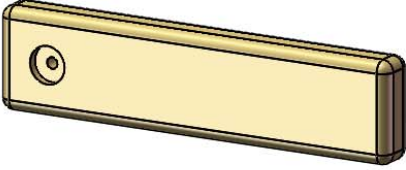
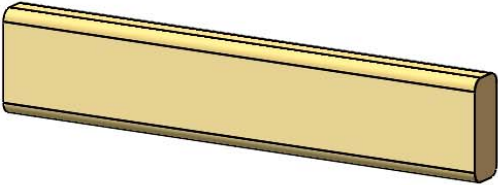
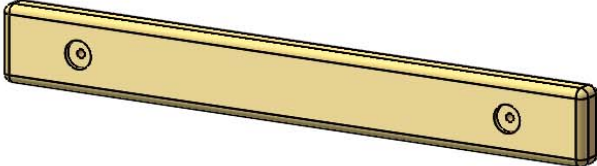
1 GETS CUT DURING ASSEMBLY

PICTURE	DESCRIPTION	QTY.
	1 X 4 X 12-1/4" WALL PANEL BOARD 1-4-1225-WPB	2
	1 X 4 X 15-3/4" WALL PANEL BOARD 1-4-1575-WPB	2
	1 X 4 X 19-5/16" WALL PANEL BOARD 1-4-1931-WPB	2
	5/4 X 5 X 10.81" ROOF PANEL PEAK SUPPORT 125-5-1081-RPPS	1
	5/4 X 6 X 10" ROOF PEAK SUPPORT 125-6-1000-RPS	2
	<div data-bbox="911 1766 1092 1801" style="border: 1px solid black; padding: 2px; display: inline-block;">2 NOT USED</div>  2 X 4 X 28-9/16" CENTER POST 2-4-2856-CP	2

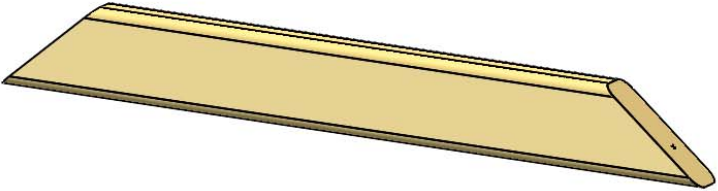
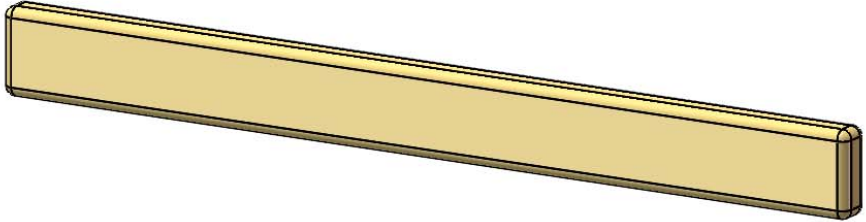
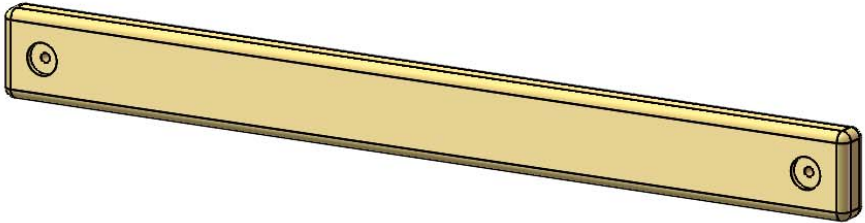
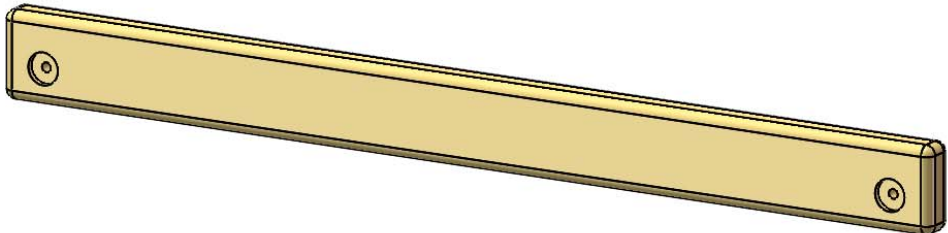
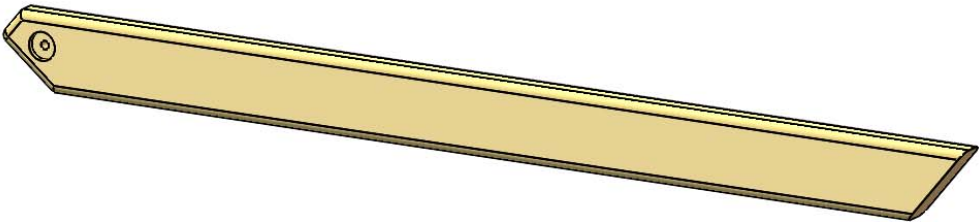
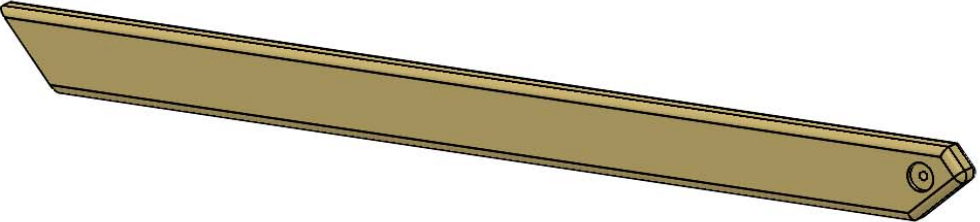
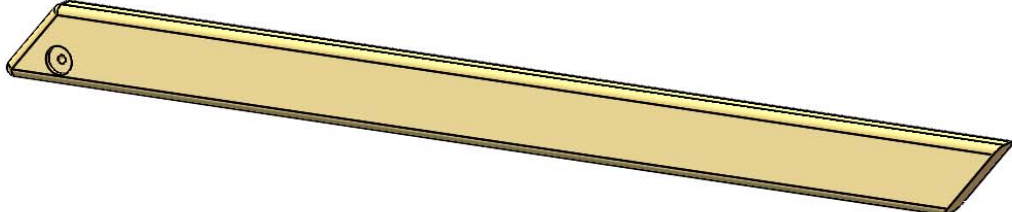
PICTURE	DESCRIPTION	QTY.
	2 X 4 X 22.75" WALL PANEL SUPPORT (1 HOLE ON ON CENTER) 2-4-2275-WPSL 2-4-2275-WPSR	1 LEFT  1 RIGHT
	2 X 4 X 35.15" ROOF SUPPORT (1 HOLE OFFSET) 2-4-3515-RSL 2-4-3515-RSR	2 LEFT  2 RIGHT
 <p style="text-align: center;">NOT USED</p>	2 X 4 X 69.75" ROOF FINISHER SUPPORT (2 HOLES ON CENTER) 2-4-6975-RFS	1
 <p style="text-align: center;">NOT USED</p>	5 X 11 X 46.97" ROOF PANEL RIGHT ASSEMBLY 5-11-4697-RPRA	1
 <p style="text-align: center;">NOT USED</p>	5 X 11 X 46.97" ROOF PANEL LEFT ASSEMBLY 5-11-4697-RPLA	1
		45

	PICTURE	DESCRIPTION	QTY.
1535		1 X 2 X 10" WINDOW BATTEN 1-2-1000-WB	3
		1 X 2 X 17-1/2" WINDOW BATTEN 1-2-1750-WB	2
		1 X 4 X 10-1/4" WINDOW PANEL BOARD 1-4-1025-WPB	6
		1 X 4 X 11-1/8" WINDOW PANEL BOARD 1-4-1113-WPB	2
		1 X 4 X 16-1/2" WINDOW PANEL BOARD 1-4-1650-WPB	2
		1 X 4 X 21" WINDOW PANEL BOARD 1-4-2100-WPB	2
		1 X 4 X 24" WINDOW PANEL BOARD 1-4-2400-WPB	2

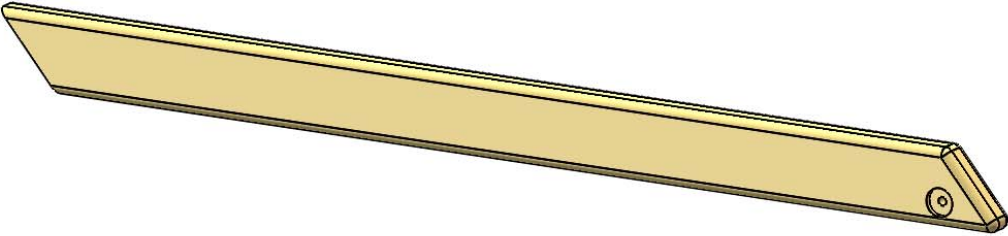
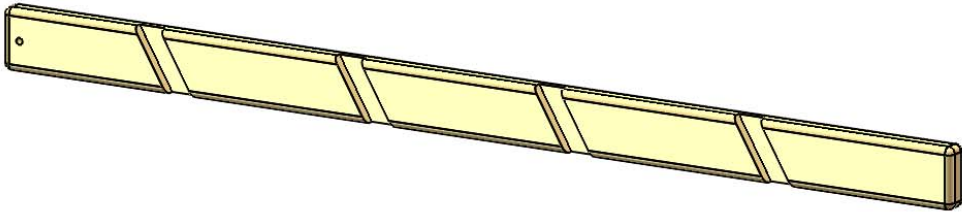
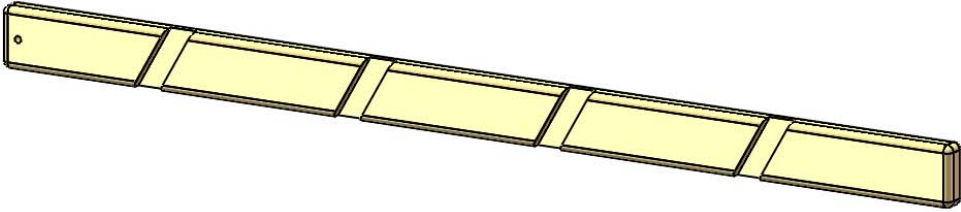
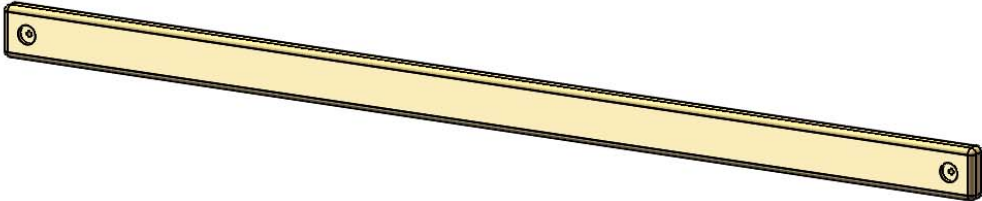
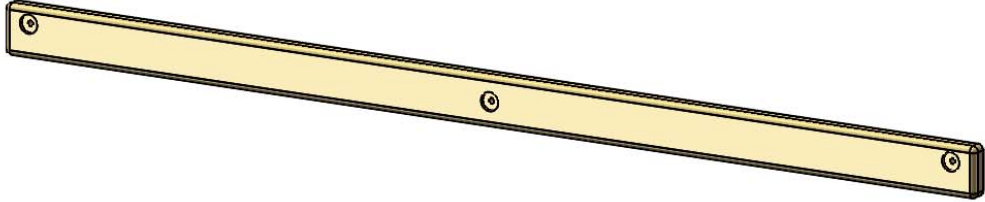
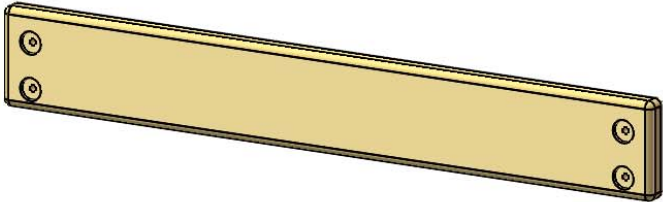
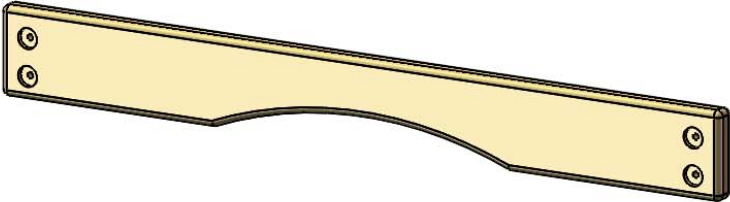
PICTURE	DESCRIPTION	QTY.
	<p>1 X 4 X 26" WINDOW PANEL BOARD 1 X 4 X 2600-WPB</p>	<p>1</p>
	<p>1 X 4 X 27" WINDOW PANEL BOARD 1-4-2700-WPB</p>	<p>2</p>
	<p>1 X 4 X 28" WINDOW PANEL BOARD 1-4-2800-WPB</p>	<p>2</p>
	<p>1 X 5 X 38-7/8" ROOF BOARD 1-5-3888-RB</p>	<p>14</p>
	<p>1 X 5 X 38-7/8" ROOF FINISHER 1-5-3888-RF</p>	<p>2</p>
	<p>5/4 X 3 X 28-1/4" PANEL SLATS 125-3-2825-PS</p>	<p>10</p>
	<p>5/4 X 4 X 18-1/2" LADDER BACK 125-4-1850-LB</p>	<p>1</p>

PICTURE	DESCRIPTION	QTY.
	<p>5/4 X 4 X 63" DECK SPACER 125 X 4 X 6300-DS</p>	<p>1</p>
	<p>5/4 X 4 X 69-7/8" DECK BOARD 125-4-6988-DB</p>	<p>1</p>
	<p>5/4 X 6 X 12-7/8" ROOF PEAK SUPPORT 125-6-1281-RPS</p>	<p>1</p>
	<p>5/4 X 6 X 69-7/8" DECK BOARD 125-6-6988-DB</p>	<p>5</p>
	<p>2 X 4 X 14" BOTTOM PANEL BOARD 2-4-1400-BPB</p>	<p>2</p>
	<p>2 X 4 X 17" LADDER STEP 2-4-1700-LS</p>	<p>4</p>
	<p>2 X 4 X 28" MONKEY BARS FILLER BOARD 2-4-2800-MBFB</p>	<p>1</p>

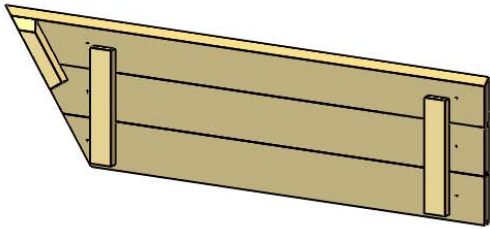
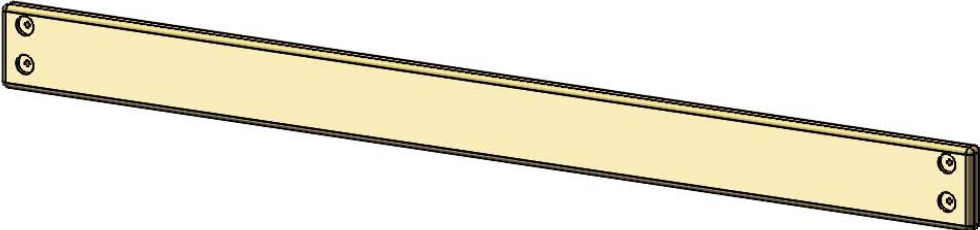
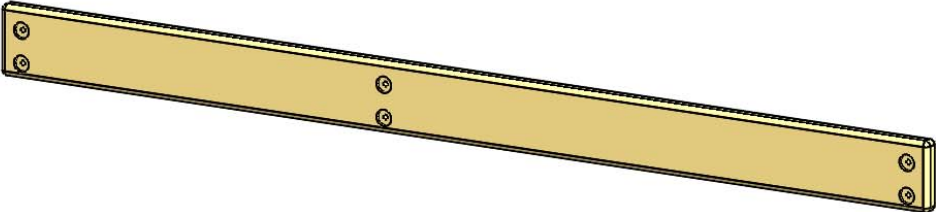
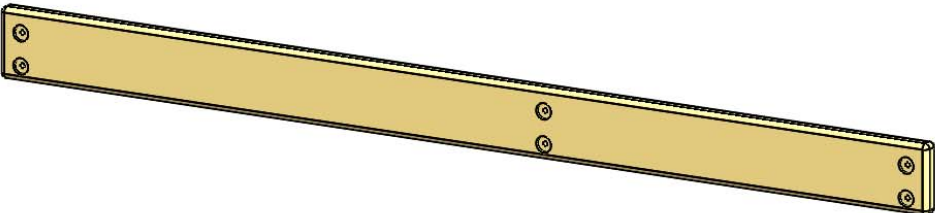


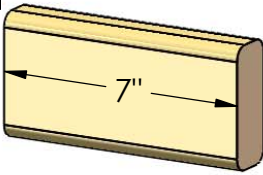
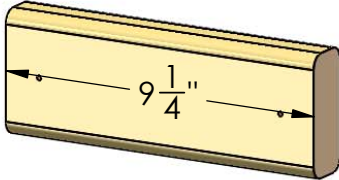
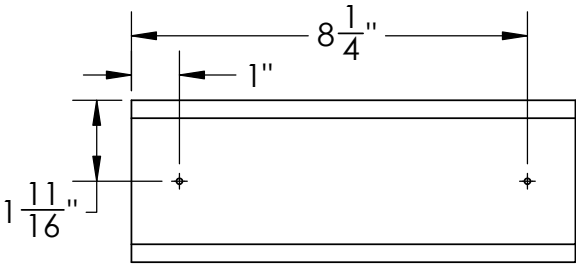
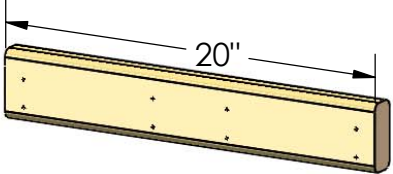
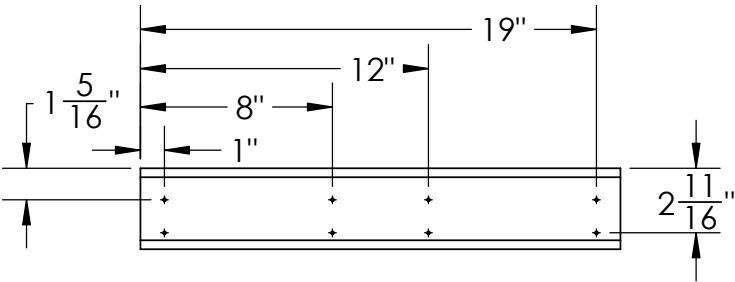
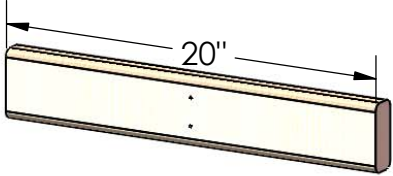
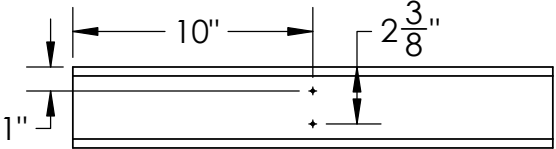
PICTURE	DESCRIPTION	QTY.
	2 X 4 X 29-1/2" SUN SUPPORT 2-4-2950-SS	1
	2 X 4 X 35-1/2" CENTER DECK SUPPORT 2-4-3550-CDS	1
	2 X 4 X 35-1/2" TOP PANEL BOARD 2-4-3550-TPB	3
	2 X 4 X 39" PANEL AND DECK SUPPORT 2-4-3900-PDS	5
	2 X 4 X 46-3/8" REAR ROOF SUPPORT LEFT 2-4-4635-RRSL	1
	2 X 4 X 46-3/8" REAR ROOF SUPPORT RIGHT 2-4-4635-RRSR	1
	2 X 4 X 47-7/8" FRONT ROOF SUPPORT LEFT 2-4-4788-FRSL	1

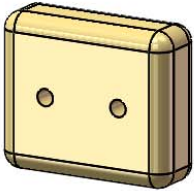
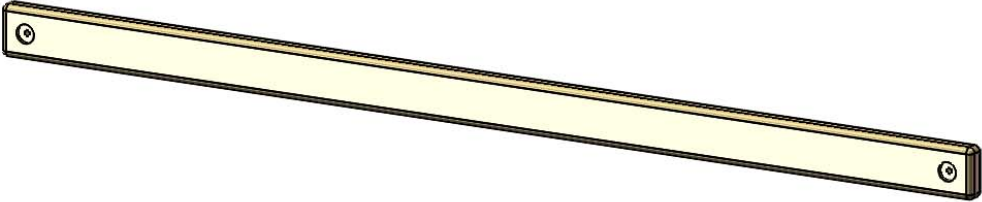
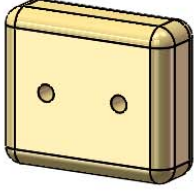
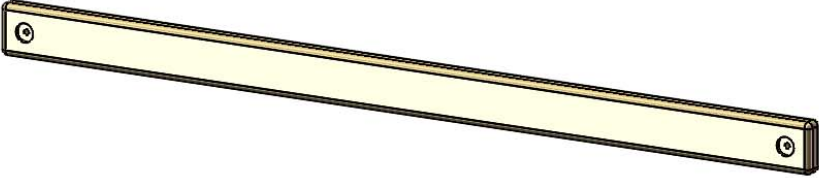


PICTURE	DESCRIPTION	QTY.
	<p>2 X 4 X 47-7/8" FRONT ROOF SUPPORT RIGHT 2-4-4788-FRSR</p>	<p>1</p>
	<p>2 X 4 X 57" LADDER SIDE LEFT 2-4-5700-LSL</p>	<p>1</p>
	<p>2 X 4 X 57" LADDER SIDE RIGHT 2-4-5700-LSR</p>	<p>1</p>
	<p>2 X 4 X 70" TRANSITION STEP 2-4-7000-DS</p>	<p>3</p>
	<p>2 X 4 X 70" TOP PANEL BOARD 2-4-7000-TPB</p>	<p>1</p>
	<p>2 X 6 X 39" BOTTOM PANEL BOARD 2-6-3900-BPB</p>	<p>2</p>
	<p>2 X 6 X 47-1/2" TOP PANEL BOARD 2-6-4750-TPB</p>	<p>1</p>

PICTURE	DESCRIPTION	QTY.
	<p>2 X 6 X 70" FRONT TOP PANEL BOARD 2-6-7000-FTPB</p>	<p>1</p>
	<p>2 X 6 X 70" SANDBOX BOARD 2-6-7000-SB</p>	<p>2</p>
	<p>4 X 4 X 35-1/2" MONKEY BARS MOUNT 4-4-3550-MBM</p>	<p>1</p>
	<p>4 X 4 X 28-1/2" CONNECTOR POST 4-4-2850-CP</p>	<p>2</p>
	<p>4 X 4 X 32" CENTER POST 4-4-3200-CP</p>	<p>1</p>
	<p>4 X 4 X 87-1/2" CORNER POST 4-4-8750-CP</p>	<p>2</p>
	<p>2 X 13 X 46-1/2" ROOF PANEL LEFT ASSEMBLY 2-13-4652-RPLA</p>	<p>1</p>

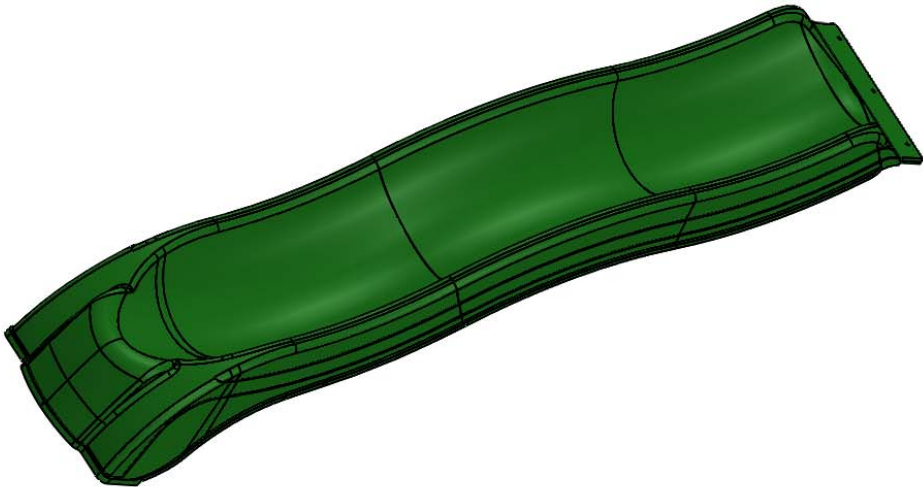
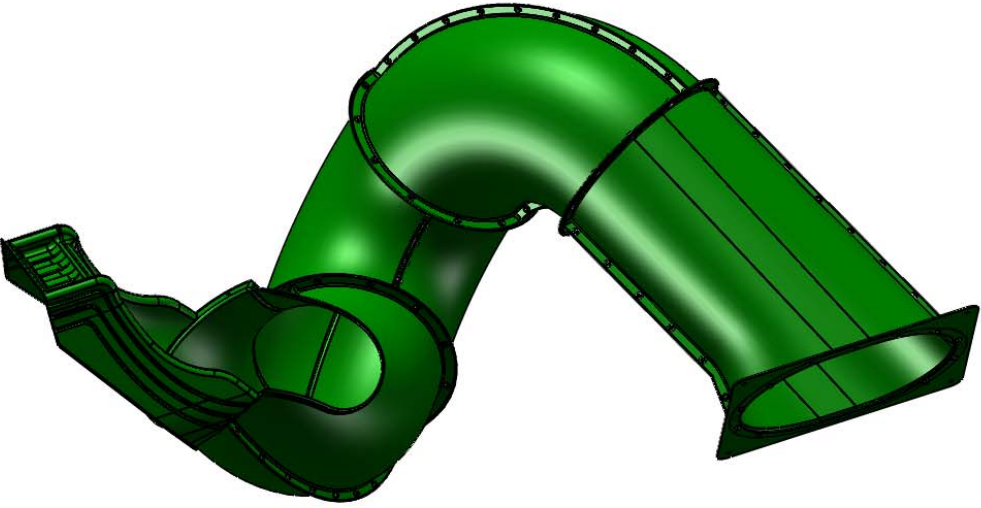
PICTURE	DESCRIPTION	QTY.
	<p>2 X 13 X 46-1/2" ROOF PANEL RIGHT ASSEMBLY 2-13-4652-RPRA</p>	<p>1</p>
<p>1535F</p>		
	<p>2 X 6 X 70" SANDBOX BOARD 2-6-7000-SB</p>	<p>1</p>
	<p>2 X 6 X 78" SIDE SANDBOX BOARD LEFT 2-6-7800-SBL</p>	<p>1</p>
	<p>2 X 6 X 78" SIDE SANDBOX BOARD RIGHT 2-6-7800-SBR</p>	<p>1</p>
		<p>52</p>

PICTURE	DESCRIPTION	QTY.
<p><b>1539 FOOTER KIT (SUPPORT BASE)</b></p> <p>IF YOU PURCHASED A PLAYSET ALL PARTS ON THIS PAGE ARE INCLUDED.</p> <p>IF YOU DID NOT PURCHASE A PLAYSET YOU WILL HAVE TO PURCHASE ONE 2 X 4 X 8' PRESSURE TREATED BOARD TO MAKE THESE PARTS.</p>	 <p>2 X 4 X 7" FOOTER 1 2-4-0700-F1</p>	<p>1</p>
<p>PREDRILL 1/8" HOLES IN THE BOARDS SHOWN IF YOU WISH. BOARDS ARE UNDRILLED FROM THE FACTORY.</p>  	<p>2 X 4 X 9-1/4" FOOTER 2 2-4-0925-F2</p>	<p>2</p>
 	<p>2 X 4 X 20" FOOTER 3 2-4-2000-F3</p>	<p>2</p>
 	<p>2 X 4 X 20" FOOTER 4 2-4-2000-F4</p>	<p>1</p>

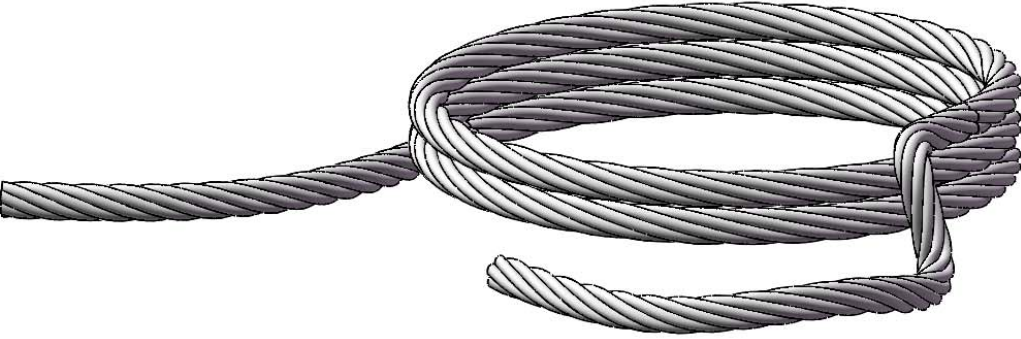

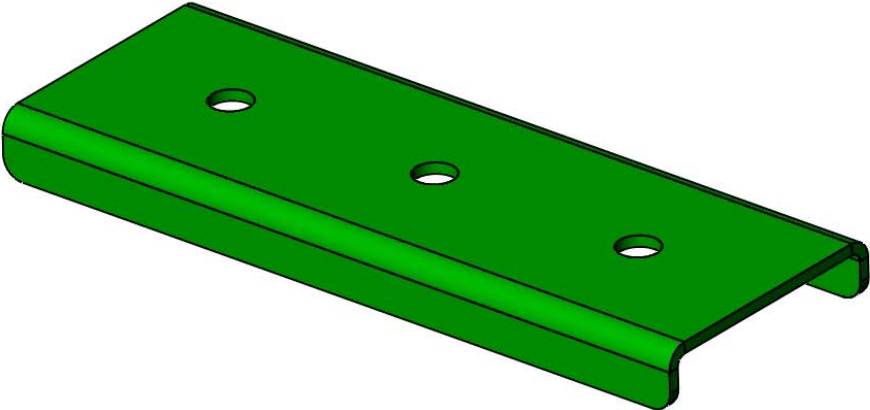
PICTURE		DESCRIPTION	QTY.
<p>1540 KIT PLAYSET PARTS INCLUDED ONLY IF A 1500 SERIES PLAYSET WAS PURCHASED (AMBER STAINED)</p>		<p>2 X 4 X 4" SLIDE BRACKET BLOCK 2-4-0400-SBB</p>	<p>1</p>
		<p>2 X 4 X 70" SLIDE BRACKET SUPPORT 2-4-7000-SBS</p>	<p>1</p>
<p>780 KIT PLAYSET PARTS INCLUDED ONLY IF A 700 SERIES PLAYSET WAS PURCHASED (RED STAINED)</p>		<p>2 X 4 X 4" SLIDE BRACKET BLOCK 2-4-0400-SBB</p>	<p>1</p>
		<p>2 X 4 X 58-3/8" SLIDE BRACKET SUPPORT 2-4-5838-SBS</p>	<p>1</p>
			<p>54</p>

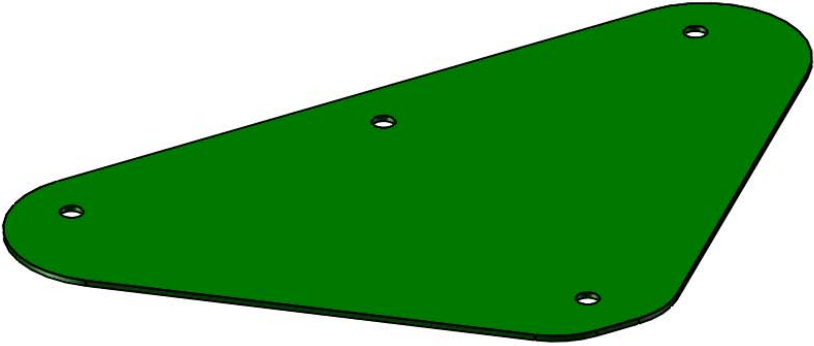
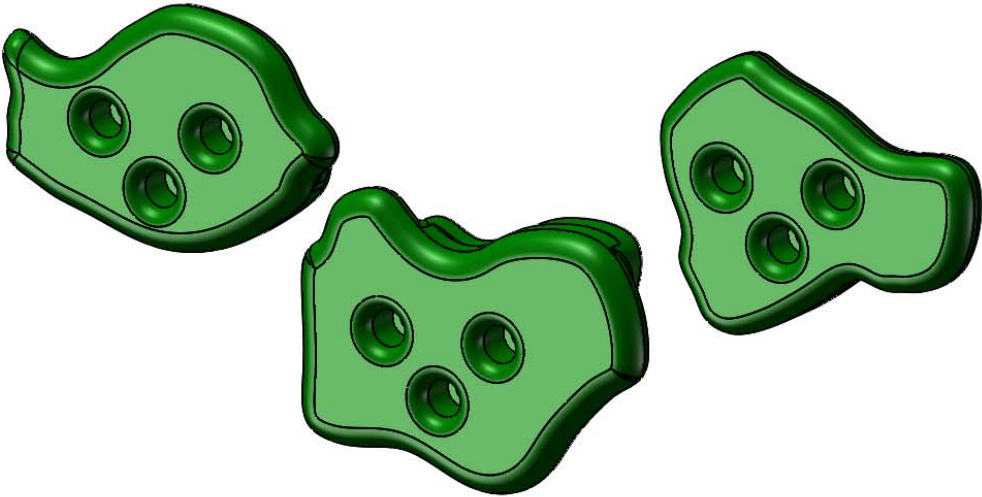
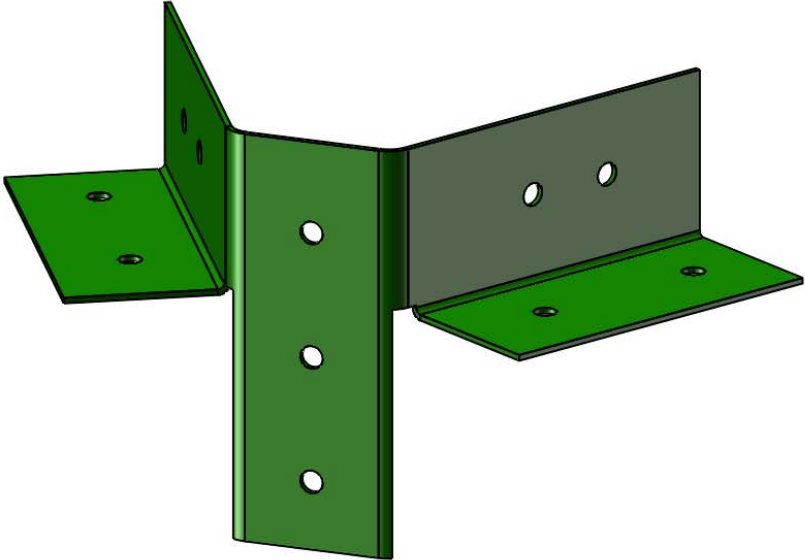
PICTURE	DESCRIPTION	QTY.
	<p>4 X 4 X 108" CORNER POST- FRONT</p>	<p>2</p>
	<p>4 X 4 X 120" CORNER POST- MIDDLE</p>	<p>2</p>
	<p>4 X 4 X 120" CORNER POST- REAR</p>	<p>2</p>
	<p>4 X 4 X 108" SWING LEG</p>	<p>2</p>
	<p>4 X 6 X 120" SWING BEAM</p>	<p>1</p>
	<p>4 X 4 X 96" CORNER POST- CLATTER BRIDGE</p>	<p>4</p>
		<p>55</p>



PICTURE	DESCRIPTION	QTY.
 A 3D perspective rendering of a green, flexible wave slide component. It is a long, cylindrical tube with a wavy, corrugated exterior and a smooth interior. The tube is shown in a slightly curved, horizontal orientation.	WAVE SLIDE 03-0016-G	1
 A 3D perspective rendering of a green turbo tube slide component. It is a complex, curved tube with a flared end and a smaller, angled inlet. The tube has a smooth exterior and a smooth interior. It is shown in a curved, vertical orientation.	TURBO TUBE SLIDE 03-0019	1



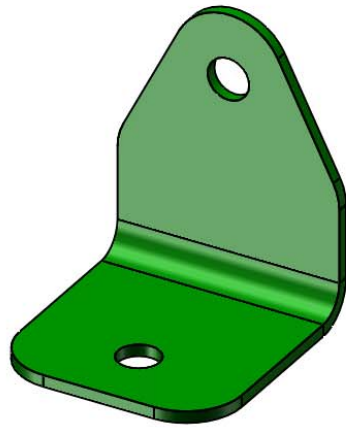
PICTURE	DESCRIPTION	QTY.
	<p>10' ROCK WALL ROPE</p>	<p>1</p>
	<p>SWING W/CHAINS 04-0002</p> <p>TRAPEZE BAR W/CHAINS 04-0006</p>	<p>2</p> <p>1</p>
	<p>CHANNEL BRACKET 11-5018</p>	<p>1</p>

PICTURE	DESCRIPTION	QTY.
	<p>SWING PLATE <b>11-5002</b></p>	<p>1</p>
	<p>CLIMBING ROCK (5 ROCKS ARE IN ONE BAG) <b>07-0008</b></p>	<p>10</p>
	<p>A-FRAME SWING LEG BRACKET <b>11-5010</b></p>	<p>1</p>
<p>HARDWARE BOXES: 1501,1504, 1506, 1509N, 1509W, 1514, 1528, 1535</p>	<p>HARDWARE BOXES INSTRUCTIONS</p>	<p>1 EA.</p>

PICTURE

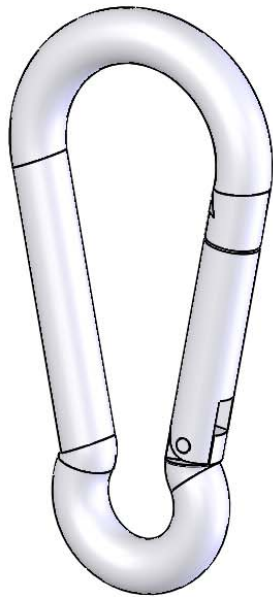
DESCRIPTION

QTY.



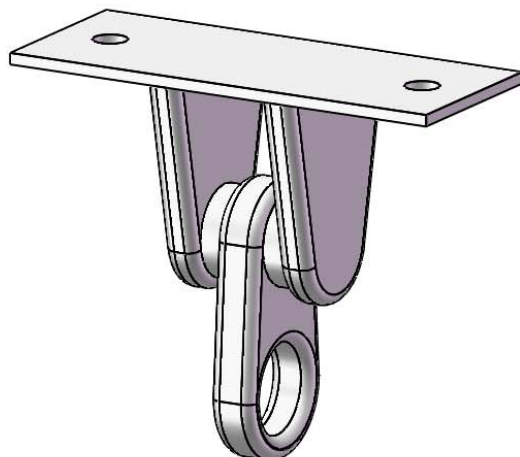
90° GREEN  
BRACKET  
11-5013

4



SPRING  
CLIP  
11-4003

6



IRON  
DUCTILE  
SWING  
HANGER  
11-4012

6

PICTURE

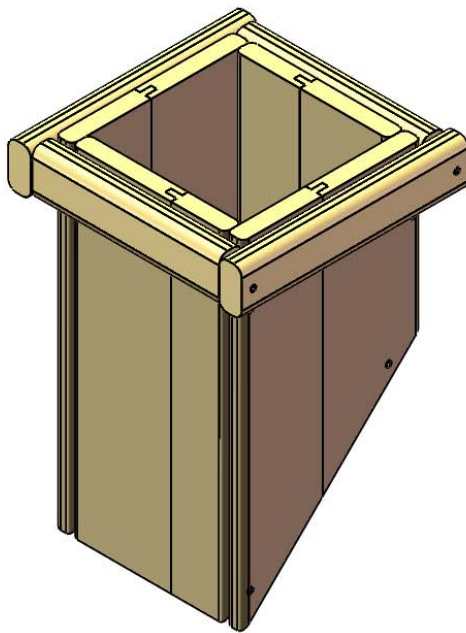
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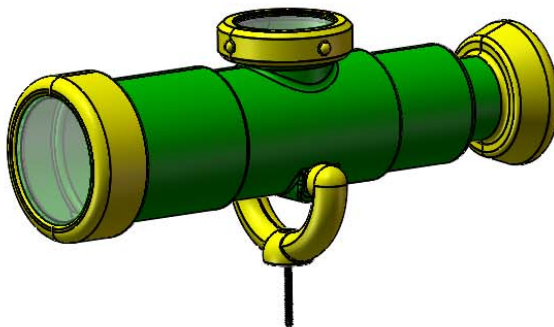
UNASSEMBLED  
DORMER  
(1529 BOX)

2



UNASSEMBLED  
CHIMNEY  
(1529 BOX)

1



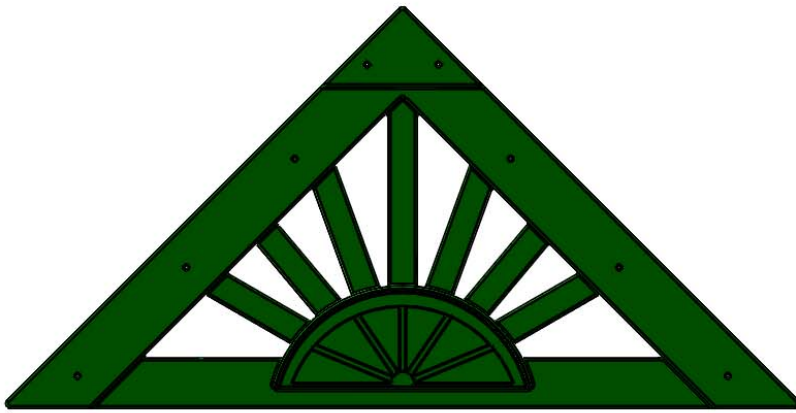
TELESCOPE  
07-0040-G/Y

1

PICTURE

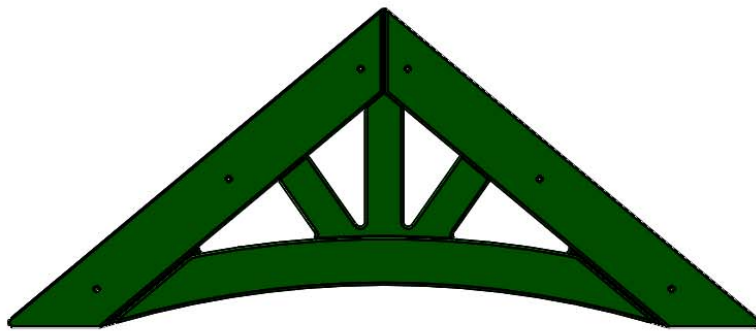
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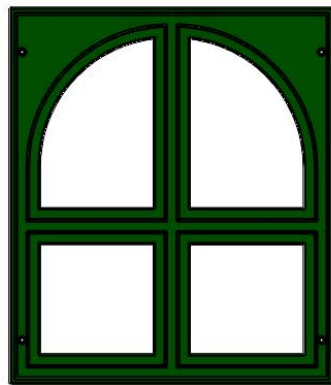
PLASTIC  
SUNBURST  
07-0028-G

4



FRONT  
PLASTIC ARCH  
07-0027-G

1






DORMER  
WINDOW  
07-0029-G

2


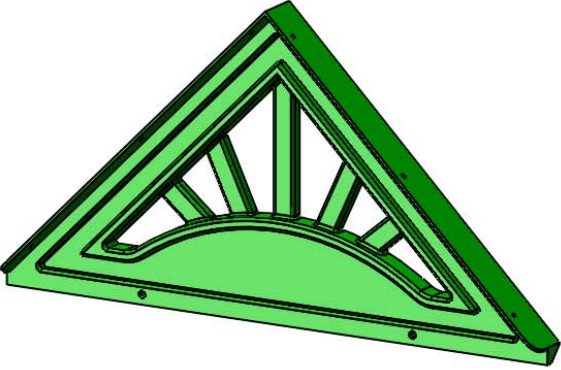
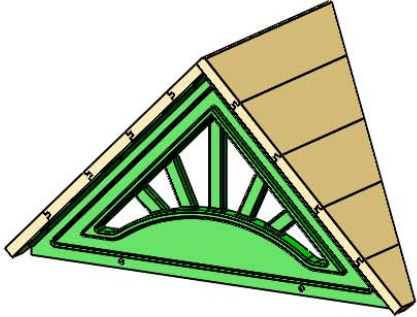

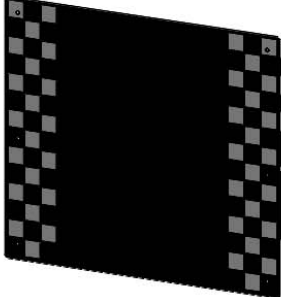


SOLAR WALL  
LIGHT  
09-2003

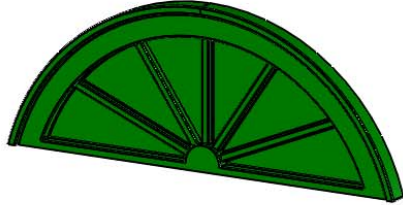

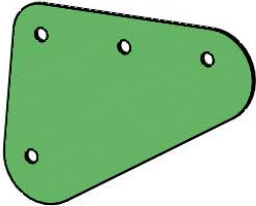
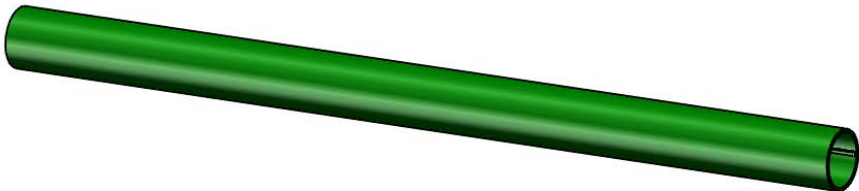
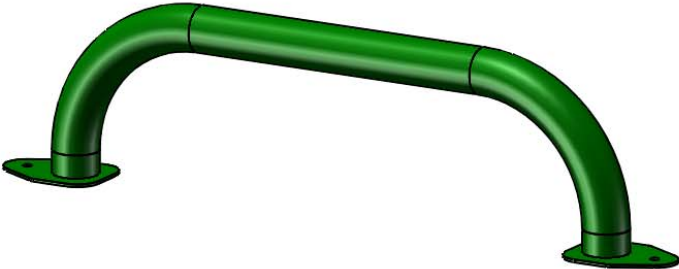

2

PICTURE	DESCRIPTION	QTY.
(NOT SHOWN)	MANUFACTURER LOGO PLATE	1
(NOT SHOWN)	CLATTER BRIDGE MESH PANEL (PAIR) 06-2004	1 PR
(NOT SHOWN)	SAFETY WARNING PLATE 11-5023	1
	GROUND STAKE (PAIR) 07-0016-P	1 pr
	TIC TAC TOE (UNASSEMBLED) 07-0010	1
 <div data-bbox="911 1591 1109 1688" style="border: 1px solid black; padding: 2px; display: inline-block;">ACTUAL PRODUCT MAY VARY</div>	STEERING WHEEL 07-0004	1



PICTURE	DESCRIPTION	QTY.
	<p>SAFETY HANDLE (2 HANDLES ARE IN ONE BAG) <b>07-0005</b></p>	<p><b>10</b></p>
	<p>PLASTIC DORMER SUNBURST <b>07-0031-G</b></p>	<p><b>4</b></p>
	<p>UNASSEMBLED DORMERS (1537 BOX)</p>	<p><b>2</b></p>
	<p>BINOCULARS <b>07-0003</b></p>	<p><b>1</b></p>
	<p>CHALKBOARD <b>07-0018</b></p>	<p><b>1</b></p>



PICTURE	DESCRIPTION	QTY.
	<p>CROWN 07-0019</p>	<p>2</p>
	<p>PLASTIC WINDOW 07-0013-G</p>	<p>2</p>
	<p>8-5/8"W X 6-1/2"H MONKEY BAR PLATE 11-5014</p>	<p>2</p>
	<p>1-5/16" DIA. X 19-3/4L MONKEY BAR 11-5104</p>	<p>9</p>
	<p>16" SAFETY HANDLE 08-0001</p>	<p>2</p>
	<p>96" CHAIN SECTION</p>	<p>2</p>
		<p>64</p>

# STEP 1: ATTACHING T-NUTS TO THE CORNER POSTS

1: THIS STEP IS CRITICAL TO BUILDING THE FORT PROPERLY. IF ANY MISTAKES ARE MADE HERE, YOU WILL NEED TO DIS-ASSEMBLE AND THEN RE-ASSEMBLE TO MAKE YOUR CORRECTIONS.

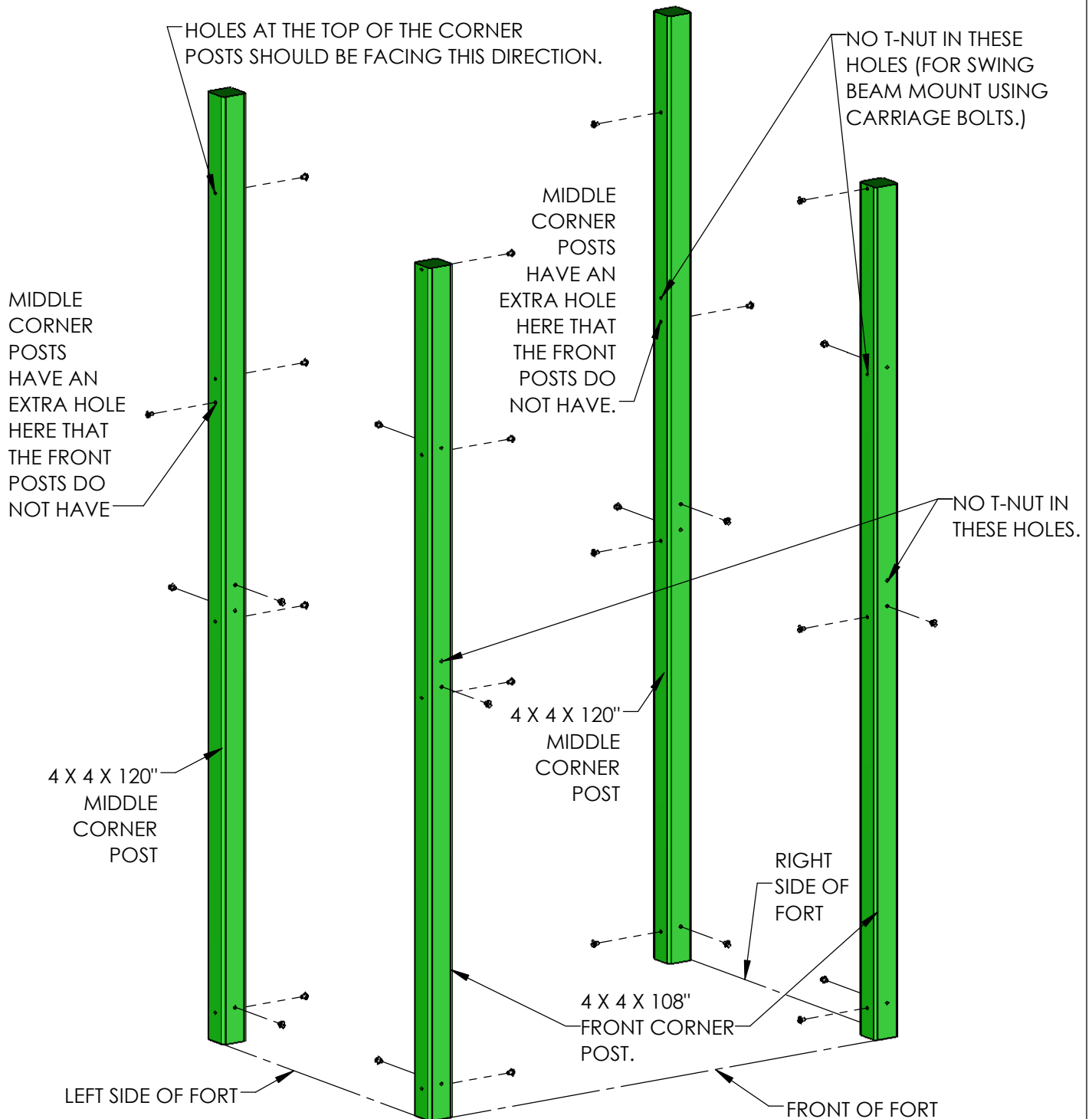
2: MAKE SURE HOLES ARE FREE OF ANY OBSTRUCTIONS. USE A BOLT TO CLEAN OUT ANY DEBRIS.

3: LAY OUT EACH OF THE 4 X 4 X 108" CORNER POSTS AND 4 X 4 X 120" MIDDLE CORNER POST IN THE AREA YOU INTEND ON BUILDING THE FORT SIDE OF THE PLAYSET.

4: USE THE DIAGRAM BELOW TO CORRECTLY IDENTIFY AND ORIENT THE NECESSARY DIRECTION THE POSTS SHOULD FACE.

5: USE A HAMMER TO SEAT THE T-NUTS AFTER INSERTING THEM INTO THE HOLES SHOWN IN THE DIAGRAM BELOW.

6: THE BARREL OF THE T-NUT SHOULD GO IN THE HOLE FIRST. HAMMER THE T-NUT UNTIL IT IS FLUSH/ALMOST FLUSH TO THE CORNER POSTS.



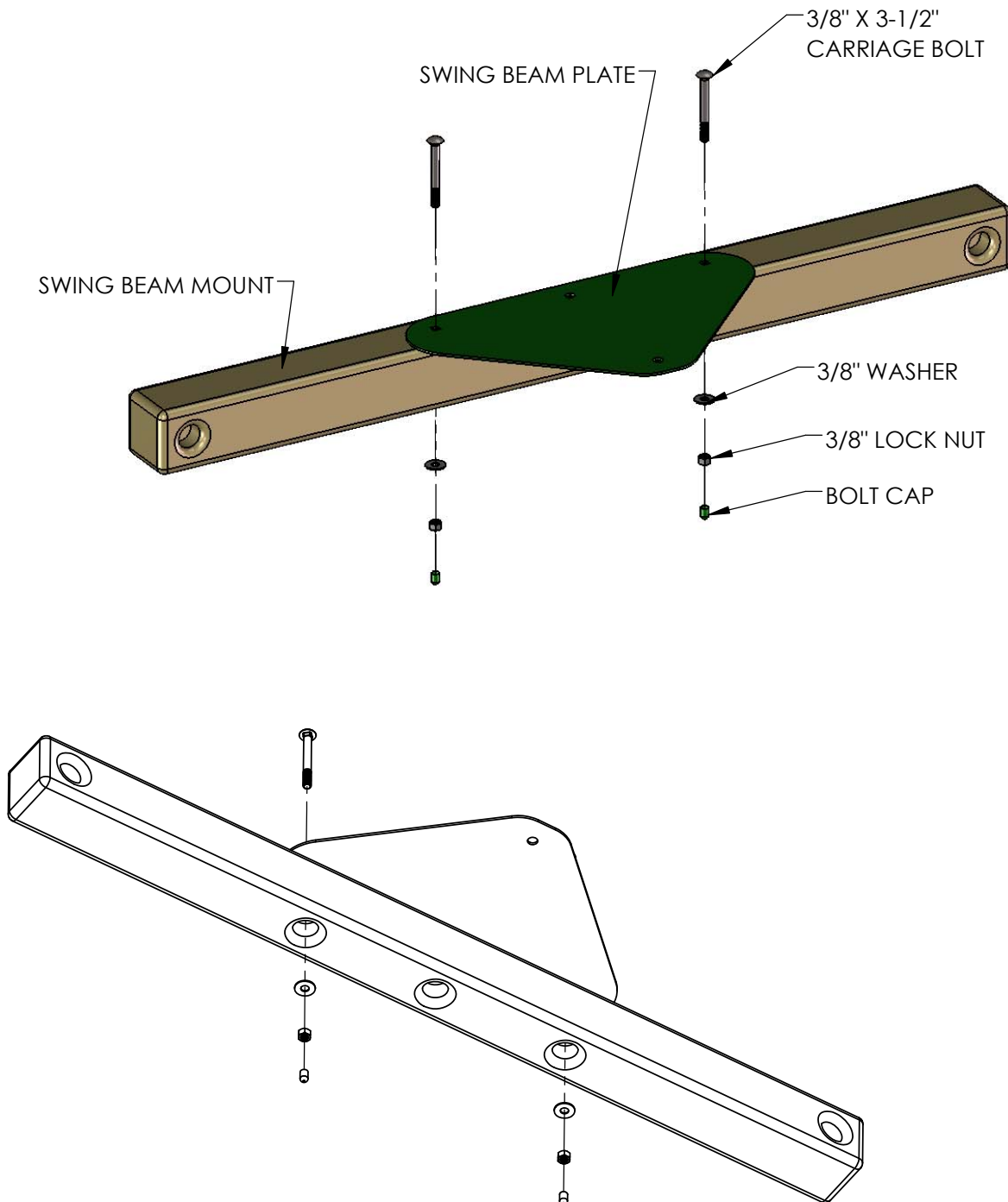
## STEP 2: SWING BEAM PLATE

1: PLACE THE SWING BEAM PLATE ON TOP OF THE SWING BEAM MOUNT, LINING UP THE PILOT HOLES.

2: FASTEN THE SWING BEAM PLATE TO THE SWING BEAM MOUNT USING 3/8" X 3-1/2" CARRIAGE BOLTS ON TOP AND 3/8" LOCK NUTS WITH 3/8" WASHERS FROM UNDERNEATH. USE BOLT CAPS TO COVER ANY EXPOSED THREADS.

3: LEAVE THE MIDDLE HOLE EMPTY, IT WILL BE USED LATER.

4: IF NECESSARY USE LOCKING PLIERS TO HOLD CARRIAGE BOLTS IN PLACE WHEN INSTALLING.



# STEP 3: ASSEMBLING THE RIGHT SIDE FRAME

1: LAY THE RIGHT SIDE CORNER POSTS ON THE GROUND IN THEIR PROPER ORIENTATION.

2: LAY THE 2 X 6 X 78" SIDE SANDBOX BOARD- RIGHT ON TOP OF THE RIGHT SIDE CORNER POSTS AT THE BOTTOM OF THE CORNER POSTS. THE HOLES IN THE SIDE SANDBOX BOARD - RIGHT MUST BE OFFSET DOWN.

3: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

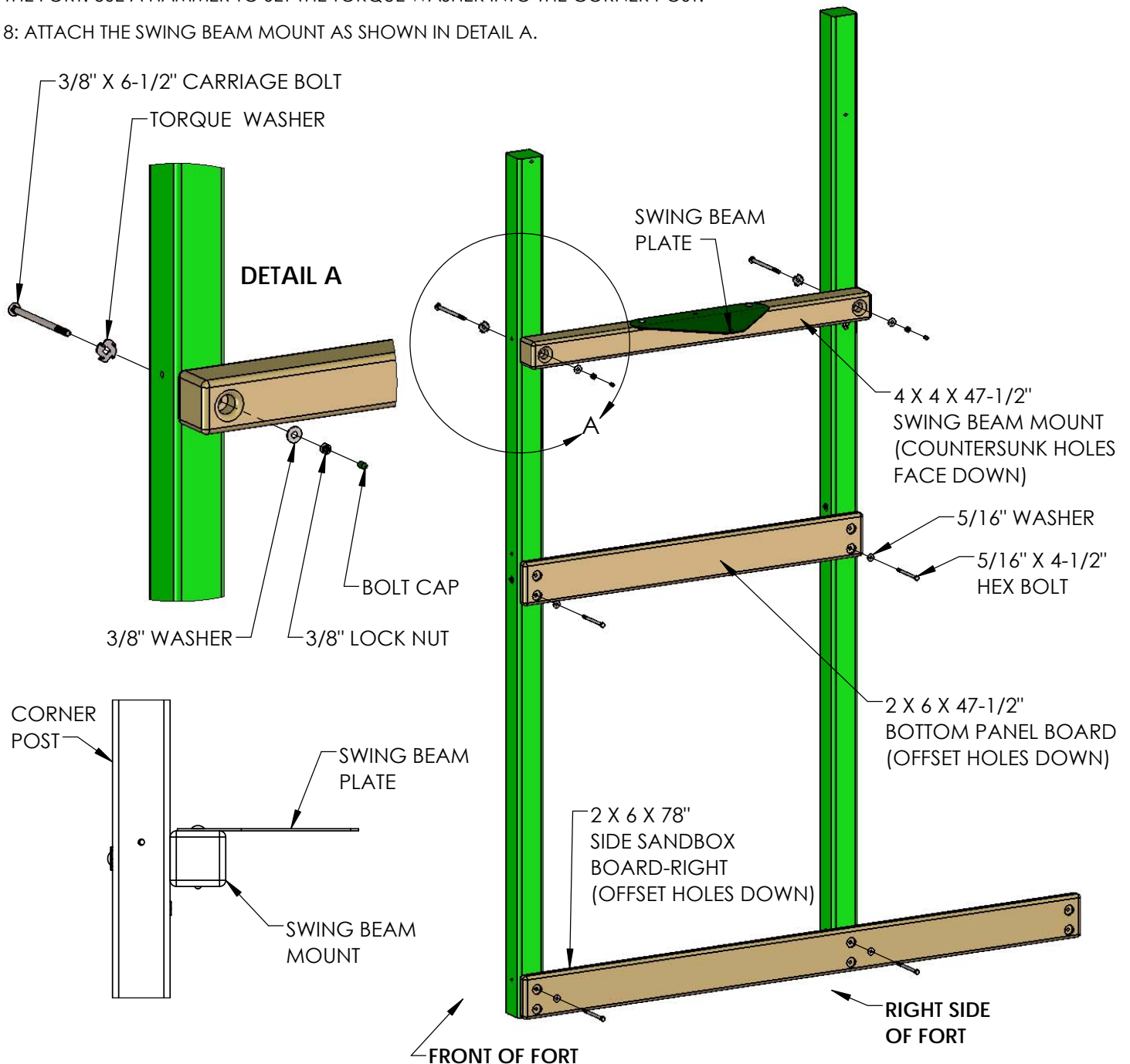
4: LAY THE 2 X 6 X 47-1/2" BOTTOM PANEL BOARD ON TOP OF THE RIGHT SIDE CORNER POSTS IN THE MIDDLE OF THE CORNER POSTS. THE HOLES IN THE BOTTOM PANEL BOARD MUST BE OFFSET DOWN.

5: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE BOTTOM HOLES OF THE BOTTOM PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE TOP HOLES WILL BE USED LATER.

6: LAY THE 4 X 4 X 47-1/2" SWING BEAM MOUNT ON TOP OF THE RIGHT SIDE CORNER POSTS. THE THREE COUNTERSUNK HOLES IN THE MIDDLE OF THE SWING BEAM MOUNT MUST FACE DOWNWARD.

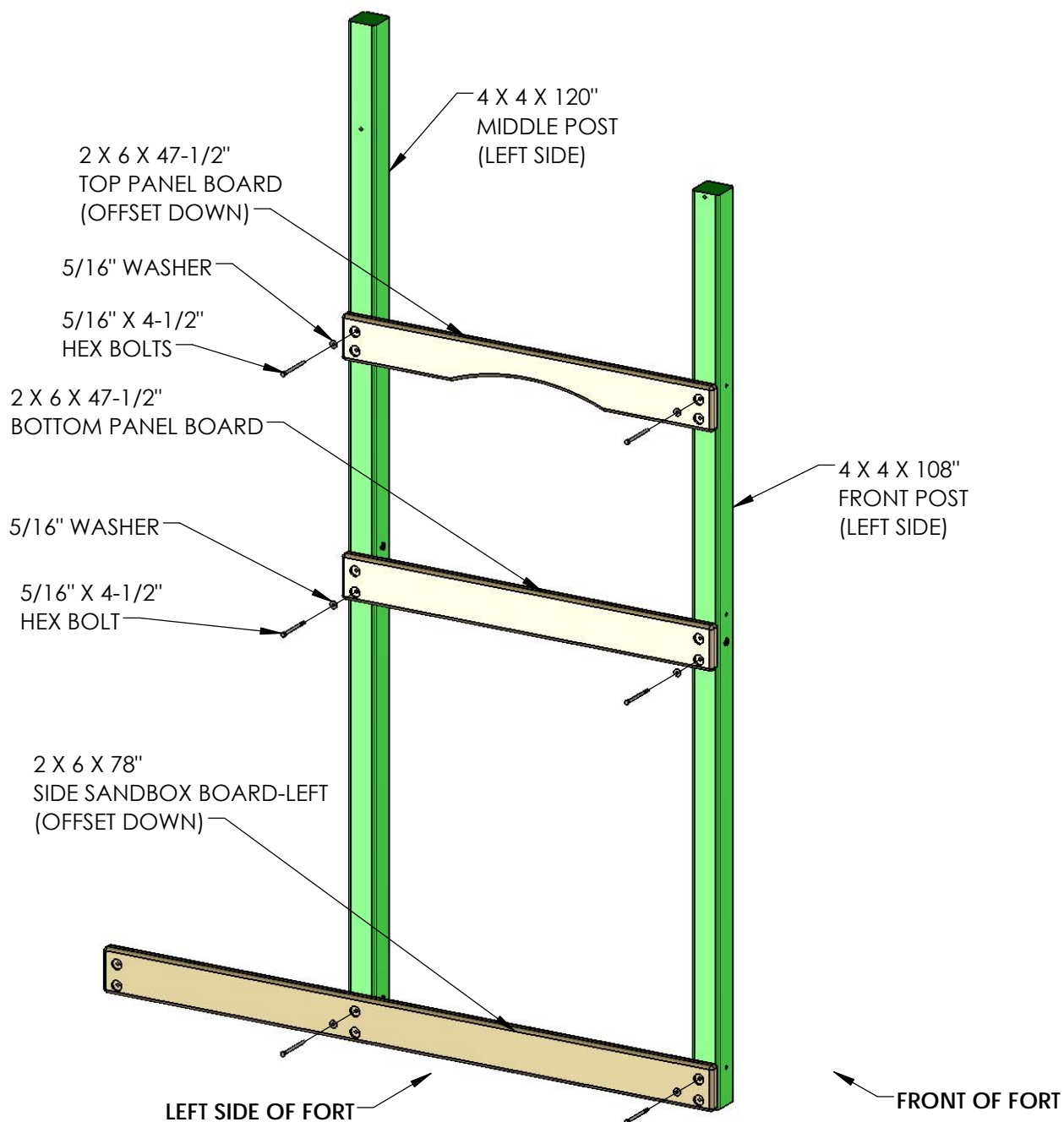
7: FIND TWO TORQUE WASHERS. PLACE A 6-1/2" CARRIAGE BOLT THROUGH THE TORQUE WASHER, MAKING SURE THAT THE TEETH ARE FACING IN THE SAME DIRECTION AS THE THREADS OF THE CARRIAGE BOLT. PLACE THE TORQUE WASHER/CARRIAGE BOLT ASSEMBLY INTO THE CORNER POST HOLES SO THAT THE HEAD OF THE CARRIAGE BOLT FACES WHAT WILL BE THE INSIDE OF THE FORT. USE A HAMMER TO SET THE TORQUE WASHER INTO THE CORNER POST.

8: ATTACH THE SWING BEAM MOUNT AS SHOWN IN DETAIL A.



## STEP 4: ASSEMBLING THE LEFT SIDE FRAME

- 1: LAY THE LEFT SIDE CORNER POSTS ON THE GROUND IN THEIR PROPER ORIENTATION.
- 2: LAY THE 2 X 6 X 78" SIDE SANDBOX BOARD - LEFT ON TOP OF THE LEFT SIDE CORNER POSTS AT THE BOTTOM OF THE CORNER POSTS. THE HOLES IN THE SIDE SANDBOX BOARD - LEFT MUST BE OFFSET DOWN.
- 3: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SIDE SANDBOX BOARD - LEFT TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.
- 4: LAY THE 2 X 6 X 47-1/2" BOTTOM PANEL BOARD ON TOP OF THE LEFT SIDE CORNER POSTS IN THE MIDDLE OF THE CORNER POSTS. THE HOLES IN THE BOTTOM PANEL BOARD MUST BE OFFSET DOWN.
- 5: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE BOTTOM HOLES OF THE BOTTOM PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE TOP HOLES WILL BE USED LATER.
- 6: LAY THE 2 X 6 X 47-1/2" TOP PANEL BOARD ON TOP OF THE LEFT SIDE CORNER POSTS. THE HOLES IN THE TOP PANEL BOARD MUST BE OFFSET DOWN.
- 7: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

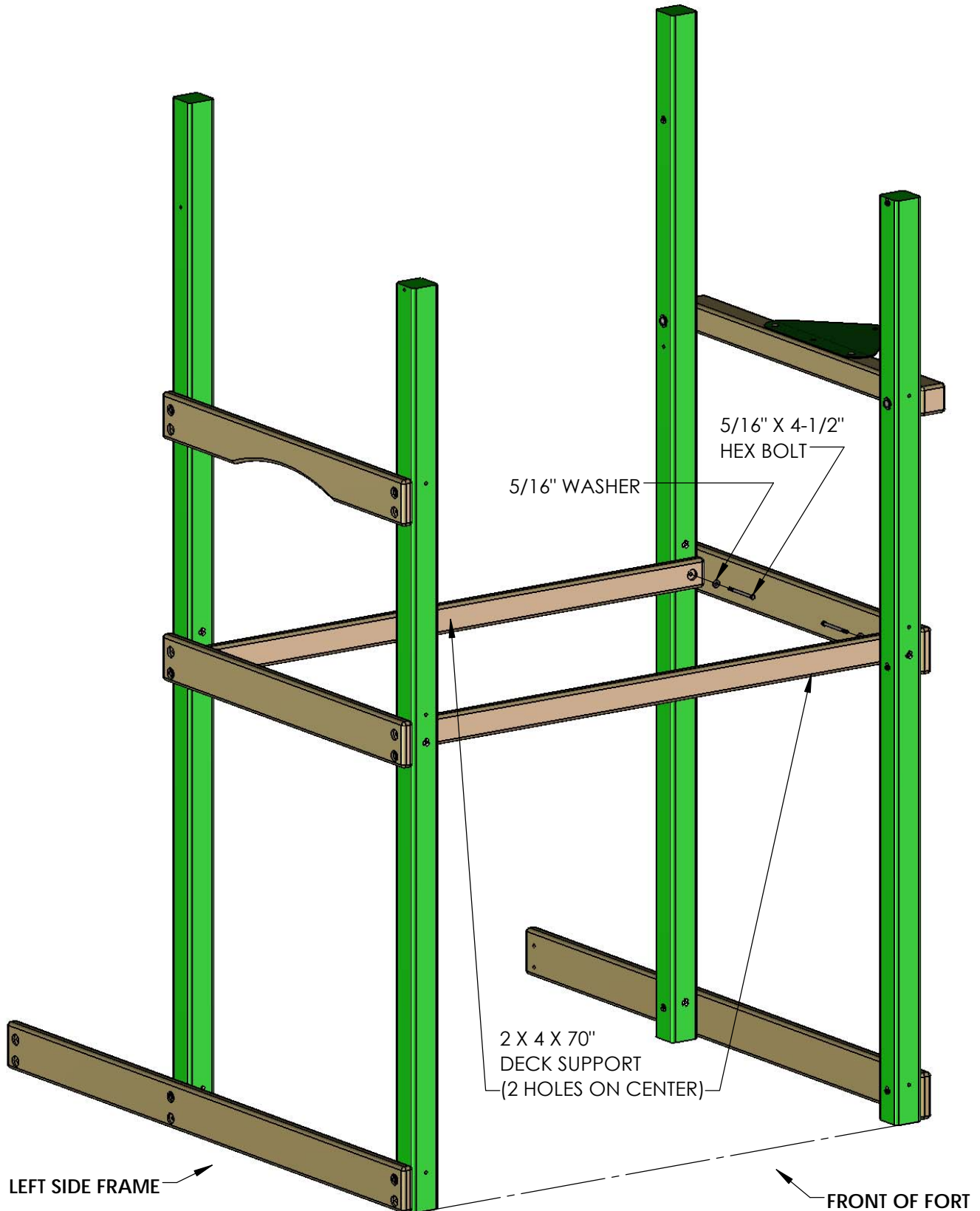


## STEP 5: DECK SUPPORTS

YOU WILL NEED AN EXTRA PERSON FOR THIS STEP

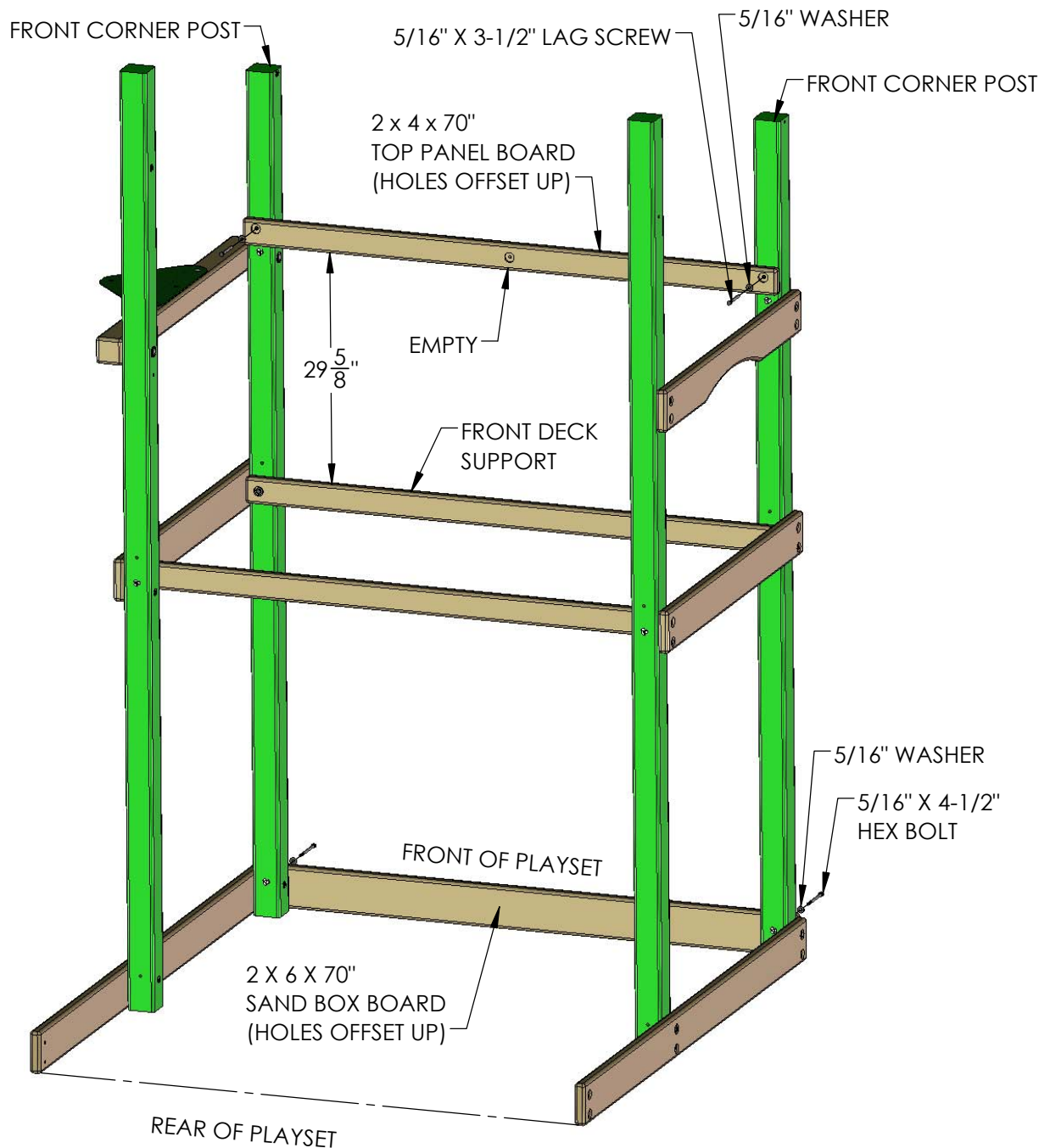
1: WITH HELP, STAND UP THE LEFT AND RIGHT SIDE ASSEMBLIES.

2: FASTEN THE 2 X 4 X 70" DECK SUPPORTS TO THE HOLES AT 54-3/4" WITH 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHERS FROM THE INSIDE OF THE FORT.



## STEP 6: FRONT FRAME ASSEMBLY

- 1: PLACE THE 2 X 6 X 70" SANDBOX BOARD ON THE FRONT OF THE CORNER POSTS. THE HOLES IN THE SANDBOX BOARD SHOULD BE OFFSET UP.
- 2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED IN THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.
- 3: MEASURE UP 29-5/8" FROM THE TOP OF THE FRONT DECK SUPPORT AND MAKE A MARK ON THE BACK OF EACH FRONT CORNER POST.
- 4: PLACE THE 2 X 4 X 70" TOP PANEL BOARD ON THE MARKS. THE HOLES IN THE TOP PANEL BOARD SHOULD BE OFFSET UP.
- 5: USE 5/16 X 3-1/2" LAG SCREWS AND 5/16" WASHERS TO ATTACH THE TOP PANEL BOARD TO THE BACK OF THE FRONT CORNER POSTS. THE CENTER HOLE WILL BE USED LATER.





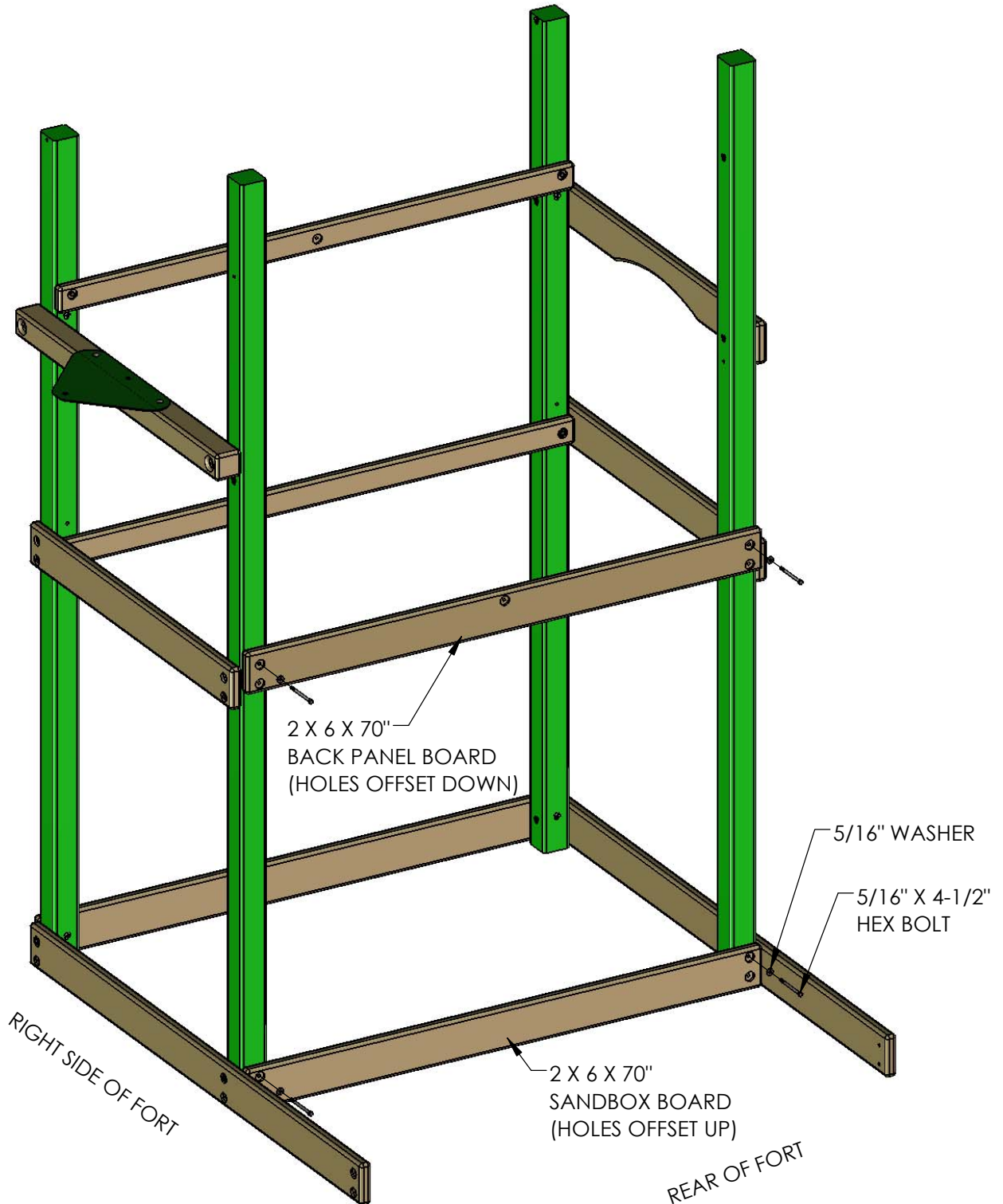
## STEP 7: REAR FRAME ASSEMBLY

1: PLACE THE 2 X 6 X 70" SANDBOX BOARD ON THE BOTTOM REAR OF THE CORNER POSTS. THE HOLES IN THE SANDBOX BOARD MUST BE OFFSET UP.

2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED IN THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

3: PLACE THE 2 X 6 X 70" BACK PANEL BOARD AT THE MIDDLE OF THE REAR CORNER POSTS. THE HOLES IN THE BACK PANEL BOARD MUST BE OFFSET DOWN.

4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE BACK PANEL BOARD TO THE T-NUTS INSTALLED IN THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

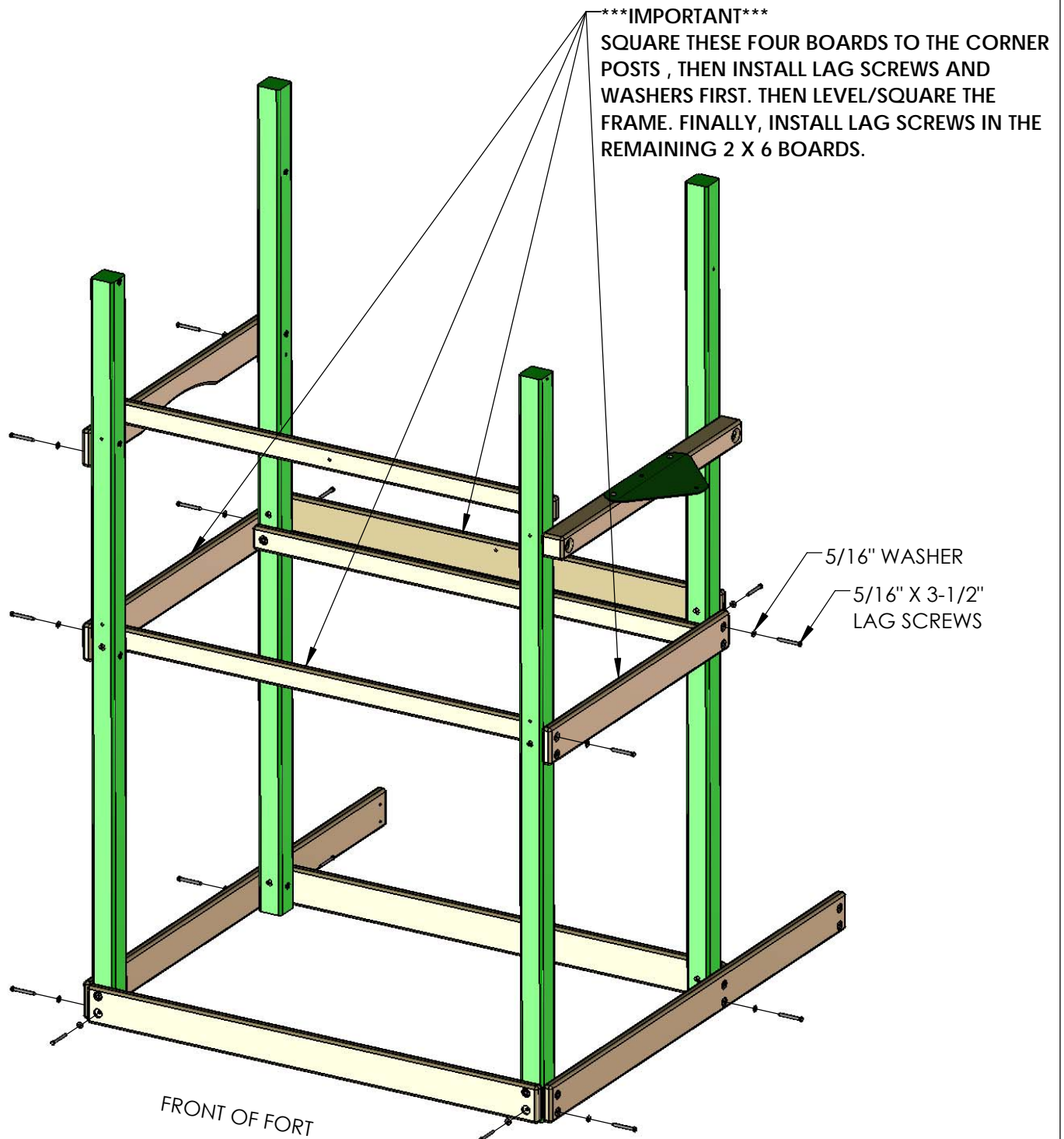


## STEP 8: LEVELING THE PLAY SET AND LAGS

1: INSTALL LAG SCREWS ONLY IN THE FOUR 2 X 6 BOARDS AT DECK HEIGHT AT THIS TIME. SQUARE EACH OF THESE FOUR BOARDS TO THE CORNER POSTS AND THEN INSTALL THE LAG SCREWS. THIS IS TO MAKE THE STRUCTURE RIGID FOR THE LEVELING AND SQUARING PROCESS.

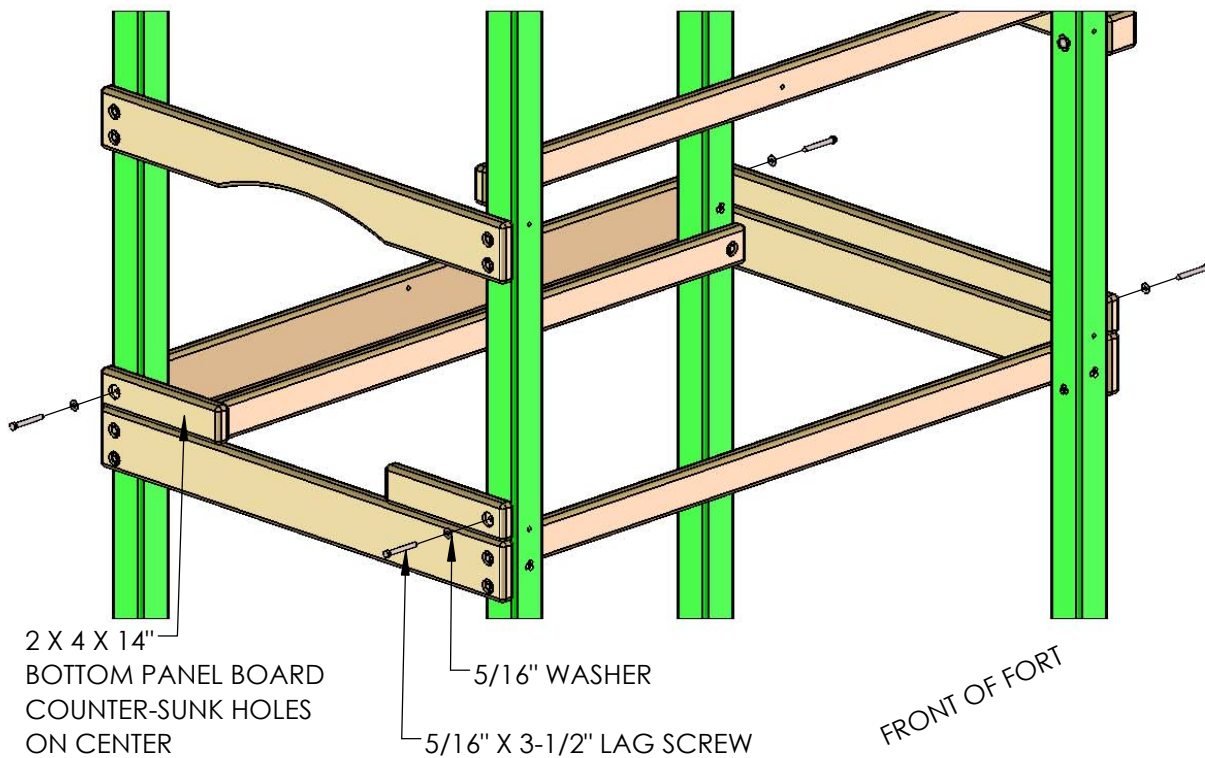
2: PLACE THE FRAME IN ITS FINAL POSITION AND FOLLOW THE PROCEDURES AT THE FRONT OF THE MANUAL TO LEVEL AND SQUARE THE STRUCTURE. HAVE AN ASSISTANT HELP YOU LIFT THE FRAME AS REQUIRED. **DO NOT** INSTALL REMAINING LAG SCREWS UNTIL AFTER THE FRAME HAS BEEN LEVELED AND SQUARED.

3: ONCE THE FRAME IS LEVEL, SQUARE AND SET INTO POSITION; GO BACK AND INSERT THE 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS IN ALL OF THE REMAINING HOLES OF THE 2 X 6 PARTS ON THE FRONT, SIDES AND REAR OF THE PLAY SET. NOTE: THERE WILL NOT BE ANY PREDRILLED HOLES IN THE CORNER POSTS FOR THE LAG SCREWS.

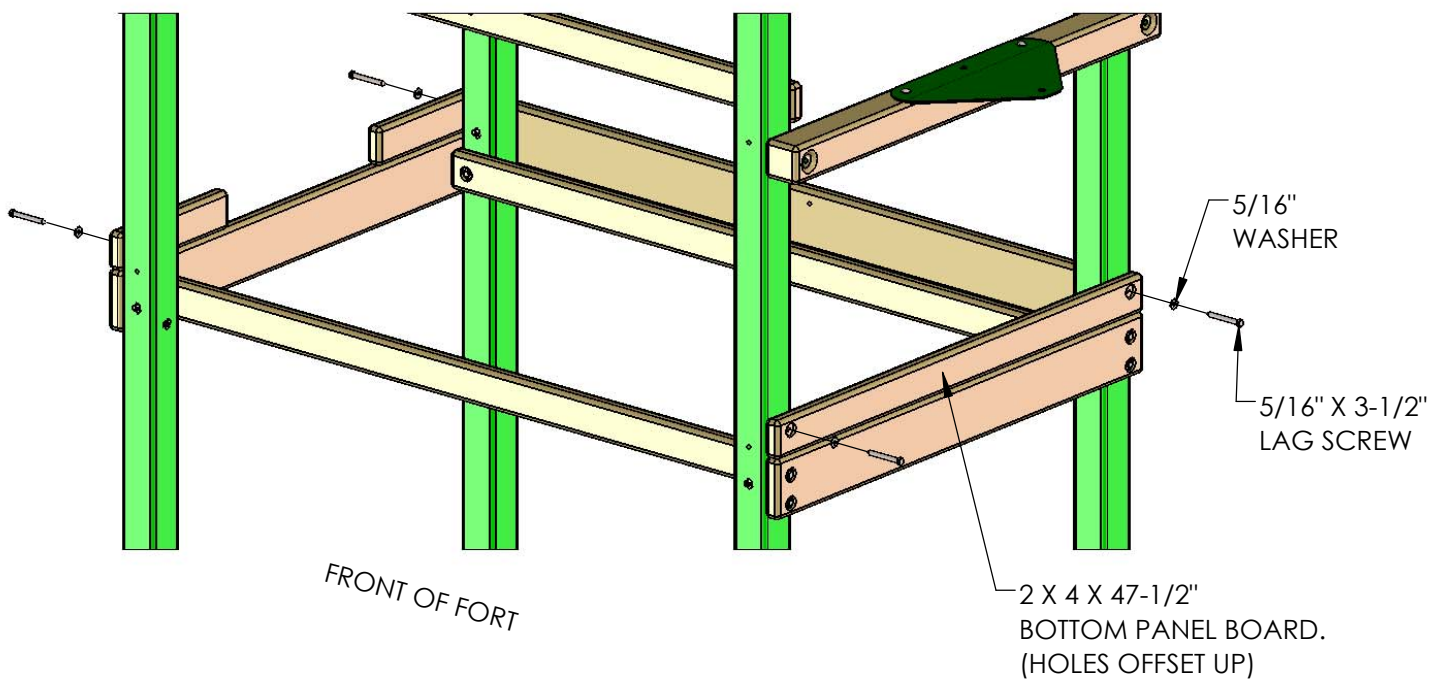


## STEP 9: BOTTOM PANEL BOARDS

1: PLACE THE 2 X 4 X 14" BOTTOM PANEL BOARD ON TOP OF THE 2 X 6 PANEL BOARD AND FASTEN TO THE CORNER POSTS WITH 5/16" X 3-1/2" LAG SCREWS WITH 5/16" WASHERS.



2: PLACE THE 2 X 4 X 47-1/2" BOTTOM PANEL BOARD (HOLES OFFSET UP) ON TOP OF THE 2 X 6 PANEL BOARD AND FASTEN TO THE CORNER POSTS WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.



## STEP 10: ANGLE SUPPORTS

1: TWO 2 X 4 X 13" ANGLE SUPPORTS ARE MOUNTED UNDER THE DECK ON THE RIGHT SIDE OF THE PLAY SET TO THE 2 X 6 BOTTOM PANEL BOARD. **THE TOP OF THE ANGLE SUPPORT SHOULD BE FLUSH OR LOWER THAN THE TOP OF THE DECK SUPPORT.**

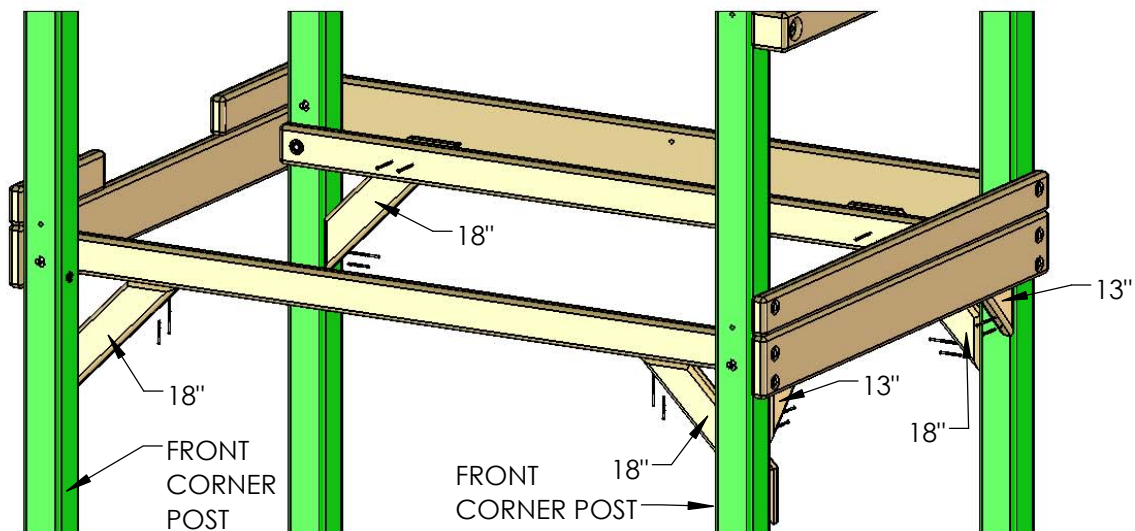
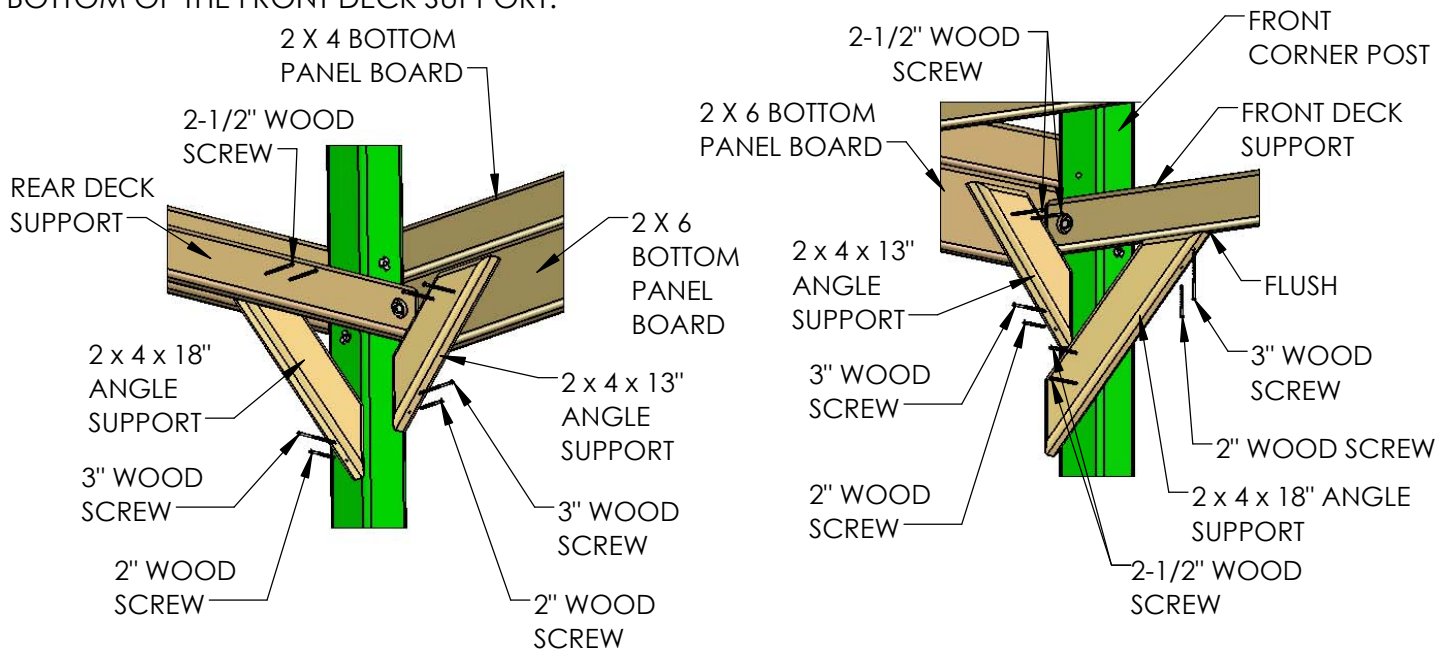
2: AT THE TOP USE 2-1/2" WOOD SCREWS THROUGH THE ANGLE SUPPORT INTO THE BOTTOM PANEL BOARD. AT THE BOTTOM USE ONE 2" AND ONE 3" WOOD SCREW TO FASTEN THE ANGLE SUPPORT TO THE CORNER POST.

3: TWO 2 X 4 X 18" ANGLE SUPPORTS ARE MOUNTED UNDER THE DECK ON THE REAR OF THE PLAY SET TO THE REAR 2 X 4 DECK SUPPORT. **THE TOP OF THE ANGLE SUPPORT SHOULD BE FLUSH OR LOWER THAN THE TOP OF THE REAR DECK SUPPORT.**

4: AT THE TOP USE TWO 2-1/2" WOOD SCREWS THROUGH THE DECK SUPPORT INTO THE ANGLE SUPPORT. AT THE BOTTOM USE ONE 2" AND ONE 3" WOOD SCREW TO FASTEN THE ANGLE SUPPORT TO THE CORNER POST.

5: TWO 2 X 4 X 18" ANGLE SUPPORTS ARE MOUNTED UNDER THE DECK ON THE FRONT OF THE PLAY SET TO THE FRONT 2 X 4 DECK SUPPORT. **THE TOP OF THE ANGLE SUPPORT SHOULD BE FLUSH TO THE BOTTOM SURFACE OF THE FRONT DECK SUPPORT.**

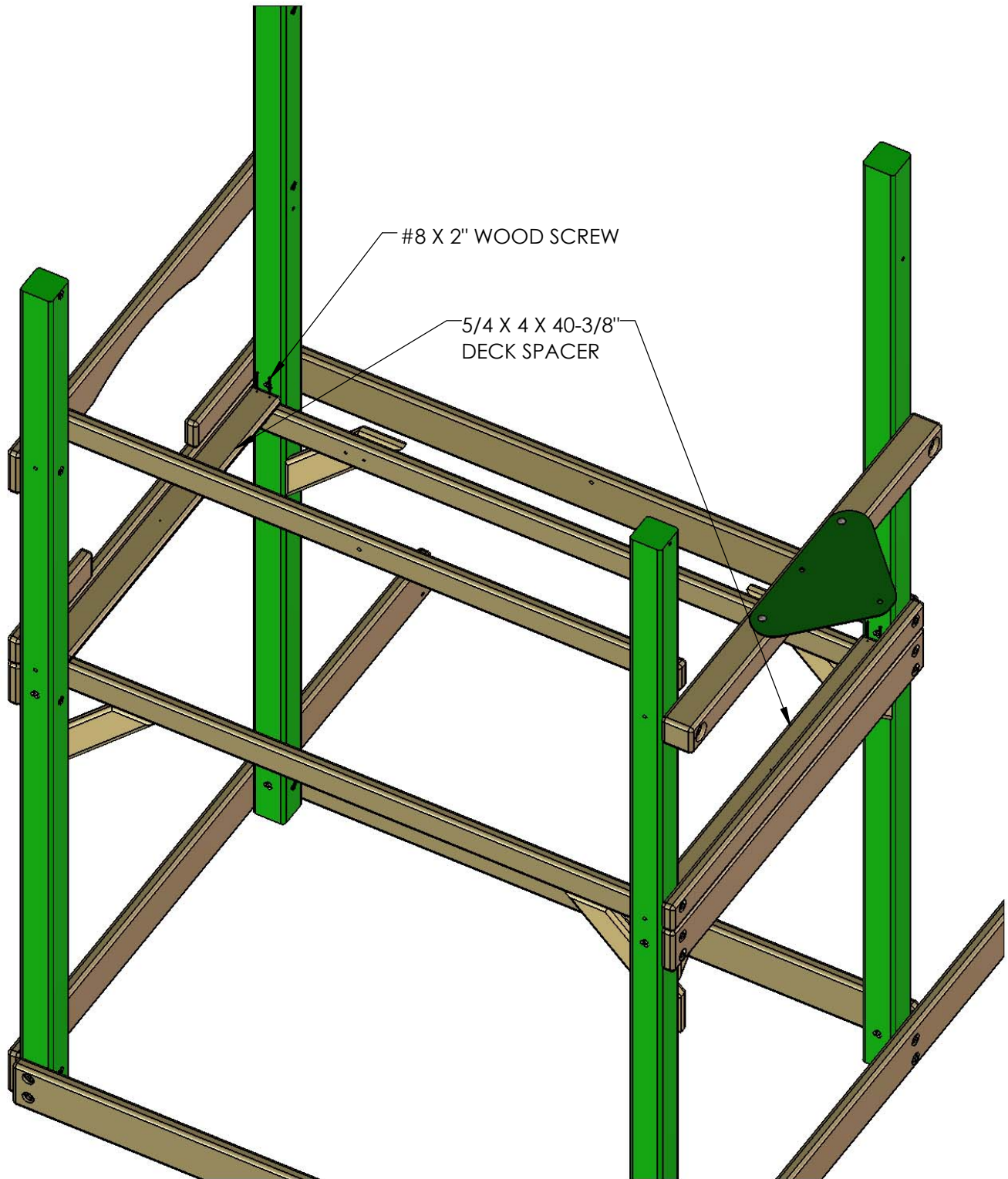
6: AT THE BOTTOM USE TWO 2-1/2" WOOD SCREWS THROUGH THE ANGLE SUPPORTS INTO THE FRONT POST. AT THE TOP USE ONE 2" AND ONE 3" WOOD SCREW TO FASTEN THE ANGLE SUPPORT TO THE BOTTOM OF THE FRONT DECK SUPPORT.





## STEP 11: DECK SPACERS

1: PLACE THE 5/4 X 4 X 40-3/8" DECK SPACER AT ONE END OF THE FORT. CENTER THE BOARD BETWEEN THE CORNER POSTS AND ATTACH IT WITH 2" WOOD SCREWS THROUGH THE PREDRILLED HOLES INTO THE DECK SUPPORT BELOW. NOTE THE TOP OF THE SCREW HEAD SHOULD BE FLUSH TO THE TOP OF THE DECK SPACER.



FRONT OF FORT

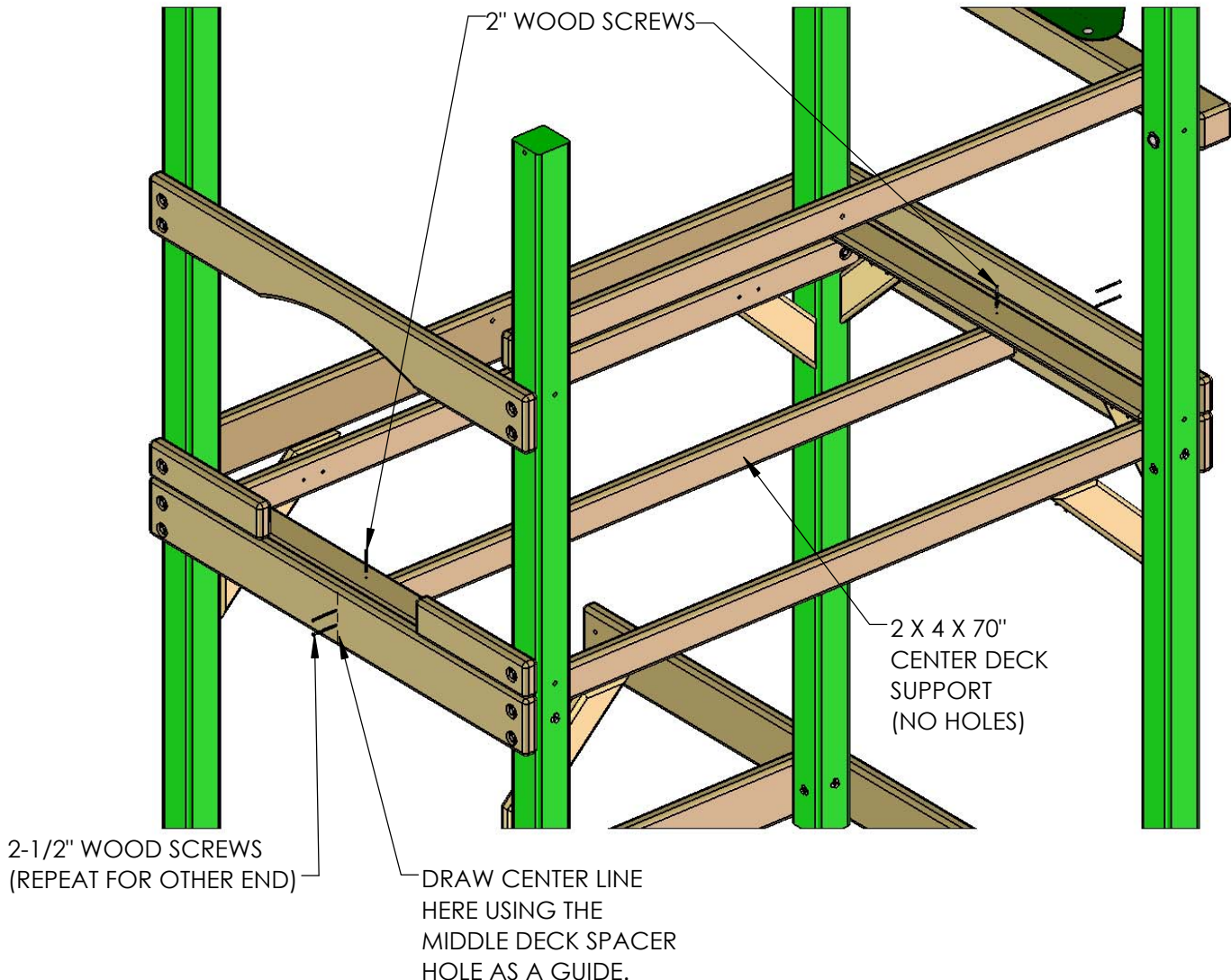
## STEP 12: CENTER DECK SUPPORT

1: FIND THE 2 X 4 X 70" CENTER DECK SUPPORT WITHOUT HOLES.

2: FROM THE UNDERSIDE OF THE DECK SPACERS THAT WERE PREVIOUSLY INSTALLED, PLACE THE CENTER DECK SUPPORT AT THE CENTER OF THE DECK SPACERS (USE THE HOLE ON CENTER AS A GUIDE) AND DRAW A LINE ON THE OUTSIDE OF THE FORT TO REPRESENT A CENTER LINE.

3: CENTER THE 2 X 4 X 70" CENTER DECK SUPPORT ON THE LINE AND PUSH THE CENTER DECK SUPPORT FLUSH TO THE BOTTOM SIDE OF THE DECK SPACERS. USE 2" WOOD SCREWS TO ATTACH THE DECK SPACERS TO THE CENTER DECK SUPPORT.

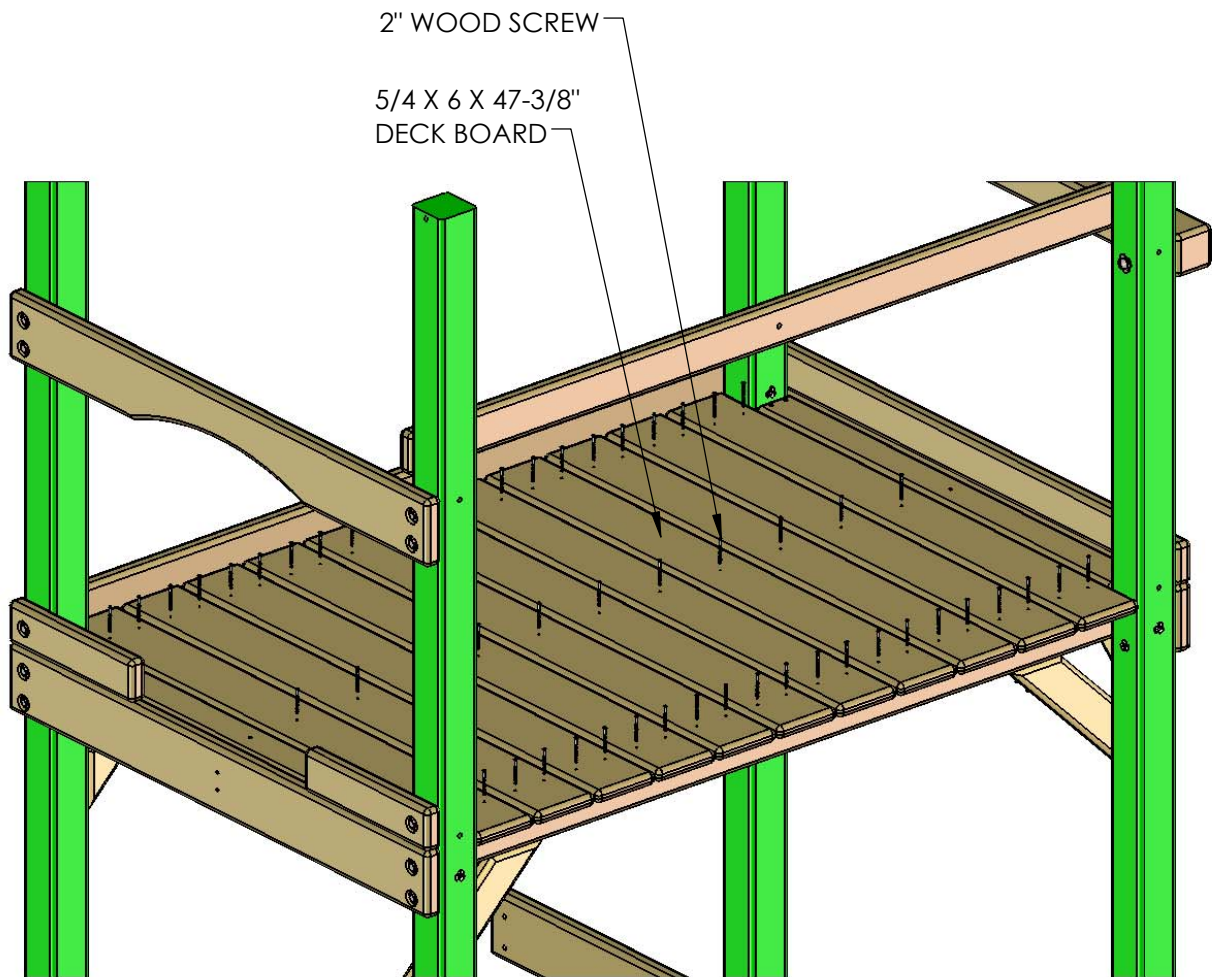
4: USING TWO 2-1/2" WOOD SCREWS, ATTACH THE 2 X 4 X 70" CENTER DECK SUPPORT THROUGH THE OUTSIDE OF THE 2 X 6, AND INTO THE END OF THE CENTER DECK SUPPORT. REPEAT THIS STEP ON THE OPPOSITE END OF THE FORT.



## STEP 13: DECK BOARDS

1: START WITH A 5/4 X 6 X 47-3/8" DECK BOARD AT ONE END OF THE FORT. CENTER THE BOARD BETWEEN THE FRONT FACE BOARD AND THE REAR BOTTOM PANEL BOARD AND ATTACH IT WITH 2" WOOD SCREWS THROUGH THE PREDRILED HOLES AND INTO THE DECK SUPPORTS BELOW. LEAVE A UNIFORM (APPROX. 1/4") SPACE BETWEEN THE DECK BOARDS. NOTE: THE TOP OF THE SCREW HEAD SHOULD BE FLUSH TO THE TOP OF THE DECK BOARDS.

LAY ALL DECK BOARDS ACROSS THE DECK SUPPORTS BEFORE SECURING THEM TO THE FORT. THIS WILL ENSURE THAT YOU HAVE EQUAL SPACING ACROSS THE DECK.





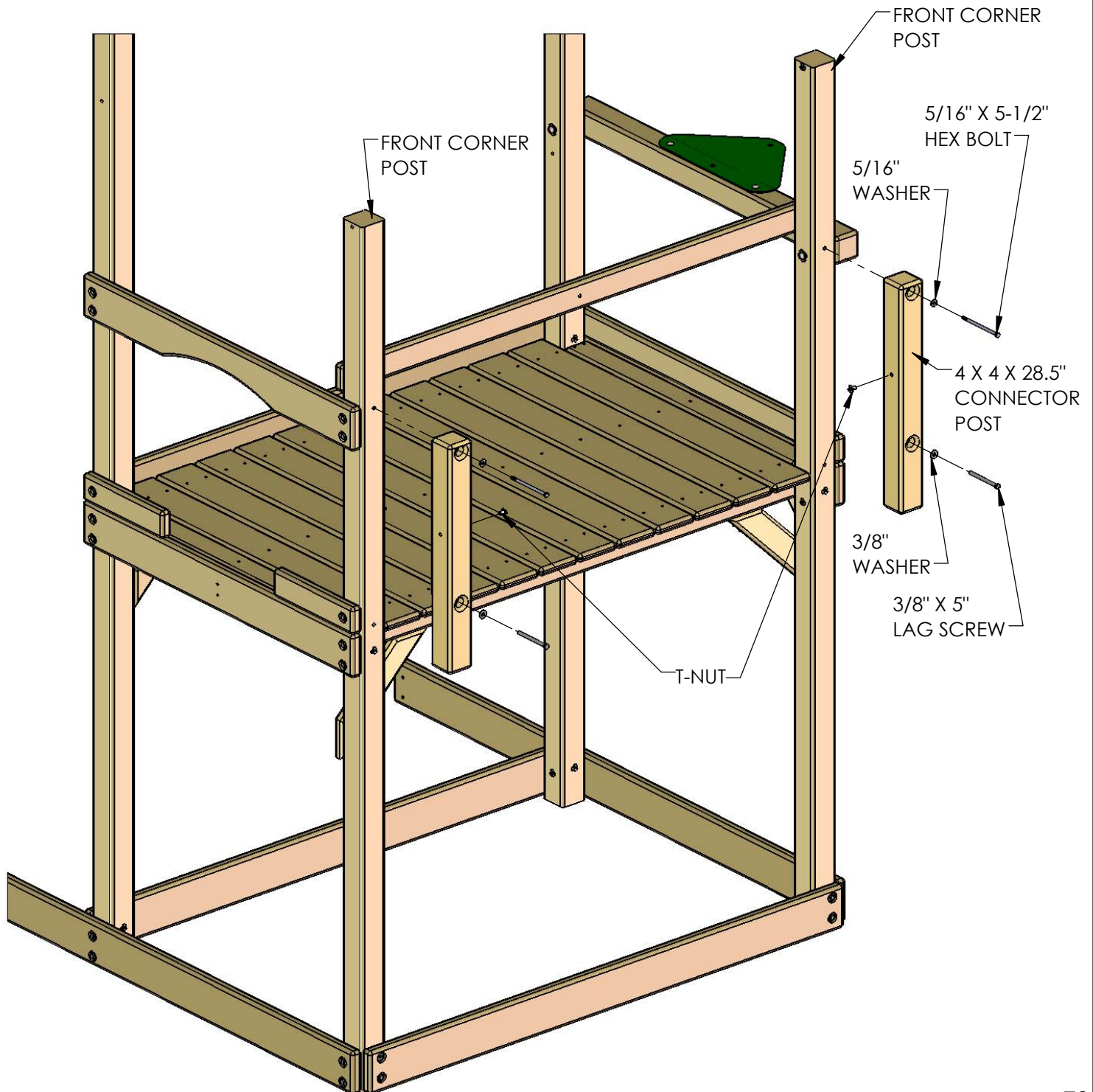
## STEP 14: CONNECTOR POSTS

1: TWO 4 X 4 X 28.5" CONNECTOR POSTS WILL BE USED TO EXTEND THE FRONT CORNER POSTS TO ACCEPT THE LOWER LEVEL PLATFORM.

2: **MAKE SURE TO INSTALL THE T-NUTS INTO THE CONNECTOR POSTS SIDE HOLES AS SHOWN IN THE DRAWING BELOW BEFORE MOUNTING IT TO THE FRONT POSTS.**

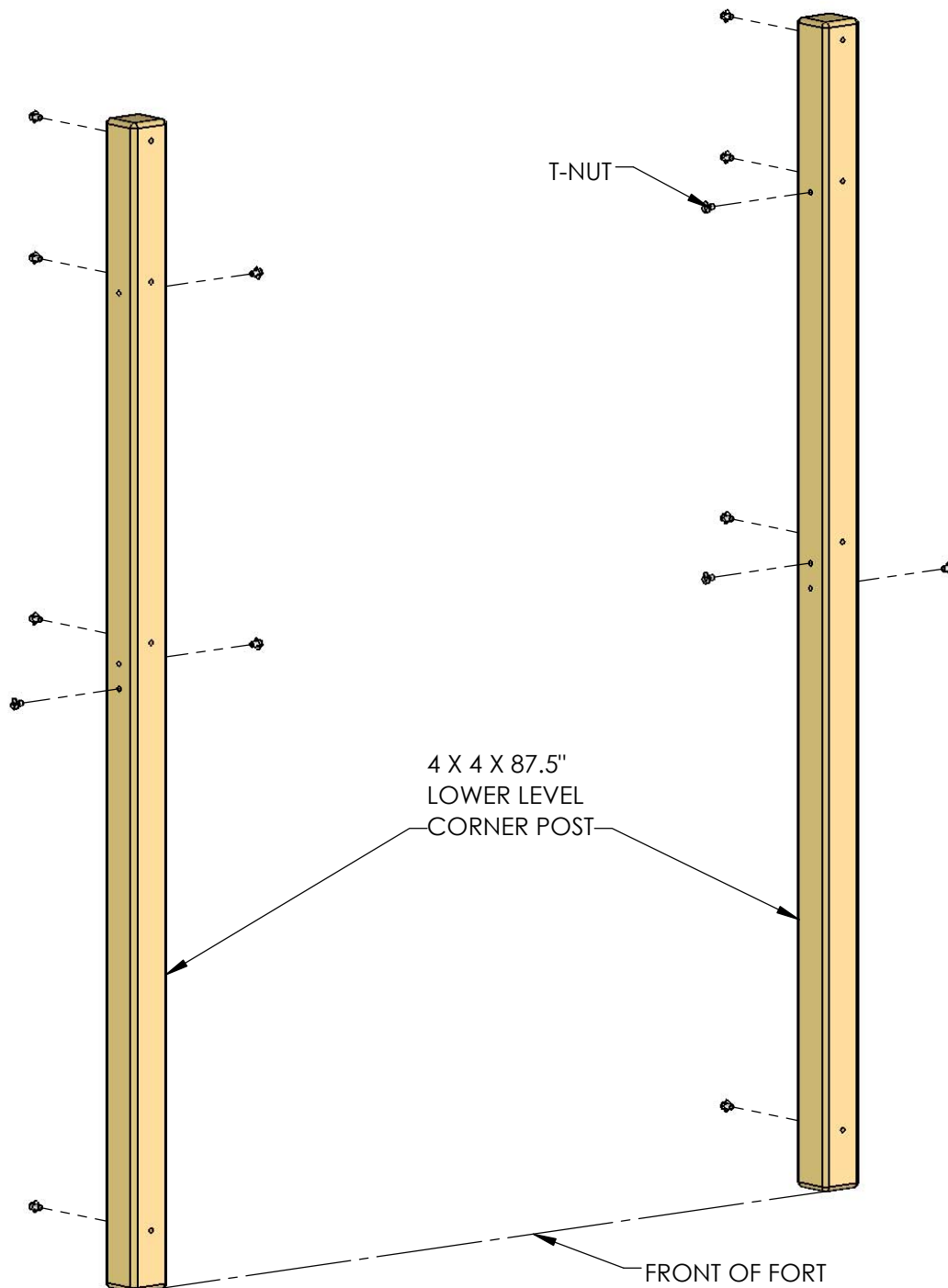
3: USE 5/16" X 5-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP COUNTERBORE HOLE OF EACH CONNECTOR POST TO THE T-NUTS INSTALLED ON THE CORNER POSTS.

4: MAKE SURE THE CONNECTOR POSTS ARE PARALLEL AND FLUSH TO THE FRONT CORNER POSTS AND SECURE 3/8" X 5" LAG SCREWS AND 3/8" WASHERS THROUGH THE BOTTOM COUNTER BORE HOLE OF EACH CONNECTOR POST.



## STEP 15: LOWER LEVEL CORNER POST T-NUTS

- 1: THIS STEP IS CRITICAL TO BUILDING THE LOWER LEVEL PROPERLY. IF ANY MISTAKES ARE MADE HERE, YOU WILL NEED TO DIS-ASSEMBLE AND THEN RE-ASSEMBLE TO MAKE YOUR CORRECTIONS.
- 2: MAKE SURE HOLES ARE FREE OF ANY OBSTRUCTIONS. USE A BOLT TO CLEAN OUT ANY DEBRIS.
- 3: LAY OUT EACH OF THE 4 X 4 X 87-1/2" LOWER LEVEL CORNER POSTS AT THE FRONT OF THE PLAYSET.
- 4: USE THE DIAGRAM BELOW TO CORRECTLY IDENTIFY AND ORIENT THE NECESSARY DIRECTION THE POSTS SHOULD FACE.
- 5: USE A HAMMER TO SEAT THE T-NUTS AFTER INSERTING THEM INTO THE HOLES SHOWN IN THE DIAGRAM BELOW.
- 6: THE BARREL OF THE T-NUT SHOULD GO IN THE HOLE FIRST. HAMMER THE T-NUT UNTIL IT IS FLUSH/ALMOST FLUSH TO THE CORNER POSTS.



## STEP 16: LOWER LEVEL PANEL BOARDS

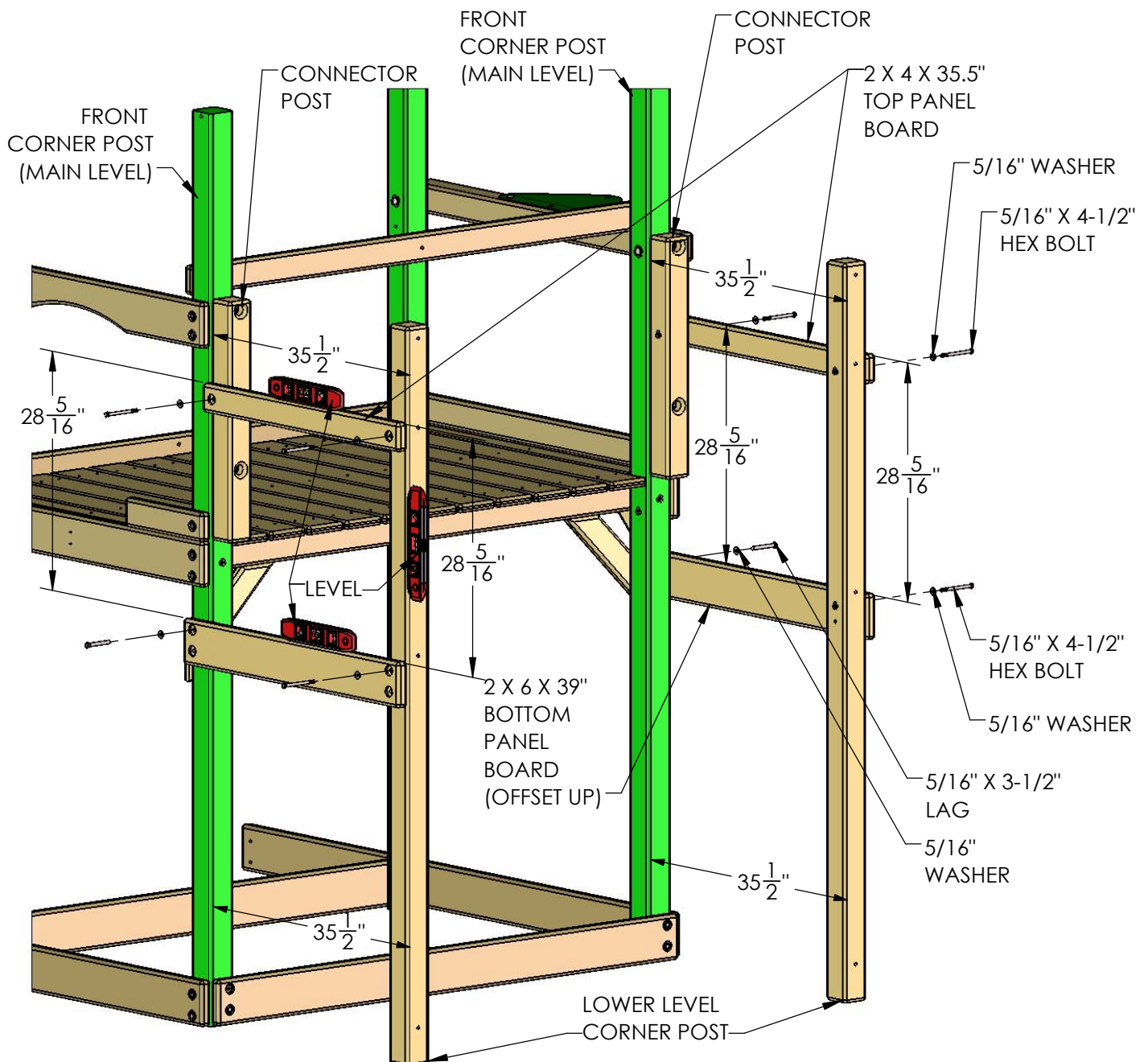
1: PLACE THE 2 X 4 X 35.5" TOP PANEL BOARD FLUSH TO THE CONNECTOR POST. ATTACH THE COUNTERSUNK HOLE OF THE TOP PANEL BOARD TO THE T-NUT INSTALLED IN THE CONNECTOR POST USING ONE 5/16" X 4-1/2" HEX BOLT AND ONE 5/16" WASHER. ATTACH THE OPPOSITE COUNTERSUNK HOLE OF THE TOP PANEL BOARD TO THE T-NUT INSTALLED IN THE LOWER LEVEL CORNER POST USING ONE 5/16" X 4-1/2" HEX BOLT AND ONE 5/16" WASHER.

2: PLACE A LEVEL ON TOP OF THE TOP PANEL BOARD TO ADJUST IT UP OR DOWN. VERIFY THAT THE CORNER POST IS PARALLEL TO THE CONNECTOR POSTS BY PLACING A LEVEL AGAINST THE FRONT FACE OF THE CORNER POST.

3: PLACE THE 2 X 6 X 39" BOTTOM PANEL BOARD (HOLES OFFSET UP) FLUSH TO THE LOWER LEVEL CORNER POST AND THE FRONT CORNER POST (MAIN LEVEL). FASTEN THE TOP FRONT HOLE OF THE BOTTOM PANEL BOARD TO THE T-NUTS INSTALLED IN THE LOWER LEVEL CORNER POST USING ONE 5/16" X 4-1/2" HEX BOLT AND ONE 5/16" WASHER.

4: MAKE SURE THE BOTTOM PANEL BOARD IS LEVEL AND FLUSH TO THE FRONT CORNER POST (MAIN LEVEL) AND ATTACH THE TOP HOLE TO THE FRONT CORNER POST (MAIN LEVEL) USING ONE 5/16" X 3-1/2" LAG SCREW AND ONE 5/16" WASHER.

5: REPEAT SUB-STEPS 1 TO 4 FOR THE OTHER SIDE.



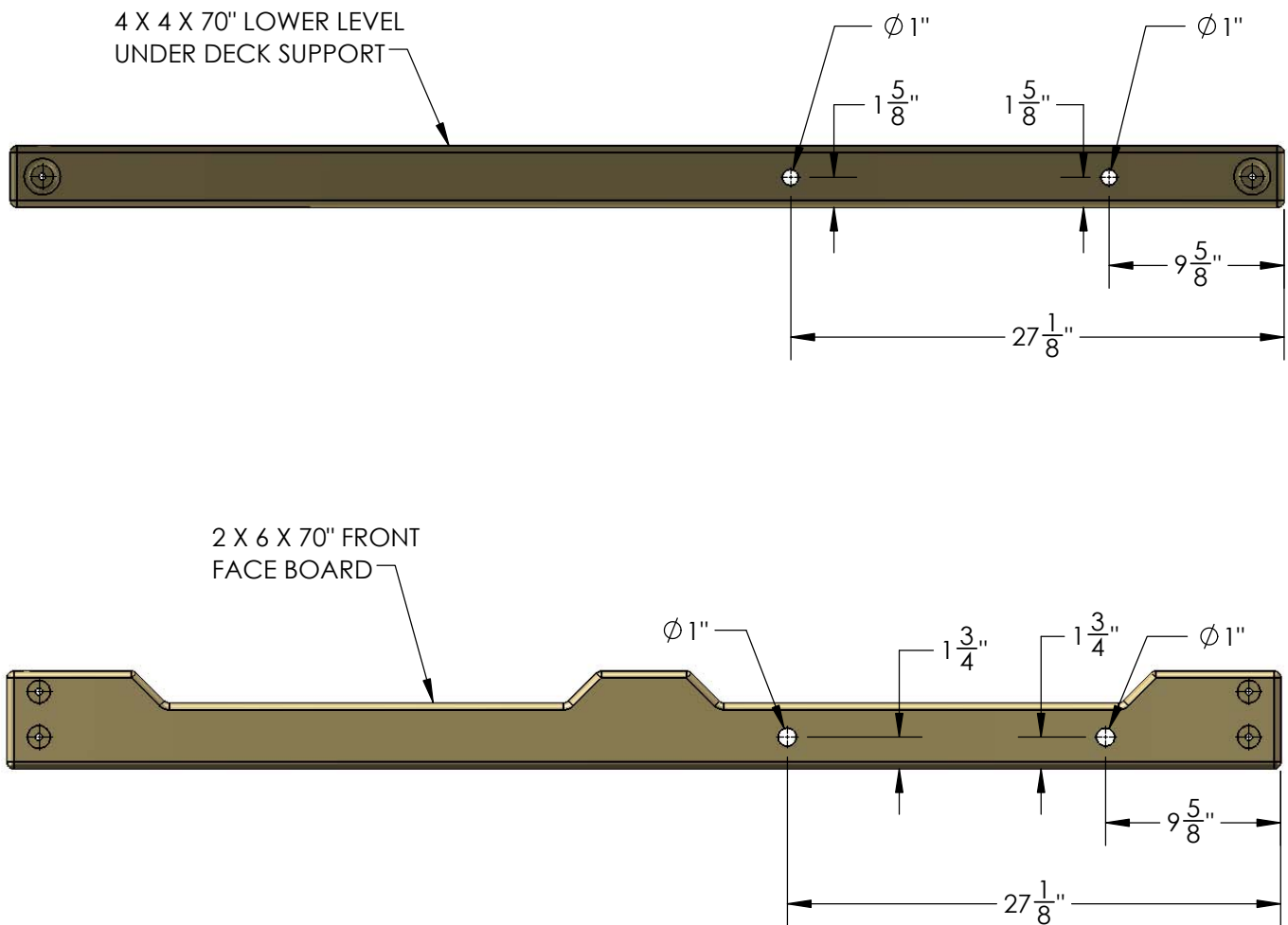
## STEP 16A: DRILL HOLES FOR BRIDGE CHAINS

1: LOCATE ONE 4 X 4 X 70" LOWER LEVEL UNDER DECK SUPPORT AND ONE 2 X 6 X 70" FRONT FACE BOARD.

2: MEASURE AS SHOWN BELOW AND MAKE MARKS ON EACH BOARD.

3: PLACE A SCRAP PIECE OF WOOD UNDER THE BOARD BEFORE YOU DRILL THE 1" HOLES WITH A SPADE BIT.

TIP: IF USING A 1" PADDLE STYLE BIT, DRILL THROUGH THE BOARD UNTIL YOU CAN JUST SEE THE TIP OF THE BIT EMERGE FROM THE OTHER SIDE. STOP. THEN GO TO THE OTHER SIDE OF THE BOARD AND PLACE THE TIP WHERE IT EMERGED. COMPLETE DRILLING THE HOLE. THIS METHOD SHOULD ALLOW YOU TO DRILL A CLEAN HOLE THROUGH THE BOARD WITHOUT BLOWING OUT THE BACK OF THE BOARD MAKING BIG SPLINTERS.



## STEP 17: LOWER LEVEL FRONT FRAME ASSEMBLY

1: PLACE THE 2 X 6 X 70" FRONT TOP PANEL BOARD ON THE FRONT OF THE LOWER LEVEL CORNER POSTS. THE HOLES IN THE FRONT TOP PANEL BOARD SHOULD BE OFFSET UP.

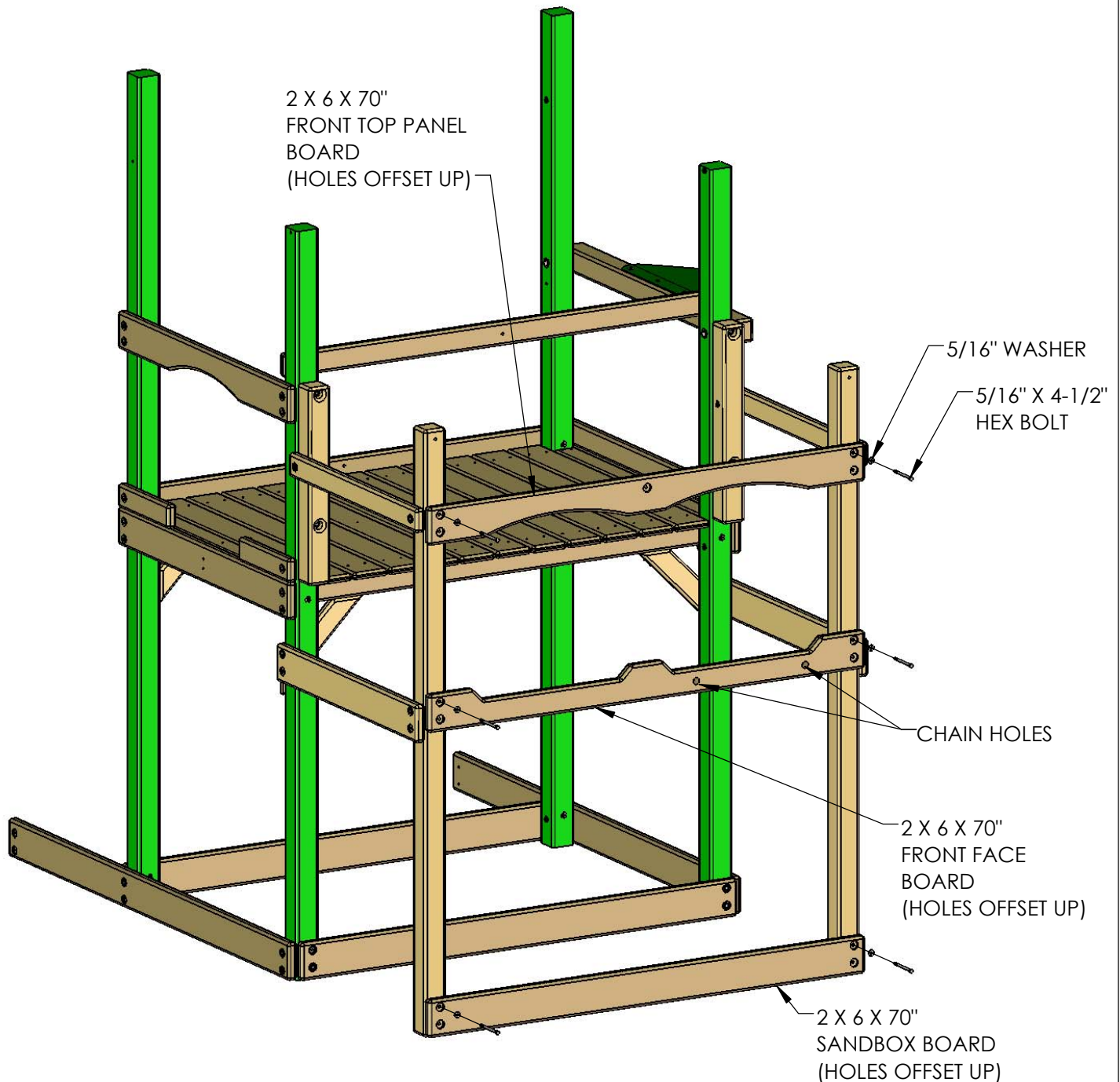
2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE FRONT TOP PANEL BOARD TO THE T-NUTS INSTALLED IN THE LOWER LEVEL CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

3: PLACE THE 2 X 6 X 70" FRONT FACE BOARD WITH NOTCHES ON THE FRONT OF THE LOWER LEVEL CORNER POSTS. THE HOLES IN THE FRONT FACE BOARD SHOULD BE OFFSET UP.

4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE FRONT FACE BOARD TO THE T-NUTS INSTALLED IN THE LOWER LEVEL CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

5: PLACE THE 2 X 6 X 70" SANDBOX BOARD ON THE FRONT OF THE LOWER LEVEL CORNER POSTS. THE HOLES IN THE SANDBOX BOARD SHOULD BE OFFSET UP.

6: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED IN THE LOWER LEVEL CORNER POSTS.





## STEP 18: LEVELING THE LOWER LEVEL FRAME

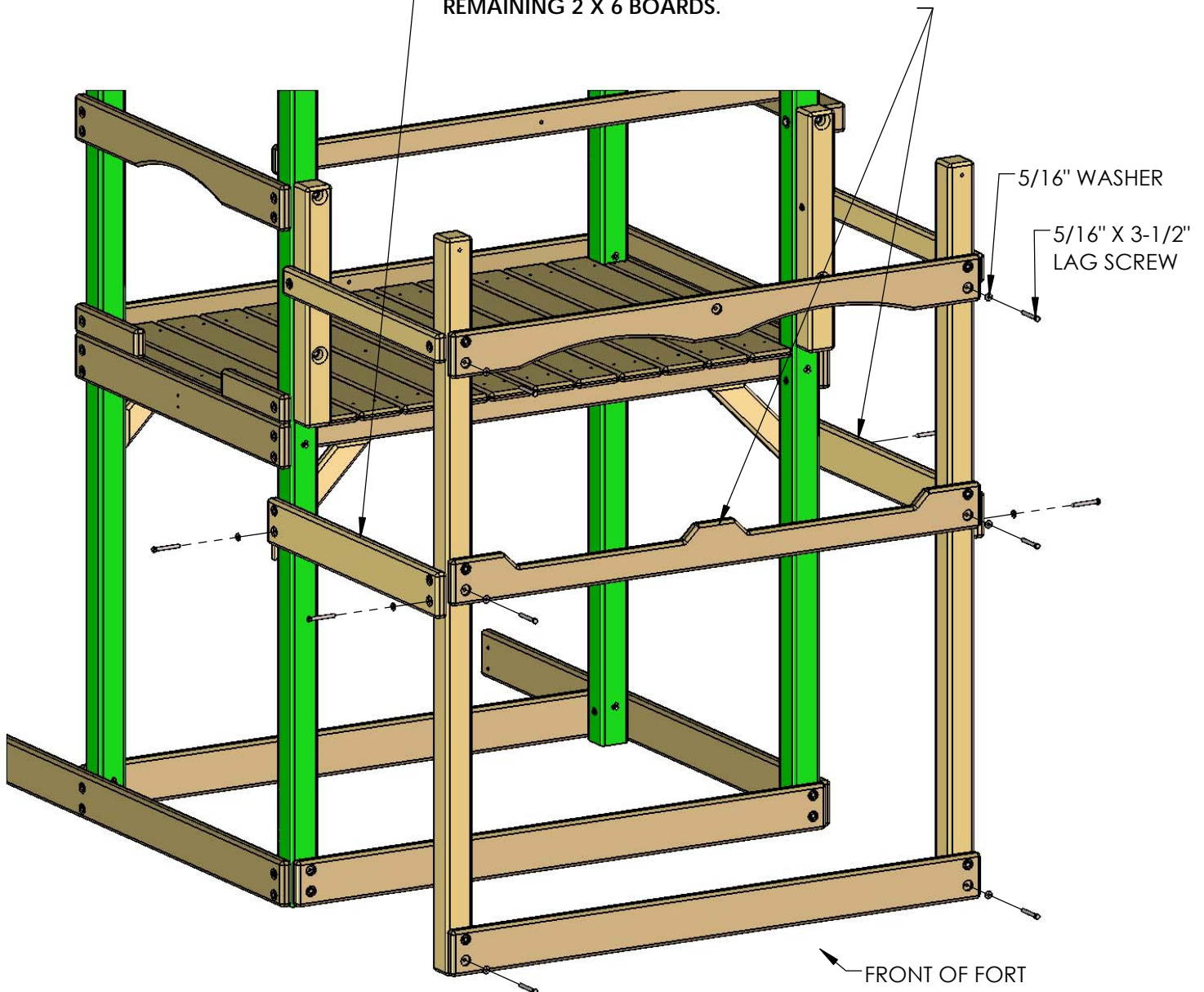
1: INSTALL LAG SCREWS ONLY IN THE THREE 2 X 6 BOARDS AT DECK HEIGHT AT THIS TIME. SQUARE EACH OF THESE THREE BOARDS TO THE LOWER LEVEL CORNER POSTS AND THEN INSTALL THE LAG SCREWS. THIS IS TO MAKE THE STRUCTURE RIGID FOR THE LEVELING AND SQUARING PROCESS.

2: FOLLOW THE PROCEDURES AT THE FRONT OF THE MANUAL TO LEVEL AND SQUARE THE STRUCTURE. **DO NOT** INSTALL REMAINING LAG SCREWS UNTIL AFTER THE FRAME HAS BEEN LEVELED AND SQUARED.

3: ONCE THE FRAME IS LEVEL, SQUARE AND SET INTO POSITION; GO BACK AND INSERT THE 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS IN ALL OF THE REMAINING HOLES OF THE 2 X 6 PARTS ON THE FRONT OF THE PLAY SET. NOTE: THERE WILL NOT BE ANY PREDRILLED HOLES IN THE LOWER LEVEL CORNER POSTS FOR THE LAG SCREWS.

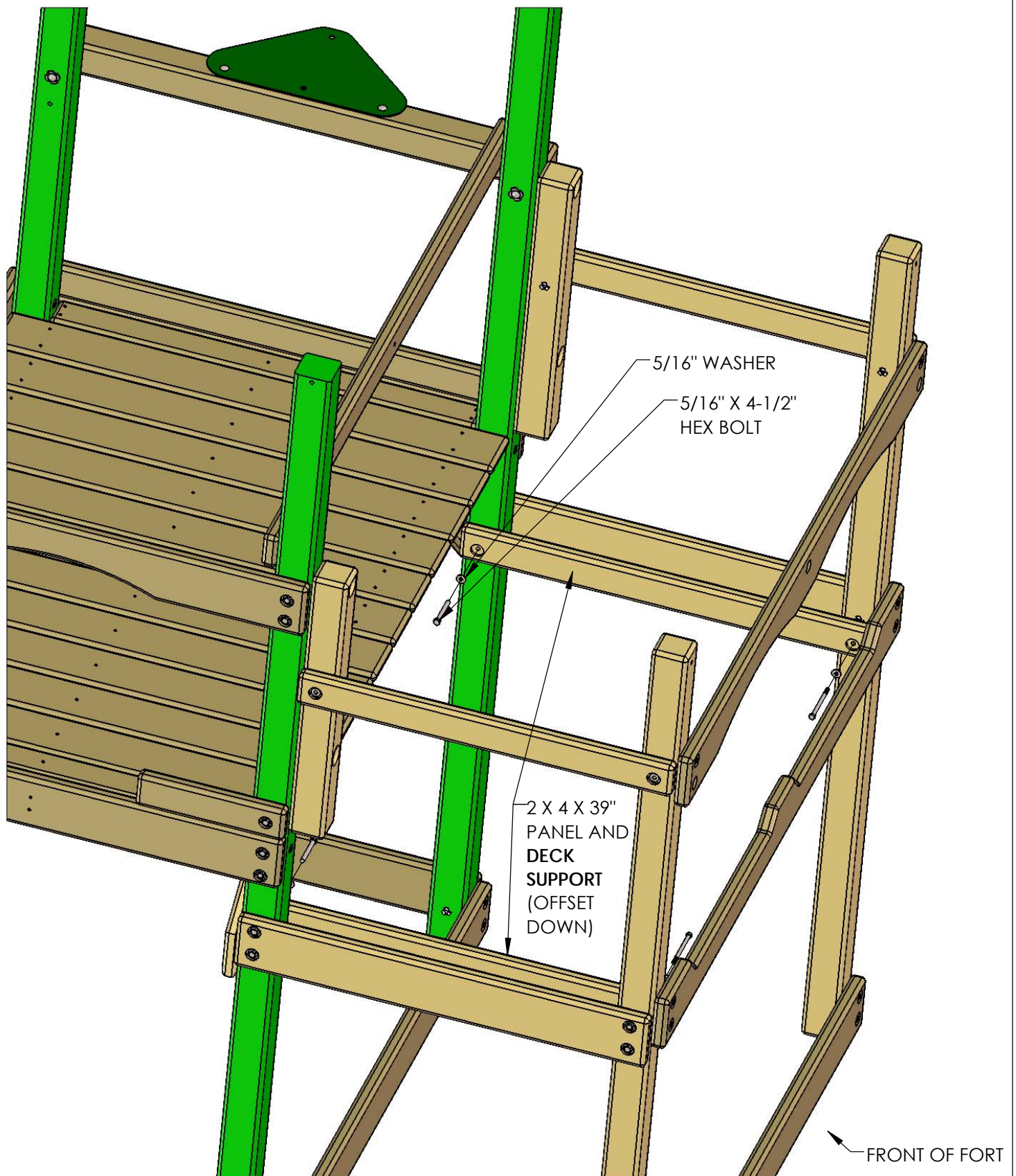
\*\*\*IMPORTANT\*\*\*

SQUARE THESE THREE BOARDS TO THE CORNER POSTS, THEN INSTALL LAG SCREWS AND WASHERS FIRST. THEN LEVEL/SQUARE THE FRAME. FINALLY, INSTALL LAG SCREWS IN THE REMAINING 2 X 6 BOARDS.



## STEP 19: LOWER LEVEL DECK SUPPORTS

1: FASTEN THE 2 X 4 X 39" PANEL AND DECK SUPPORTS TO THE HOLES AT 45" WITH 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHERS FROM THE INSIDE OF THE FORT.

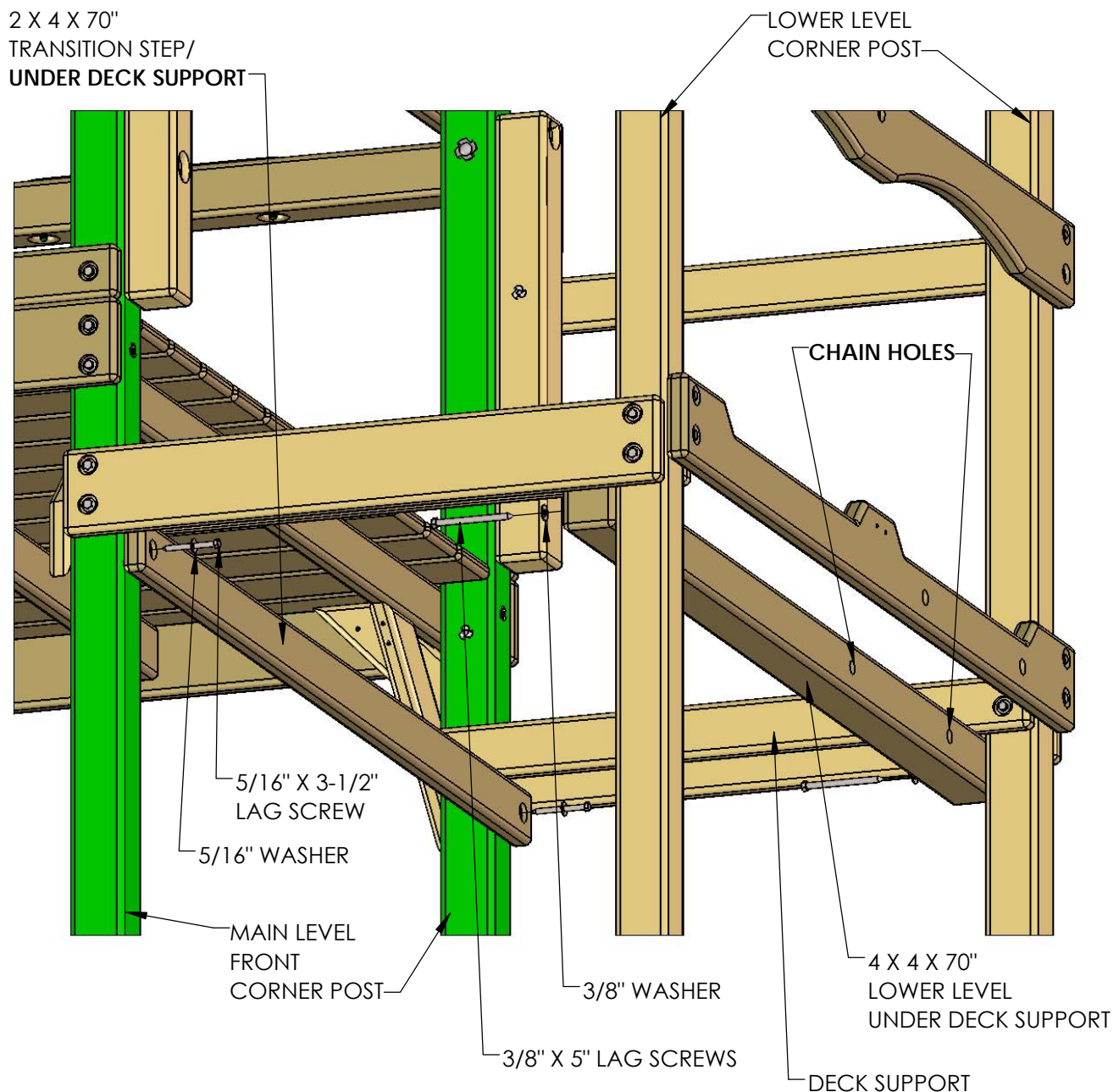




## STEP 20: LOWER LEVEL UNDER DECK SUPPORTS

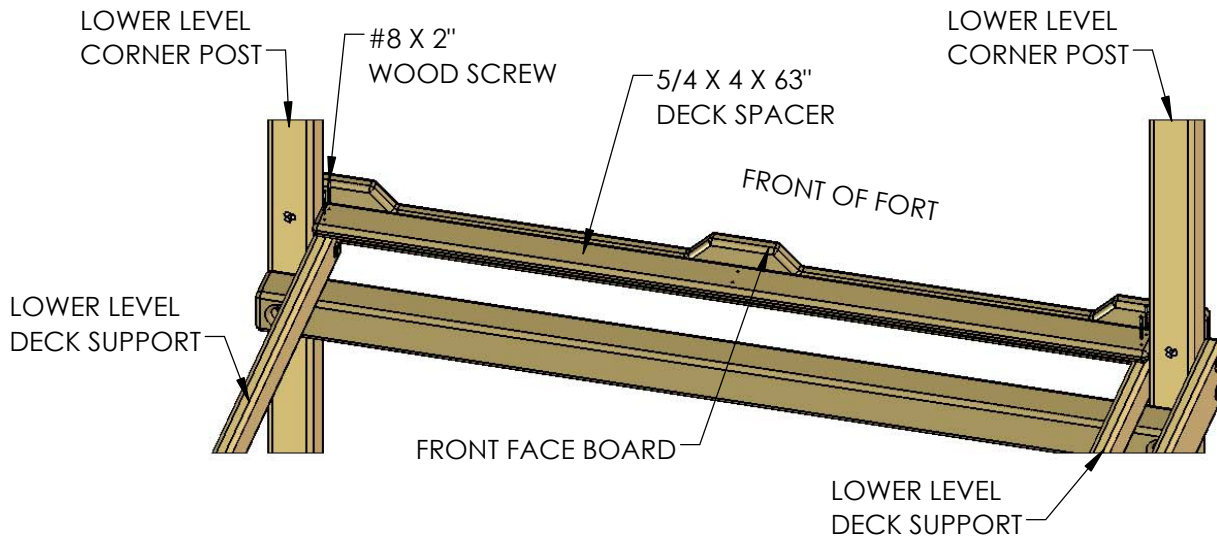
1: PLACE THE 4 X 4 X 70" LOWER LEVEL UNDER DECK SUPPORT DIRECTLY UNDERNEATH THE LOWER LEVEL DECK SUPPORTS. MAKE SURE THE **CHAIN HOLES** ARE OFFSET TO THE RIGHT SIDE OF THE PLAY SET. ATTACH THE UNDER DECK SUPPORT TO THE LOWER LEVEL CORNER POSTS WITH 3/8" X 5" LAG SCREWS AND 3/8" WASHERS.

2: PLACE THE 2 X 4 X 70" TRANSITION STEP / **UNDER DECK SUPPORT** DIRECTLY UNDERNEATH THE LOWER LEVEL DECK SUPPORTS. ATTACH THE UNDER DECK SUPPORT TO THE MAIN LEVEL FRONT CORNER POSTS WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.

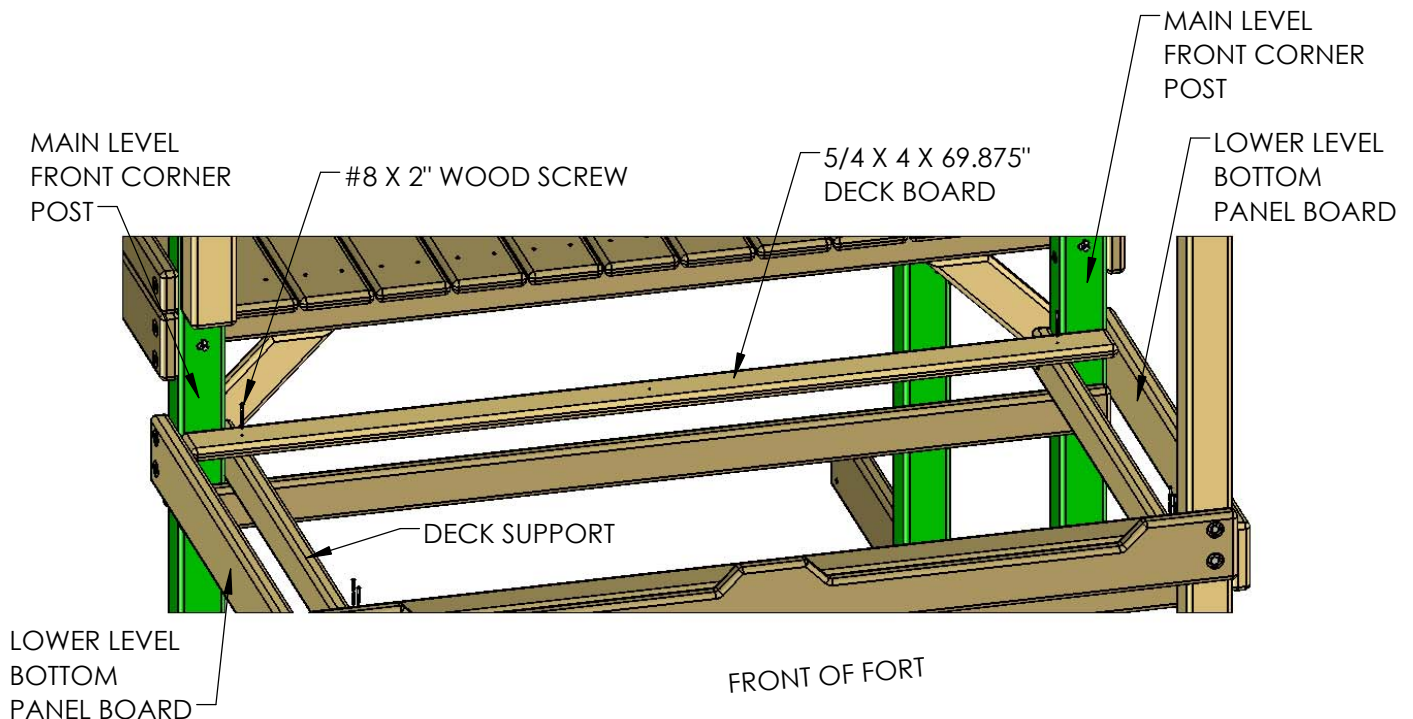


# STEP 21: LOWER LEVEL DECK SPACER AND DECK BOARD

1: PLACE THE 5/4 X 4 X 63" DECK SPACER AT THE FRONT OF THE LOWER LEVEL FORT. CENTER THE BOARD BETWEEN THE LOWER LEVEL CORNER POSTS AND FLUSH TO THE FRONT FACE BOARD AND ATTACH IT WITH 2" WOOD SCREWS THROUGH THE PREDRILLED HOLES INTO THE LOWER LEVEL DECK SUPPORT BELOW. NOTE THE TOP OF THE SCREW HEAD SHOULD BE FLUSH TO THE TOP OF THE DECK SPACER.



2: PLACE THE 5/4 X 4 X 69.875" DECK BOARD AT THE BACK OF THE LOWER LEVEL FORT. CENTER THE BOARD BETWEEN THE LOWER LEVEL BOTTOM PANEL BOARDS AND FLUSH TO THE (MAIN LEVEL) FRONT CORNER POSTS. ATTACH IT WITH #8 X 2" WOOD SCREWS THROUGH THE PREDRILLED HOLES INTO THE DECK SUPPORT BELOW. NOTE THE TOP OF THE SCREW HEAD SHOULD BE FLUSH TO THE TOP OF THE DECK BOARD.

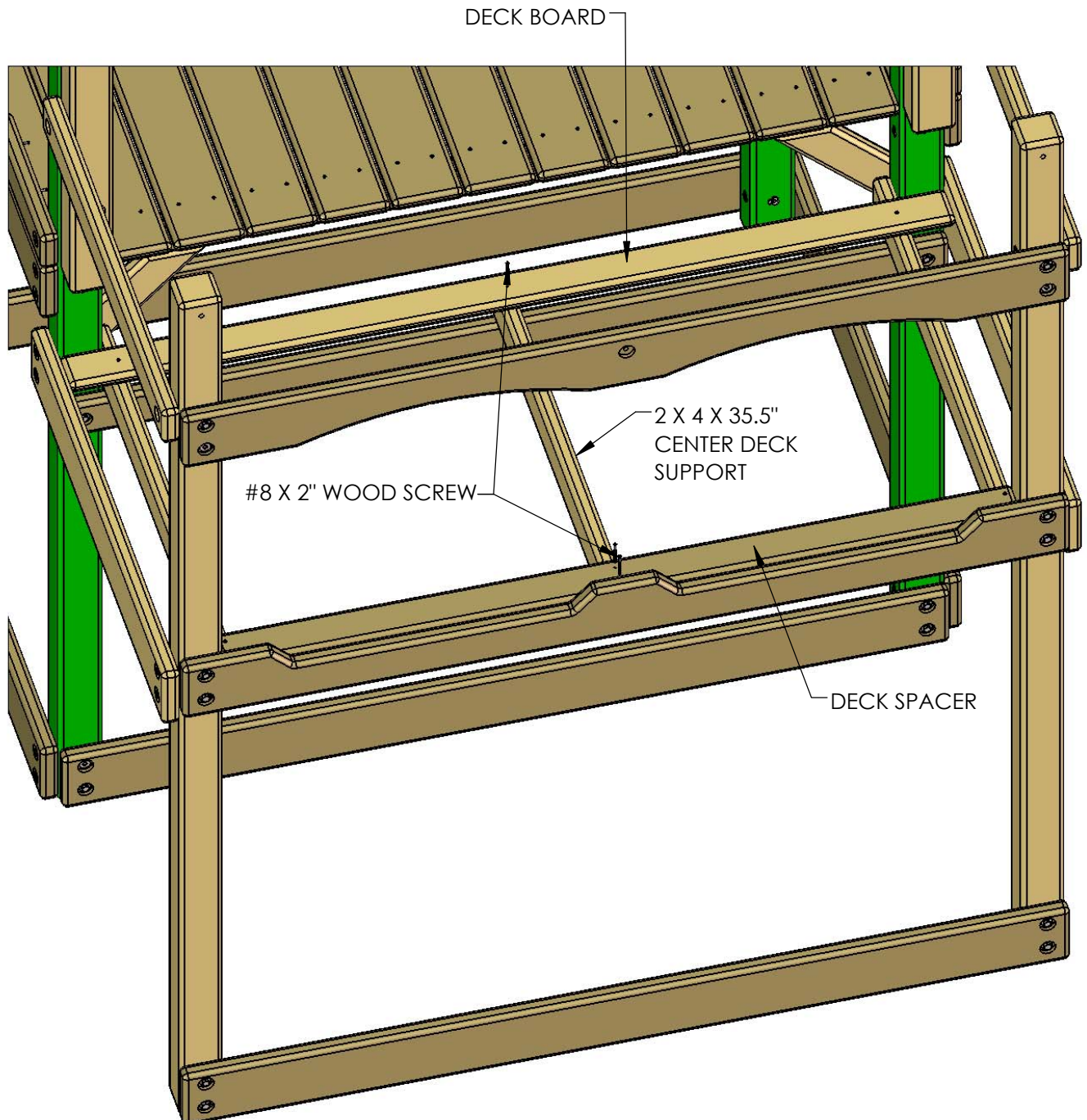


NOTE: SOME BOARDS WERE REMOVED FROM VIEW FOR CLARITY

## STEP 22: CENTER DECK SUPPORT

1: FIND THE 2 X 4 X 35.5" CENTER DECK SUPPORT WITHOUT HOLES.

2: FROM THE UNDERSIDE OF THE DECK SPACER AND DECK BOARD THAT WERE PREVIOUSLY INSTALLED, PLACE THE CENTER DECK SUPPORT AT THE CENTER OF THE DECK SPACER AND DECK BOARD (USE THE HOLE ON CENTER AS A GUIDE) CENTER THE 2 X 4 X 70" CENTER DECK SUPPORT ON THE HOLES AND PUSH THE CENTER DECK SUPPORT FLUSH TO THE BOTTOM SIDE OF THE DECK SPACER AND DECK BOARD. USE #8 X 2" WOOD SCREWS TO ATTACH THE DECK SPACER / DECK BOARD TO THE CENTER DECK SUPPORT.

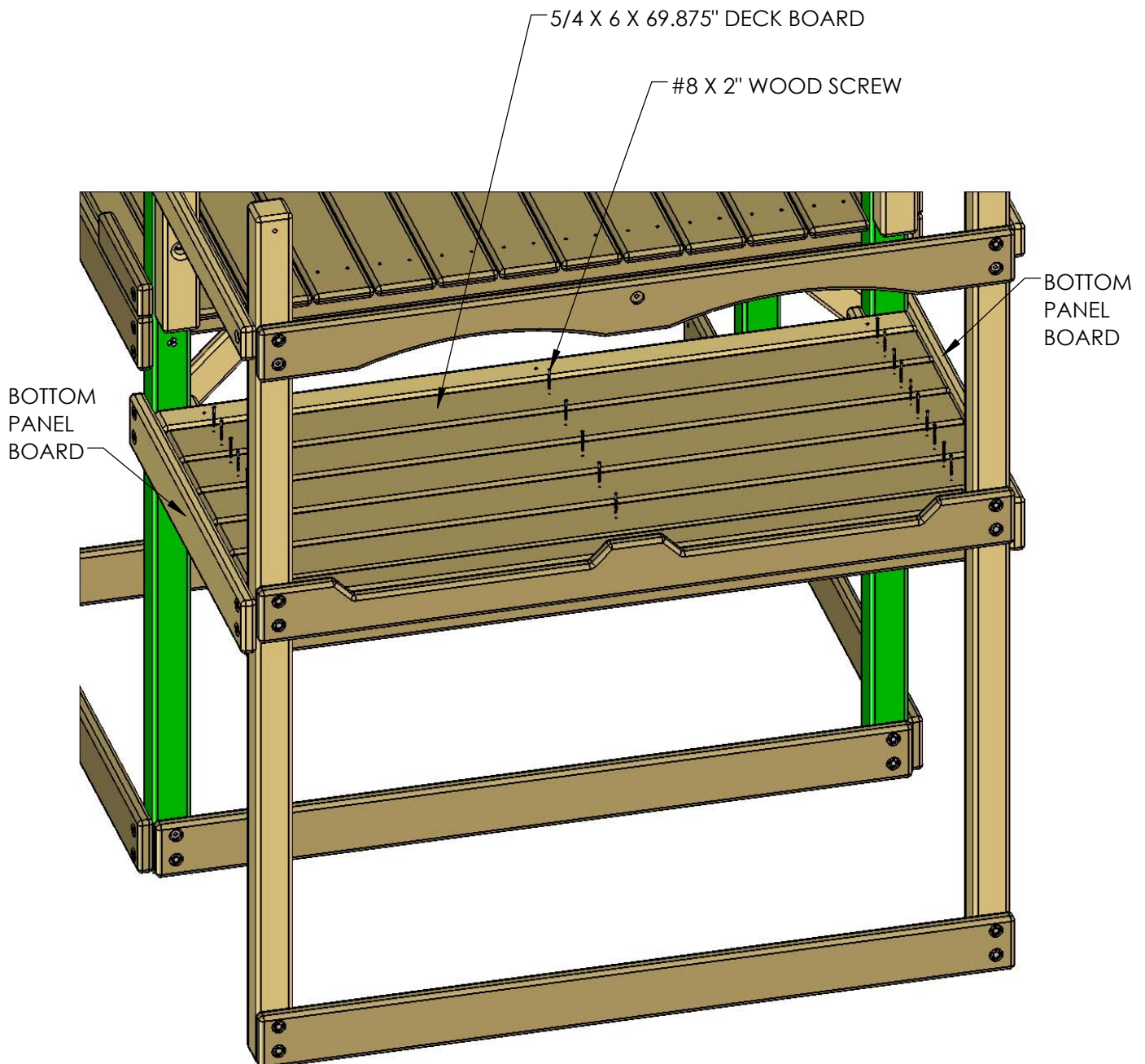




## STEP 23: LOWER LEVEL DECK BOARDS

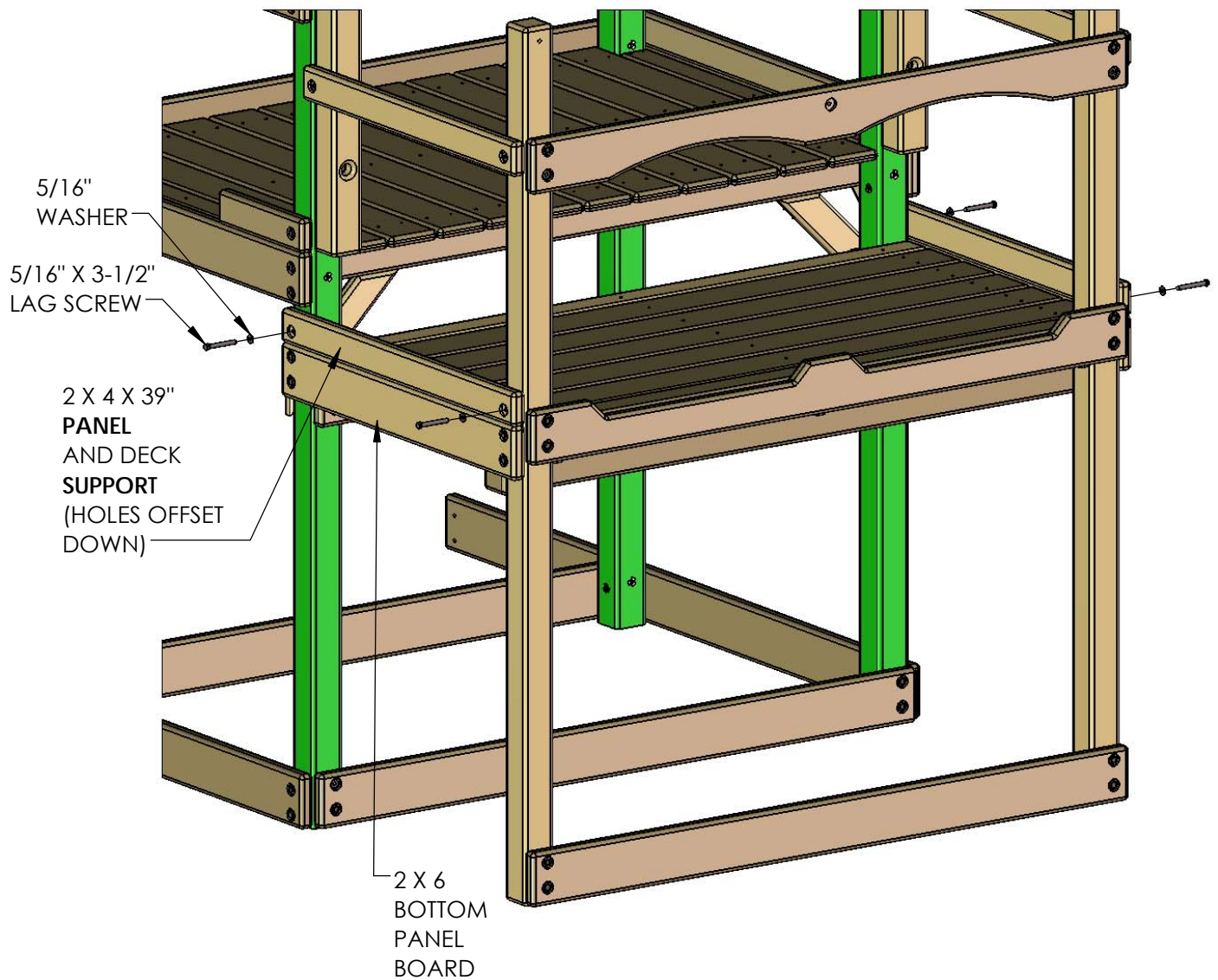
1: START WITH A 5/4 X 6 X 69.875" DECK BOARD AT THE BACK OF THE LOWER LEVEL FORT. CENTER THE BOARD BETWEEN THE BOTTOM PANEL BOARDS AND ATTACH IT WITH #8 X 2" WOOD SCREWS THROUGH THE PREDRILLED HOLES AND INTO THE DECK SUPPORTS BELOW. LEAVE A UNIFORM (APPROX. 1/4") SPACE BETWEEN THE DECK BOARDS. NOTE: THE TOP OF THE SCREW HEAD SHOULD BE FLUSH TO THE TOP OF THE DECK BOARDS.

LAY ALL DECK BOARDS ACROSS THE DECK SUPPORTS BEFORE SECURING THEM TO THE FORT. THIS WILL ENSURE THAT YOU HAVE EQUAL SPACING ACROSS THE DECK.



## STEP 24: PANEL SUPPORTS

2: PLACE THE 2 X 4 X 39" **PANEL** AND DECK **SUPPORT** ON TOP OF THE 2 X 6 BOTTOM PANEL BOARD WITH OFFSET HOLES DOWN AND FASTEN TO THE CORNER POSTS WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.



## STEP 25: LADDER ASSEMBLY

1: LAY ONE 2 X 4 X 57" LADDER SIDE ON A FLAT SURFACE WITH CHANNELS FACING DOWN. PLACE THE BARREL OF A T-NUT IN THE HOLE AT THE TOP OF THE LADDER SIDE, AND SECURE WITH A HAMMER. REPEAT THIS STEP FOR THE OTHER LADDER SIDE.

2: FLIP THE LADDER SIDE OVER SO THAT THE CHANNELS ARE FACING UP.

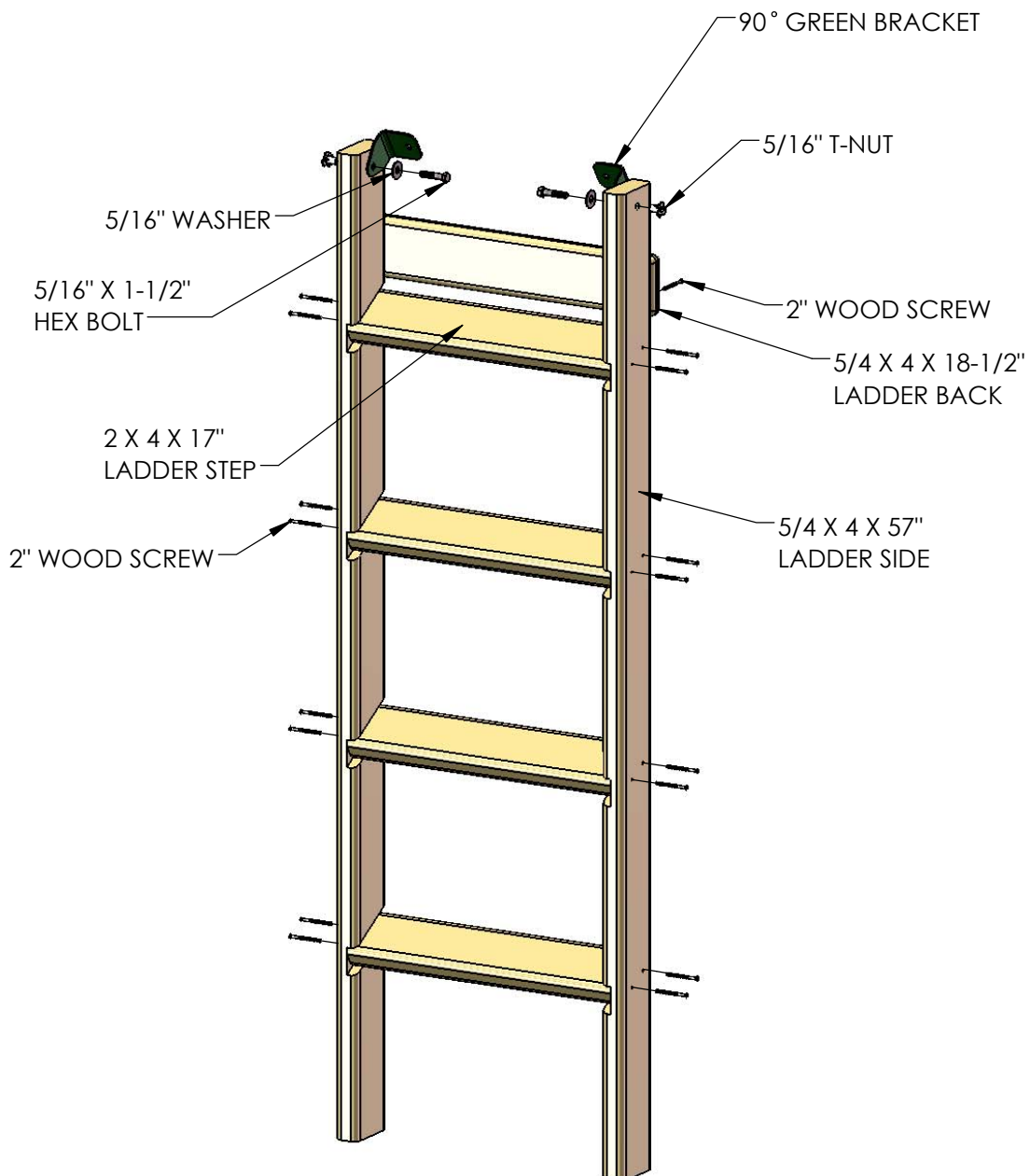
3: PLACE THE LADDER STEPS INTO THE CHANNELS, AND THEN PLACE THE SECOND LADDER SIDE ON TOP, WITH THE CHANNELS FACING DOWN.

4: NOW PLACE TWO 2" WOOD SCREWS IN EACH STEP.

5: CAREFULLY TURN THE LADDER OVER AND FINISH THE OTHER SIDE WITH TWO 2" WOOD SCREWS PER STEP.

6: INSTALL TWO 90 GREEN BRACKETS USING 5/16" X 1-1/2" BOLTS AND 5/16" WASHERS.

7: INSTALL THE 5/4 X 4 X 18 1/2" LADDER BACK ABOVE THE OPENING OF THE TOP CHANNELS WITH TWO 2" WOOD SCREW PER SIDE.



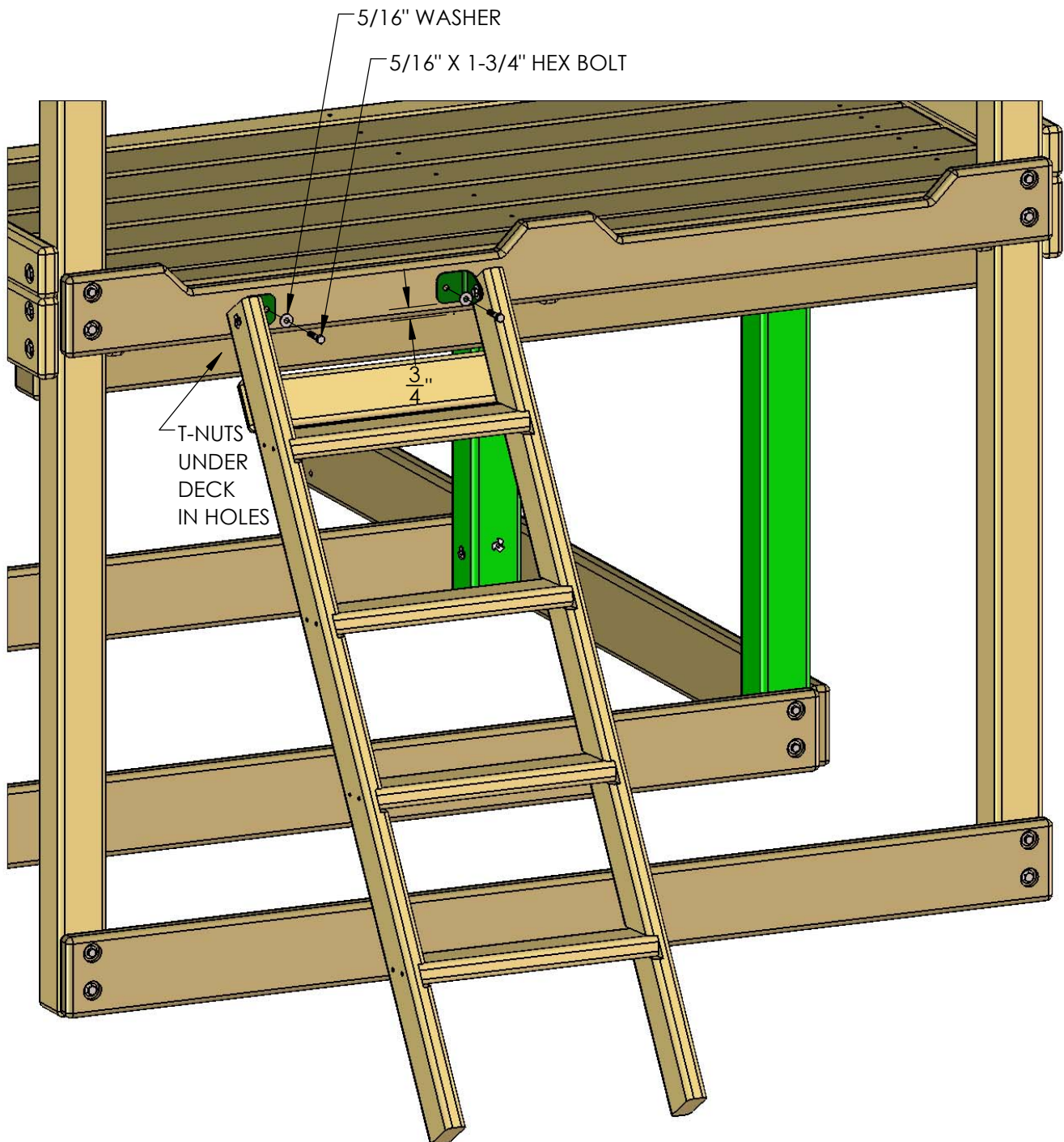
## STEP 26: LADDER TO FORT

1: PLACE THE LADDER INTO POSITION ON THE FRONT SIDE OF THE LOWER LEVEL FORT AS SHOWN BELOW. CENTER THE LADDER HORIZONTALLY ON THE 2 X 6. CENTER THE 90 BRACKETS VERTICALLY ON THE 2 X 6. USE THE HOLES IN THE LADDER BRACKETS AS A TEMPLATE TO DRILL 3/8" HOLES THROUGH THE BOTTOM PANEL BOARD.

2: FROM THE UNDERSIDE OF THE DECK INSERT A T-NUT INTO THE BACK SIDE OF THE 3/8" HOLES ON THE BOTTOM PANEL BOARD.

3: ATTACH THE LADDER WITH 5/16" X 1-1/2" HEX BOLTS AND 5/16" WASHERS.

4: WHEN THE BRACKETS ARE SECURE AND THE LADDER IS IN ITS FINAL POSITION, TIGHTEN THE 5/16" X 1-1/2" BOLTS ON THE LADDER SIDES.





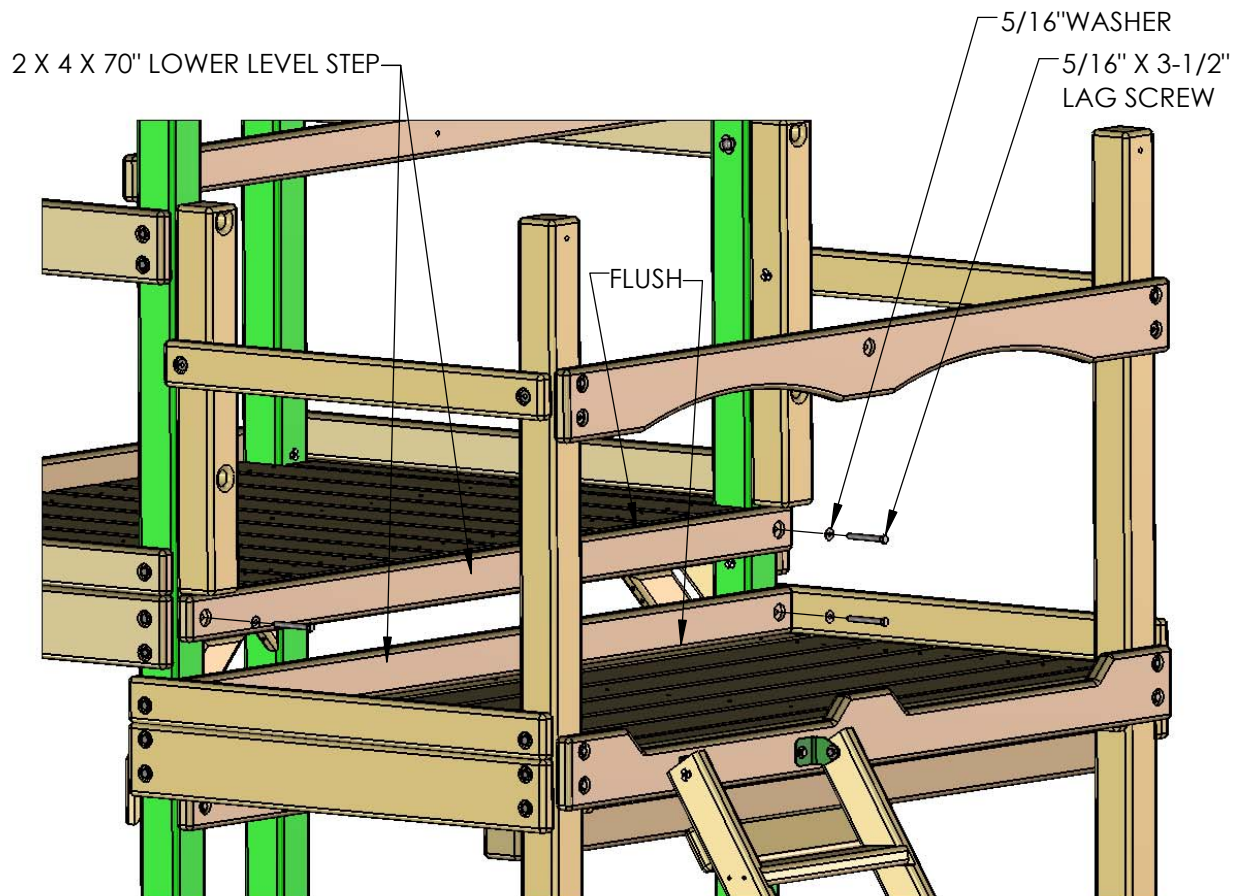
## STEP 27: LOWER LEVEL STEPS

1: PLACE THE TOP OF ONE 2 X 4 X 70" LOWER LEVEL STEP FLUSH WITH THE TOP OF THE MAIN LEVEL DECK BOARDS. LOWER LEVEL STEPS HAVE TWO HOLES THAT ARE CENTERED.

2: ATTACH THE UPPER LEVEL STEP TO THE POSTS WITH TWO 5/16" X 3-1/2" LAG SCREWS AND TWO 5/16" WASHERS.

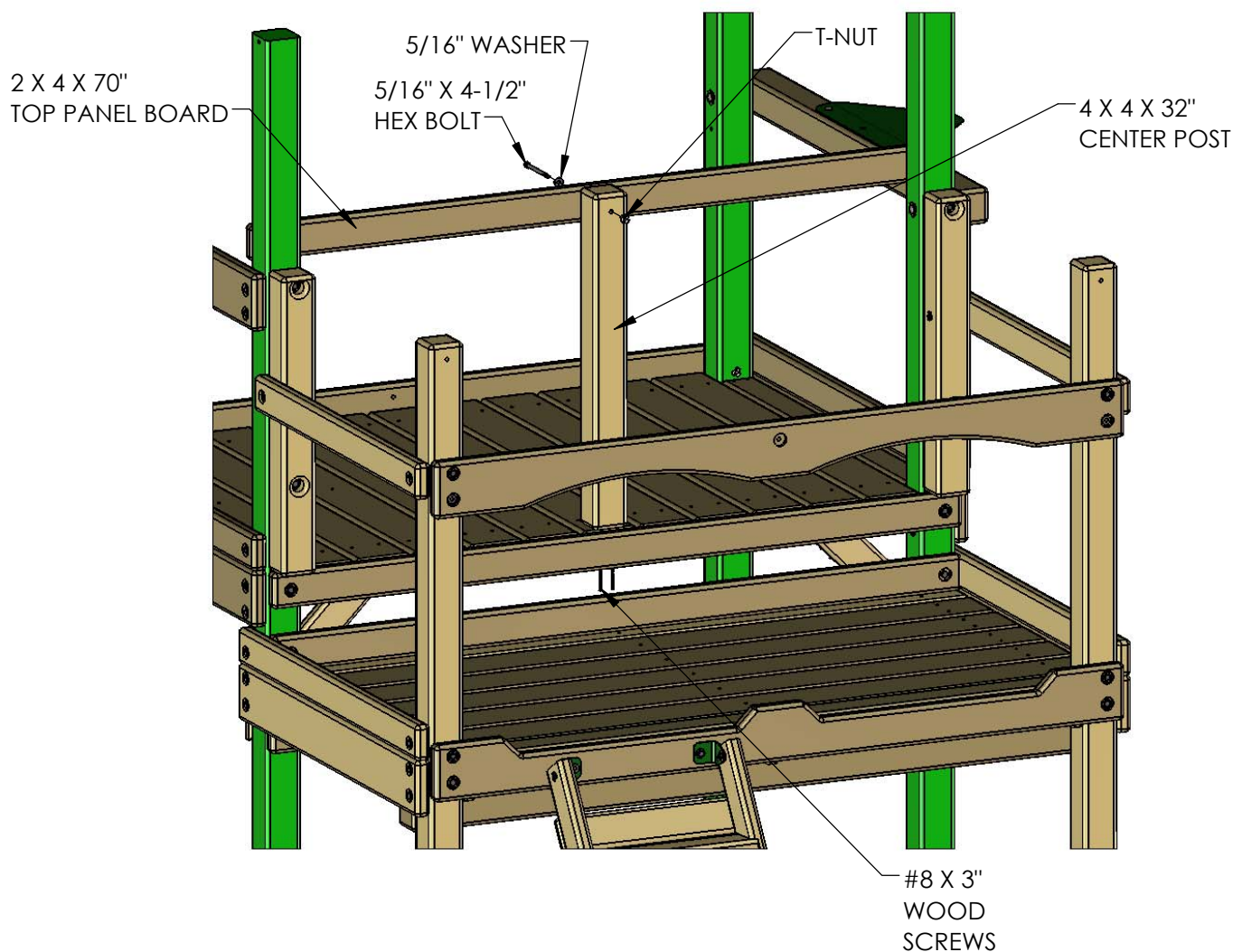
3: PLACE THE BOTTOM OF ONE 2 X 4 X 70" LOWER LEVEL STEP FLUSH WITH THE TOP OF THE LOWER LEVEL DECK BOARDS. LOWER LEVEL STEPS HAVE TWO HOLES THAT ARE CENTERED.

4: ATTACH THE UPPER LEVEL STEP TO THE POSTS WITH TWO 5/16" X 3-1/2" LAG SCREWS AND TWO 5/16" WASHERS.



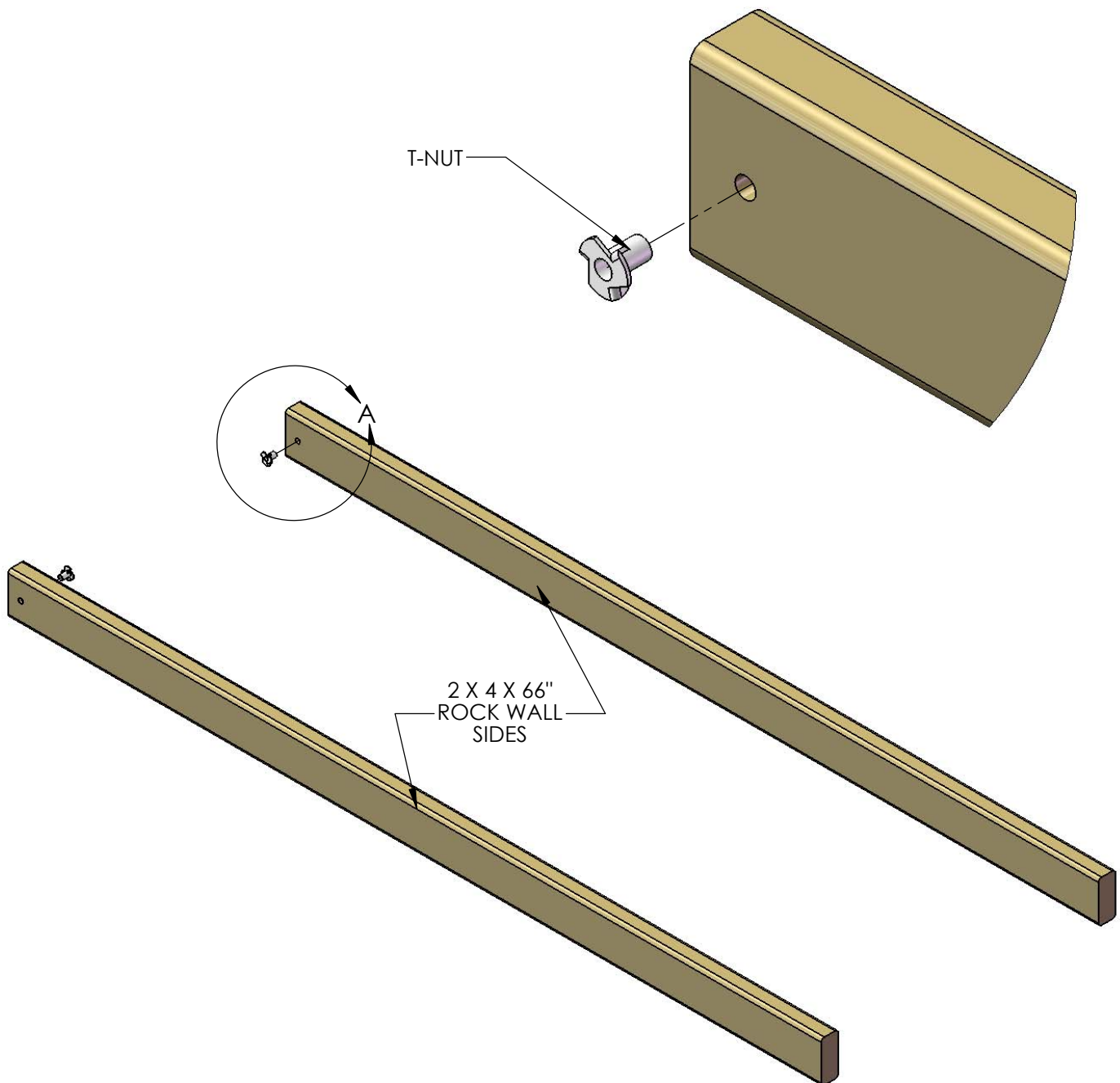
## STEP 28: MAIN LEVEL CENTER POST

- 1: LOCATE THE 4 X 4 X 32" CENTER POST AND PLACE IT CENTERED BEHIND THE HOLE IN THE TOP PANEL BOARD.
- 2: HAMMER A T-NUT INTO THE HOLE IN THE BACK SIDE OF THE CENTER POST. FASTEN THE CENTER POST TO THE TOP PANEL BOARD WITH A 5/16" X 4-1/2" HEX BOLT AND A 5/16" WASHER.
- 3: SQUARE THE CENTER POST TO THE DECK. ATTACH THE CENTER POST TO THE DECK WITH THREE #8 X 3" WOOD SCREWS FROM THE UNDERNEATH THE DECK..



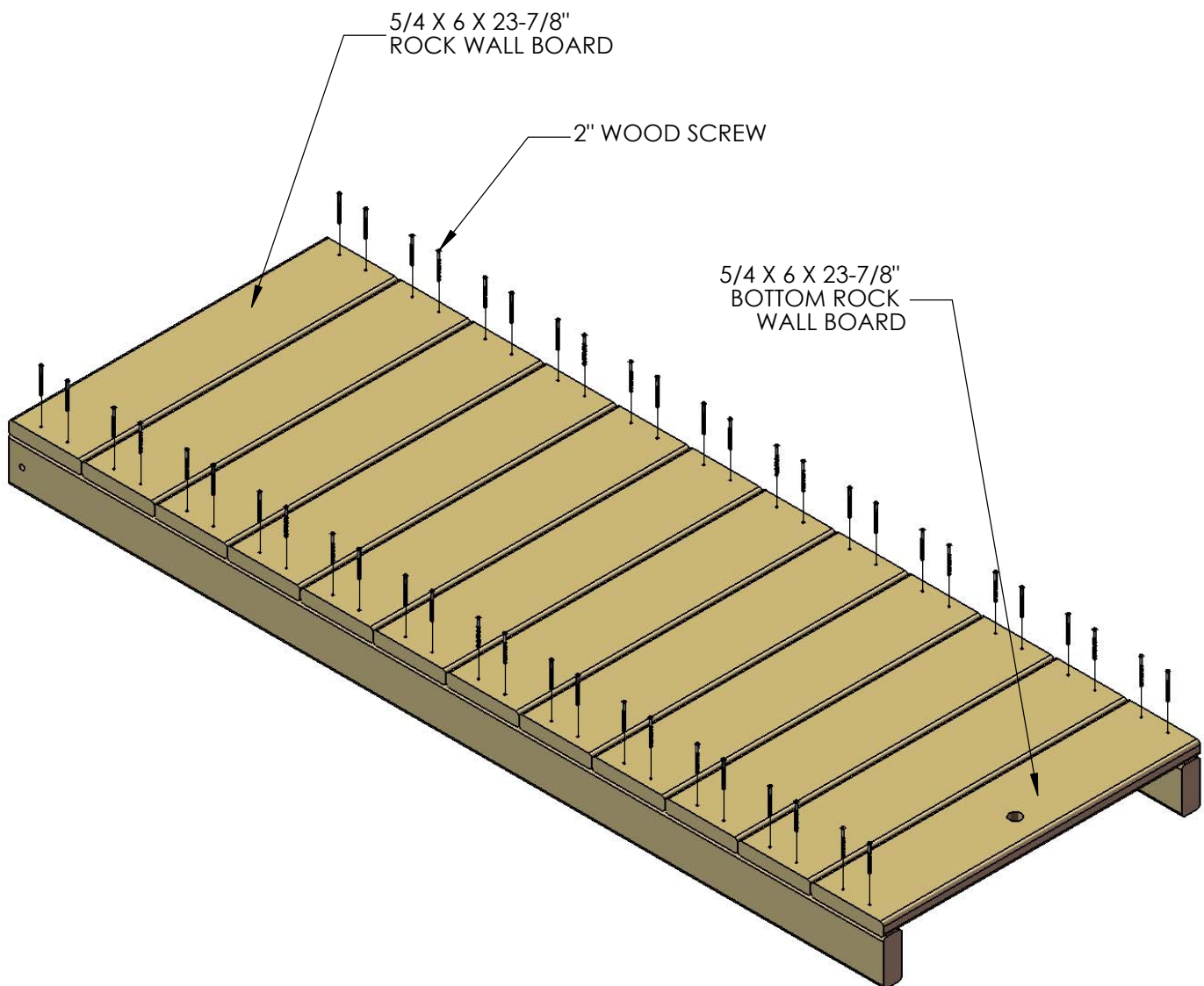
## STEP 29: ROCK WALL

- 1: FIND TWO 2 X 4 X 66" ROCK WALL SIDES.
- 2: POSITION THE ROCK WALL SIDES SO THAT THE HOLES IN THE BOARDS ARE BOTH FACING THE SAME WAY.
- 3: INSERT T-NUTS INTO THE INSIDE OF THE ROCK WALL SIDES AND SET WITH A HAMMER.



## STEP 30: ROCK WALL

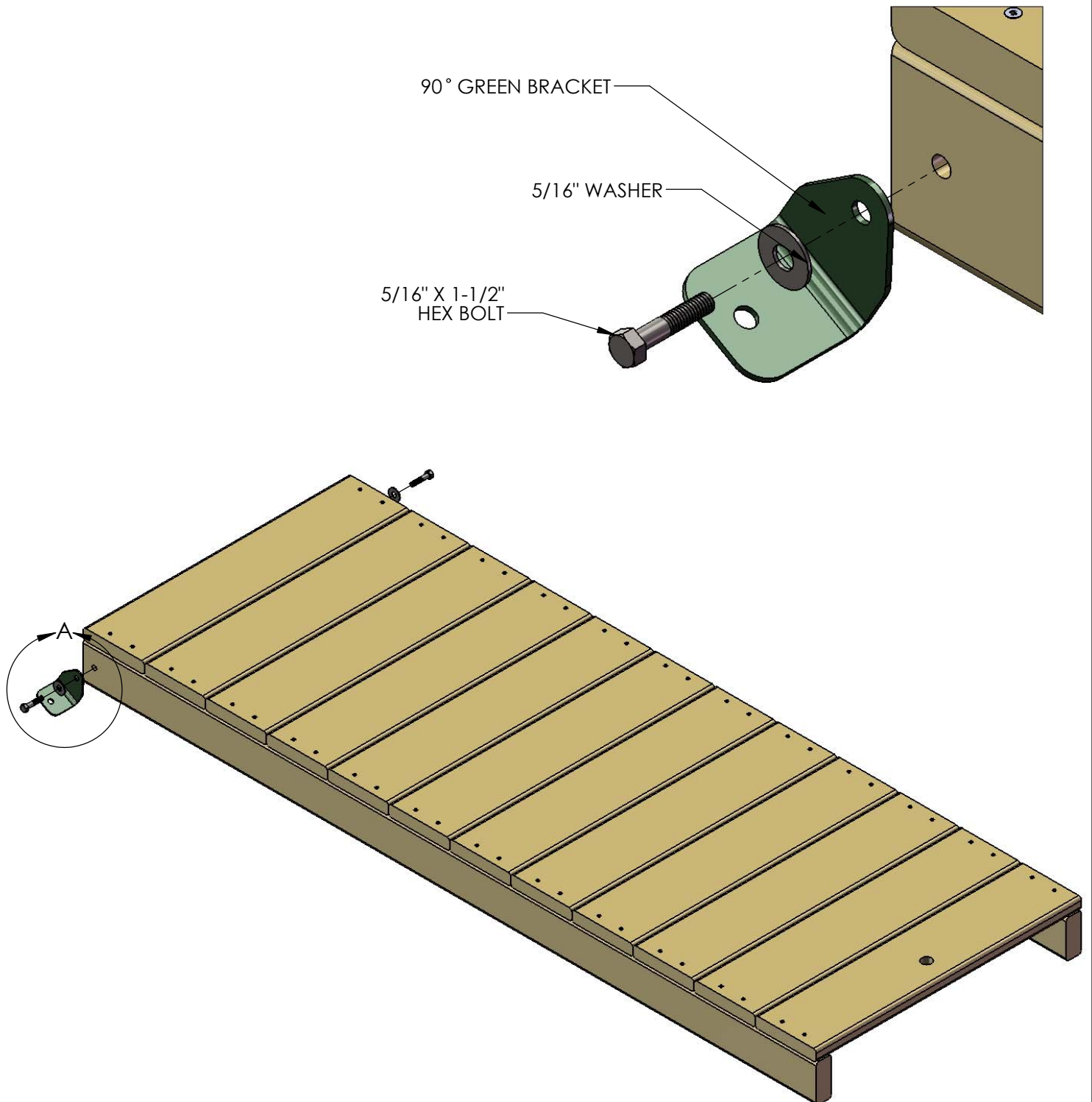
- 1: FIND ELEVEN 5/4 X 6 X 23-7/8" ROCK WALL BOARDS, AND ONE 5/4 X 6 X 23-7/8" BOTTOM ROCK WALL BOARD (1 HOLE).
- 2: STARTING FROM THE TOP, PLACE ONE ROCK WALL BOARD ON TOP OF THE ROCK WALL SIDES, FLUSH TO THE TOP OF THE ROCK WALL SIDES, AND ATTACH WITH TWO 2" WOOD SCREWS IN EACH SIDE.
- 3: CONTINUE DOWN THE ROCK WALL WITH THE REMAINING ROCK WALL BOARDS, FASTENING EACH BOARD WITH TWO 2" WOOD SCREWS ON EACH END.
- 4: THE FINAL BOARD WILL BE THE BOTTOM ROCK WALL BOARD WITH ONE HOLE. ATTACH WITH TWO 2" WOOD SCREWS PER SIDE.
- 5: IN SOME CASES, THERE WILL BE EXCESS LENGTH ON THE ROCK WALL SIDES. THIS IS DUE TO MILLING VARIATIONS, AND IS ALSO USED TO HELP LEVEL THE ROCK WALL SIDES ON UNEVEN GROUND.
- 6: ROCK WALL SIDES MAY NOT BE EVEN WITH THE BOTTOM ROCK WALL BOARD DUE TO MILLING VARIATIONS AND WOOD SHRINKAGE.



## STEP 31: ROCK WALL

1: FASTEN THE 90° GREEN BRACKET TO THE ROCK WALL SIDES WITH 5/16" X 1-1/2" HEX BOLTS AND 5/16" WASHERS.

2: DO NOT FULLY TIGHTEN THE HEX BOLTS INTO THE T-NUTS AT THIS TIME.



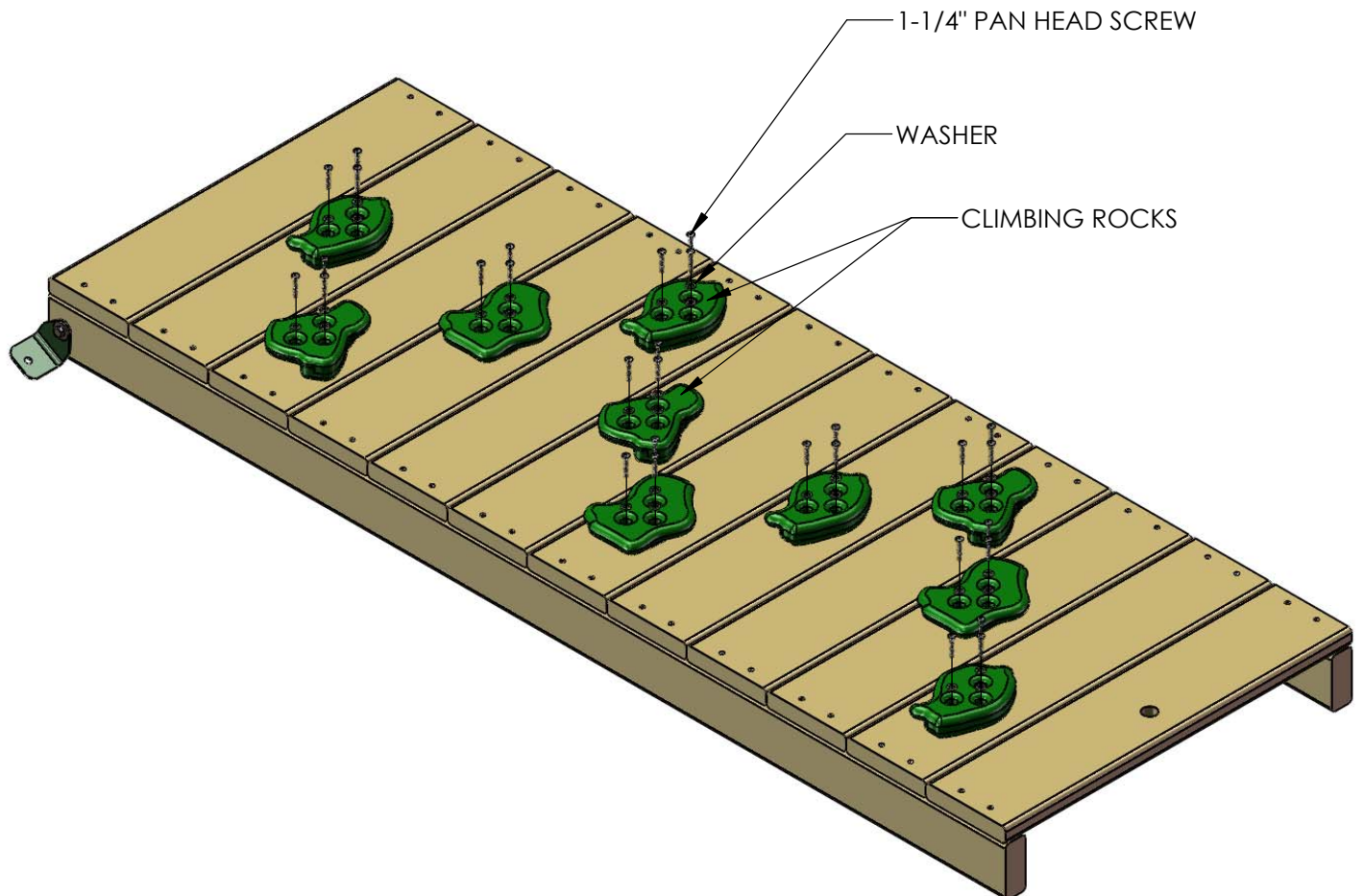


## STEP 32: ROCK WALL

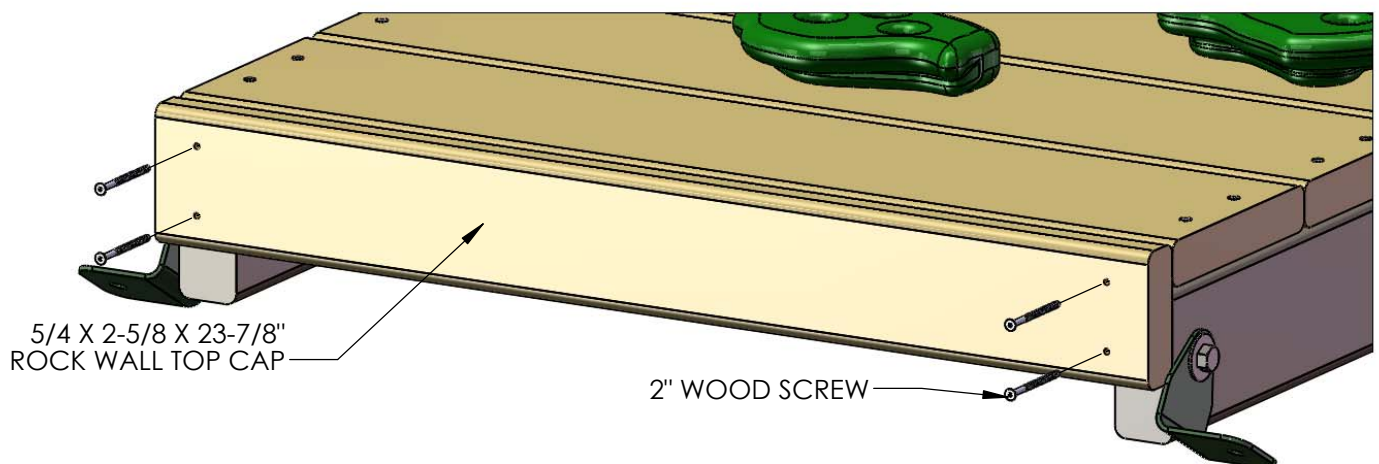
1: FIND TEN ROCKS AND THIRTY 1-1/4" PAN HEAD SCREWS AND WASHERS.

2: MOUNT THE ROCKS IN A STAGGERED MANNER ON THE ROCK WALL BOARDS. THREE PAN HEAD SCREWS WITH WASHERS WILL SECURE EACH ROCK TO THE WALL.

NOTE: THE IMAGE SHOWN BELOW IS A GENERIC ARRANGEMENT OF ROCKS ON THE ROCK WALL. YOUR ACTUAL CONFIGURATION MAY BE DIFFERENT THAT WHAT YOU SEE BELOW. ROCKS CAN BE ARRANGED IN ANY PATTERN AS LONG AS THEY WILL ALLOW PROPER ACCESS TO THE FORT. BE CREATIVE!



3: PLACE THE 5/4 X 2-5/8 X 23-7/8" ROCK WALL TOP CAP ON TOP OF THE ROCK WALL SIDES. FASTEN THE ROCK WALL TOP CAP TO THE ROCK WALL SIDES WITH 2" WOOD SCREWS.



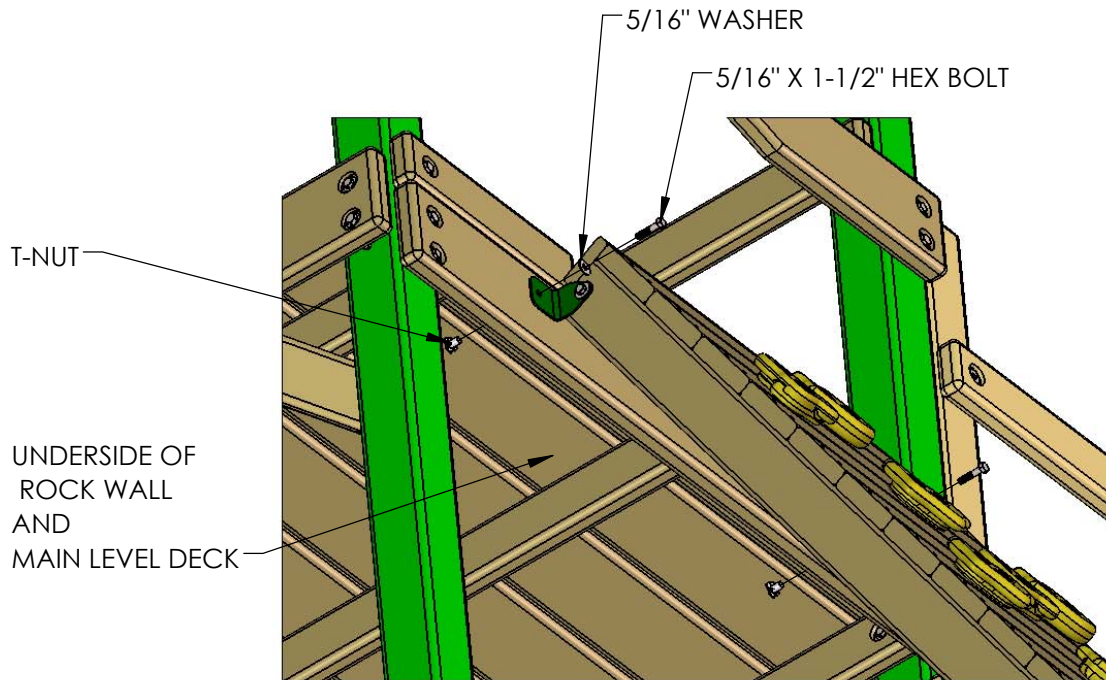
## STEP 33: ATTACHING THE ROCK WALL

1: PLACE THE ROCK WALL INTO POSITION CENTERED ON THE LEFT SIDE OF THE MAIN LEVEL FORT AS SHOWN BELOW. THE GREEN BRACKETS SHOULD BE 2-1/4" ABOVE THE BOTTOM OF THE BOTTOM PANEL BOARD. USING THE 90 GREEN BRACKETS AS A TEMPLATE; DRILL A 3/8" HOLE THROUGH THE BOTTOM PANEL BOARD.

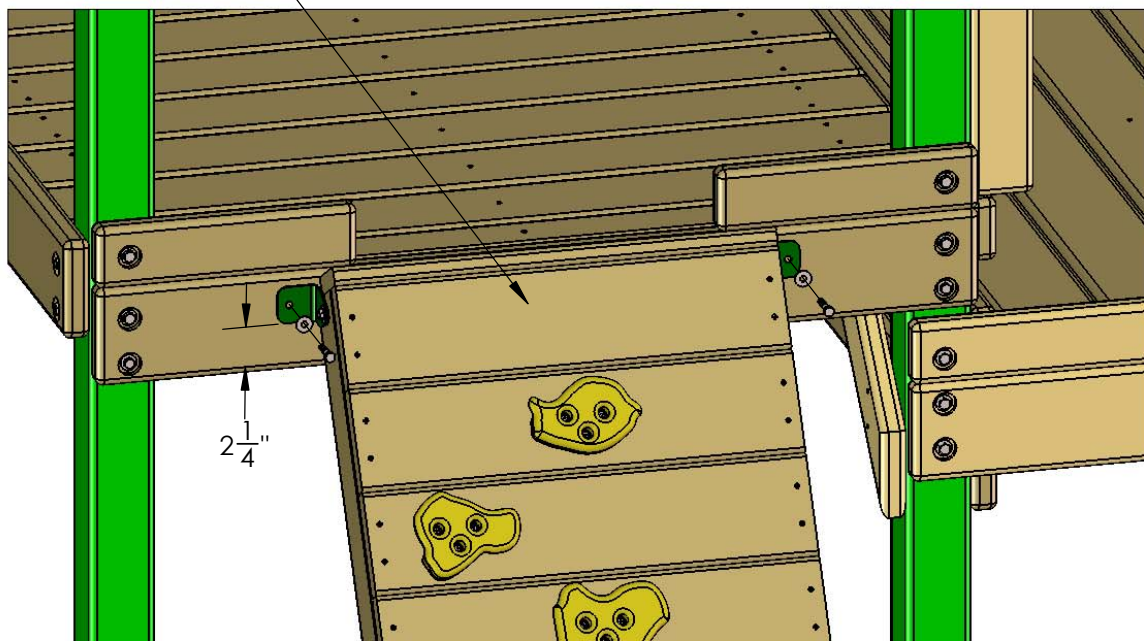
2: GO UNDERNEATH THE DECK TO INSERT A T-NUT INTO THE BACKSIDE OF THE 3/8" HOLES IN THE BOTTOM PANEL BOARD.

3: ATTACH THE ROCK WALL WITH 5/16 X 1-1/2" BOLTS AND 5/16" WASHERS.

4: WHEN THE BRACKETS ARE SECURE, AND THE ROCK WALL IS IN ITS FINAL POSITION; TIGHTEN THE 5/16 X 1-1/2" BOLTS ON THE ROCK WALL SIDES.



ROCK WALL (CENTER IT BETWEEN THE BOTTOM PANEL BOARDS)

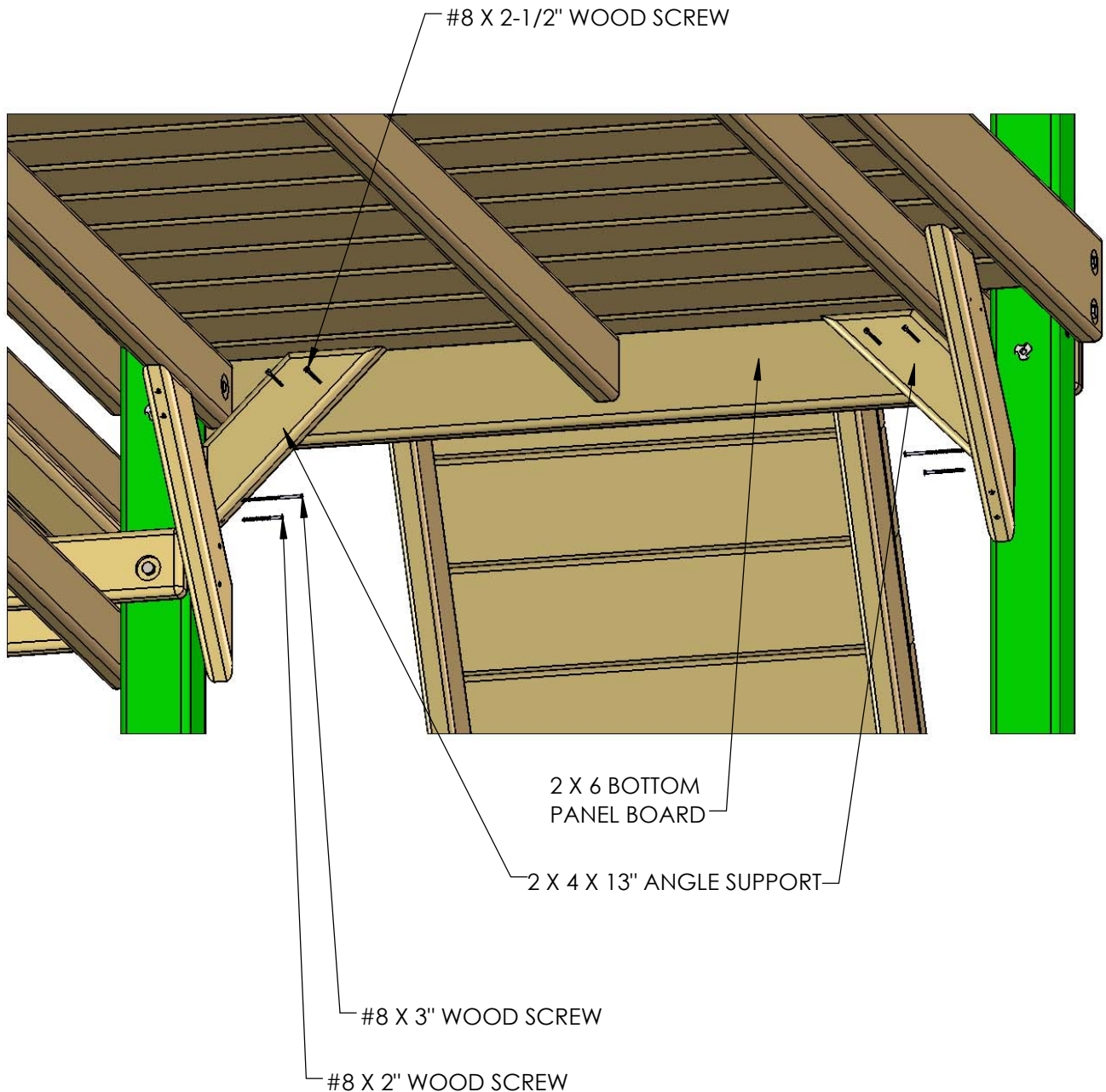




## STEP 33A: ANGLE SUPPORTS

1: TWO 2 X 4 X 13" ANGLE SUPPORTS ARE MOUNTED UNDER THE DECK ON THE ROCK WALL SIDE OF THE PLAY SET TO THE 2 X 6 BOTTOM PANEL BOARD. **THE TOP OF THE ANGLE SUPPORT SHOULD BE FLUSH OR LOWER THAN THE TOP OF THE DECK SUPPORT.**

2: AT THE TOP USE 2-1/2" WOOD SCREWS THROUGH THE ANGLE SUPPORT INTO THE BOTTOM PANEL BOARD. AT THE BOTTOM USE ONE 2" AND ONE 3" WOOD SCREW TO FASTEN THE ANGLE SUPPORT TO THE CORNER POST.



## STEP 34: UPPER LEVEL CORNER POST T-NUTS

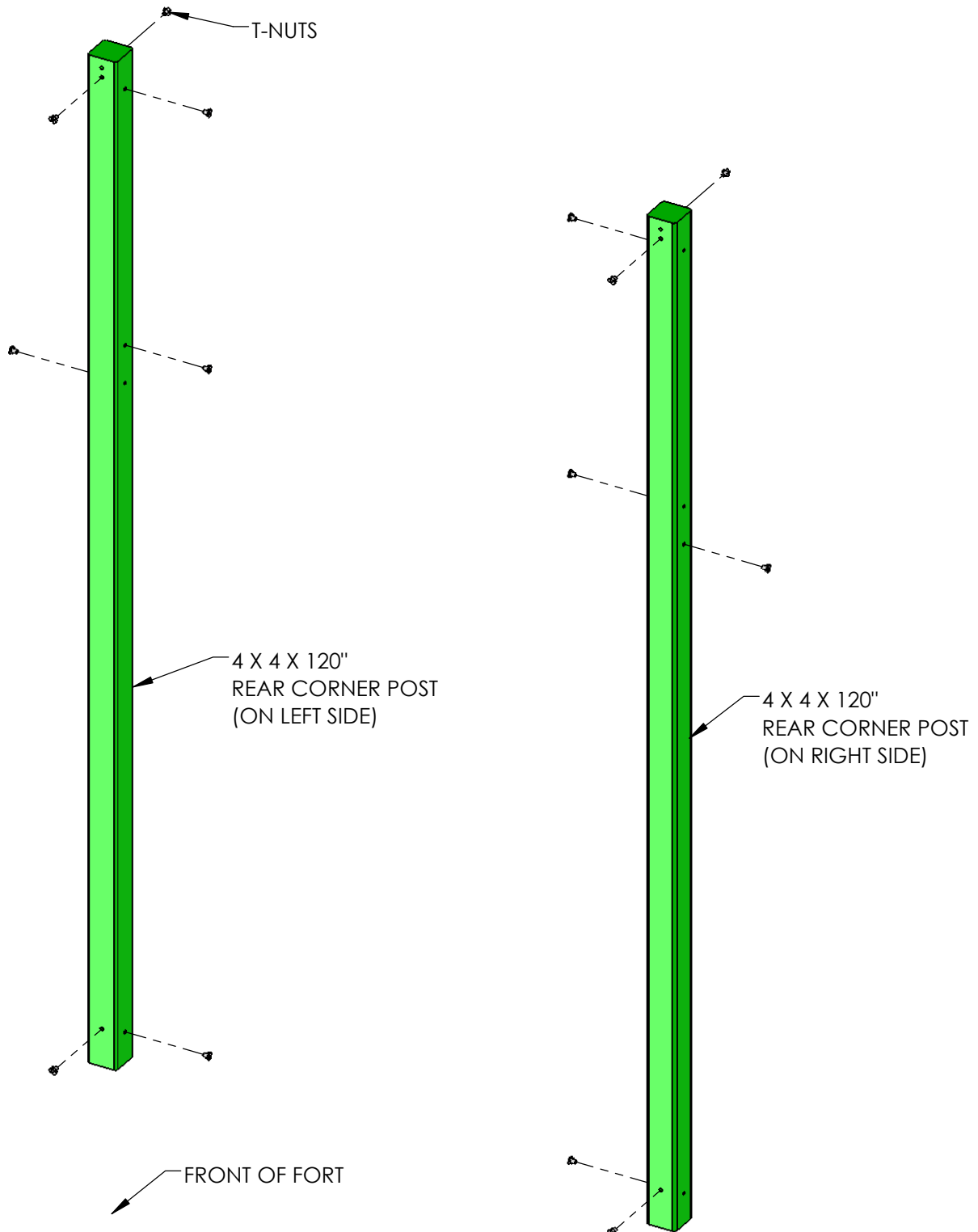
1: THIS STEP IS CRITICAL TO BUILDING THE UPPER LEVEL PROPERLY. IF ANY MISTAKES ARE MADE HERE, YOU WILL NEED TO DIS-ASSEMBLE AND THEN RE-ASSEMBLE TO MAKE YOUR CORRECTIONS.

2: MAKE SURE HOLES ARE FREE OF ANY OBSTRUCTIONS. USE A BOLT TO CLEAN OUT ANY DEBRIS.

3: USE THE DIAGRAM BELOW TO CORRECTLY IDENTIFY AND ORIENT POSTS PROPERLY.

4: USE A HAMMER TO SEAT THE T-NUTS AFTER INSERTING THEM INTO THE HOLES SHOWN IN THE DIAGRAM BELOW.

5: THE BARREL OF THE T-NUT SHOULD GO IN THE HOLE FIRST. HAMMER THE T-NUT UNTIL IT IS FLUSH/ALMOST FLUSH TO THE CORNER POST.



## STEP 35: LAG POSTS

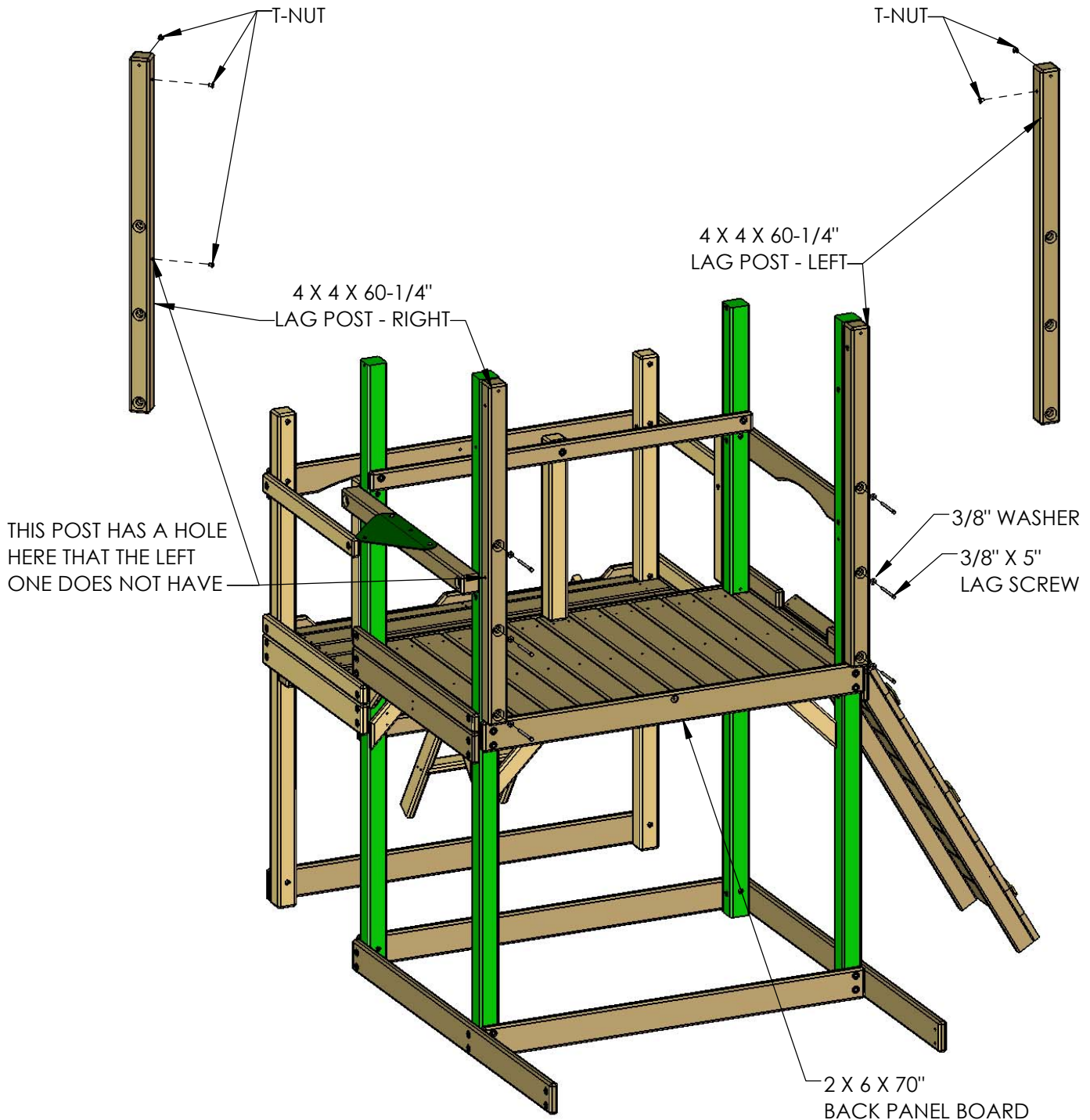
1: TWO 4 X 4 60-1/4" LAG POSTS WILL BE USED TO EXTEND THE MIDDLE CORNER POSTS TO ACCEPT THE UPPER LEVEL ROOF.

2: MAKE SURE TO INSTALL THE T-NUTS INTO THE LAG POSTS TOP HOLES AS SHOWN IN THE DRAWING BELOW BEFORE MOUNTING IT TO THE MIDDLE POSTS.

3: REST THE BOTTOM OF EACH LAG POST ON TOP OF THE 2 X 6 X 70" BACK PANEL BOARD.

4: CENTER EACH LAG POST DIRECTLY OVER THE CENTER OF THE MIDDLE CORNER POSTS.

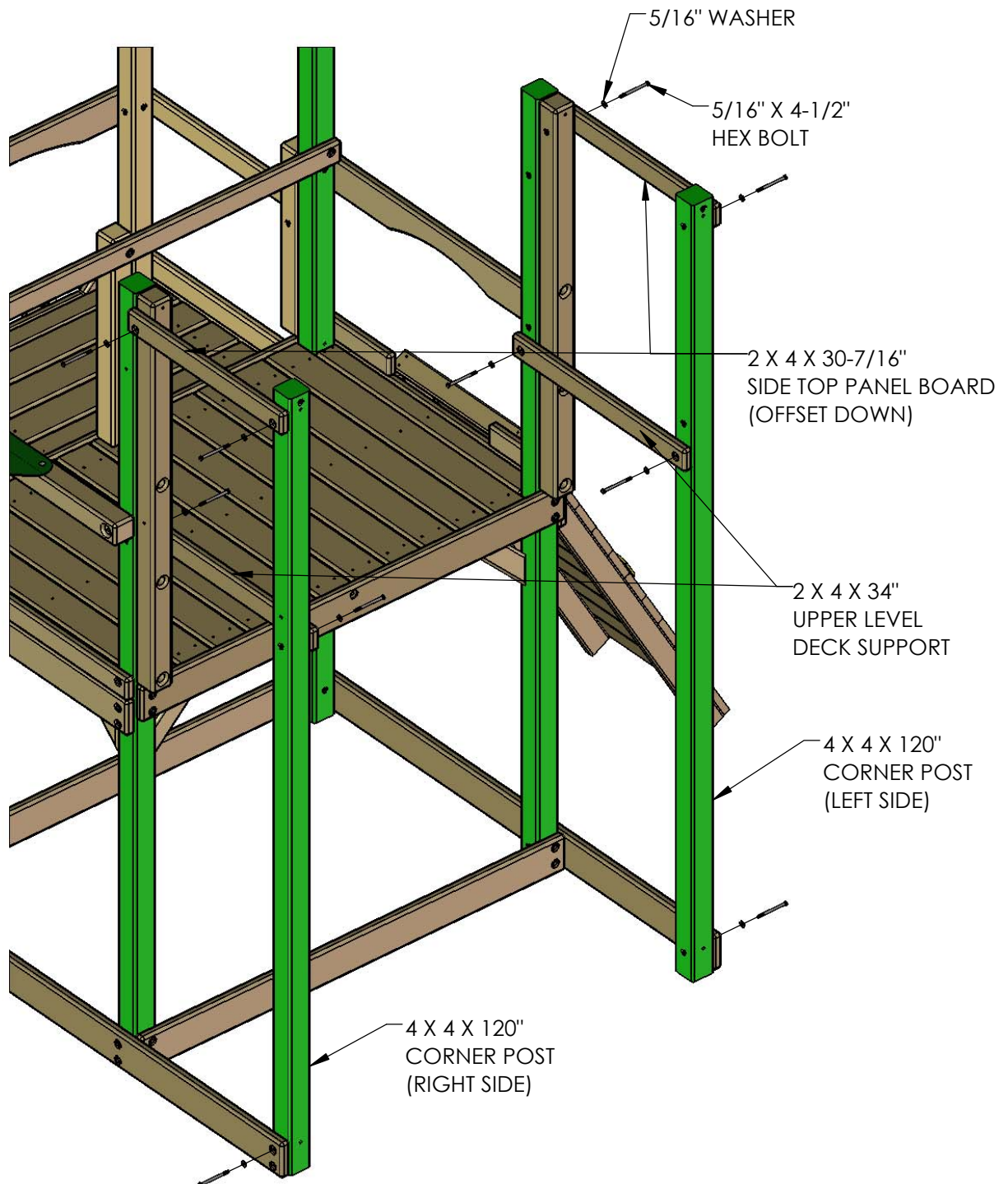
5: ATTACH EACH LAG POST TO THE MIDDLE CORNER POST WITH 3/8" X 5" LAG SCREWS AND 3/8" WASHERS.



## STEP 36: REAR CORNER POSTS & DECK SUPPORTS & SIDE TOP PANEL BOARDS

TIP: BEFORE YOU INSTALL THESE BOARDS LEAVE THEM ALL A LITTLE LOOSE. WHEN YOU HAVE FASTENERS IN ALL THE BOARDS GO BACK AND TIGHTEN THEM ALL UP.

- 1: ATTACH THE BOTTOM OF THE REAR CORNER POSTS TO THE SIDE SANDBOX BOARDS WITH 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHERS.
- 2: PLACE THE 2 X 4 X 30-7/16" SIDE TOP PANEL BOARDS (OFFSET DOWN) AT THE TOP OF THE CORNER POSTS ON THE SIDES OF THE FORT. USE 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH EACH SIDE TOP PANEL BOARD TO THE LAG/CORNER POSTS.
- 3: PLACE THE 2 X 4 X 34" UPPER LEVEL DECK SUPPORTS ON THE INSIDE OF THE LAG/CORNER POSTS. ATTACH EACH UPPER LEVEL DECK SUPPORT WITH 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHERS.
- 4: TIGHTEN ALL THE FASTENERS.



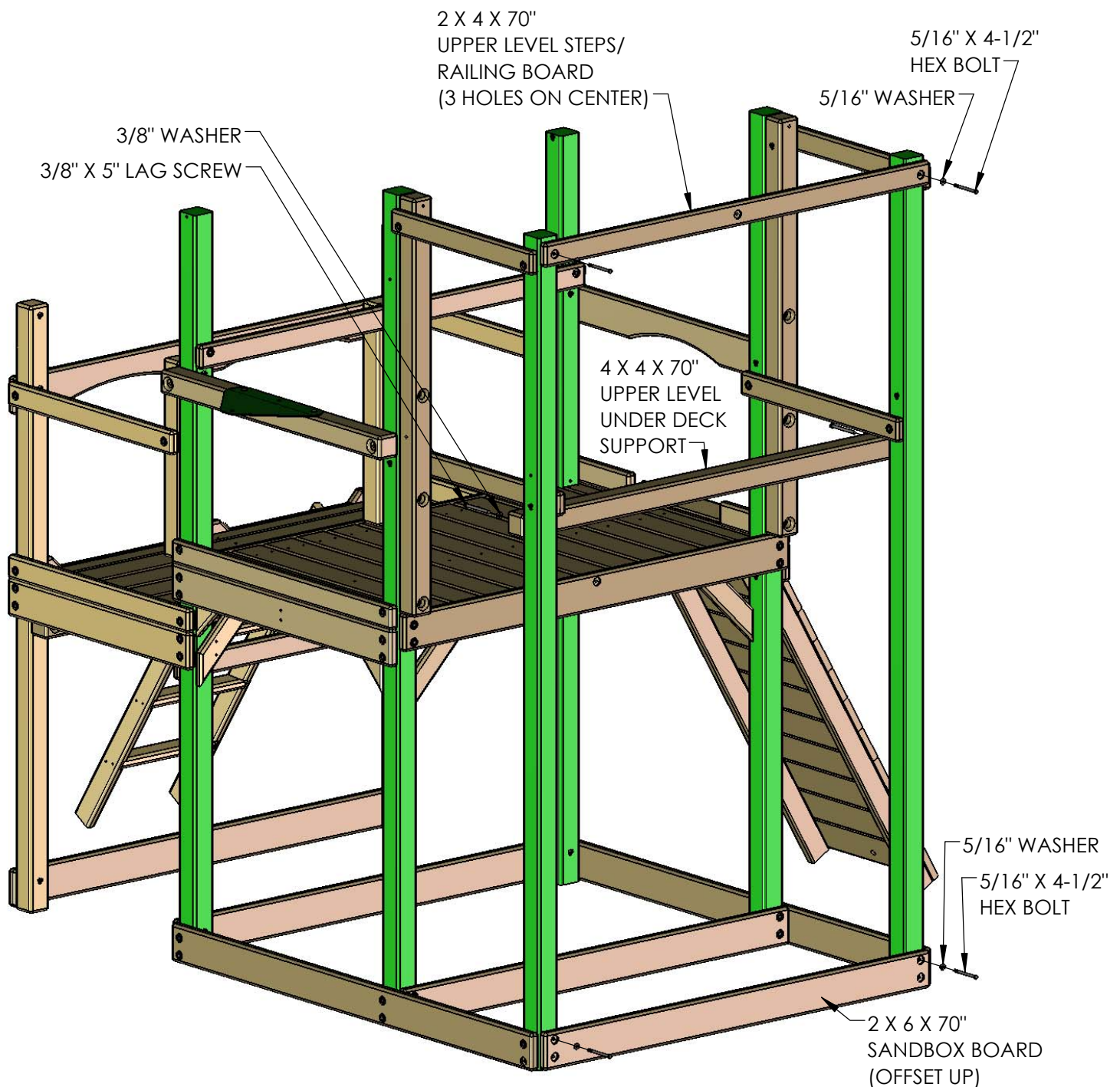


## STEP 37: UPPER LEVEL - RAILING & UNDER DECK SUPPORT

1: PLACE THE 2 X 4 X 70" UPPER LEVEL STEPS/RAILING BOARD (3 HOLES ON CENTER) AT THE TOP OF THE REAR CORNER POSTS. THIS BOARD WILL GET ATTACHED TO THE 2ND HOLE DOWN FROM THE TOP OF THE POSTS. THE T-NUT FOR THIS BOARD SHOULD BE ON THE INSIDE OF EACH POST ALREADY. FASTEN THE UPPER LEVEL RAILING BOARD TO THE REAR CORNER POSTS WITH 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHERS.

2: PLACE THE 2 X 6 X 70" SANDBOX BOARD (OFFSET UP) AT THE BOTTOM OF THE REAR CORNER POSTS. FASTEN THE TOP HOLES IN THE SANDBOX BOARD TO THE REAR CORNER POSTS WITH 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHERS.

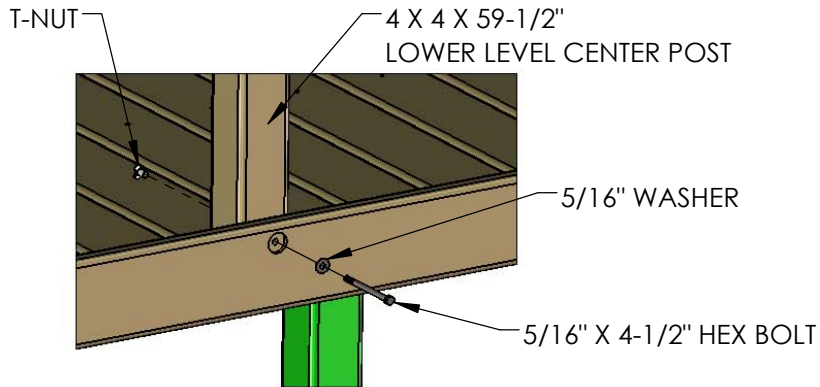
3: PLACE THE 4 X 4 X 70" UPPER LEVEL UNDER DECK SUPPORT DIRECTLY UNDERNEATH THE UPPER LEVEL DECK SUPPORTS. ATTACH THE UNDER DECK SUPPORT TO THE REAR CORNER POSTS WITH 3/8" X 5" LAG SCREWS AND 3/8" WASHERS.



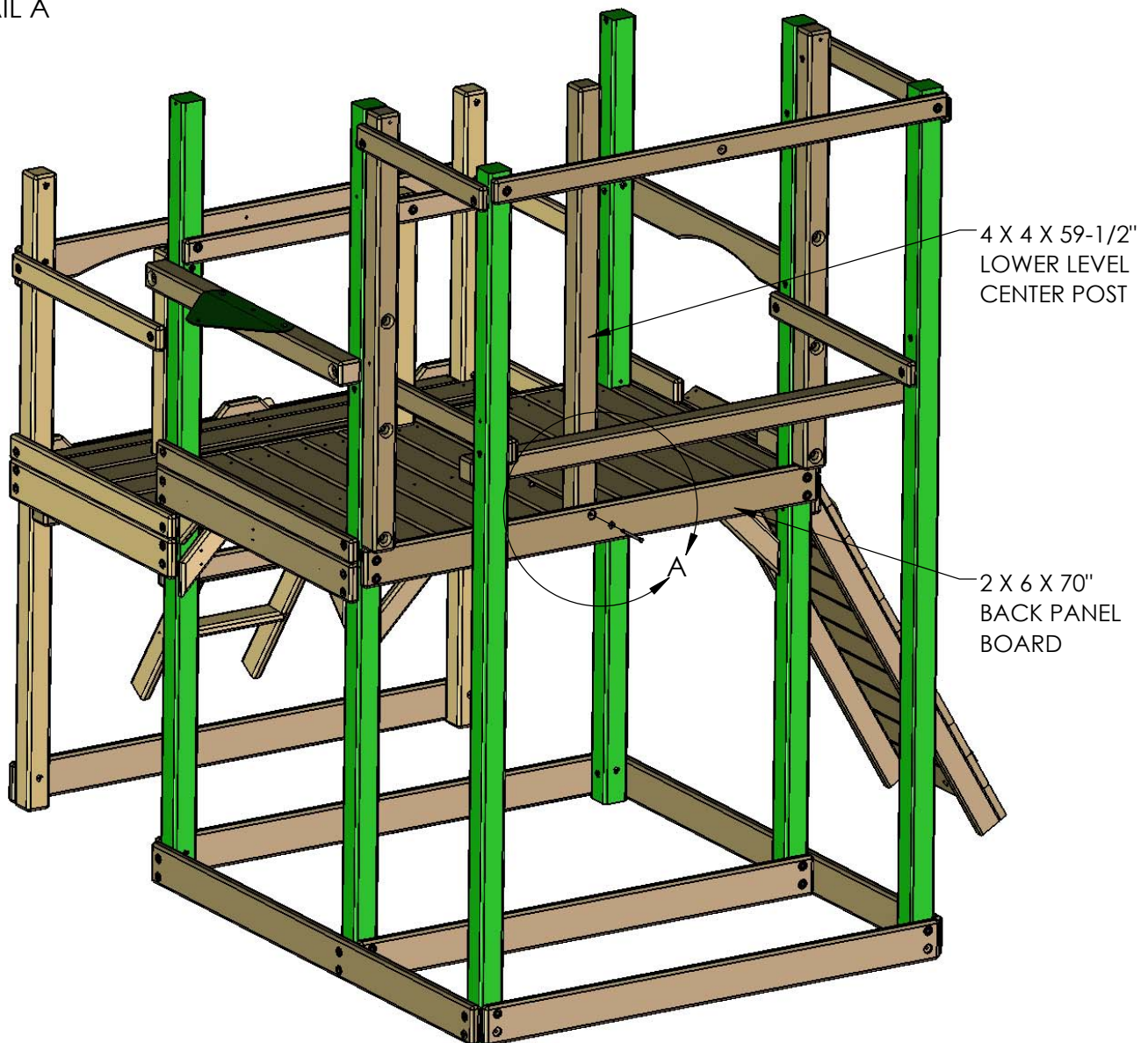
## STEP 38: LOWER LEVEL REAR CENTER POST

1: HAMMER A T-NUT INTO THE 4 X 4 X 59-1/2" LOWER LEVEL CENTER POST HOLE.

2: ATTACH THE LOWER LEVEL CENTER POST TO THE MIDDLE HOLE OF THE 2 X 6 X 70" BACK PANEL BOARD. USE A 5/16" X 4-1/2" HEX BOLT AND A 5/16" WASHER TO ATTACH THE BOARDS TOGETHER.



DETAIL A





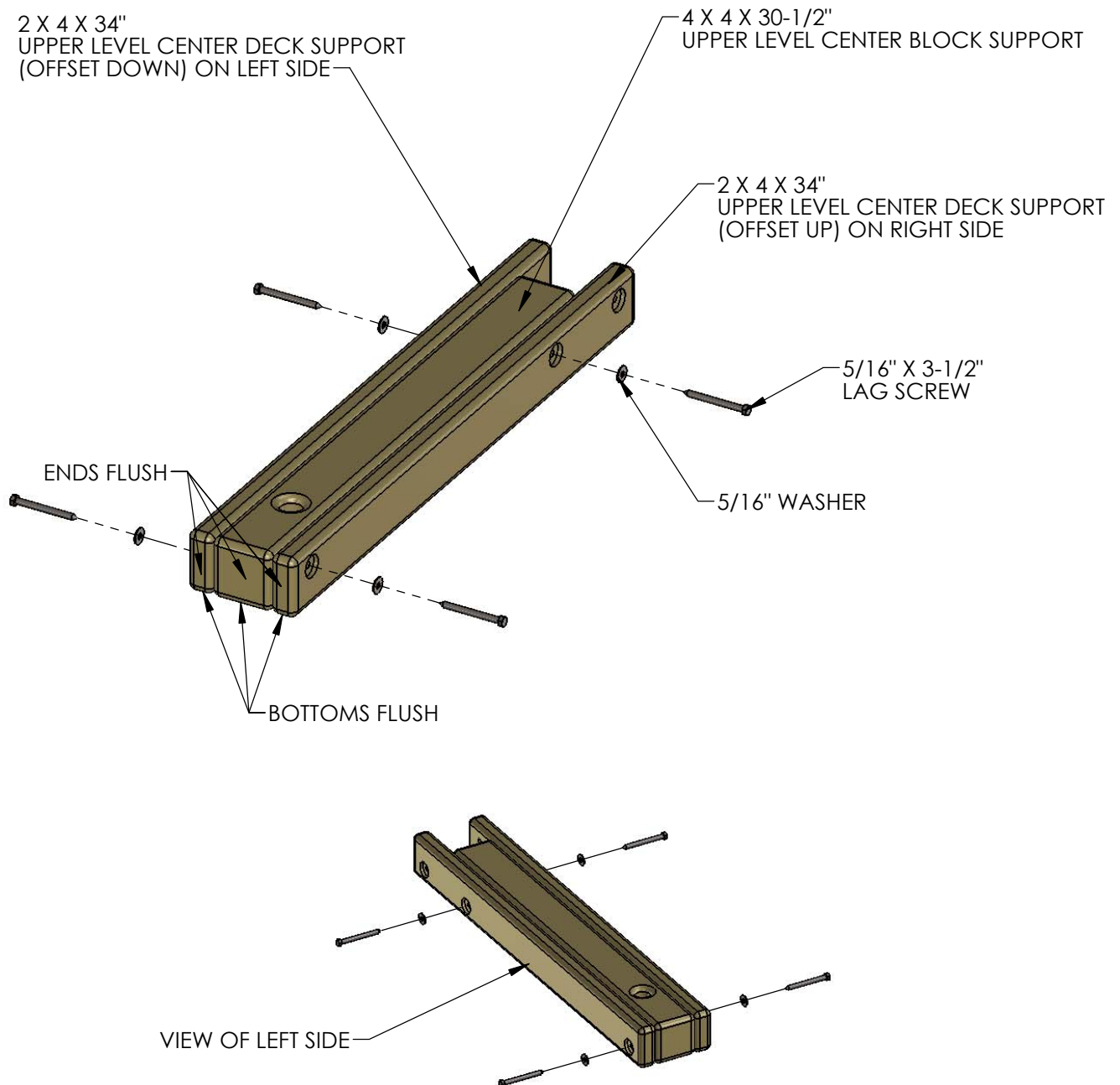
## STEP 39: CENTER DECK SUPPORT ASSEMBLY

NOTE: IT IS BEST TO PLACE THESE BOARDS UPON A FLAT SURFACE BEFORE ATTACHING THEM TOGETHER.

1: PLACE ONE 2 X 4 X 34" UPPER LEVEL CENTER DECK SUPPORT (OFFSET UP) ON THE RIGHT SIDE OF THE 4 X 4 X 30-1/2" UPPER LEVEL CENTER BLOCK SUPPORT. PLACE ONE MORE 2 X 4 X 34" UPPER LEVEL CENTER DECK SUPPORT (OFFSET DOWN) ON THE LEFT SIDE OF THE 4 X 4 X 30-1/2" UPPER LEVEL CENTER BLOCK SUPPORT.

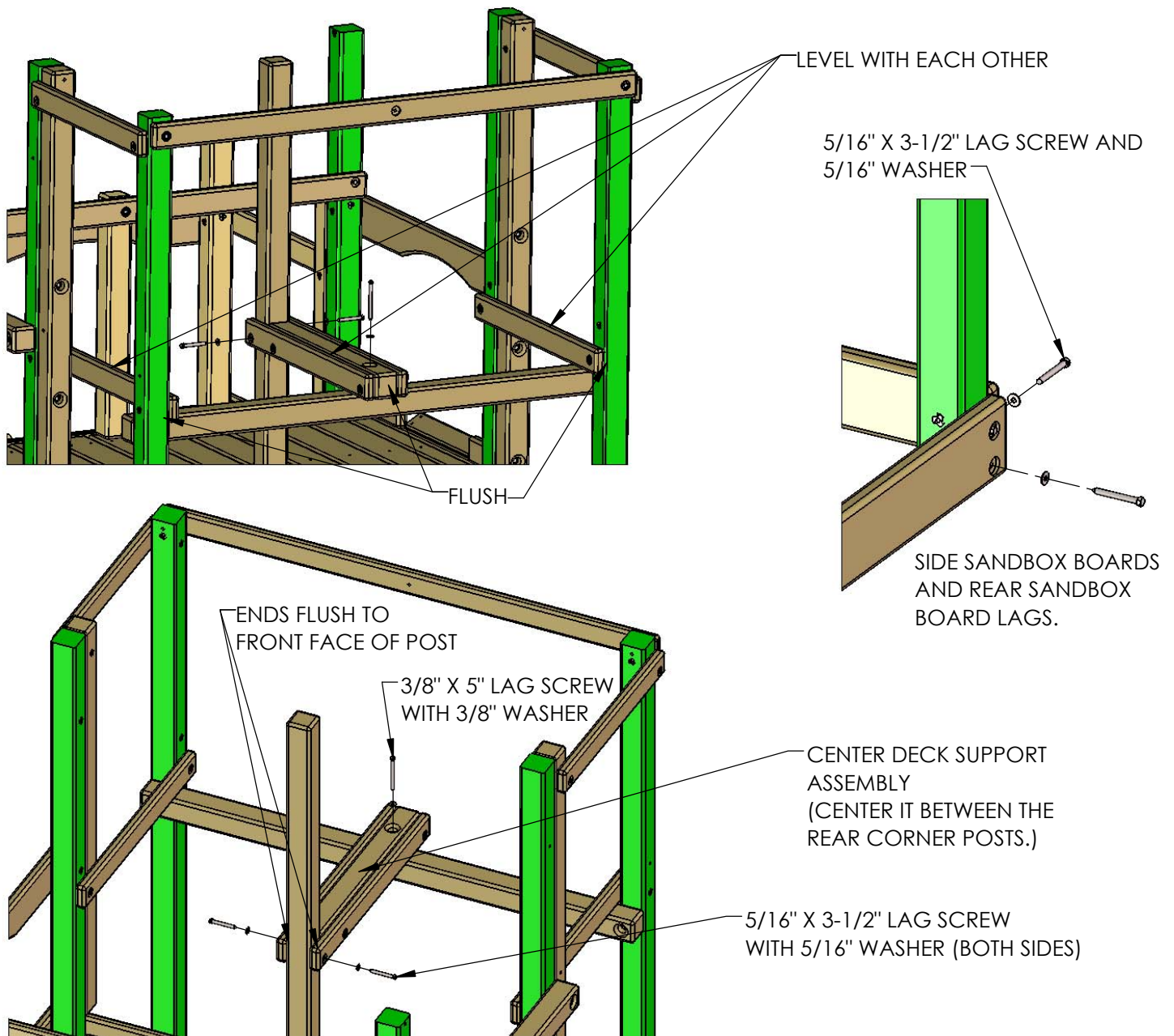
2: MAKE SURE THE ENDS AND BOTTOMS OF THE BOARDS ARE FLUSH TO ONE ANOTHER.

3: ATTACH EACH 2 X 4 TO THE 4 X 4 WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.



# STEP 40: CENTER DECK SUPPORT ASSEMBLY INSTALLATION AND LAGS

- 1: PLACE THE CENTER DECK SUPPORT ASSEMBLY ON TOP OF THE 4 X 4 X 70" UPPER LEVEL UNDER DECK SUPPORT. THE 4 X 4 X 59-1/2" LOWER LEVEL CENTER POST SHOULD FIT INSIDE THE CENTER DECK SUPPORT ASSEMBLY.
- 2: MAKE THE CENTER DECK SUPPORT ASSEMBLY LEVEL WITH THE CENTER DECK SUPPORTS. THE END OF THE CENTER DECK SUPPORT ASSEMBLY SHOULD BE FLUSH TO THE SIDE OF THE LOWER LEVEL CENTER POST.
- 3: ATTACH THE CENTER DECK SUPPORT ASSEMBLY TO THE 4 X 4 X 59-1/2" LOWER LEVEL CENTER POST WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.
- 4: CENTER THE CENTER DECK SUPPORT ASSEMBLY ON TOP OF THE 4 X 4 X 70" UPPER LEVEL UNDER DECK SUPPORT. LEAVE AN EQUAL SPACE ON EACH SIDE OF THE CENTER DECK SUPPORT ASSEMBLY. THE END OF THE CENTER DECK SUPPORT ASSEMBLY SHOULD BE FLUSH TO THE OUTSIDE OF THE REAR CORNER POSTS.
- 5: FASTEN THE CENTER DECK SUPPORT ASSEMBLY TO THE 4 X 4 X 70" UPPER LEVEL UNDER DECK SUPPORT WITH A 3/8" X 5" LAG SCREW AND A 3/8" WASHER.
- 6: FASTEN THE BOTTOM HOLES OF THE SIDE SANDBOX BOARDS/REAR SANDBOX BOARD TO THE REAR CORNER POSTS WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.

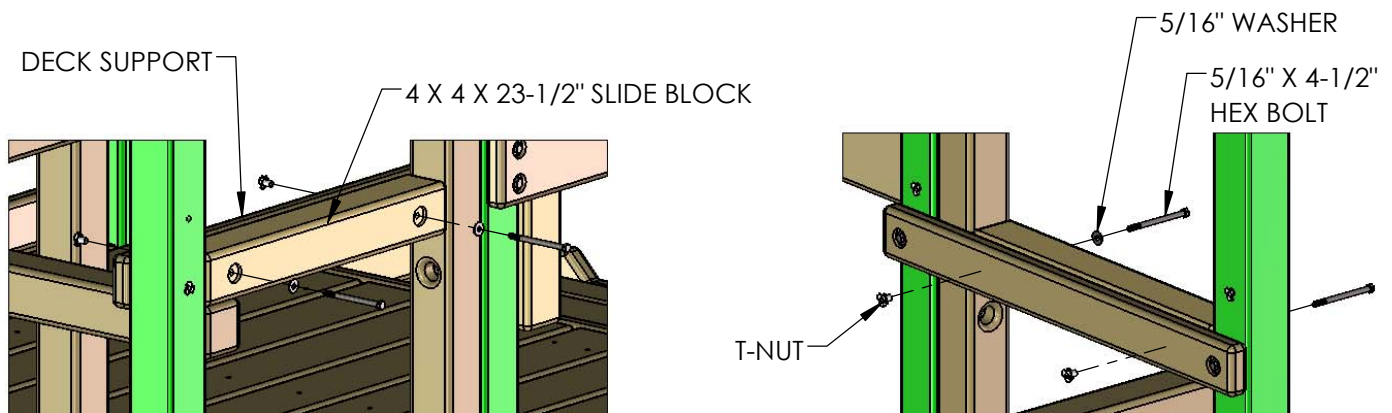


## STEP 41: SLIDE BLOCK

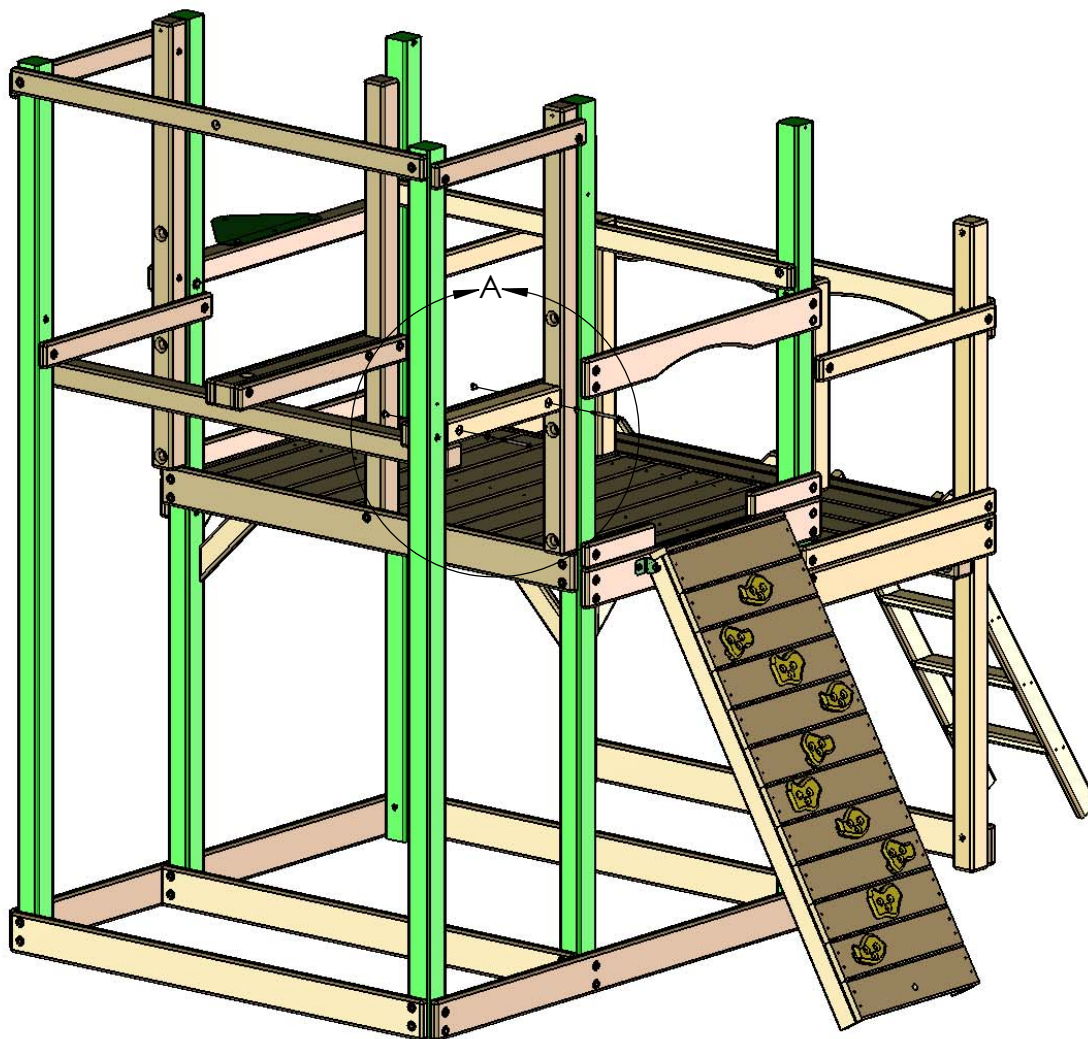
1: PLACE THE 4 X 4 X 23-1/2" SLIDE BLOCK AGAINST THE UPPER DECK SUPPORT ON THE LEFT SIDE (LADDER SIDE) OF THE PLAY SET. THE TOP OF THE BLOCK SHOULD BE FLUSH TO THE TOP OF THE DECK SUPPORT. THE BLOCK FITS BETWEEN THE LAG POST AND THE REAR CORNER POST.

2: HAVE AN ASSISTANT HOLD THE BOARD IN POSITION OR USE A CLAMP TO HOLD THE BOARD FIRMLY TO THE DECK SUPPORT. USE THE HOLES IN THE SLIDE BLOCK AS A TEMPLATE TO DRILL 3/8" HOLES THROUGH THE DECK SUPPORT.

3: HAMMER T-NUTS INTO THE HOLES ON THE INSIDE FACE OF THE DECK SUPPORT. ATTACH THE SLIDE BLOCK TO THE DECK SUPPORT WITH 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHER.



DETAIL A



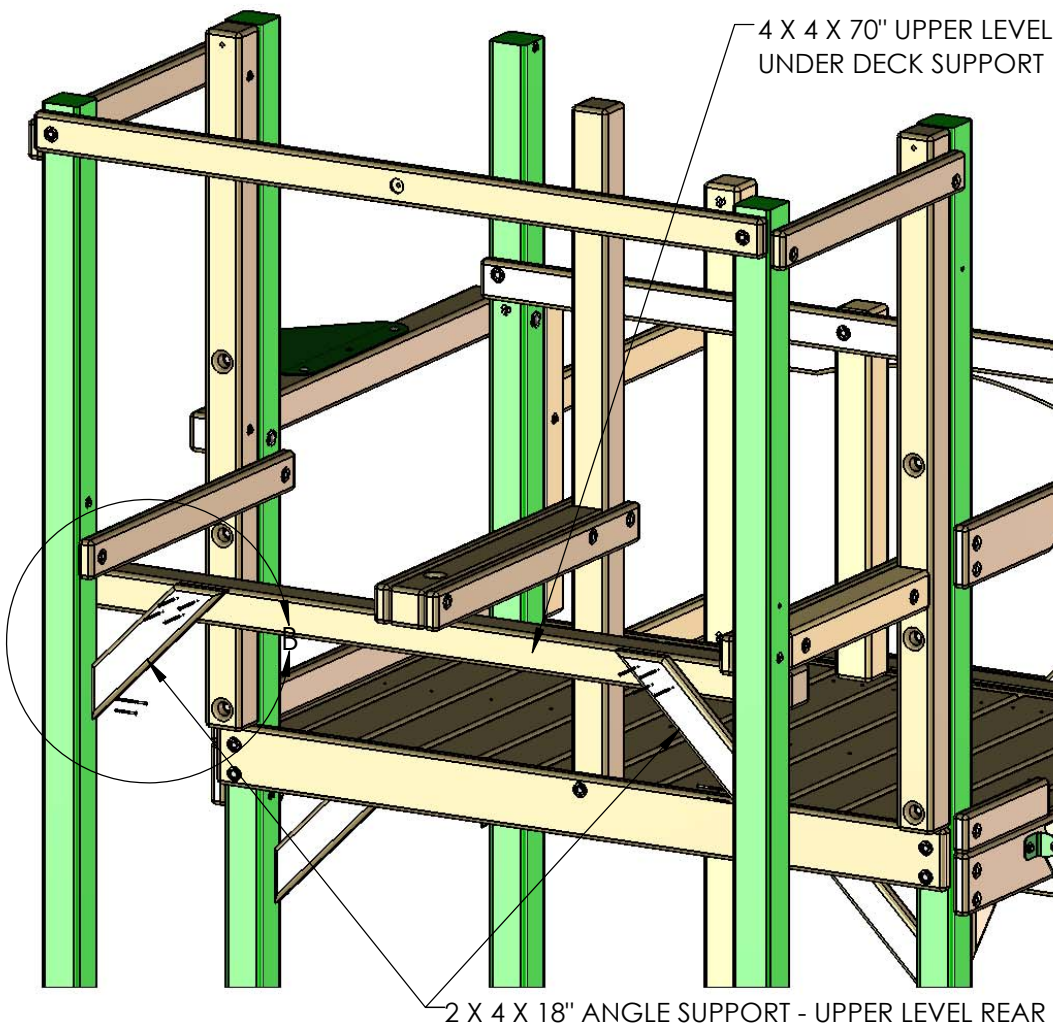
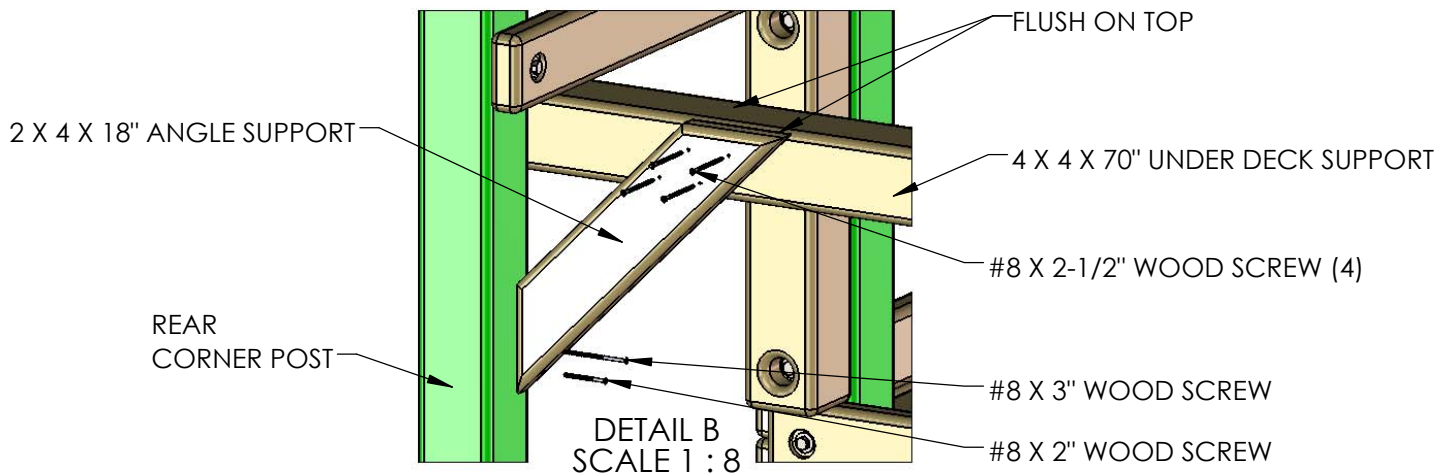


## STEP 42: ANGLE SUPPORT - UPPER LEVEL REAR

1: PLACE A 2 X 4 X 18" ANGLE SUPPORT - UPPER LEVEL REAR AGAINST THE 4 X 4 X 70" UPPER LEVEL UNDER DECK SUPPORT ON EACH SIDE AT THE REAR OF THE PLAY SET.

2: THE TOP OF THE ANGLE SUPPORT SHOULD BE FLUSH TO THE TOP OF THE UNDER DECK SUPPORT. FASTEN THE TOP OF THE ANGLE SUPPORT TO THE UNDER DECK SUPPORT WITH FOUR #8 X 2-1/2" WOOD SCREWS.

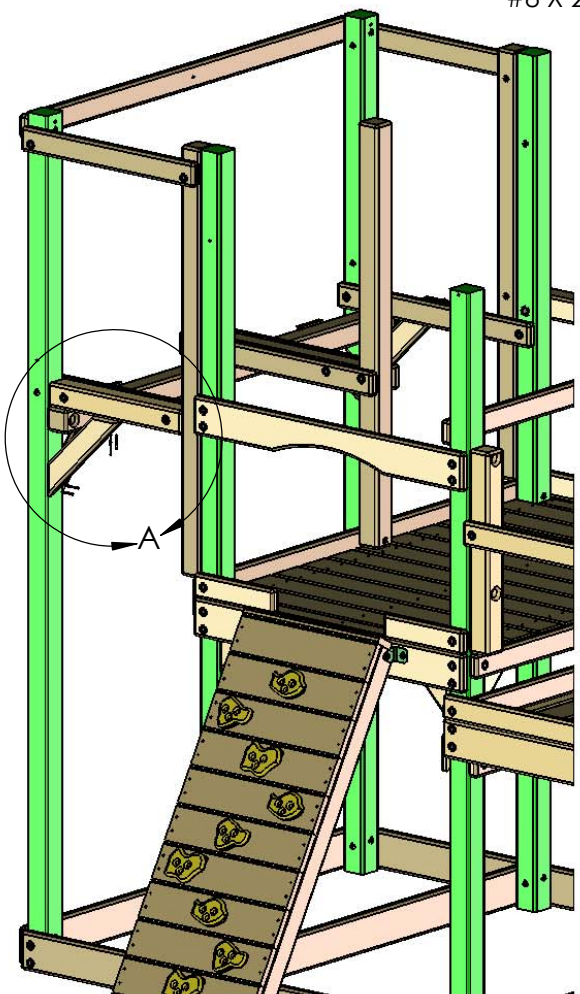
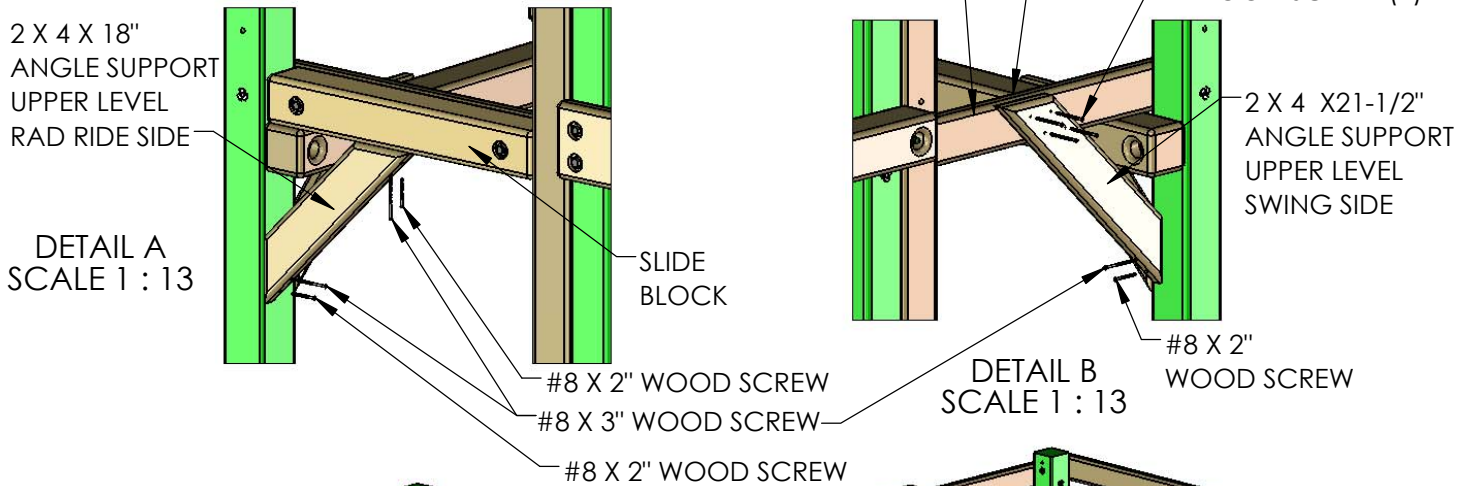
3: FASTEN THE BOTTOM OF THE ANGLE SUPPORT TO THE REAR CORNER POST WITH ONE #8 X 2" WOOD SCREW AND ONE #8 X 3" WOOD SCREW.



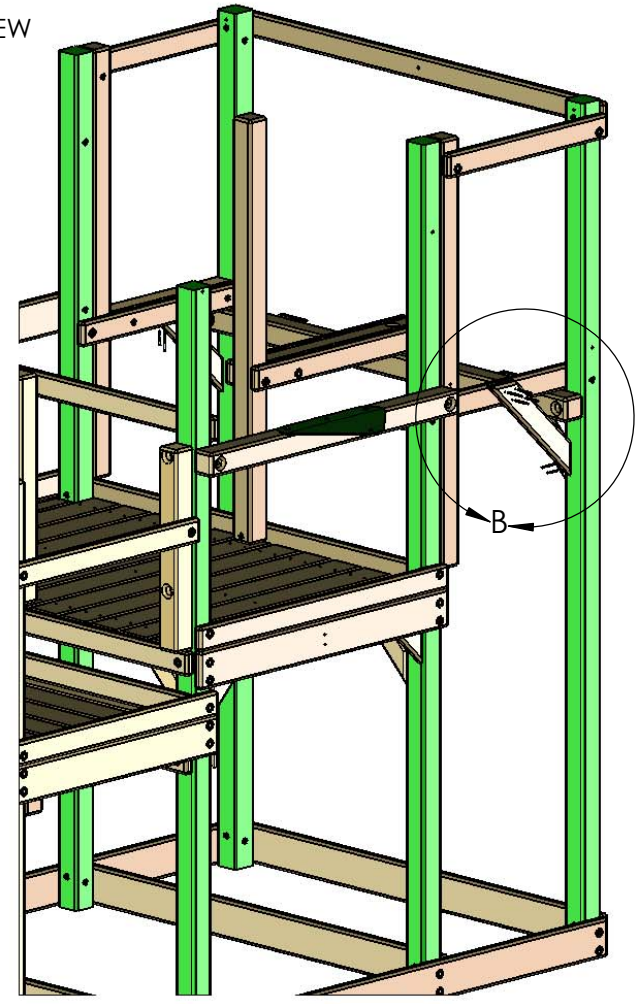
# STEP 43: SIDE REAR ANGLE SUPPORTS

1: (SEE DETAIL A) PLACE THE 2 X 4 X 18" ANGLE SUPPORT UPPER LEVEL RAD RIDE SIDE UNDER THE 4 X 4 X 23-1/2" SLIDE BLOCK ON THE LEFT SIDE OF THE FORT. THE ANGLE SUPPORT SHOULD BE FLUSH TO THE LEFT SIDE OF THE LEFT REAR CORNER POST. ATTACH THE ANGLE SUPPORT AT THE TOP AND AT THE BOTTOM WITH ONE #8 X 2" WOOD SCREW AND ONE #8 X 3" WOOD SCREW.

2: (SEE DETAIL B) PLACE THE 2 X 4 X 21-1/2" ANGLE SUPPORT UPPER LEVEL SWING SIDE AGAINST THE 2 X 4 X 34" UPPER LEVEL DECK SUPPORT ON THE RIGHT SIDE OF THE FORT. THE TOP OF THE ANGLE SUPPORT SHOULD BE FLUSH TO THE TOP OF THE DECK SUPPORT. FASTEN THE TOP OF THE ANGLE SUPPORT TO THE DECK SUPPORT WITH FOUR #8 X 2-1/2" WOOD SCREWS. FASTEN THE BOTTOM OF THE ANGLE SUPPORT TO THE RIGHT REAR CORNER POST WITH ONE #8 X 2" WOOD SCREW AND ONE #8 X 3" WOOD SCREW.



LEFT SIDE OF FORT



RIGHT SIDE OF FORT

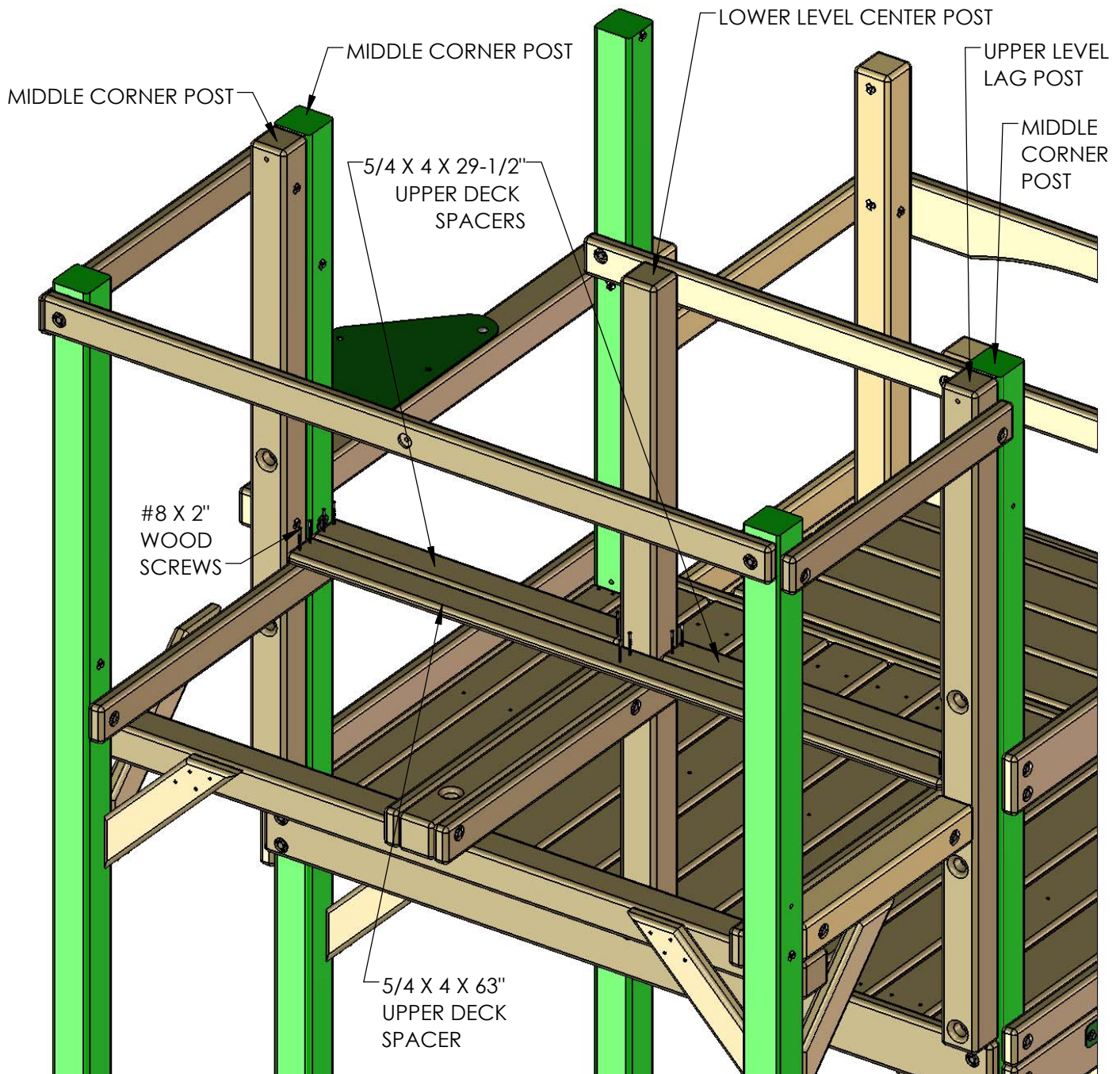


## STEP 44: UPPER LEVEL DECK SPACERS

1: MAKE SURE THE LOWER LEVEL CENTER POST HAS AN EQUAL OPENING ON EACH SIDE.

2: PLACE THE 5/4 X 4 X 29-1/2" UPPER DECK SPACERS BETWEEN THE LOWER LEVEL CENTER POST AND THE MIDDLE CORNER POSTS. ATTACH EACH UPPER DECK SPACER TO THE DECK SUPPORTS WITH #8 X 2" WOOD SCREWS.

3: PLACE THE 5/4 X 4 X 63" UPPER DECK SPACER BETWEEN THE UPPER LEVEL LAG POSTS. ATTACH THE UPPER DECK SPACER TO THE DECK SUPPORTS WITH #8 X 2" WOOD SCREWS.

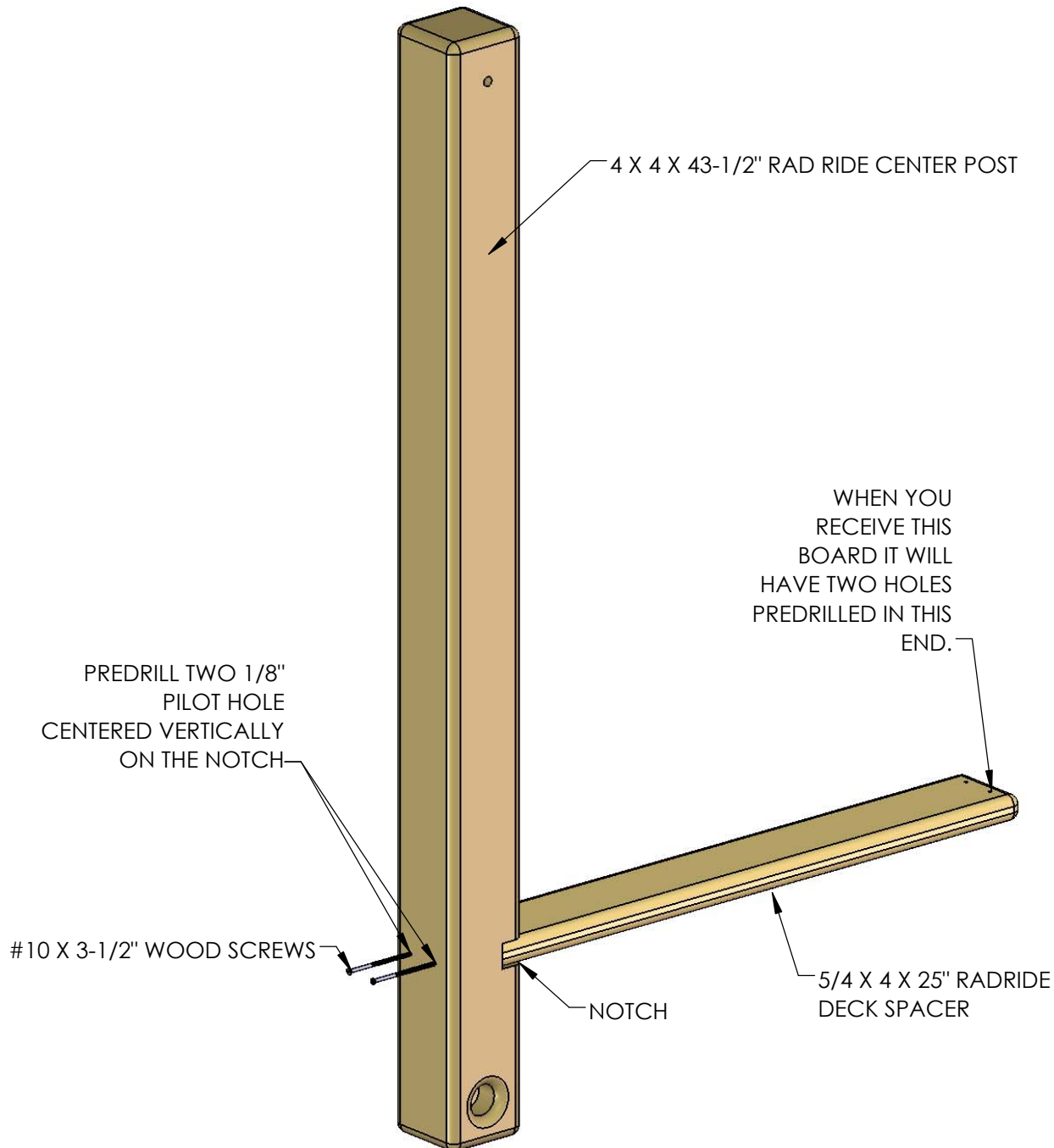


## STEP 45: SLIDE POST ASSEMBLY

1: PREDRILL TWO 1/8" PILOT HOLES CENTERED VERTICALLY ON THE NOTCH IN THE 4 X 4 X 43-1/2" RAD RIDE CENTER POST.

2: PLACE ONE END OF THE 5/4 X 4 X 25" RAD RIDE DECK SPACER INTO THE NOTCH IN THE RAD RIDE CENTER POST. THE END WITHOUT ANY PREDRILLED HOLES GOES INTO THE NOTCH.

3: FASTEN THE RAD RIDE DECK SPACER TO THE RAD RIDE CENTER POST WITH TWO #10 X 3-1/2" WOOD SCREWS.



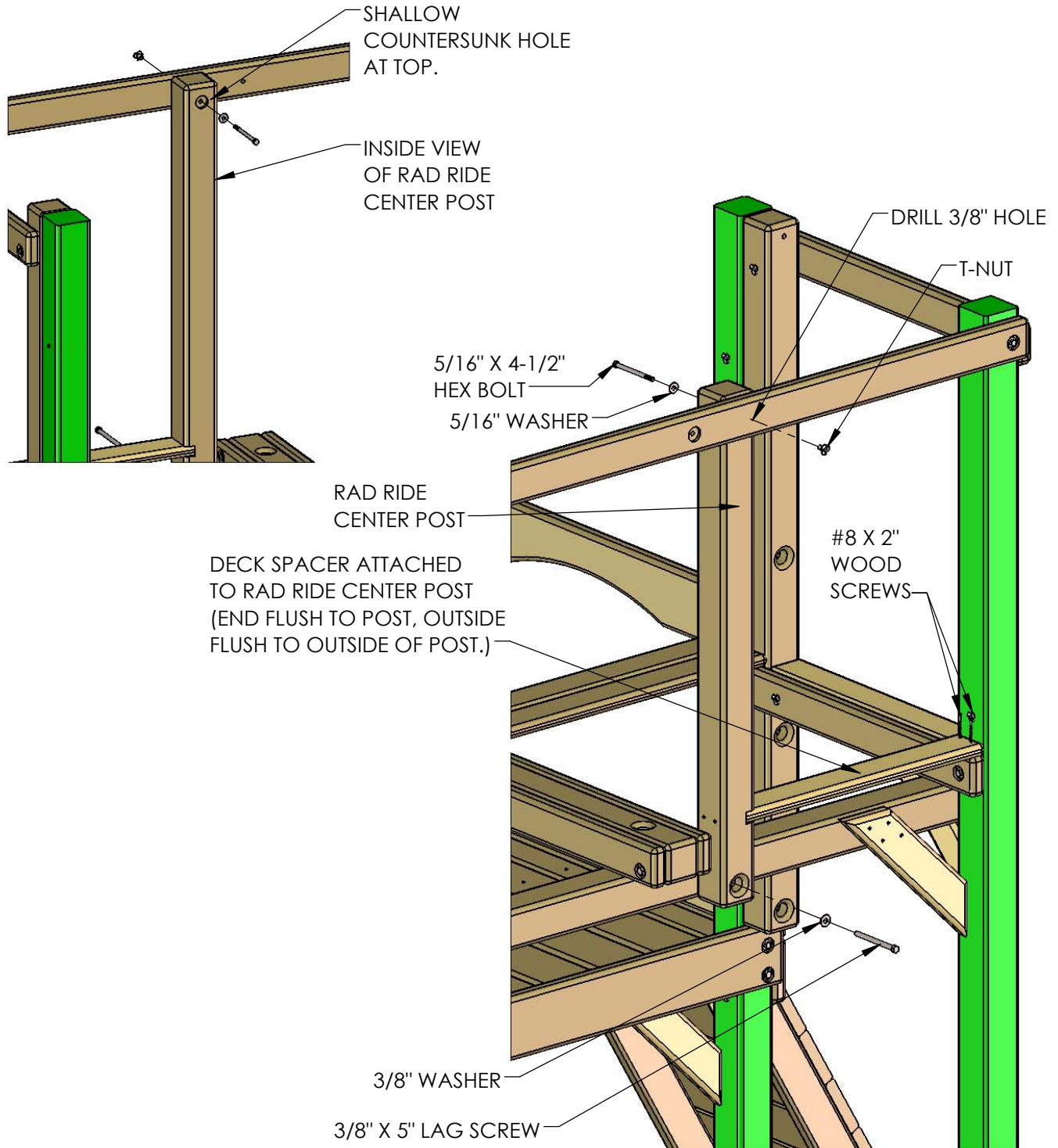
## STEP 46: SLIDE POST INSTALLATION

1: PLACE THE END OF THE DECK SPACER AGAINST THE CORNER POST. THE OUTSIDE OF THE DECK SPACER SHOULD BE FLUSH TO THE OUTSIDE OF THE CORNER POST. FASTEN THE DECK SPACER TO THE DECK SUPPORT WITH #8 X 2" WOOD SCREWS.

2: MAKE THE DECK SPACER LEVEL WITH THE DECK BOARD BEHIND IT. DRIVE A 3/8" X 5" LAG SCREW WITH 3/8" WASHER THROUGH THE RAD RIDE CENTER POST INTO THE 4 X 4 X 70" UNDER DECK SUPPORT.

3: MEASURE THE BOTTOM OPENING AND RECORD THIS MEASUREMENT. MEASURE AT THE TOP OF THE OPENING. MAKE THE TOP OF THE OPENING THE SAME AS THE MEASUREMENT YOU RECORDED. NOW USE THE TOP HOLE IN THE RAD RIDE CENTER POST TO DRILL A 3/8" HOLE THROUGH THE 2 X 4 X 70" RAILING.

4: PLACE A T-NUT INTO THE HOLE IN THE RAILING. FASTEN THE RAD RIDE CENTER POST TO THE RAILING WITH A 5/16" X 4-1/2" HEX BOLT AND 5/16" WASHER.

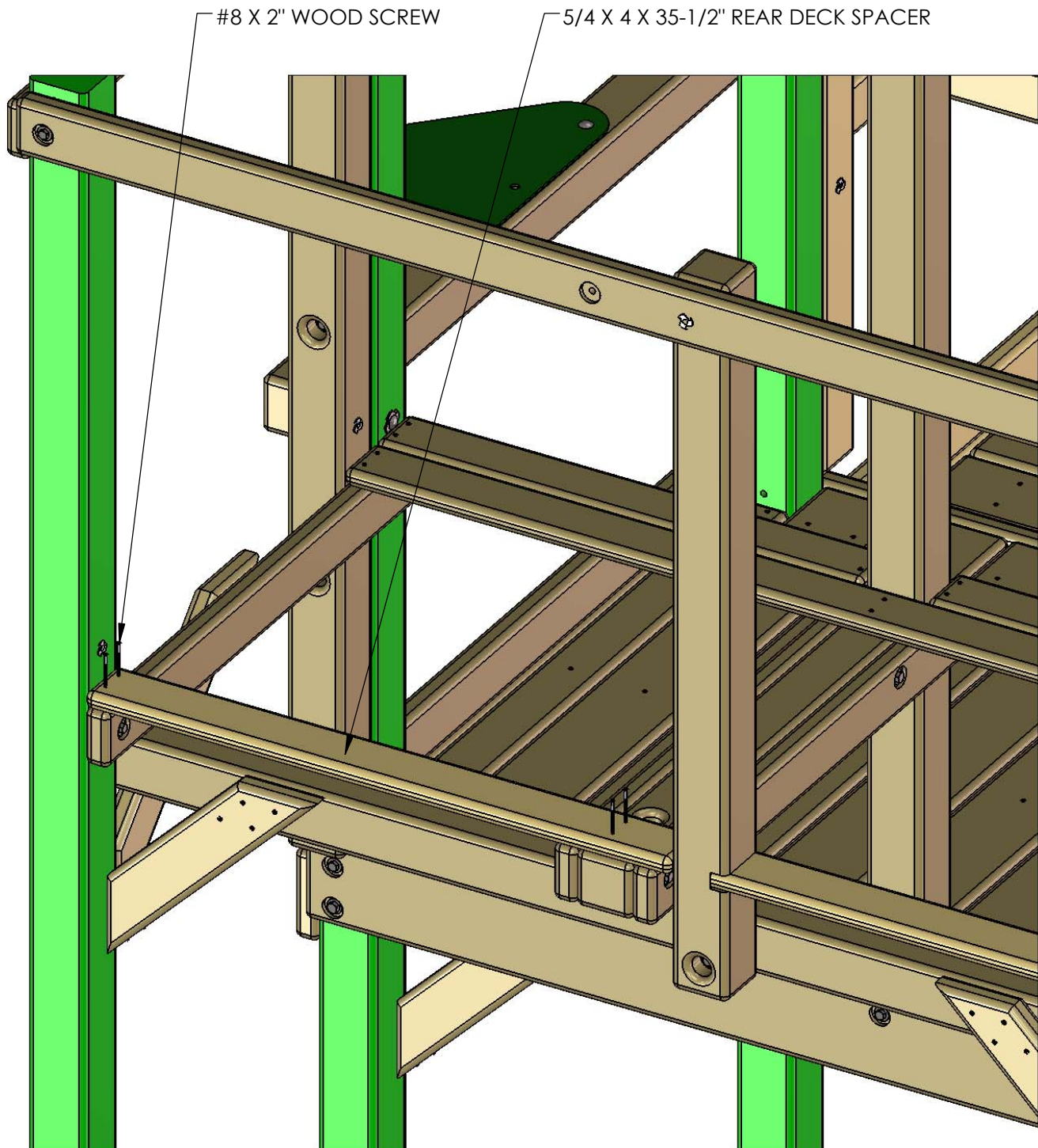




## STEP 47: UPPER LEVEL REAR DECK SPACER

1: PLACE THE 5/4 X 4 X 35-1/2" REAR DECK SPACER ON TOP OF THE DECK SUPPORTS. THE END SHOULD BE FLUSH TO THE CORNER POST. THE OUTSIDE OF THE DECK SPACER SHOULD BE FLUSH TO THE OUTSIDE OF THE CORNER POST/CENTER POST.

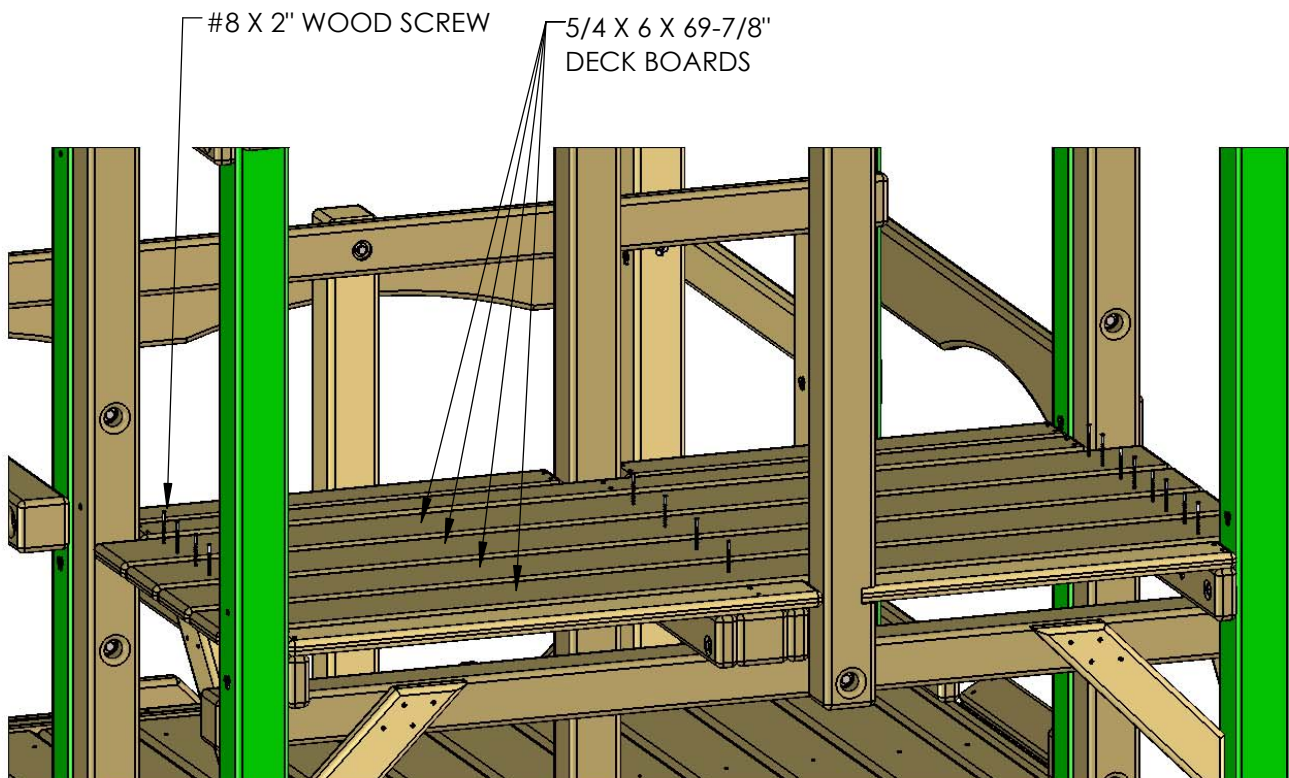
2: FASTEN THE REAR DECK SPACER TO THE DECK SUPPORTS WITH FOUR #8 X 2" WOOD SCREWS.



## STEP 48: UPPER LEVEL DECK BOARDS

1: PLACE FOUR 5/4 X 6 X 69-7/8" UPPER DECK BOARDS ACROSS THE DECK SUPPORTS AS SHOWN. EQUALLY SPACE THE DECK BOARDS 5/16" FROM ONE ANOTHER AND FROM THE DECK SPACER.

2: SECURE EACH UPPER DECK BOARD TO THE DECK SUPPORTS WITH FIVE #8 X 2" WOOD SCREWS.

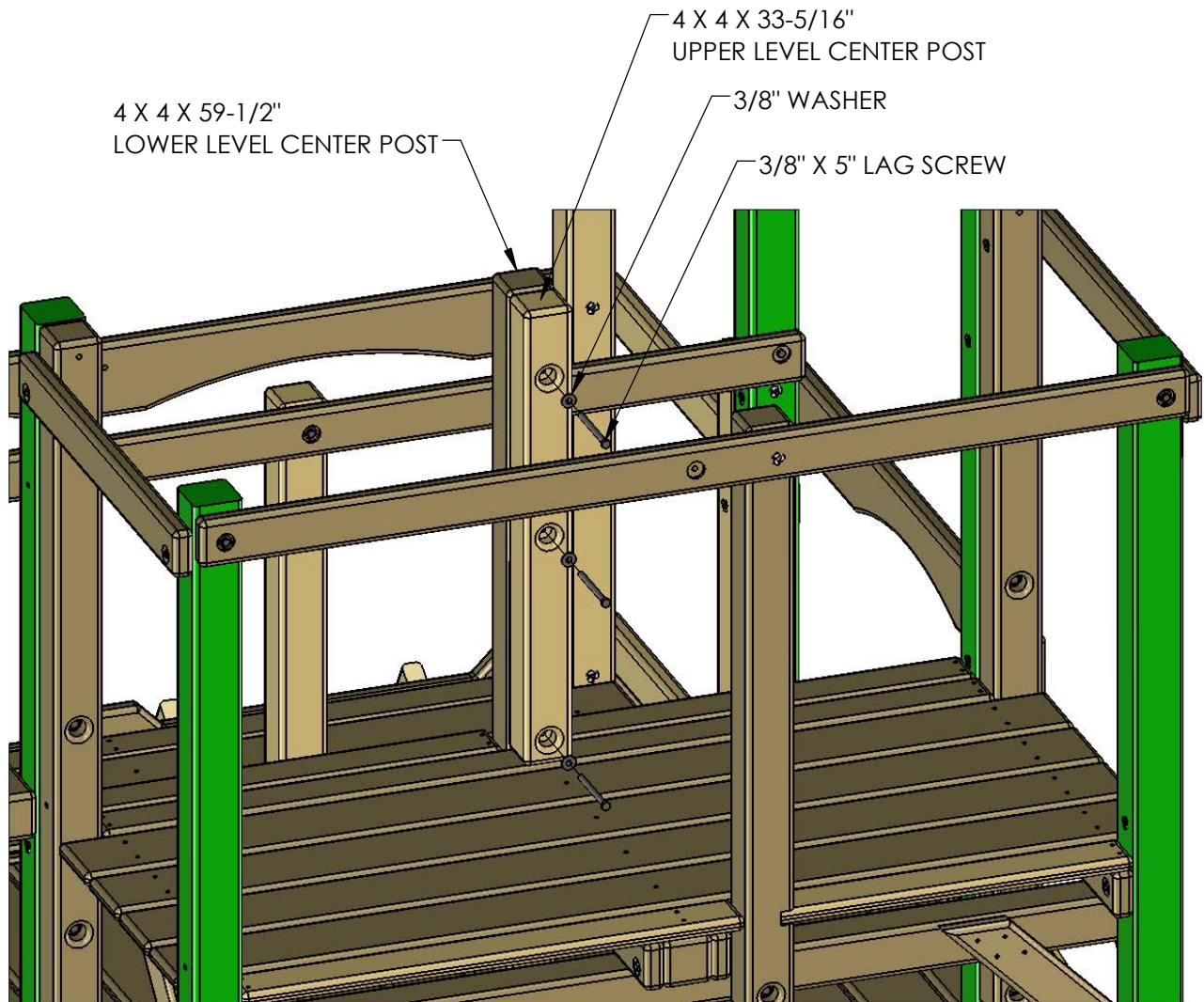




## STEP 49: UPPER LEVEL CENTER POST

1: PLACE THE 4 X 4 X 33-5/16" UPPER LEVEL CENTER POST AGAINST THE 4 X 4 X 59-1/2" LOWER LEVEL CENTER POST. FLUSH THE TOPS AND SIDES OF THE POSTS TOGETHER.

2: ATTACH THE 4 X 4 X 33-5/16" UPPER LEVEL CENTER POST TO THE 4 X 4 X 59-1/2" LOWER LEVEL CENTER POST WITH 3/8" X 5" LAG SCREWS AND 3/8" WASHERS.

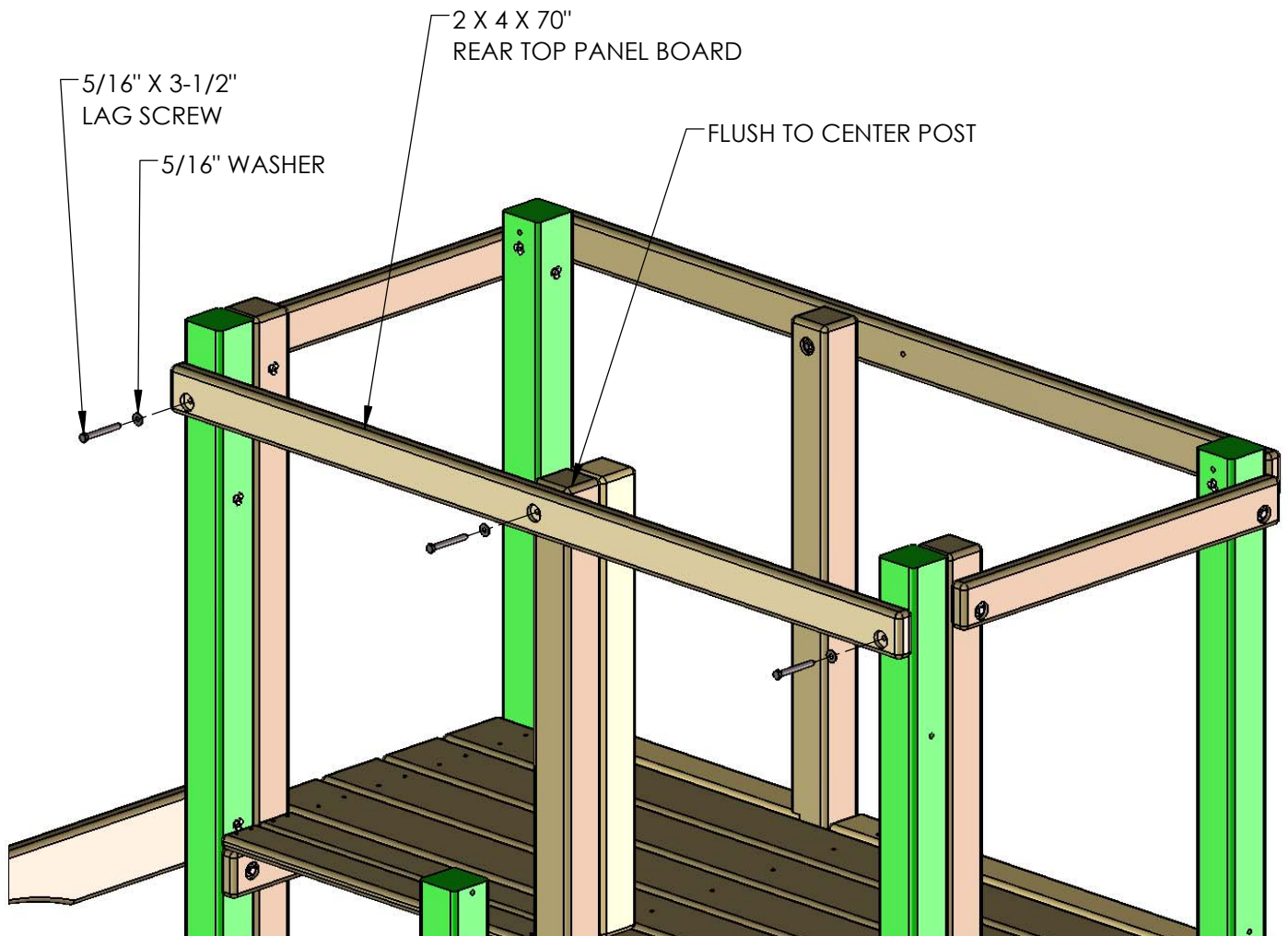


## STEP 50: RAILING

1: PLACE THE 2 X 4 X 70" REAR TOP PANEL BOARD (RAILING) AGAINST THE MIDDLE POSTS, FLUSH WITH THE TOP END OF THE CENTER POST.

2: THE TOP OF THE RAILING SHOULD BE 33" ABOVE THE DECK BOARDS.

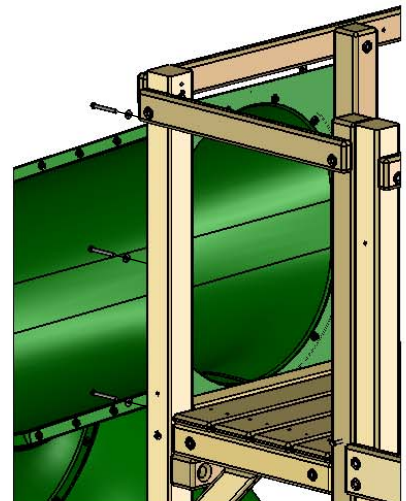
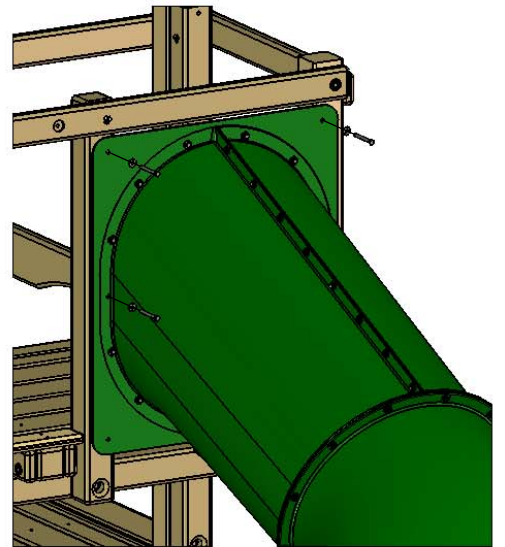
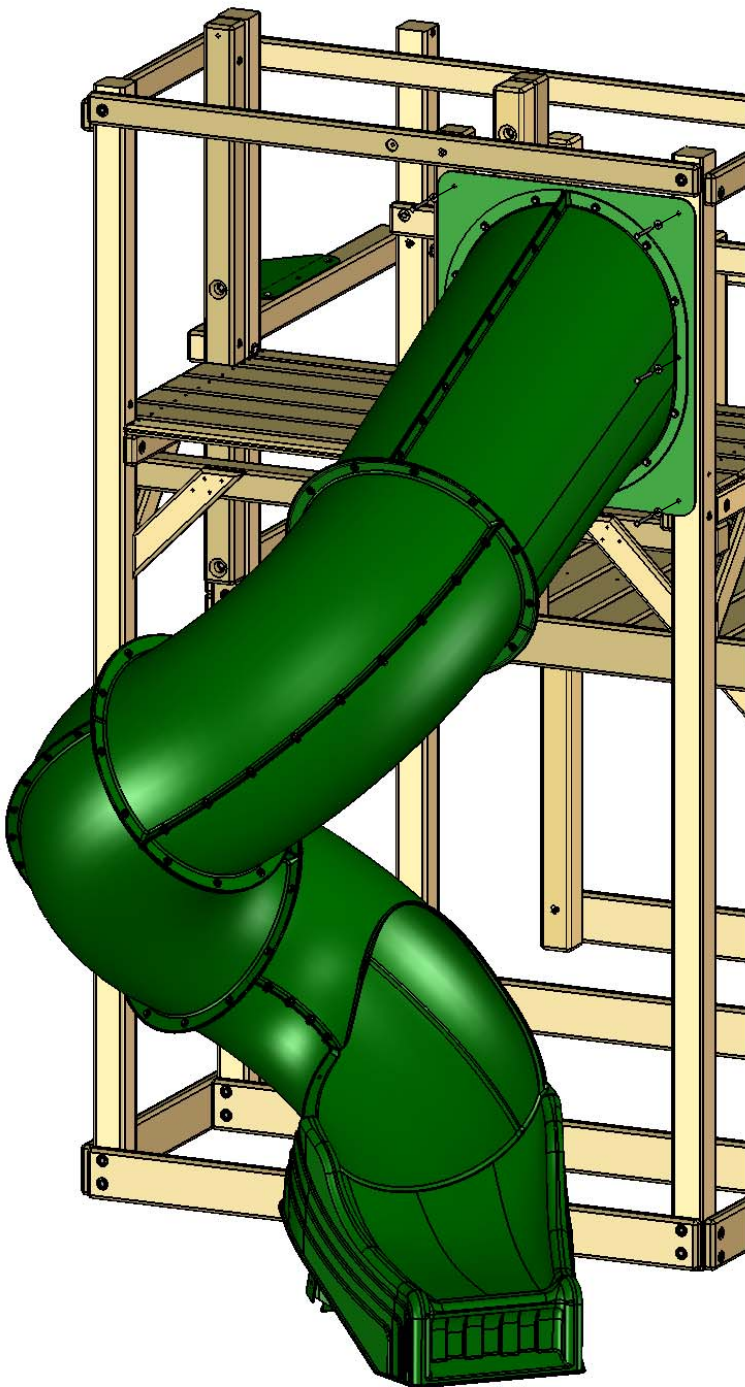
3: ATTACH THE RAILING TO THE LAG POSTS AND UPPER LEVEL CENTER POST WITH 5/16" X 3-1/2" LAG SCREWS WITH 5/16" WASHERS.



## STEP 51: TURBO TUBE SLIDE

1: ASSEMBLE AND INSTALL THE TURBO TUBE SLIDE ACCORDING TO THE DIRECTIONS IN THE APPENDIX OF THIS MANUAL.

2: THIS WILL REQUIRE THE TURBO TUBE SLIDE BOX, THE 1539 WOOD KIT AND THE 1540 WOOD KIT.

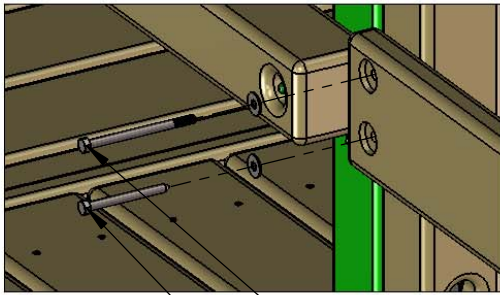




## STEP 52: UPPER LEVEL BOTTOM PANEL BOARDS

1: PLACE THE 2 X 6 X 30-7/16" SIDE BOTTOM PANEL BOARD (OFFSET UP) ON THE SWING BEAM SIDE (RIGHT SIDE) OF THE PLAYSET. ATTACH THE TOP HOLES OF THE BOARD TO THE POSTS WITH 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHERS. ATTACH THE BOTTOM HOLES WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.

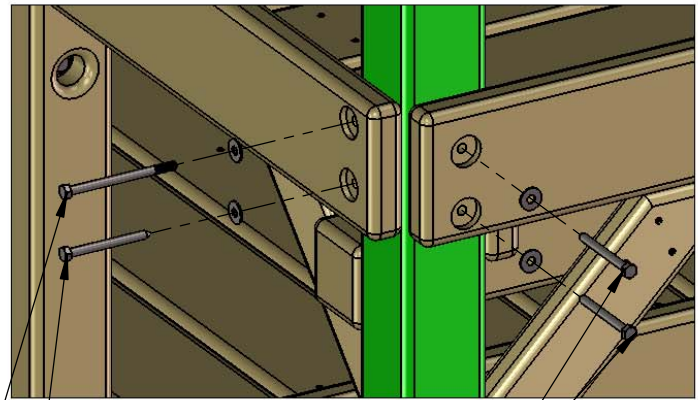
2: PLACE THE 2 X 6 X 42-1/2" REAR BOTTOM PANEL BOARD (OFFSET DOWN) ON THE BACK SIDE OF THE UPPER LEVEL. MAKE THE TOP OF THE BOARD EVEN WITH THE TOP OF THE SIDE BOTTOM PANEL BOARD INSTALLED IN SUBSTEP 1. FASTEN THE REAR BOTTOM PANEL BOARD TO THE POSTS WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.



DETAIL A  
SCALE 1 : 7

5/16" X 4-1/2"  
HEX BOLTS AND  
5/16" WASHERS

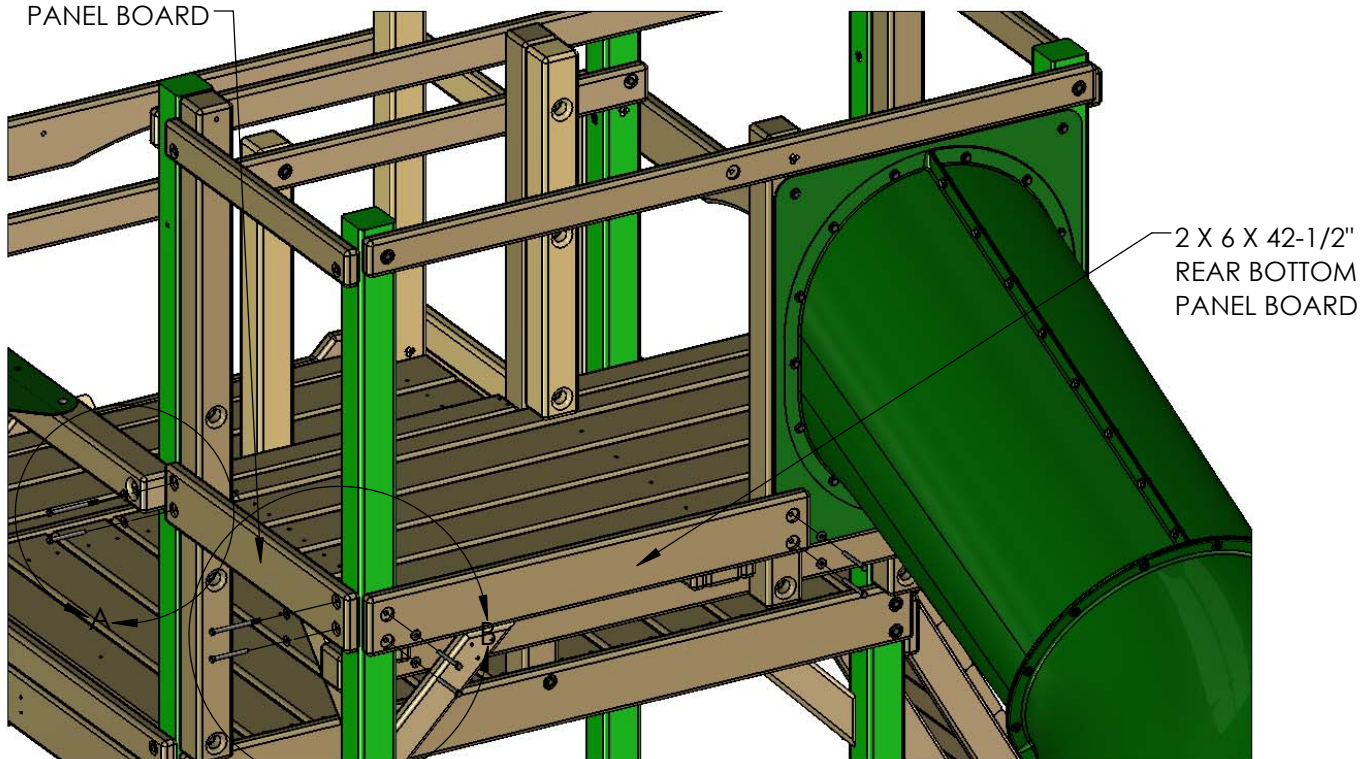
5/16" X 3-1/2"  
LAG SCREWS AND  
5/16" WASHERS



5/16" X 3-1/2"  
LAG SCREWS  
AND 5/16" WASHERS

DETAIL B  
SCALE 1 : 7

2 X 6 X 30-7/16"  
SIDE BOTTOM  
PANEL BOARD

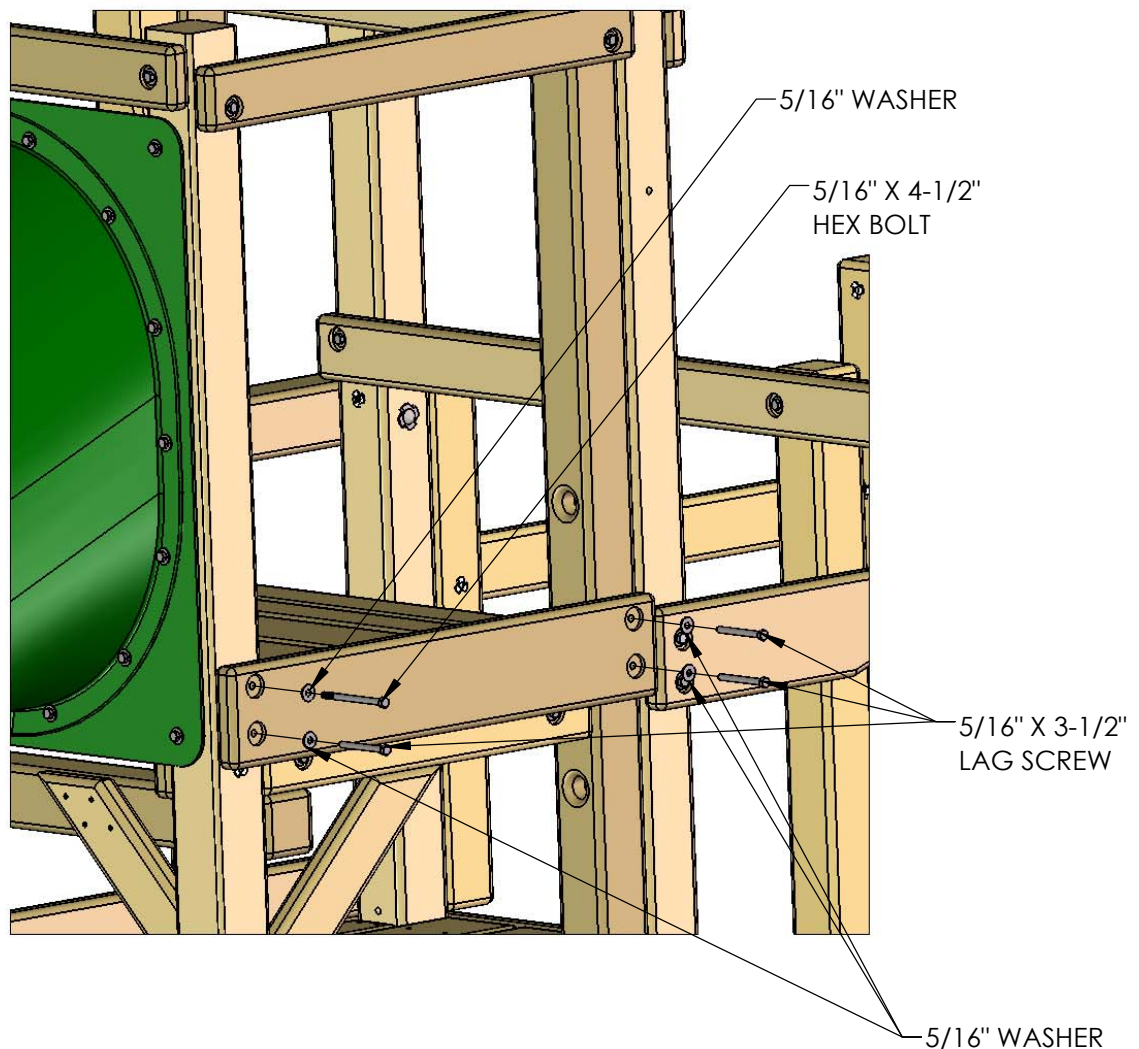


2 X 6 X 42-1/2"  
REAR BOTTOM  
PANEL BOARD

## STEP 52A: UPPER LEVEL BOTTOM PANEL BOARDS

1: PLACE THE 2 X 6 X 30-7/16" SIDE BOTTOM PANEL BOARD (OFFSET UP) ON THE THE (LEFT SIDE) OF THE UPPER LEVEL DECK. ATTACH THE TOP HOLE NEAREST THE TUBE SLIDE WITH A 5/16" X 4-1/2" HEX BOLT WITH WASHER.

2: LEVEL THE BOARD AND INSTALL 5/16" X 3-1/2" LAG SCREWS WITH 5/16" WASHERS IN THE OTHER THREE HOLES..





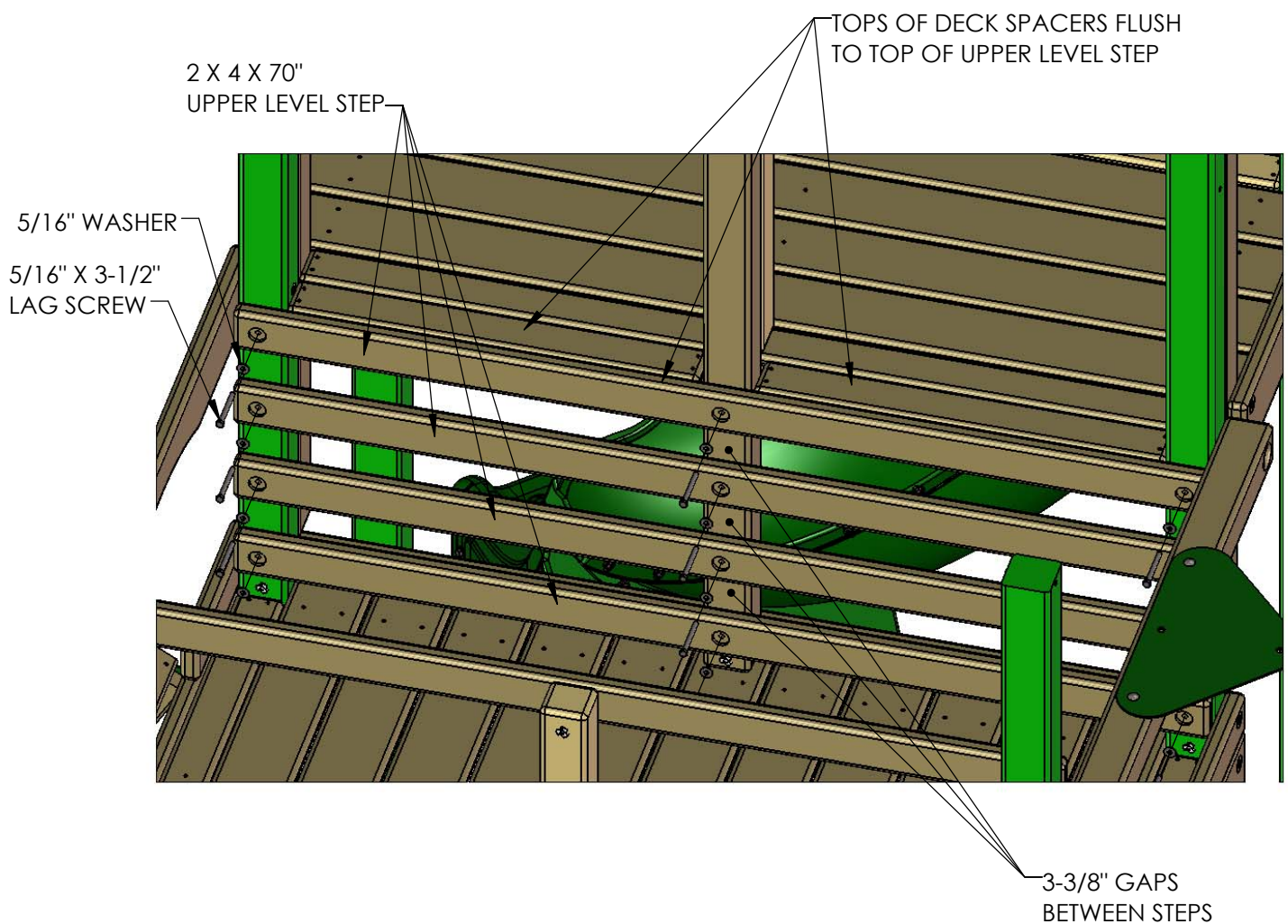
## STEP 53: UPPER LEVEL STEPS

1: PLACE THE TOP OF ONE 2 X 4 X 70" UPPER LEVEL STEP FLUSH WITH THE TOP OF THE UPPER LEVEL DECK SPACERS. UPPER LEVEL STEPS HAVE THREE HOLES THAT ARE CENTERED.

2: ATTACH THE UPPER LEVEL STEP TO THE POSTS WITH THREE 5/16" X 3-1/2" LAG SCREWS AND THREE 5/16" WASHERS.

3: LEAVE A 3-3/8" GAP BETWEEN THE UPPER LEVEL STEP YOU JUST INSTALLED AND THE NEXT UPPER LEVEL STEP. ATTACH THE NEXT UPPER LEVEL STEP WITH THREE 5/16" X 3-1/2" LAG SCREWS AND THREE 5/16" WASHERS.

4: REPEAT SUBSTEP 3 TO INSTALL THE NEXT TWO UPPER LEVEL STEPS.

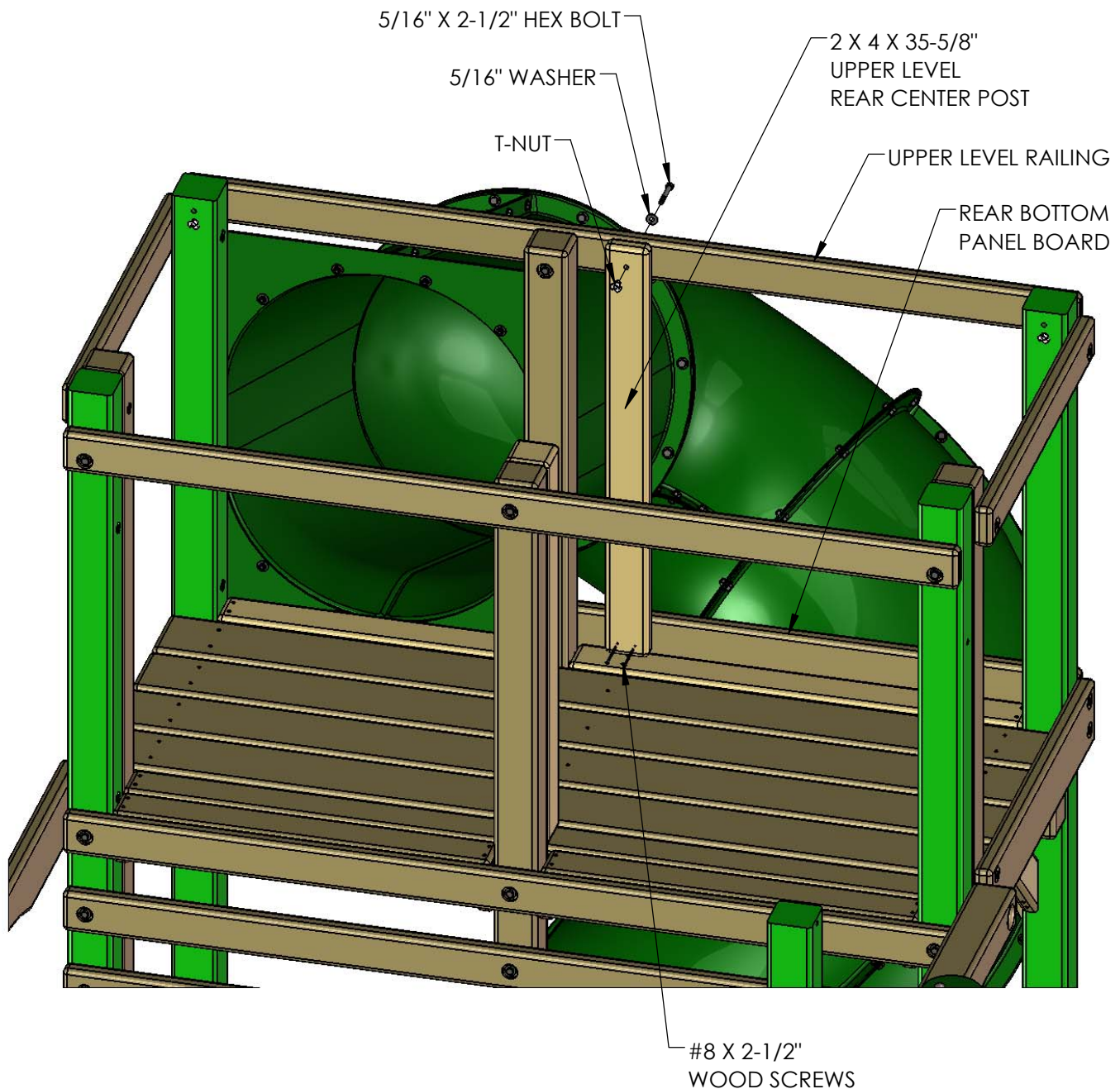


## STEP 54: UPPER LEVEL REAR CENTER POST

1: PLACE THE 2 X 4 X 35-5/8" UPPER LEVEL REAR CENTER POST AGAINST THE REAR RAILING ON THE UPPER LEVEL. HAMMER A T-NUT INTO THE TOP HOLE IN THE UPPER LEVEL REAR CENTER POST. LINE UP THE HOLE IN THE UPPER LEVEL REAR CENTER POST WITH THE HOLE IN THE REAR RAILING.

2: ATTACH THE UPPER LEVEL CENTER POST TO THE RAILING AT THE TOP WITH A 5/16" X 2-1/2" HEX BOLT WITH A 5/16" WASHER.

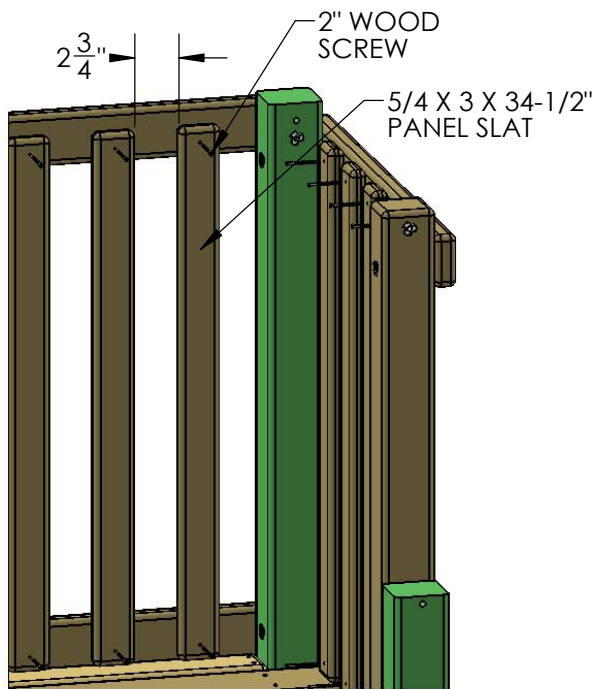
3: SQUARE THE UPPER LEVEL CENTER POST TO THE DECK AND ATTACH THE BOTTOM OF THE POST TO THE REAR BOTTOM PANEL BOARD WITH TWO #8 X 2-1/2" WOOD SCREWS.



# STEP 55: UPPER LEVEL PANEL SLATS

- 1: FIND THIRTEEN 5/4 X 3 X 34-1/2" PANEL SLATS.
- 2: PRE-DRILL THE SLATS 1" FROM EACH END ON CENTER WITH A 1/8" DRILL BIT.
- 3: INSTALL THE PANEL SLATS AT EQUAL LENGTHS. SEE DETAIL BELOW FOR MEASUREMENTS.
- 4: ATTACH THE PANEL SLATS TO THE FORT WITH 2" WOOD SCREWS IN THE PRE-DRILLED HOLES.

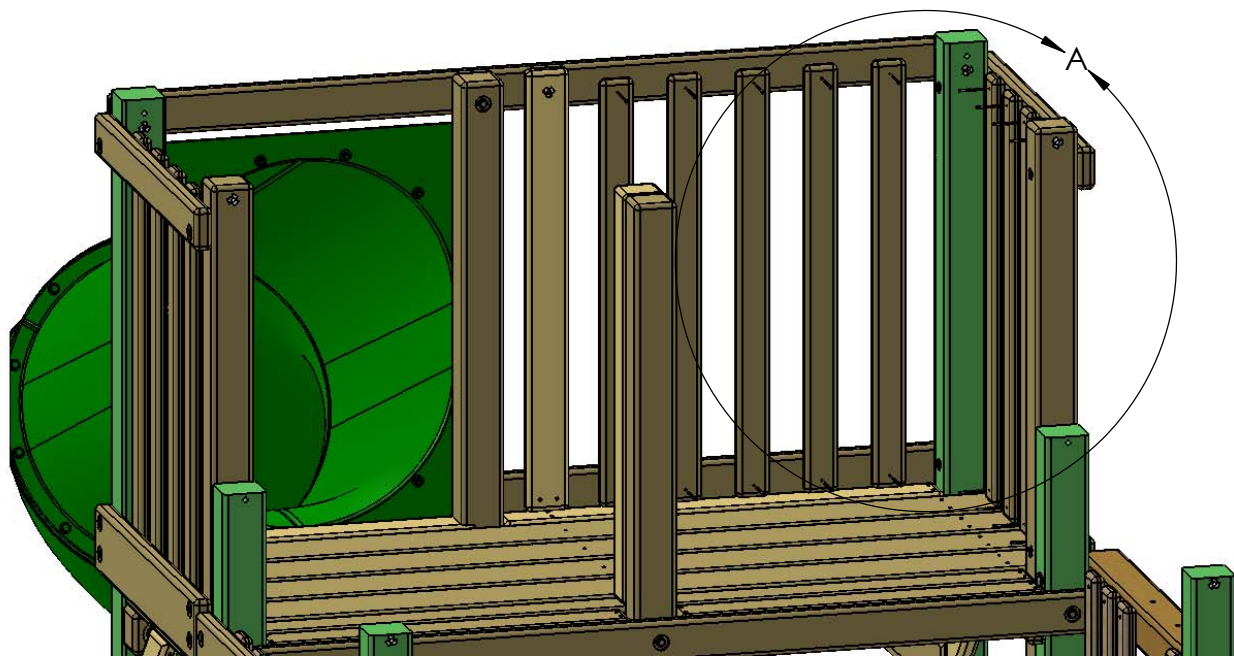
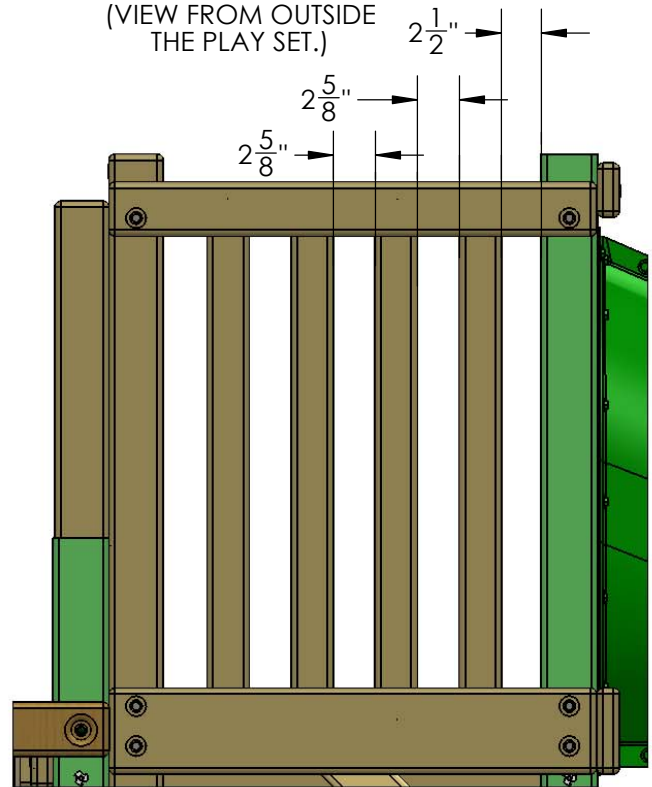
## REAR PANEL SLAT SPACING



DETAIL A

## RIGHT AND LEFT SIDE PANEL SLAT SPACING

SLAT DIMENSIONS  
(VIEW FROM OUTSIDE  
THE PLAY SET.)

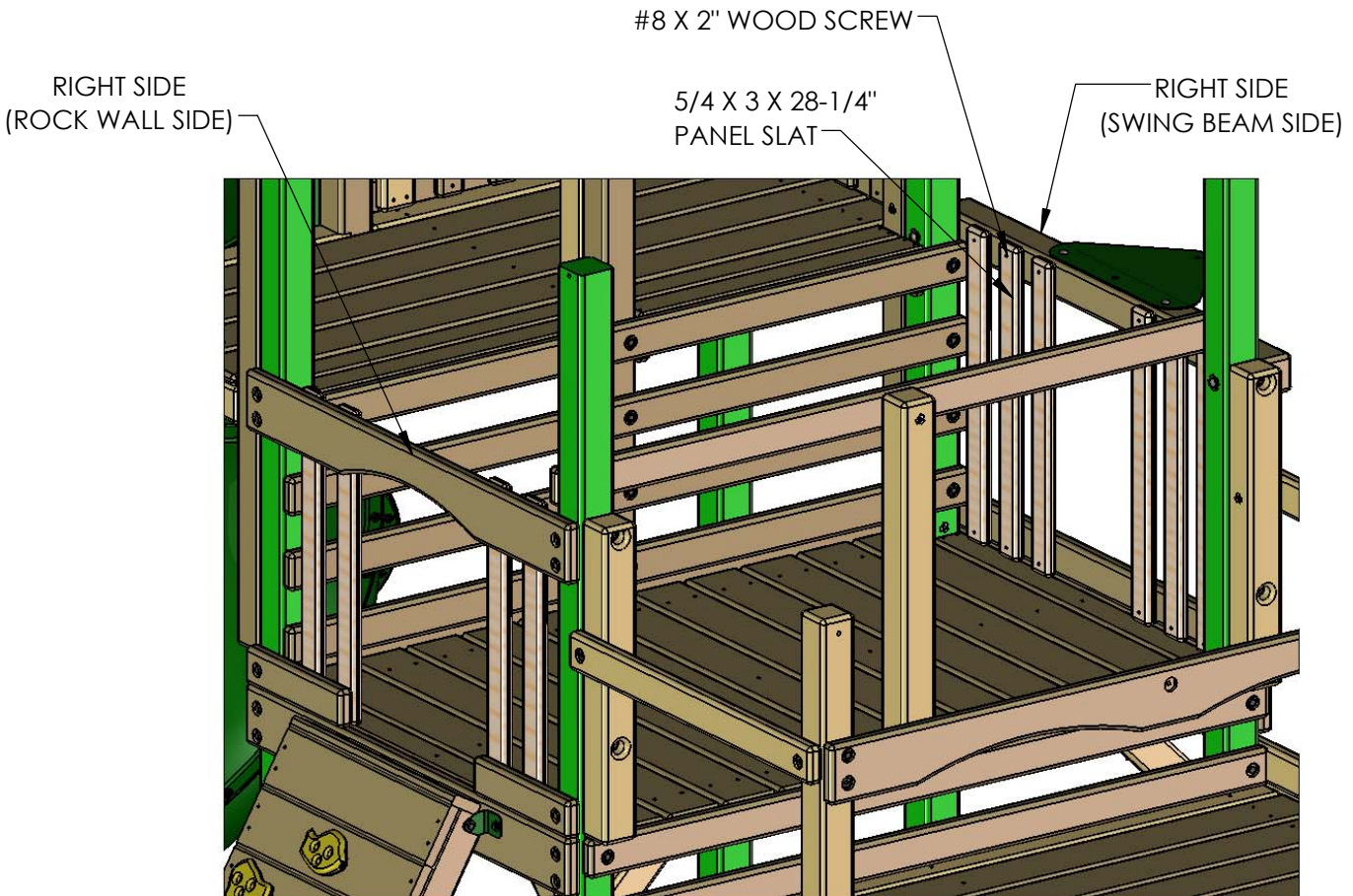
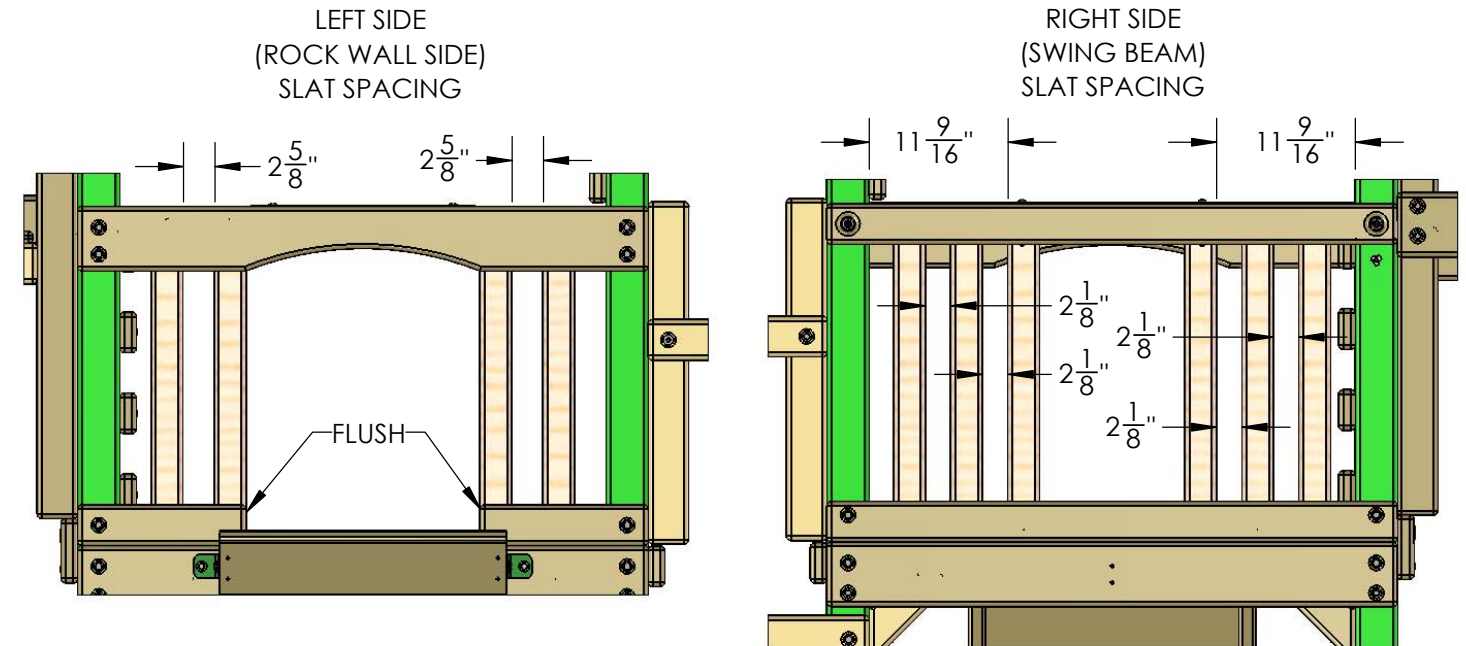




## STEP 56: MAIN LEVEL PANEL SLATS

1: PLACE THE 5/4 X 3 X 28-1/4" PANEL SLATS INTO THE OPENINGS AS SHOWN BELOW. SPACE THE SLATS AS INDICATED BY THE DIMENSIONS SHOWN. THERE ARE FOUR SLATS ON THE LEFT SIDE, SIX SLATS ON THE RIGHT SIDE OF THE MAIN LEVEL.

2: PLACE EACH SLAT AS SHOWN BELOW ON THE INSIDE OF THE PANEL BOARDS AND ATTACH EACH PANEL SLAT TO THE FORT WITH TWO #8 X 2" WOOD SCREWS.

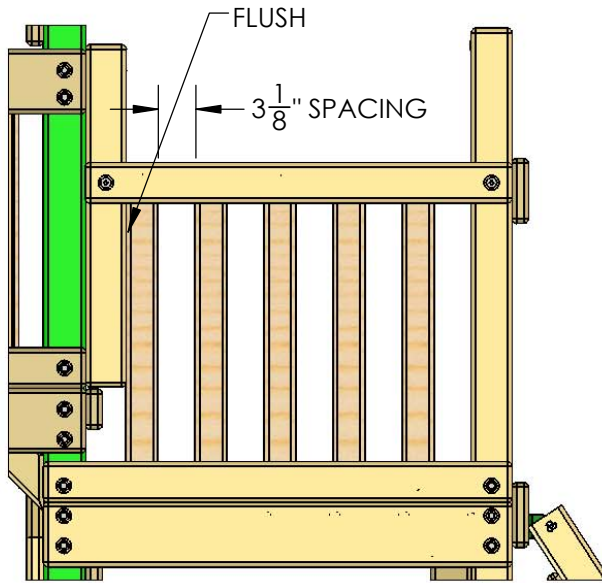


## STEP 57: LOWER LEVEL PANEL SLATS

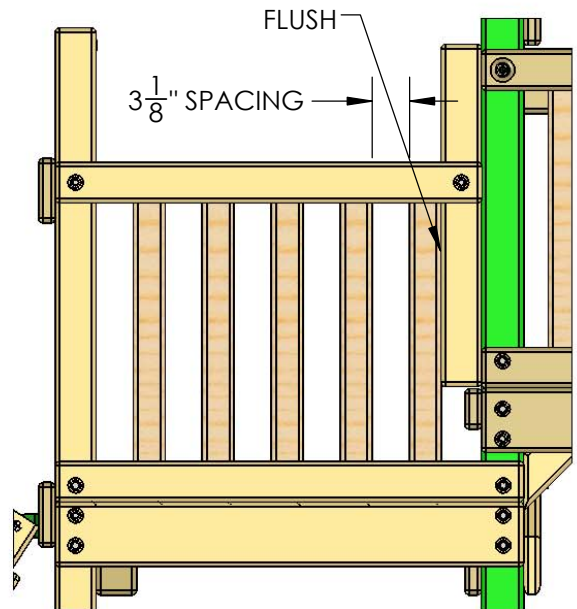
1: PLACE THE 5/4 X 3 X 28-1/4" PANEL SLATS INTO THE OPENINGS AS SHOWN BELOW. SPACE THE SLATS AS INDICATED BY THE DIMENSIONS SHOWN. THERE ARE FIVE SLATS ON THE LEFT SIDE, FIVE SLATS ON THE RIGHT SIDE AND TWO SLATS ON THE FRONT OF THE LOWER LEVEL.

2: PLACE EACH SLAT AS SHOWN BELOW ON THE INSIDE OF THE PANEL BOARDS AND ATTACH EACH PANEL SLAT TO THE FORT WITH TWO #8 X 2" WOOD SCREWS.

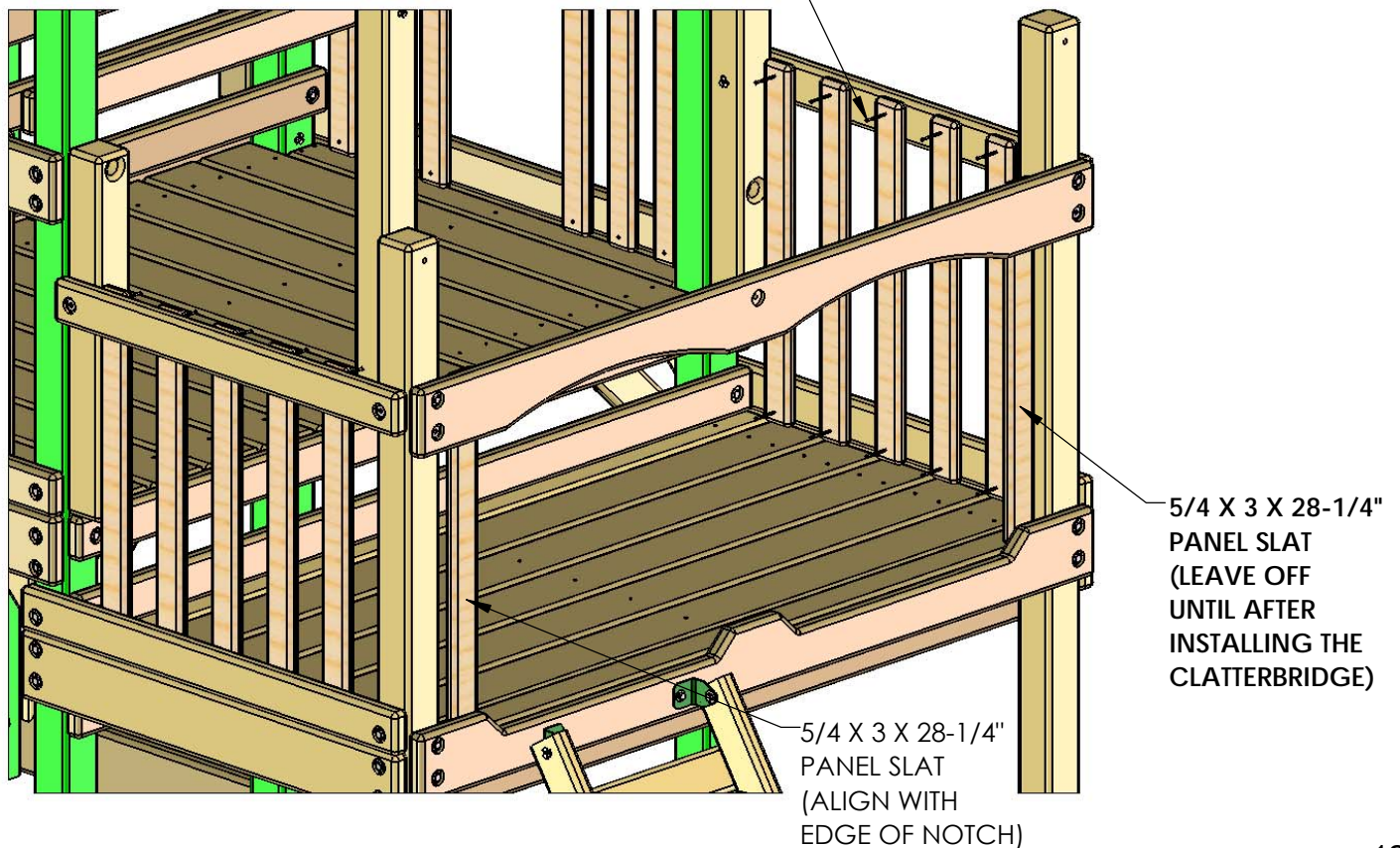
LEFT SIDE



RIGHT SIDE



#8 X 2" WOOD SCREW



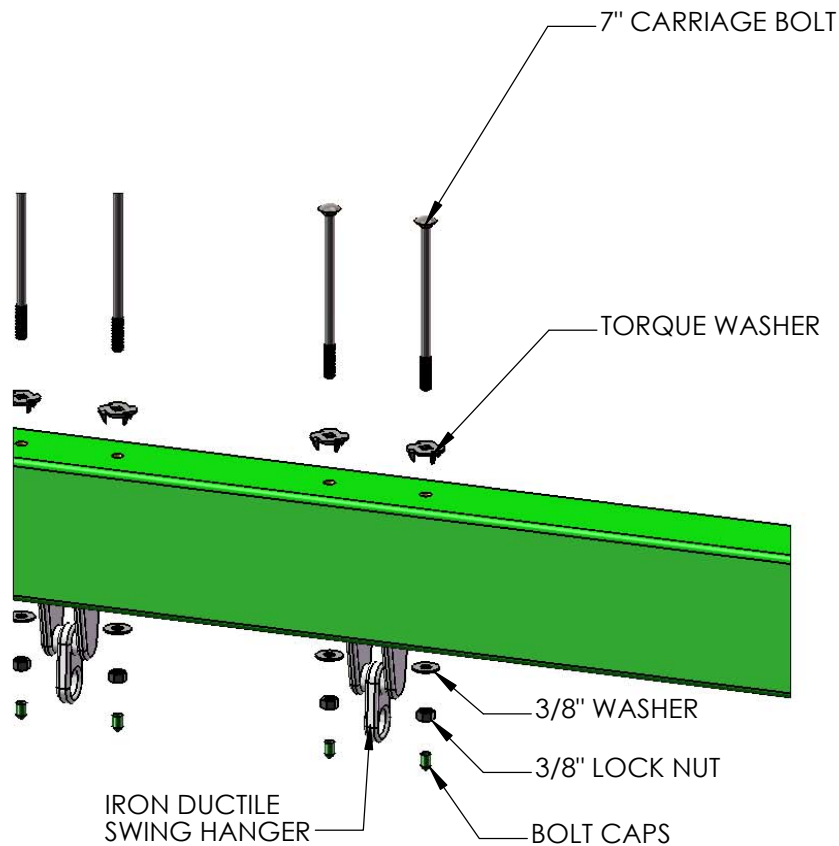
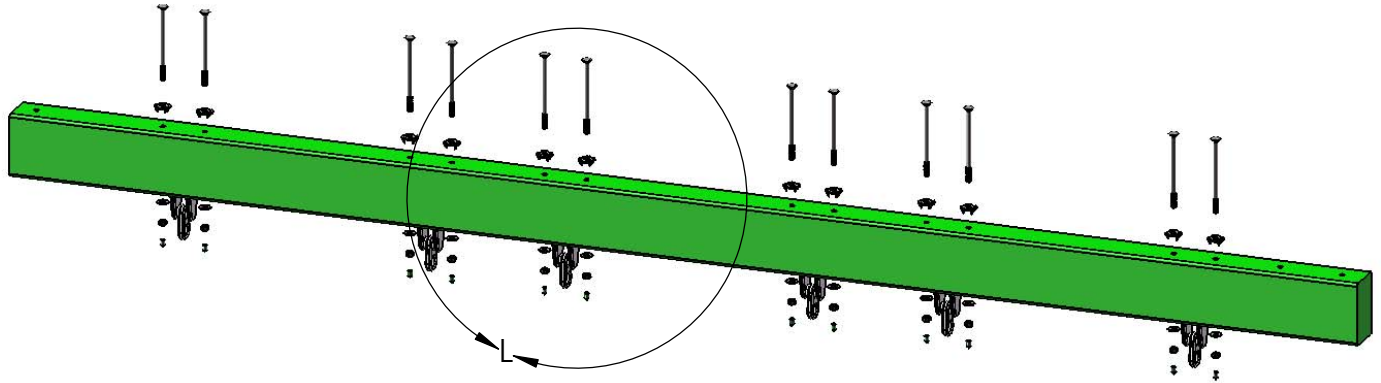


## STEP 58: IRON DUCTILE SWING HANGERS

1: LINE UP THE HOLES OF THE IRON DUCTILE SWING HANGERS WITH THE HOLES IN THE SWING BEAM. IF YOUR BEAM IS BOWED SLIGHTLY PLACE THE BOW SIDE UP; THE SWING HANGERS WILL BE ON THE BOTTOM.

2: FASTEN EACH SWING HANGER TO THE SWING BEAM USING 7" CARRIAGE BOLTS WITH TORQUE WASHERS, AND 3/8" WASHERS WITH 3/8" LOCK NUTS.

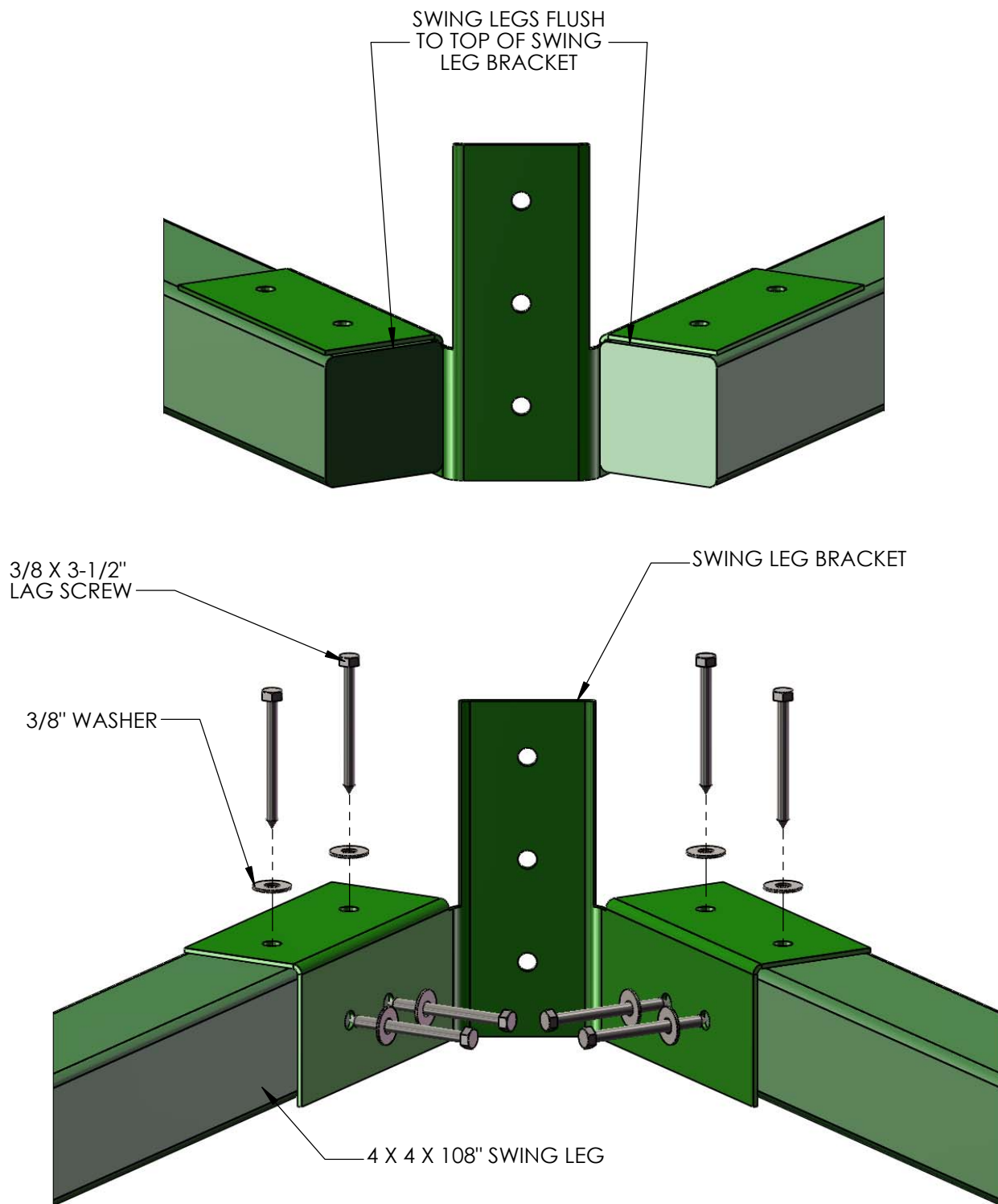
3: PLACE BOLT CAPS OVER EXPOSED THREADS.



## STEP 59: ATTACH SWING LEGS TO BRACKET

1: PLACE THE 4 X 4 X 108" SWING LEGS FLUSH TO THE TOP OF THE SWING LEG BRACKET.

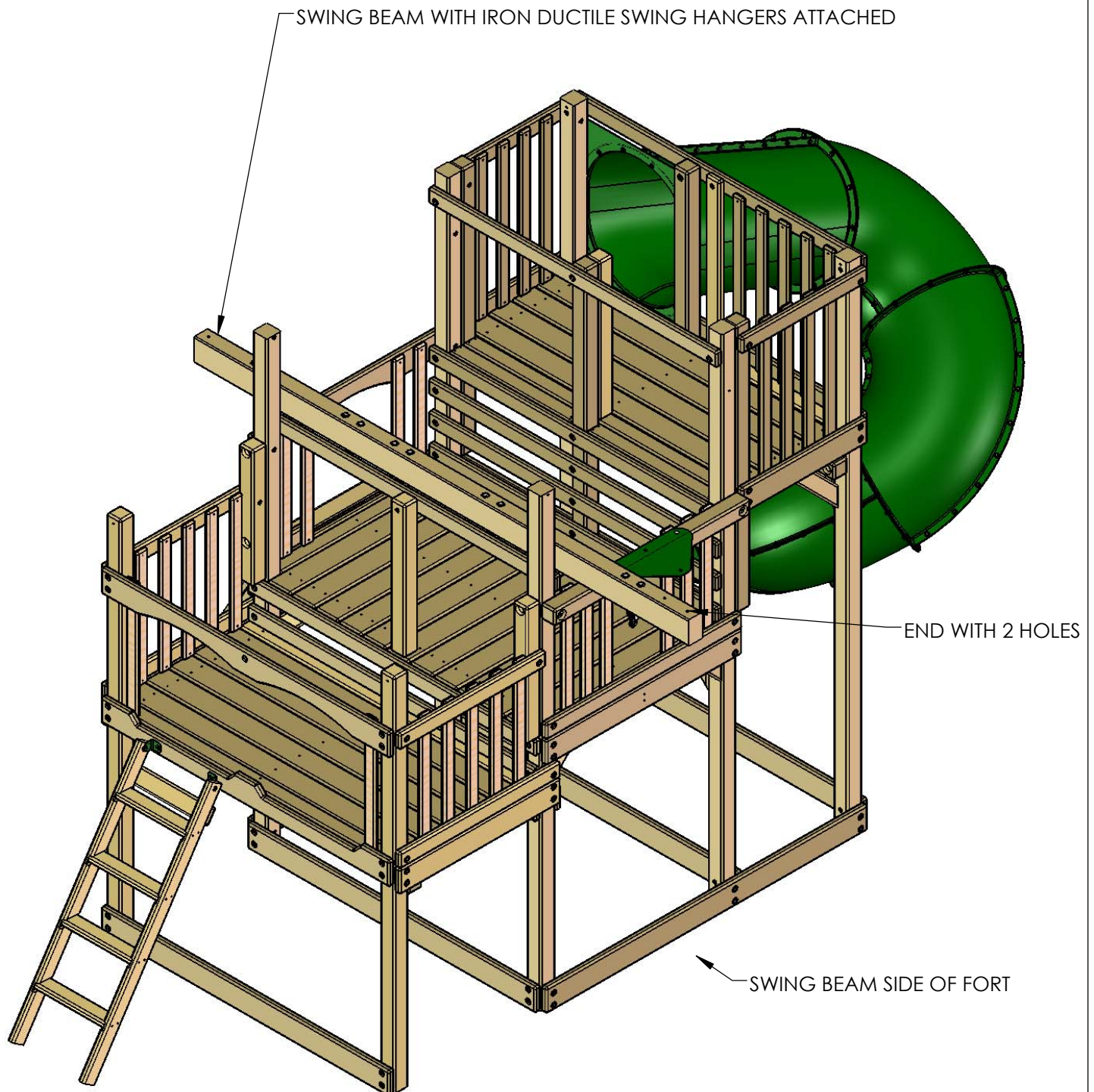
2: FASTEN THE SWING LEGS TO THE SWING LEG BRACKET WITH 3/8 X 3-1/2" LAG SCREWS AND 3/8" WASHERS.



## STEP 60: REST SWING BEAM ON FORT

1: REST THE SWING BEAM ASSEMBLY ON TOP OF THE UPPER RAILING BOARDS OF THE FORT.

2: THE END OF THE SWING BEAM WITH 2 HOLES SHOULD OVERHANG THE SWING BEAM SIDE OF THE FORT. IN THE NEXT STEP YOU WILL ATTACH THE SWING BEAM LEGS ONTO THIS END OF THE SWING BEAM.



## STEP 61: MOUNT SWING BEAM TO SWING BEAM LEGS

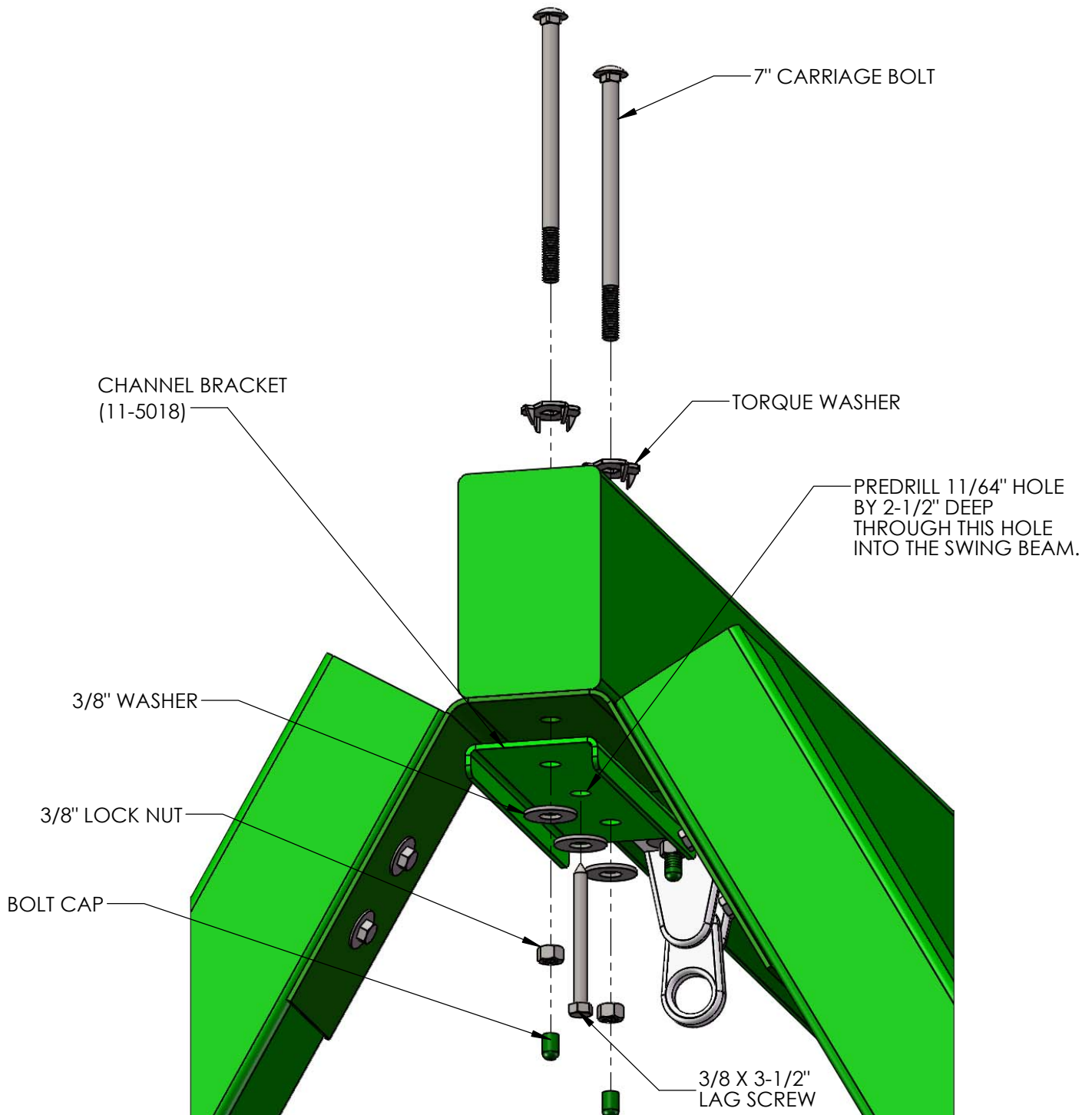
1: FASTEN THE SWING BEAM TO THE SWING BEAM BRACKET USING 7" CARRIAGE BOLTS WITH TORQUE WASHERS ON TOP OF THE SWING BEAM.

2: PLACE THE CHANNEL BRACKET UNDERNEATH THE SWING BEAM BRACKET.

3: FASTEN THE 3/8" LOCK NUTS WITH 3/8" WASHERS ONTO THE ENDS OF THE CARRIAGE BOLTS UNDERNEATH THE CHANNEL BRACKET. PLACE A BOLT CAP OVER ANY EXPOSED THREADS.

4: PREDRILL AN 11/64" HOLE BY 2-1/2" DEEP IN THE CENTER CHANNEL BRACKET HOLE.

5: FASTEN A 3/8" X 3-1/2" LAG SCREW WITH 3/8" WASHER TO THE CHANNEL BRACKET IN THE CENTER HOLE.



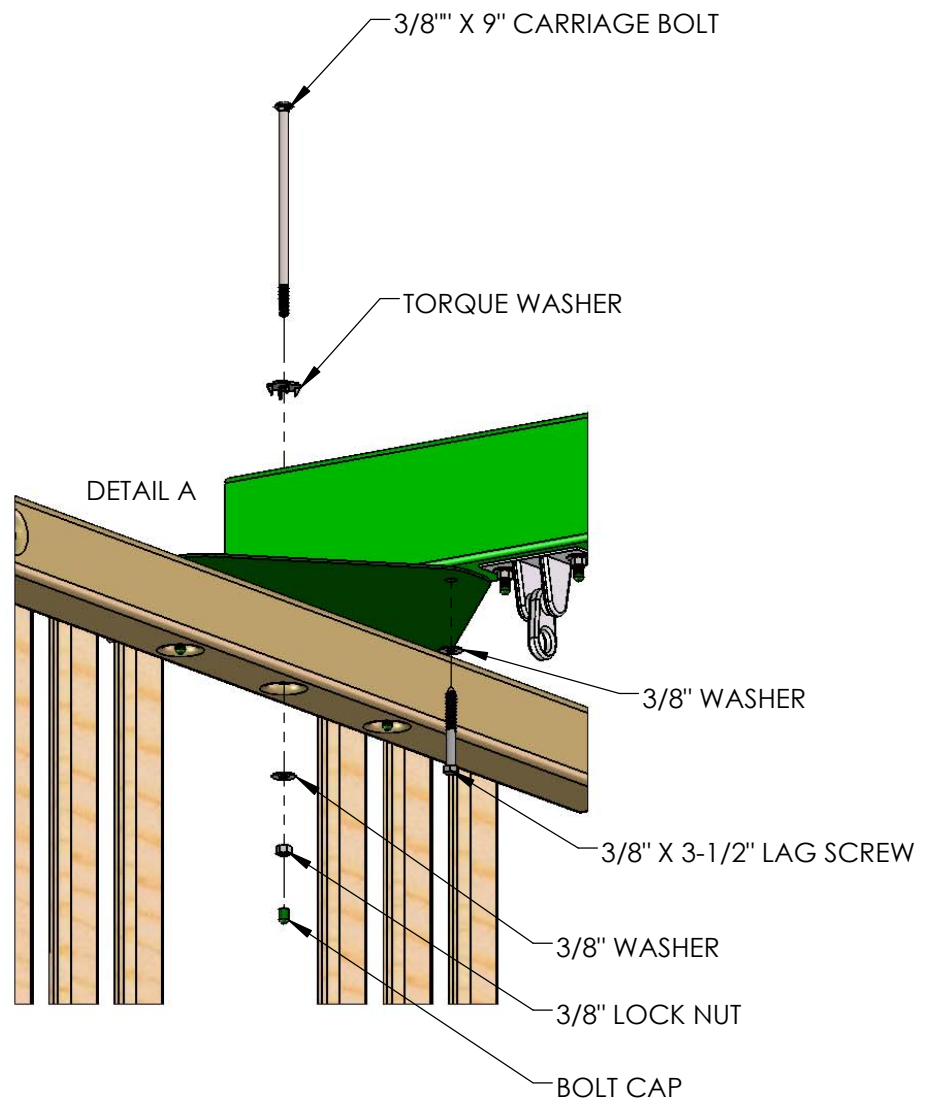
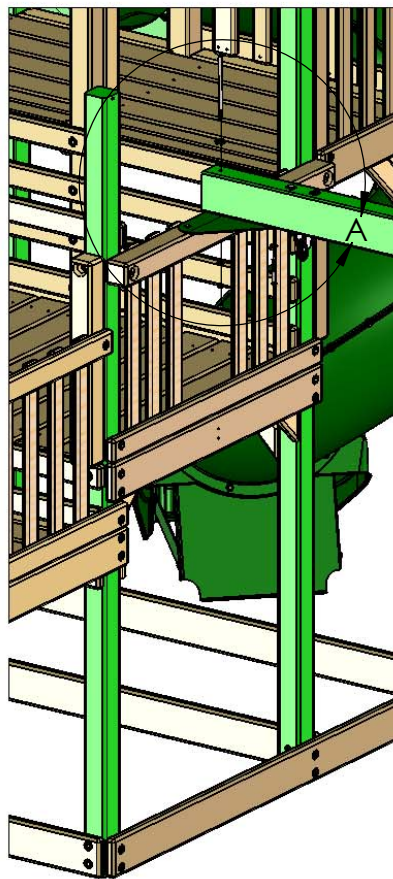


## STEP 62: MOUNT SWING BEAM TO FORT

1: PLACE A 3/8" X 9" CARRIAGE BOLT THROUGH A TORQUE WASHER. INSERT THE CARRIAGE BOLT INTO THE HOLE AT THE END OF THE SWING BEAM OVER THE SWING BEAM MOUNT. ALIGN THE SQUARE SHANK OF THE CARRIAGE BOLT WITH THE SQUARE HOLE IN THE TORQUE WASHER. HAMMER THE CARRIAGE BOLT TO SET THE TORQUE WASHER INTO THE SWING BEAM.

2: ON THE BOTTOM SIDE OF THE SWING BEAM MOUNT ATTACH A 3/8" FLAT WASHER AND A 3/8" LOCK NUT ONTO THE END OF THE CARRIAGE BOLT. PLACE A BOLT CAP OVER ANY EXPOSED THREADS.

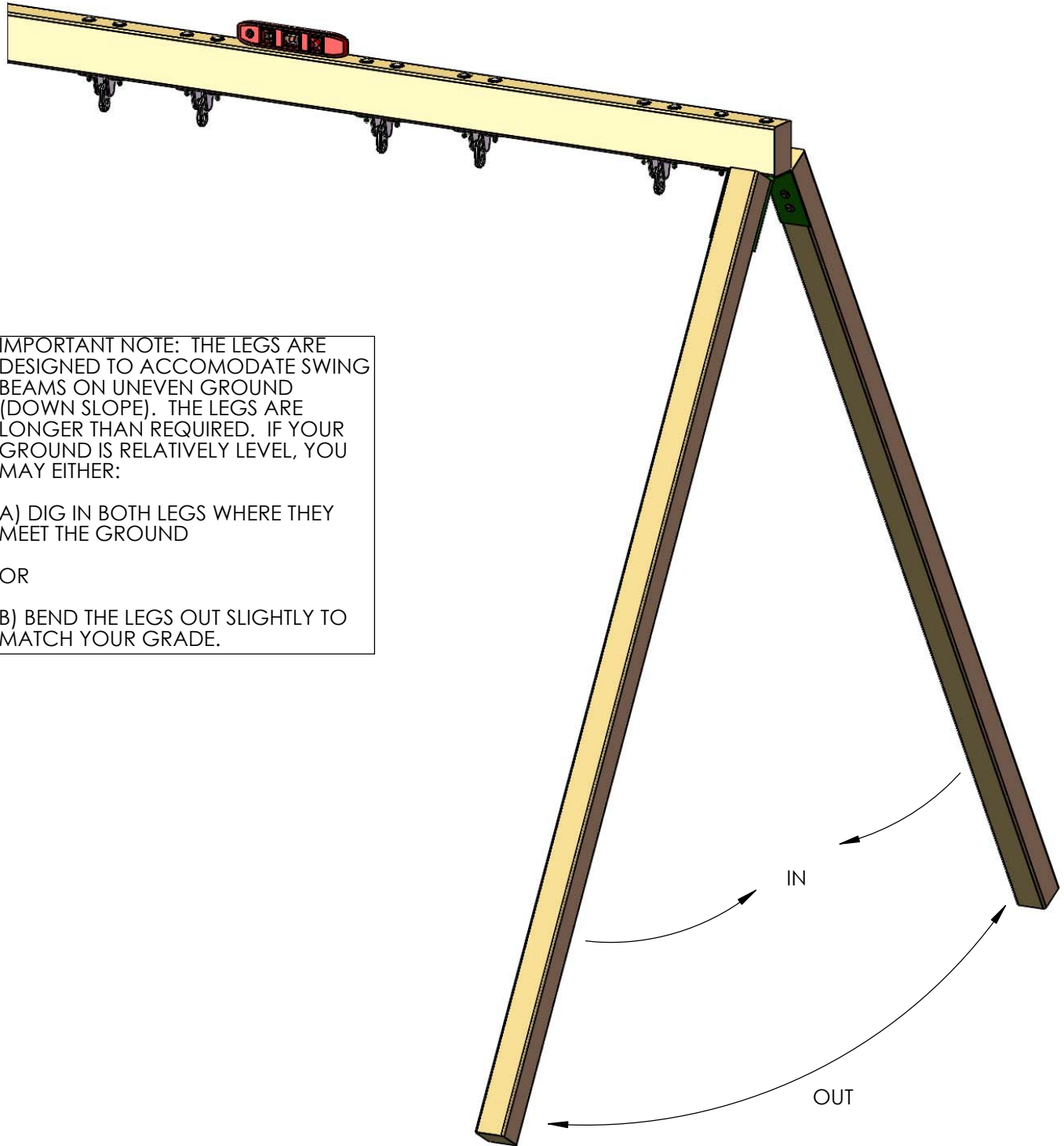
3: CENTER THE HOLE IN THE SWING BEAM PLATE ON THE SWING BEAM. PREDRILL A HOLE FOR THE LAG SCREW. INSTALL A 3/8" X 3-1/2" LAG SCREW WITH 3/8" WASHER INTO THE HOLE IN THE SWING BEAM PLATE.





## STEP 63: LEVEL SWING BEAM

1: PLACE A LEVEL ON TOP OF THE SWING BEAM AND ADJUST THE BEAM LEGS IN OR OUT AS NEEDED TO MAKE THE SWING BEAM LEVEL.



IMPORTANT NOTE: THE LEGS ARE DESIGNED TO ACCOMODATE SWING BEAMS ON UNEVEN GROUND (DOWN SLOPE). THE LEGS ARE LONGER THAN REQUIRED. IF YOUR GROUND IS RELATIVELY LEVEL, YOU MAY EITHER:

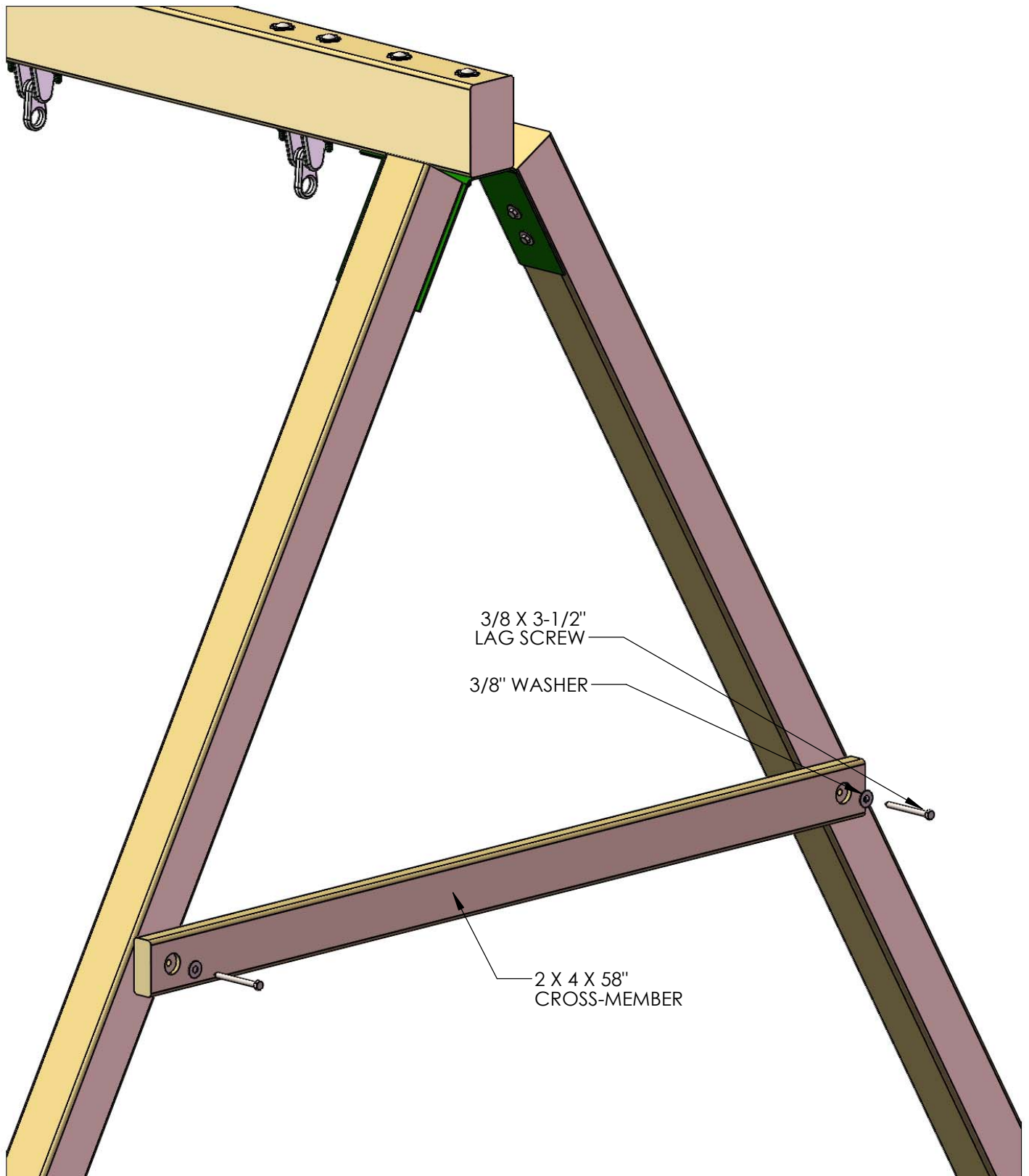
A) DIG IN BOTH LEGS WHERE THEY MEET THE GROUND

OR

B) BEND THE LEGS OUT SLIGHTLY TO MATCH YOUR GRADE.

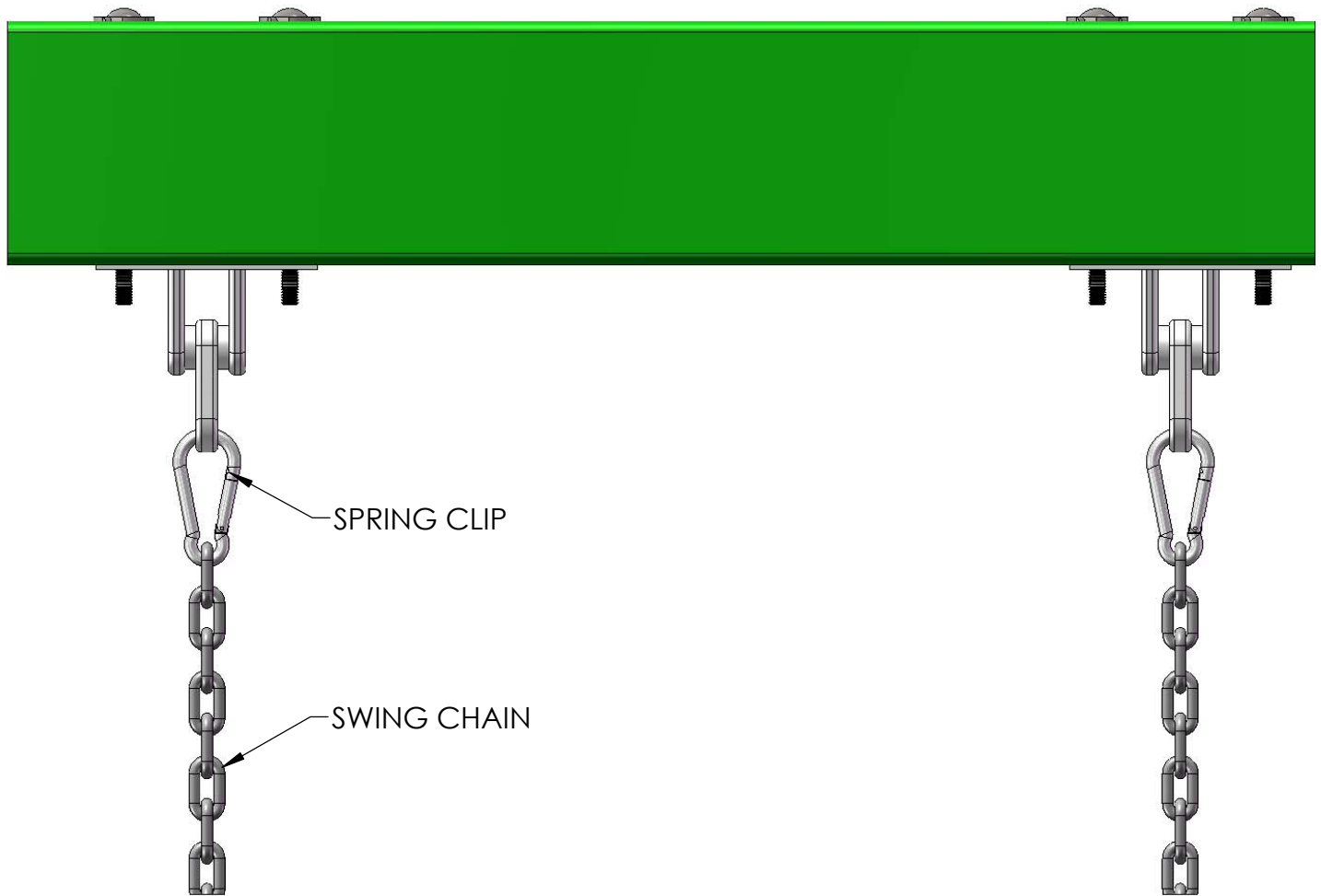
## STEP 64: SWING LEG CROSS-MEMBER

- 1: POSITION THE 2 X 4 X 58" SWING LEG CROSS-MEMBER AGAINST THE SWING BEAM LEGS.
- 2: LEVEL CROSS-MEMBER AND MARK THE LOCATION OF THE SECURING HOLES INSIDE THE CROSS-MEMBER HOLES.
- 3: USE 3/8 X 3-1/2" LAG SCREWS WITH 3/8" WASHERS TO SECURE THE CROSS-MEMBER TO THE SWING BEAM LEGS.



## STEP 65: HANGING THE SWINGS

- 1: START BY ATTACHING ONE SPRING CLIP TO EACH IRON DUCTILE ON THE SWING BEAM.
- 2: ATTACH ONE CHAIN PER ACCESSORY TO EACH SPRING CLIP.
- 3: ADJUST HEIGHT AS NEEDED.



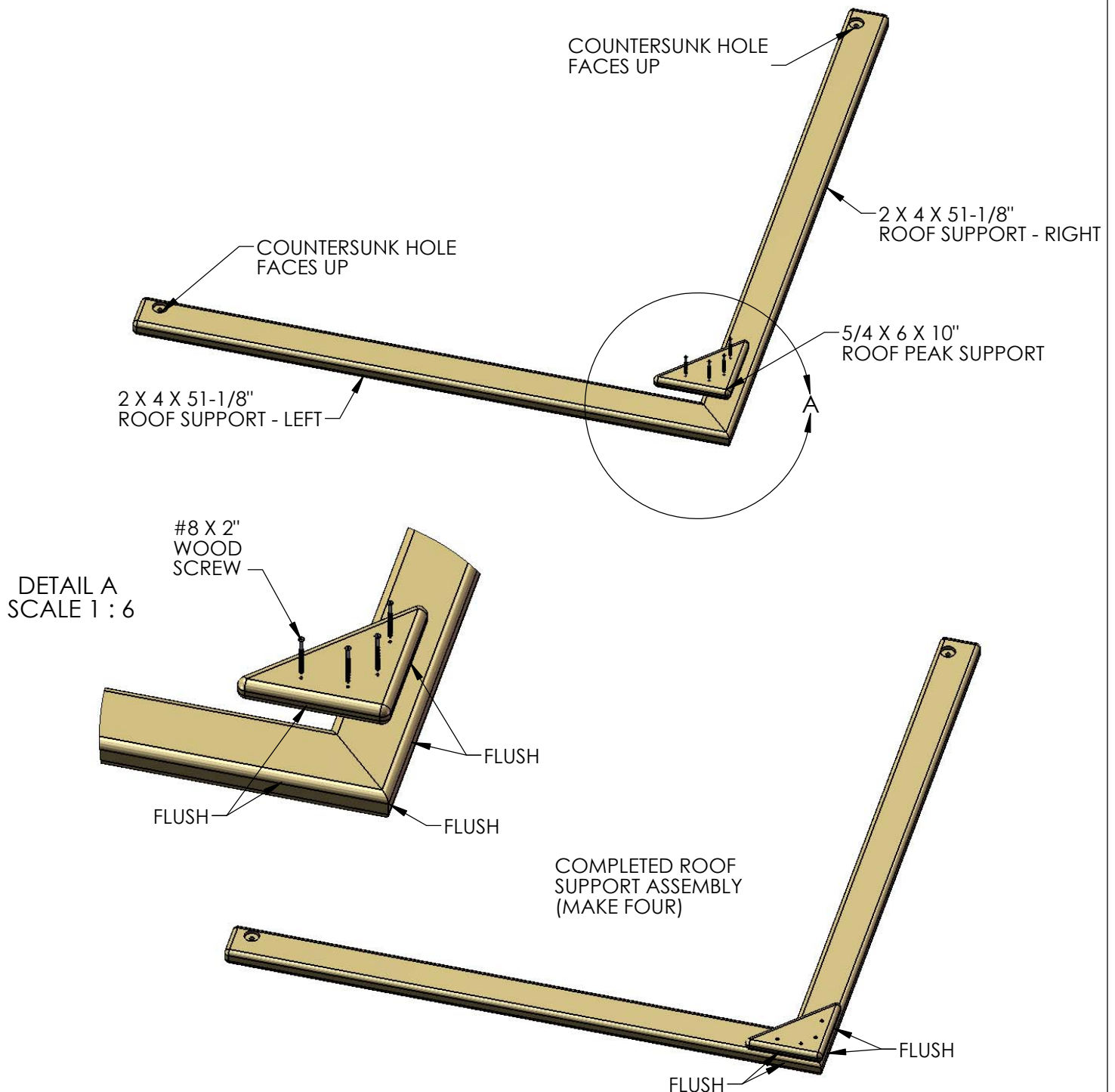
## STEP 66: ROOF SUPPORT ASSEMBLY

1: LOCATE FOUR 2 X 4 X 51-1/8" ROOF SUPPORT (LEFT), FOUR 2 X 4 X 51-1/8" ROOF SUPPORT (RIGHT) AND FOUR 5/4 X 6 X 10" ROOF PEAK SUPPORT PIECES.

2: FIND A FLAT SURFACE TO WORK ON. LAY THE ROOF SUPPORTS DOWN ON THE FLAT SURFACE WITH THE **COUNTERSUNK HOLES FACING UP**. ALIGN THE ANGLED ENDS OF THE ROOF SUPPORTS FLUSH WITH ONE ANOTHER. PLACE A ROOF PEAK SUPPORT ON TOP OF THE ROOF SUPPORTS AS SHOWN. THE EDGES SHOULD BE FLUSH WHERE SHOWN BELOW.

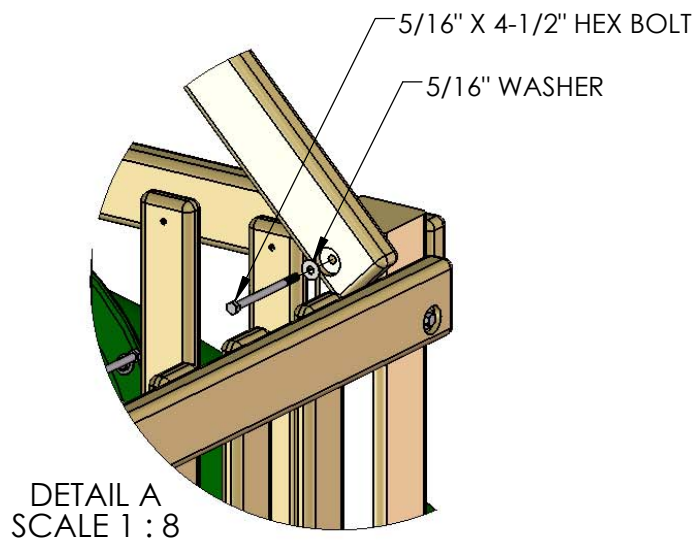
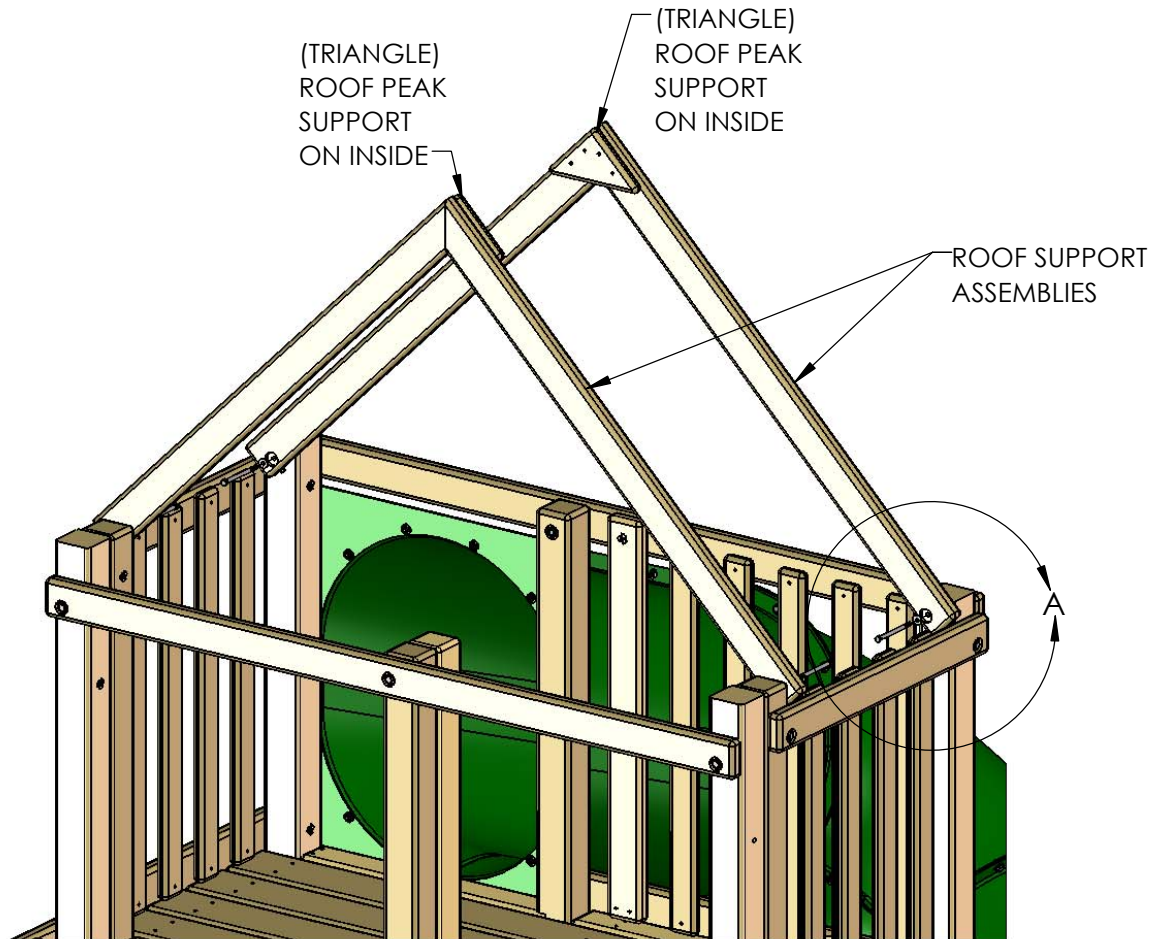
3: USE FOUR #8 X 2" WOOD SCREWS TO ATTACH THE ROOF PEAK SUPPORT TO THE ROOF SUPPORTS AS SHOWN BELOW.

4: MAKE ONE MORE ROOF SUPPORT ASSEMBLY BY REPEATING 2 AND 3.



## STEP 66A: UPPER LEVEL ROOF SUPPORTS

- 1: PLACE TWO OF THE ROOF SUPPORT ASSEMBLIES ON THE UPPER LEVEL DECK.
- 2: THE (TRIANGLE) ROOF PEAK SUPPORT SHOULD FACE THE INSIDE.
- 3: ATTACH EACH ROOF SUPPORT ASSEMBLY TO THE LAG POSTS OR REAR CORNER POSTS WITH 5/16" X 4-1/2" HEX BOLTS WITH 5/16" WASHERS.

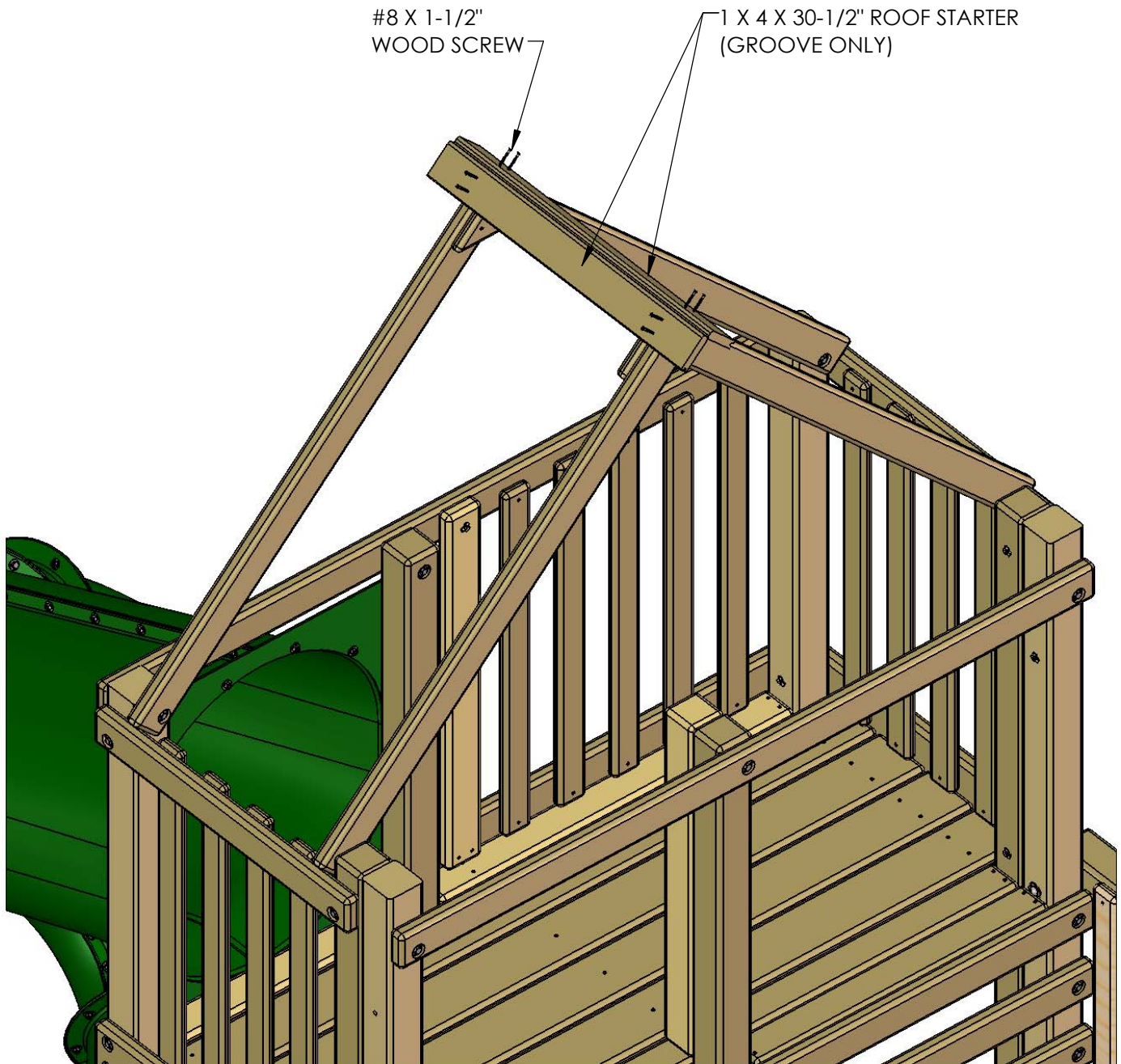




## STEP 67: UPPER LEVEL ROOF

1: PLACE THE 1 X 4 X 30-1/2" GROOVE ONLY ROOF STARTERS AT THE PEAK OF THE UPPER LEVEL ROOF. THE HOLES IN THE ROOF STARTERS SHOULD BE CENTERED ON THE ROOF SUPPORTS, AND THE SMOOTH TOP SIDE OF THE ROOF STARTERS SHOULD BE PLACED AS CLOSE TO EACH OTHER AS POSSIBLE WITHOUT THE BOARDS OVERLAPPING.

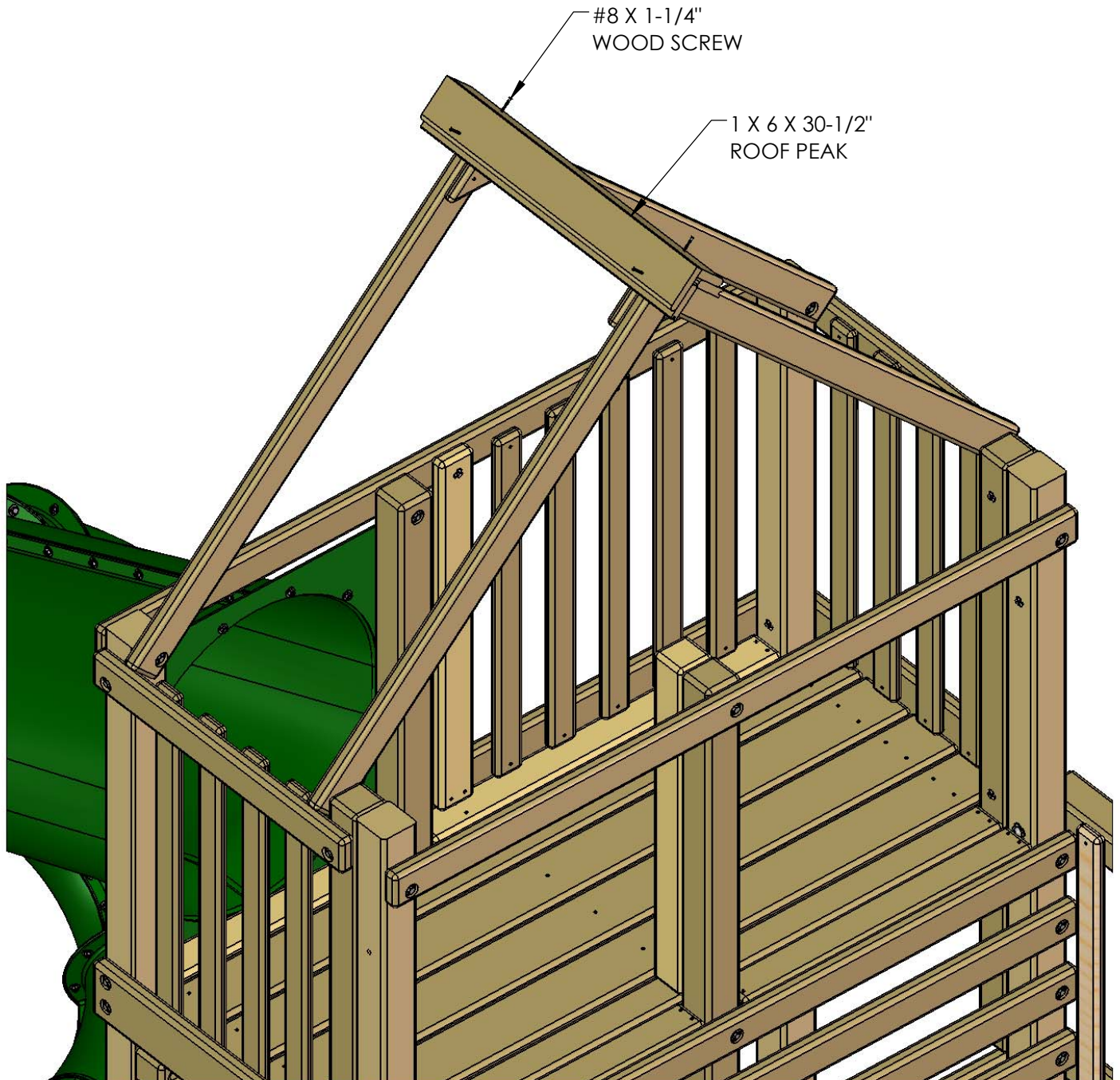
2: FASTEN THE ROOF STARTER BOARDS TO THE ROOF SUPPORTS WITH #8 X 1-1/2" WOOD SCREWS.



## STEP 68: UPPER LEVEL ROOF

1: PLACE THE 1 X 6 X 30-1/2" ROOF PEAK ON TOP OF THE ROOF STARTER BOARDS.

2: FASTEN THE ROOF PEAK TO THE ROOF STARTER BOARDS WITH FOUR #8 X 1-1/4" WOOD SCREWS.

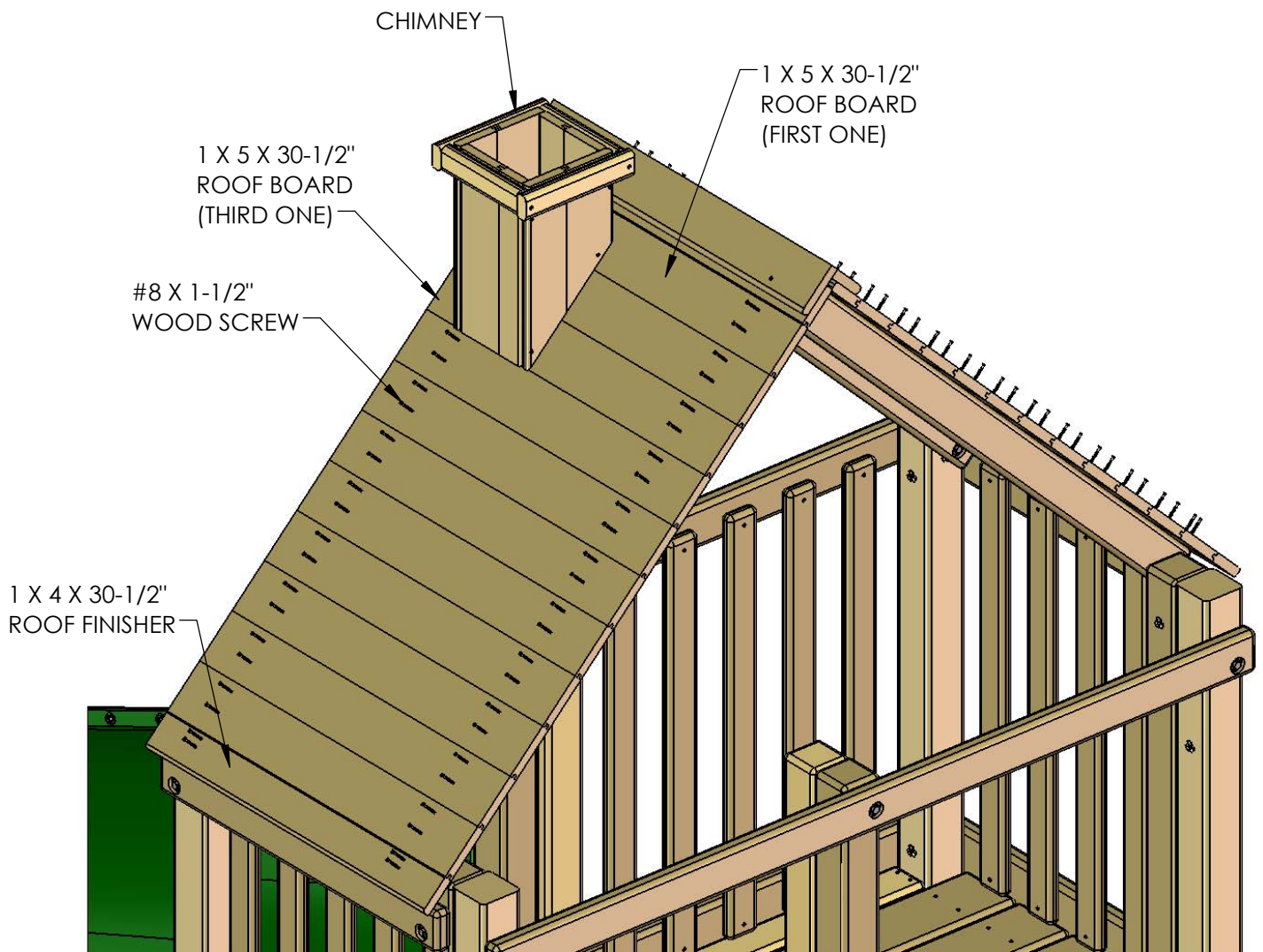


## STEP 69: UPPER LEVEL ROOF

1: PLACE THE TONGUE OF A 1 X 5 X 30-1/2" ROOF BOARD INTO THE SLOT OF THE ROOF STARTER. ALIGN THE ENDS OF THE BOARDS. FASTEN THE ROOF BOARD TO THE ROOF SUPPORTS WITH #8 X 1-1/2" WOOD SCREW. REPEAT THIS PROCESS FOR TEN MORE ROOF BOARDS.

2: PLACE A 1 X 4 X 30-1/2" ROOF FINISHER AT THE END OF THE ROOF. PLACE THE TONGUE OF THE ROOF FINISHER INTO THE GROOVE OF THE LAST ROOF BOARD, THEN ALIGN THE ENDS OF THE BOARDS. FASTEN THE ROOF FINISHER TO THE ROOF SUPPORTS WITH #8 X 1-1/2" WOOD SCREWS.

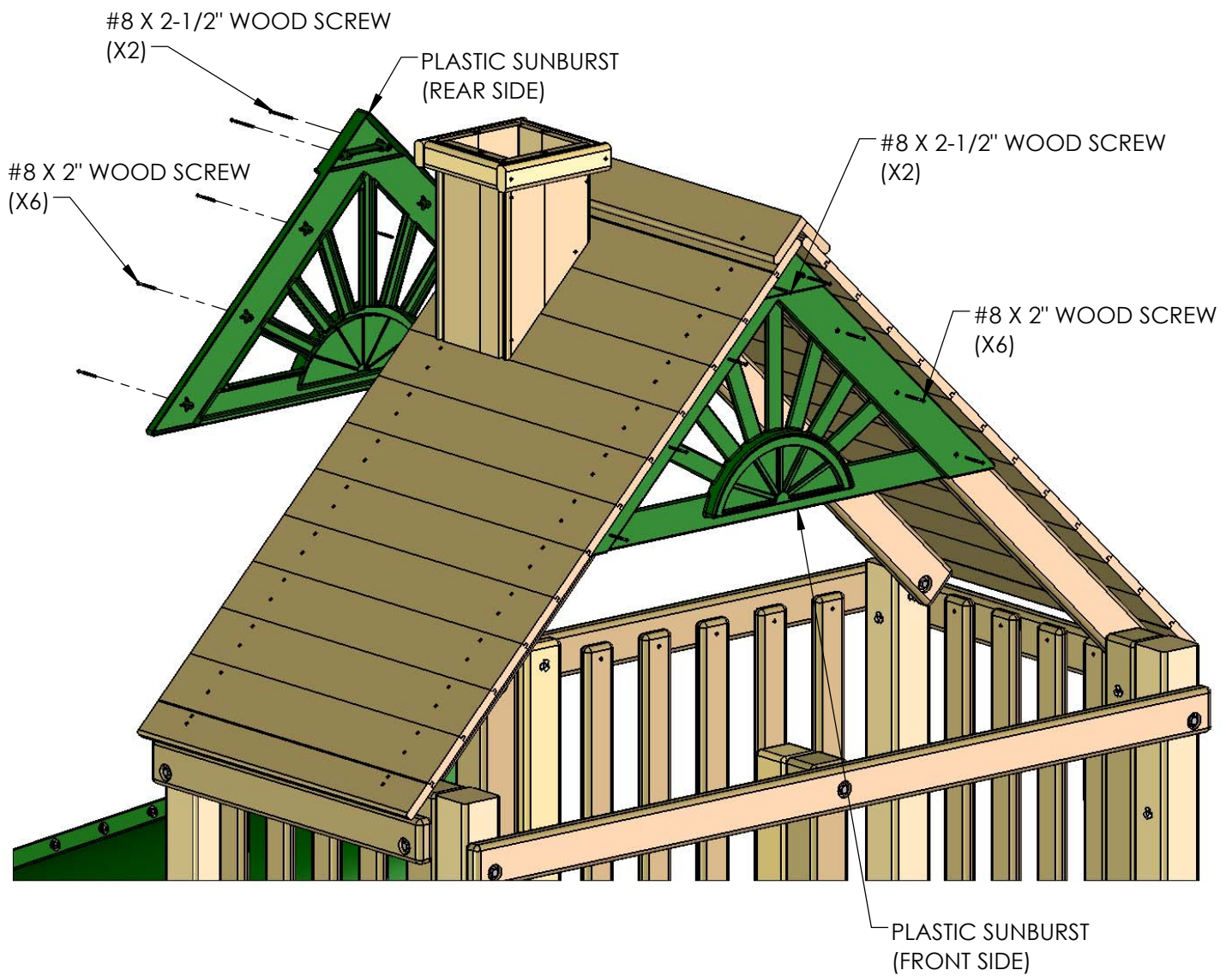
**TIP:** INSTALL THREE ROOF BOARDS, THEN ASSEMBLE AND INSTALL THE CHIMNEY ACCORDING TO THE CHIMNEY/DORMER INSTRUCTIONS IN THE APPENDIX.





## STEP 70: PLASTIC SUNBURST

1: MOUNT THE PLASTIC SUNBURST TO THE ROOF SUPPORTS ON THE FRONT AND REAR OF THE ROOF. THE PLASTIC SUNBURST MUST BE UP AGAINST THE OVERHANGING ROOF BOARDS. FASTEN THE PLASTIC SUNBURST TO THE ROOF SUPPORTS USING TWO #8 X 2-1/2" WOOD SCREWS ON THE TOP AND SIX #8 X 2" WOOD SCREWS IN THE REMAINING HOLES.



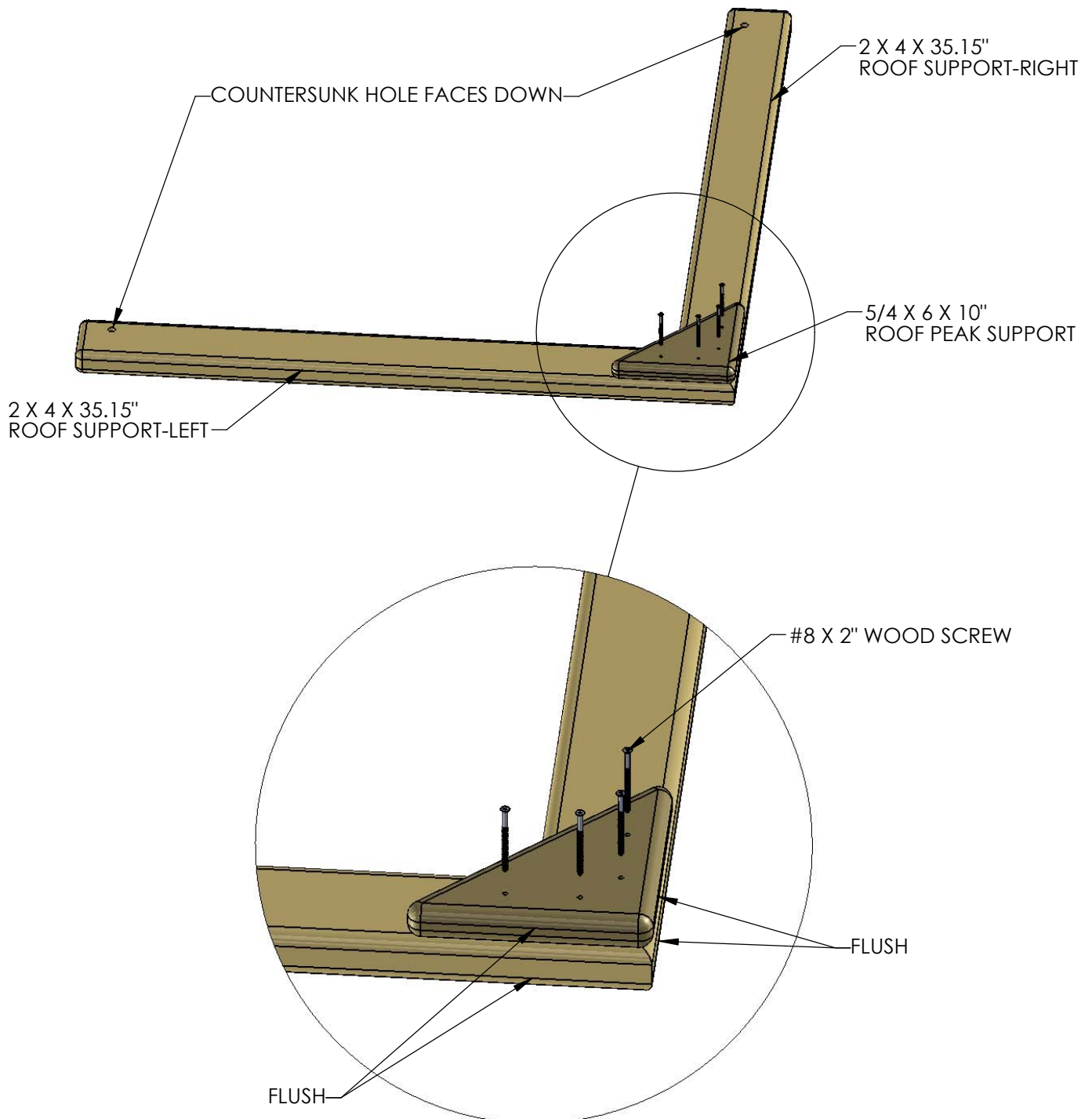
## STEP 71: ROOF SUPPORT ASSEMBLIES

1: LOCATE TWO 2 X 4 X 35.15" ROOF SUPPORT (LEFT), TWO 2 X 4 X 35.15" ROOF SUPPORT (RIGHT) AND TWO 5/4 X 6 X 10" ROOF PEAK SUPPORT PIECES.

2: FIND A FLAT SURFACE TO WORK ON. LAY THE ROOF SUPPORTS DOWN ON THE FLAT SURFACE WITH THE COUNTERSUNK HOLES FACING DOWN. ALIGN THE ANGLED ENDS OF THE ROOF SUPPORTS FLUSH WITH ONE ANOTHER. PLACE A ROOF PEAK SUPPORT ON TOP OF THE ROOF SUPPORTS AS SHOWN. THE EDGES SHOULD BE FLUSH WHERE SHOWN.

3: USE FOUR #8 X 2" WOOD SCREWS TO ATTACH THE ROOF PEAK SUPPORT TO THE ROOF SUPPORTS AS SHOWN BELOW.

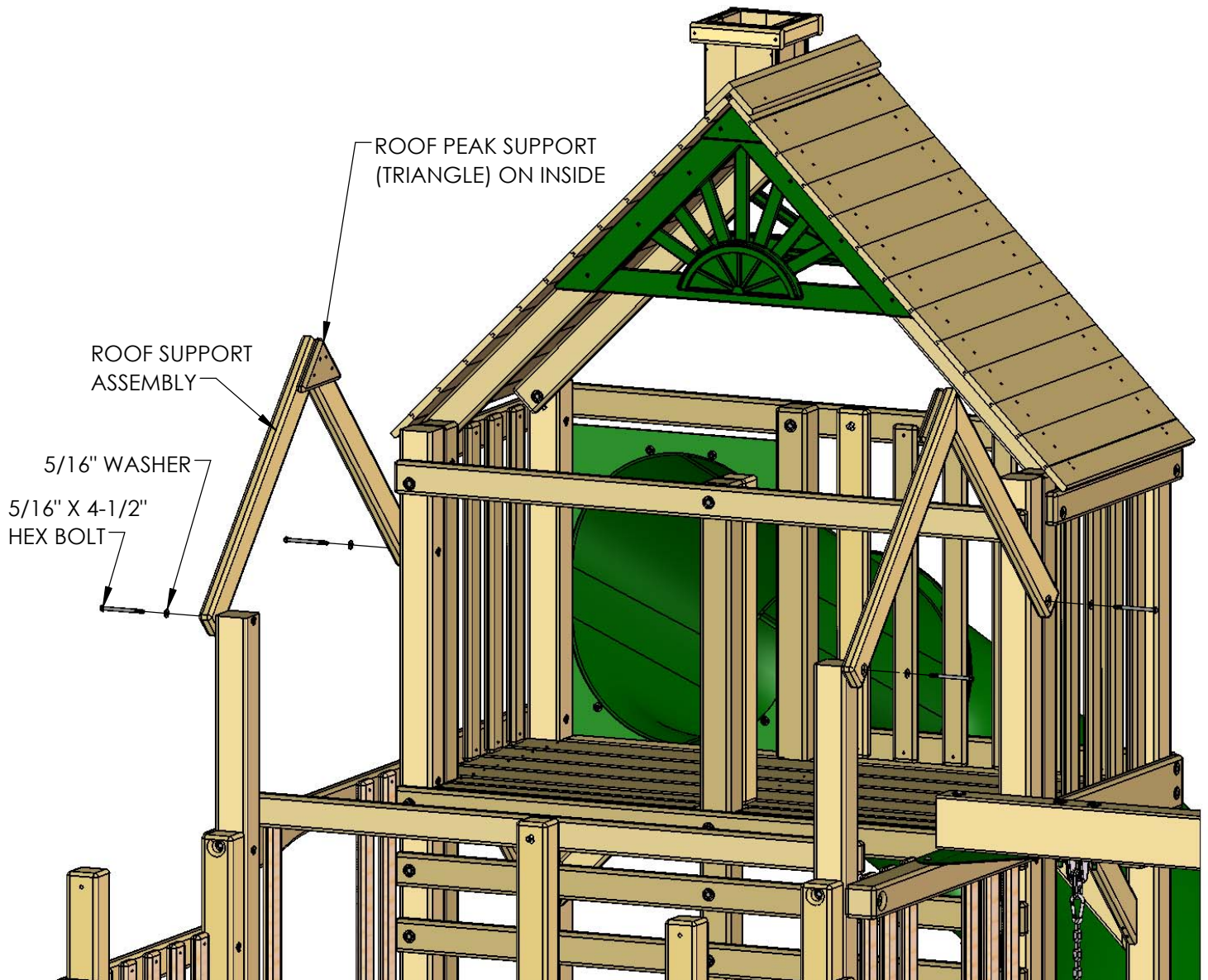
4: MAKE ONE MORE ROOF SUPPORT ASSEMBLY BY REPEATING SUB STEPS 2 AND 3.





## STEP 72: ROOF SUPPORTS (MAIN LEVEL)

- 1: PLACE TWO OF THE ROOF SUPPORT ASSEMBLIES ON THE MAIN LEVEL DECK.
- 2: THE (TRIANGLE) ROOF PEAK SUPPORT SHOULD FACE THE INSIDE.
- 3: ATTACH EACH ROOF SUPPORT ASSEMBLY TO THE MAIN LEVEL CORNER POSTS WITH 5/16" X 4-1/2" HEX BOLTS WITH 5/16" WASHERS.

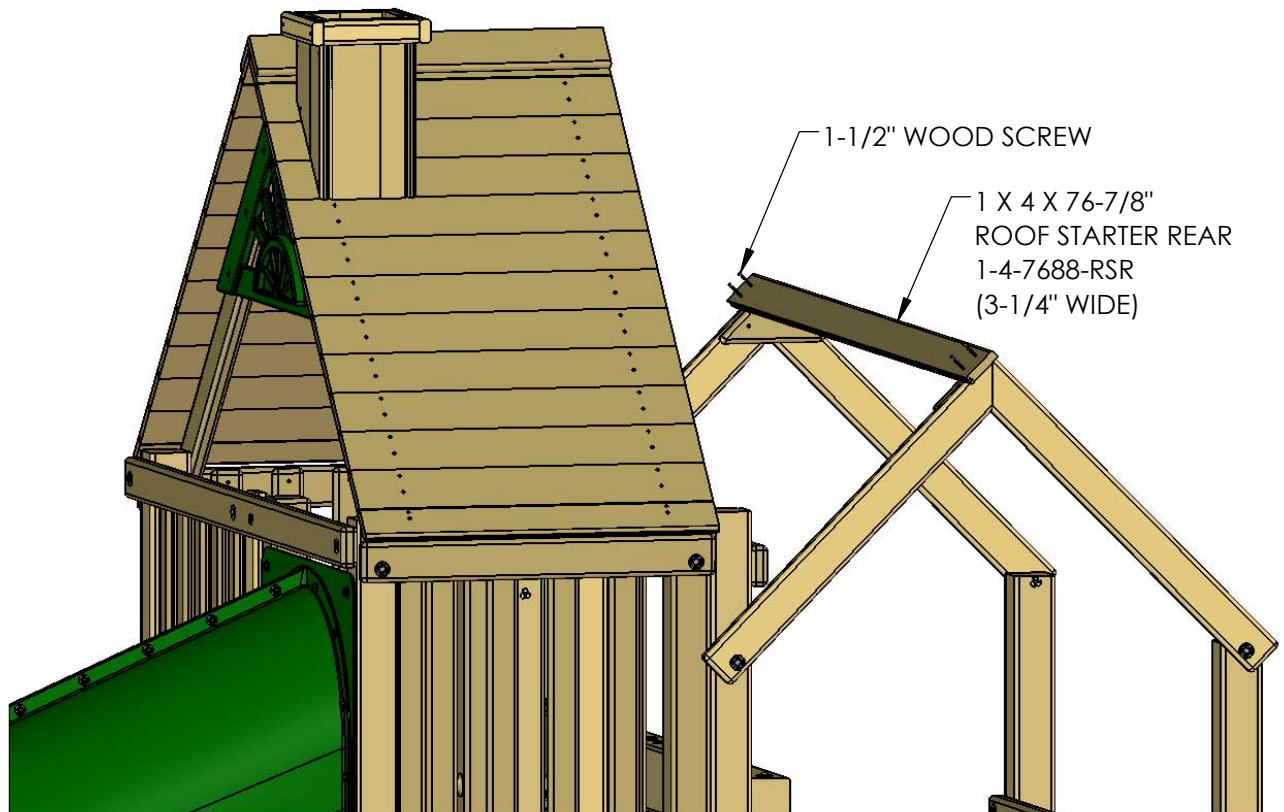
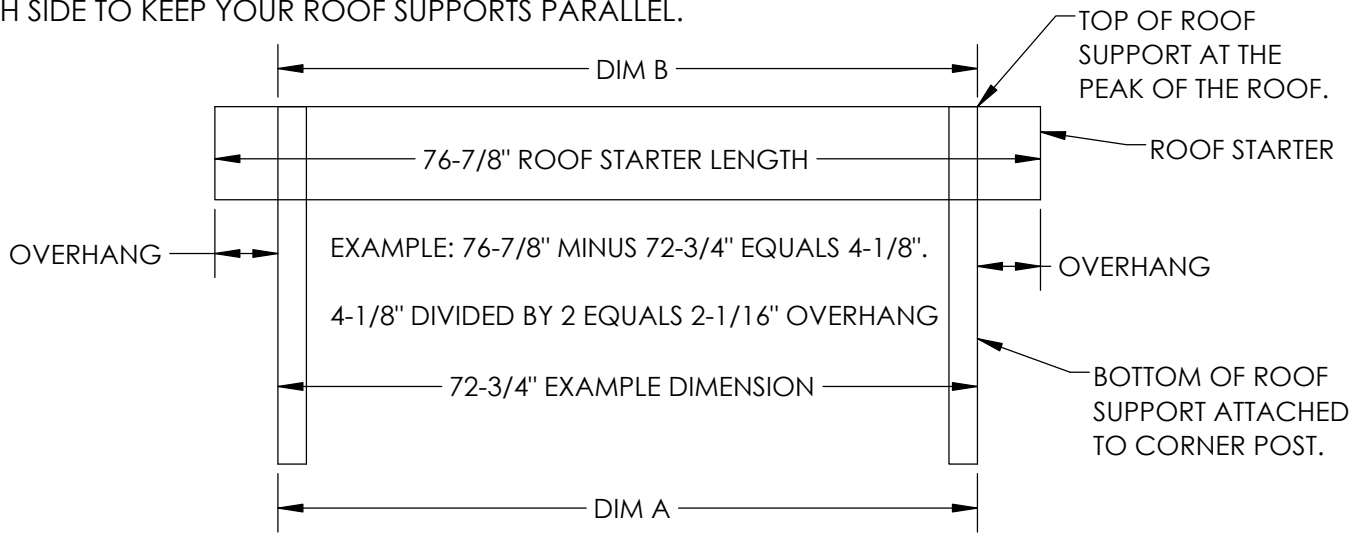


## STEP 73: ROOF STARTER REAR

1: PLACE THE 1 X 4 X 76-7/8" ROOF STARTER BOARD AT THE PEAK OF THE ROOF. THE HOLES IN THE ROOF STARTER SHOULD BE CENTERED ON THE ROOF SUPPORTS, AND THE FLAT TOP END OF THE ROOF STARTER SHOULD BE PLACED FLUSH TO THE PEAK OF THE ROOF SUPPORTS.

2: FASTEN THE ROOF STARTER REAR TO THE ROOF SUPPORTS WITH 1-1/2" WOOD SCREWS.

MEASURE DIM A ACROSS THE BOTTOM OF THE ROOF SUPPORTS NEAR THE CORNER POSTS. WHEN ATTACHING THE ROOF STARTER DIM B AT THE ROOF PEAK SHOULD MATCH DIM A. THIS WILL MAKE THE ROOF SUPPORTS PARALLEL TO EACH OTHER. DUE TO WOOD MILLING VARIATIONS YOUR HOLES IN THE ROOF STARTER WILL EITHER BE CENTERED ON THE ROOF SUPPORTS OR THEY WILL OFFSET TOWARDS THE INSIDE OF THE ROOF SUPPORTS SLIGHTLY. SUBTRACT DIM A FROM 76-7/8" AND THEN DIVIDE THIS NUMBER BY 2. THIS WILL GIVE YOU THE OVERHANG FOR EACH SIDE. USE THE OVERHANG NUMBER ON EACH SIDE TO KEEP YOUR ROOF SUPPORTS PARALLEL.

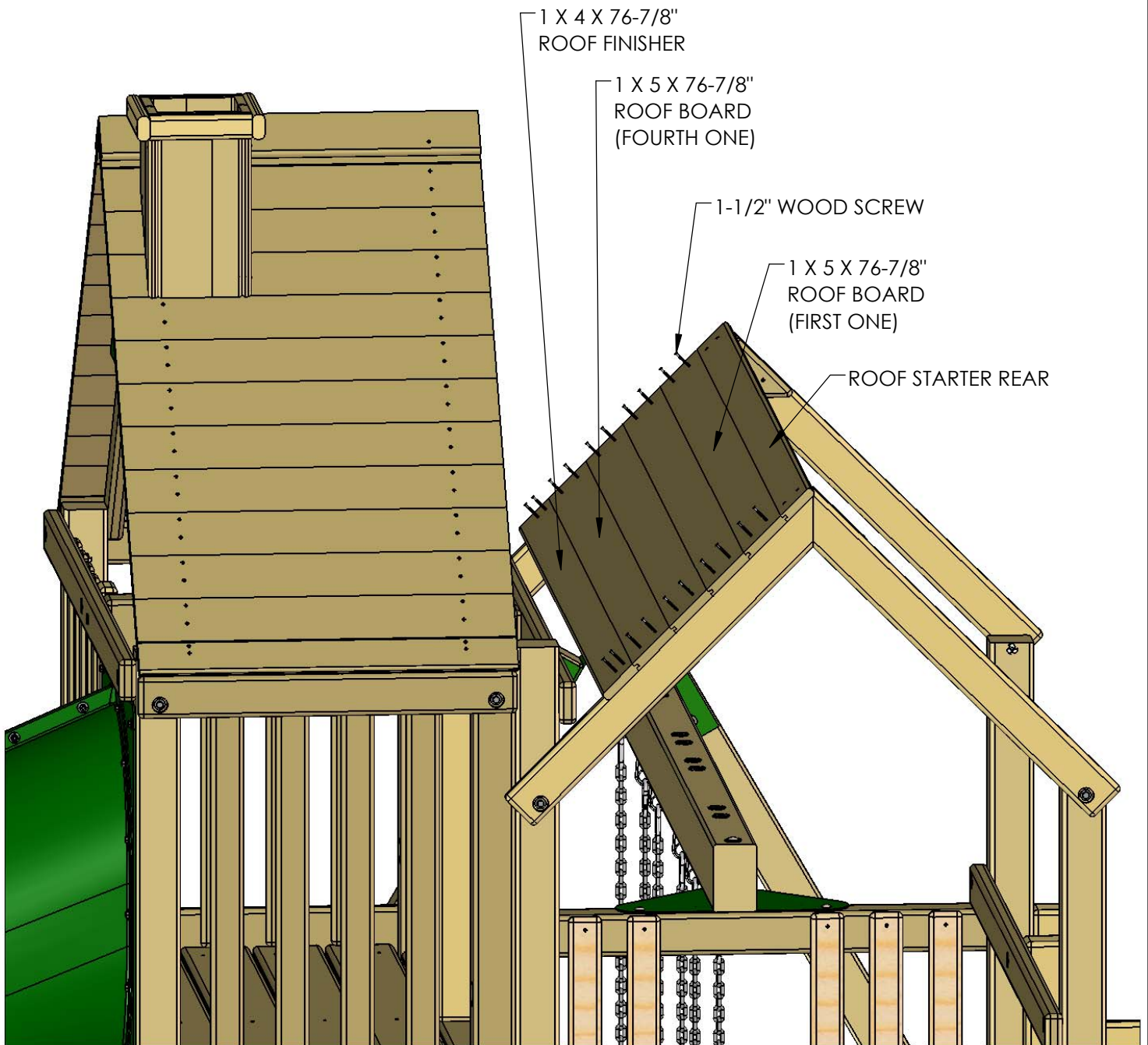


## STEP 74: ROOF REAR SECTION

1: PLACE THE 1 X 5 X 76-7/8" ROOF BOARDS ON TOP OF THE ROOF SUPPORTS, FITTING THE TONGUE END INTO THE GROOVE END OF THE ROOF STARTER REAR. THIS SIDE OF THE ROOF GETS FOUR BOARDS.

2: FASTEN THE ROOF BOARDS TO THE ROOF SUPPORTS WITH 1-1/2" WOOD SCREWS.

3: PLACE THE 1 X 4 X 76-7/8" ROOF FINISHER AT THE END OF THE ROOF ASSEMBLY, AND FASTEN WITH 1-1/2" WOOD SCREWS.





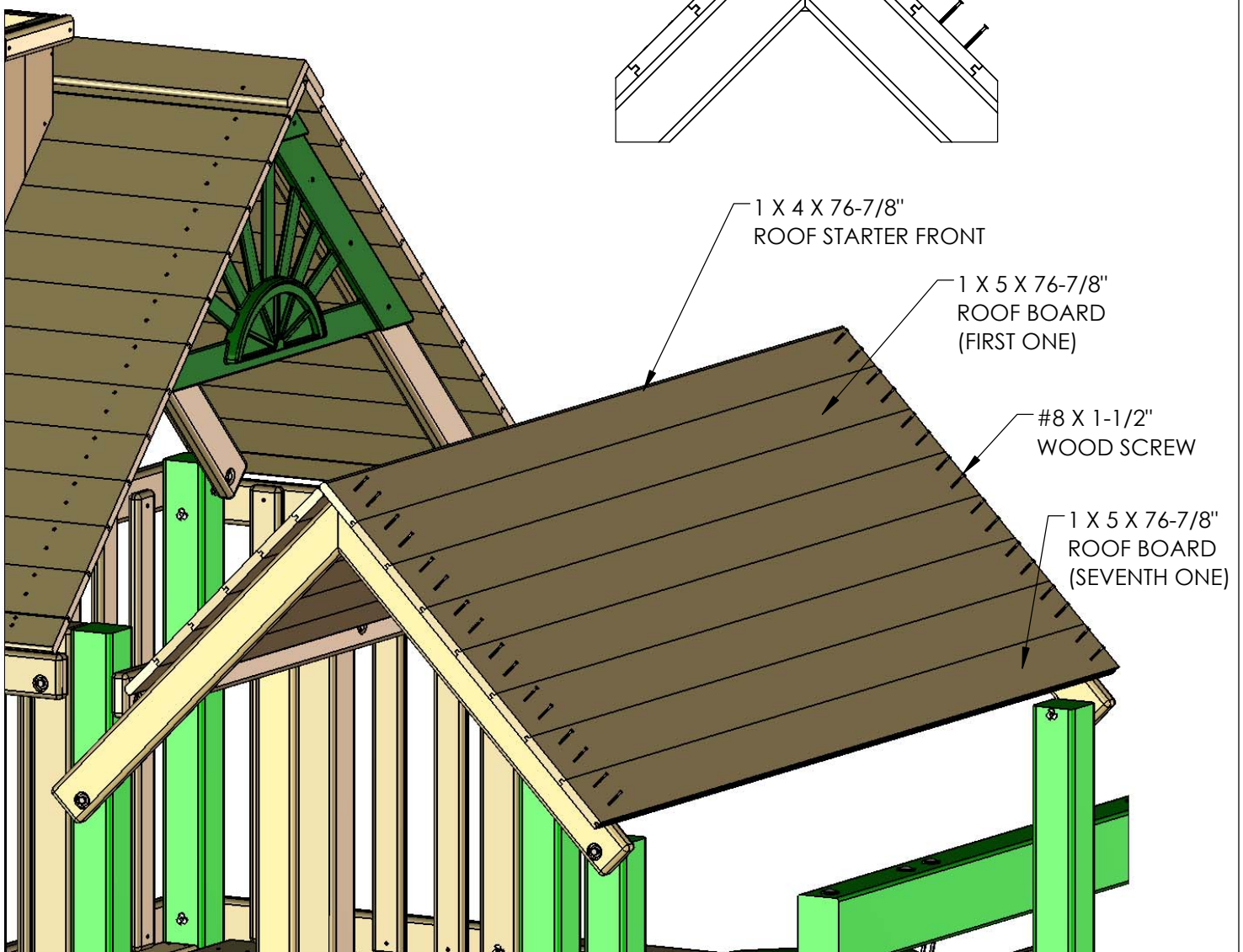
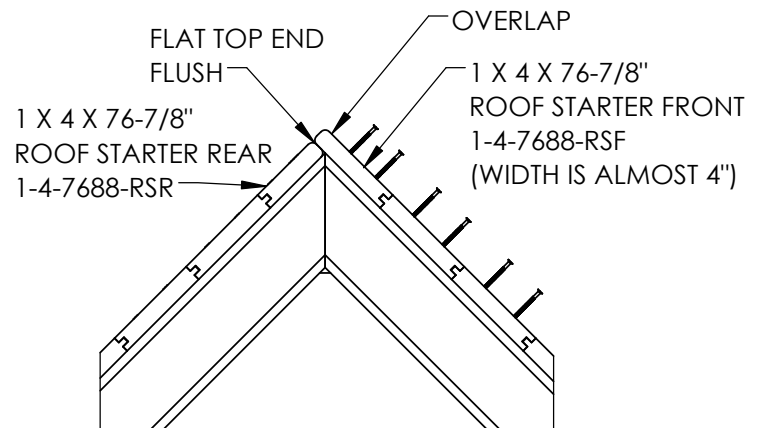
## STEP 75: ROOF FRONT SECTION

1: PLACE THE 1 X 4 X 76-7/8" ROOF STARTER FRONT BOARD AT THE PEAK OF THE ROOF OVERLAPPING THE ROOF STARTER REAR. THE HOLES IN THE ROOF STARTER FRONT SHOULD BE CENTERED ON THE ROOF SUPPORTS, AND THE FLAT TOP END OF THE ROOF STARTER FRONT SHOULD BE PLACED FLUSH TO THE TOP EDGE OF THE ROOF STARTER REAR.

2: FASTEN THE ROOF STARTER FRONT TO THE ROOF SUPPORTS WITH 1-1/2" WOOD SCREWS.

3: PLACE THE 1 X 5 X 76-7/8" ROOF BOARDS ON TOP OF THE ROOF SUPPORTS, FITTING THE TONGUE END INTO THE GROOVE END OF THE ROOF STARTER REAR. THIS SIDE OF THE ROOF GETS SEVEN ROOF BOARDS.

4: FASTEN THE ROOF BOARDS TO THE ROOF SUPPORTS WITH 1-1/2" WOOD SCREWS.



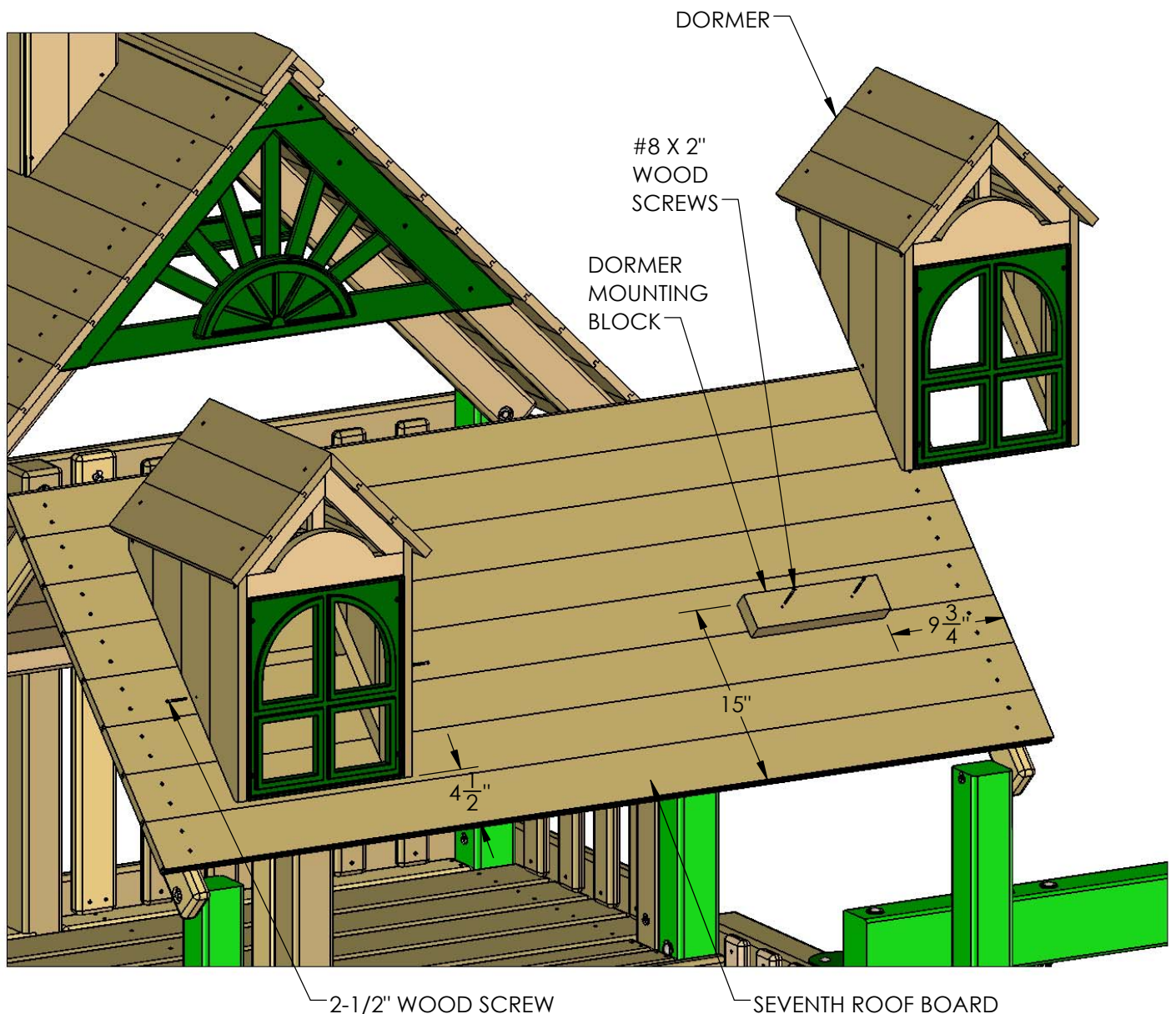
## STEP 76: DORMERS

1: USE THE INSTRUCTIONS PROVIDED IN THE APPENDIX TO BUILD THE DORMERS. AFTER INSTALLING THE SEVENTH ROOF BOARD, INSTALL THE DORMER MOUNTING BLOCK 9-3/4" FROM THE SIDE EDGE OF THE ROOF TO THE SIDE EDGE OF THE DORMER MOUNTING BLOCK, AND 15" FROM THE BOTTOM EDGE OF THE SEVENTH ROOF BOARD TO THE TOP EDGE OF THE DORMER MOUNTING BLOCK. INSERT TWO #8 X 2" WOOD SCREWS THROUGH THE MOUNTING BLOCK INTO THE ROOF BOARD.

2: MOUNT THE DORMER ON TOP OF THE ROOF, 4-1/2" FROM THE BOTTOM EDGE OF THE SEVENTH ROOF BOARD TO THE BOTTOM EDGE OF THE DORMER, THE DORMER MOUNTING BLOCK SHOULD BE IN BETWEEN THE WALLS OF THE DORMER. MAKE SURE THE DORMER IS HORIZONTALLY PARALLEL TO THE ROOF BOARDS AND FULLY RESTING ON TOP OF THE ROOF. THE PRE DRILLED HOLES ON EACH SIDE OF THE DORMER SHOULD BE CENTERED WITH THE DORMER MOUNTING BLOCK. INSERT ONE #8 X 2-1/2" WOOD SCREW THROUGH EACH HOLE ON BOTH SIDES INTO THE DORMER MOUNTING BLOCK.

3: INSTALL TWO #8 X 2" WOOD SCREWS FROM UNDERNEATH THE ROOF INTO THE DORMER MOUNTING BLOCK.

4: REPEAT SUB STEPS 1 TO 3 FOR THE OTHER DORMER.



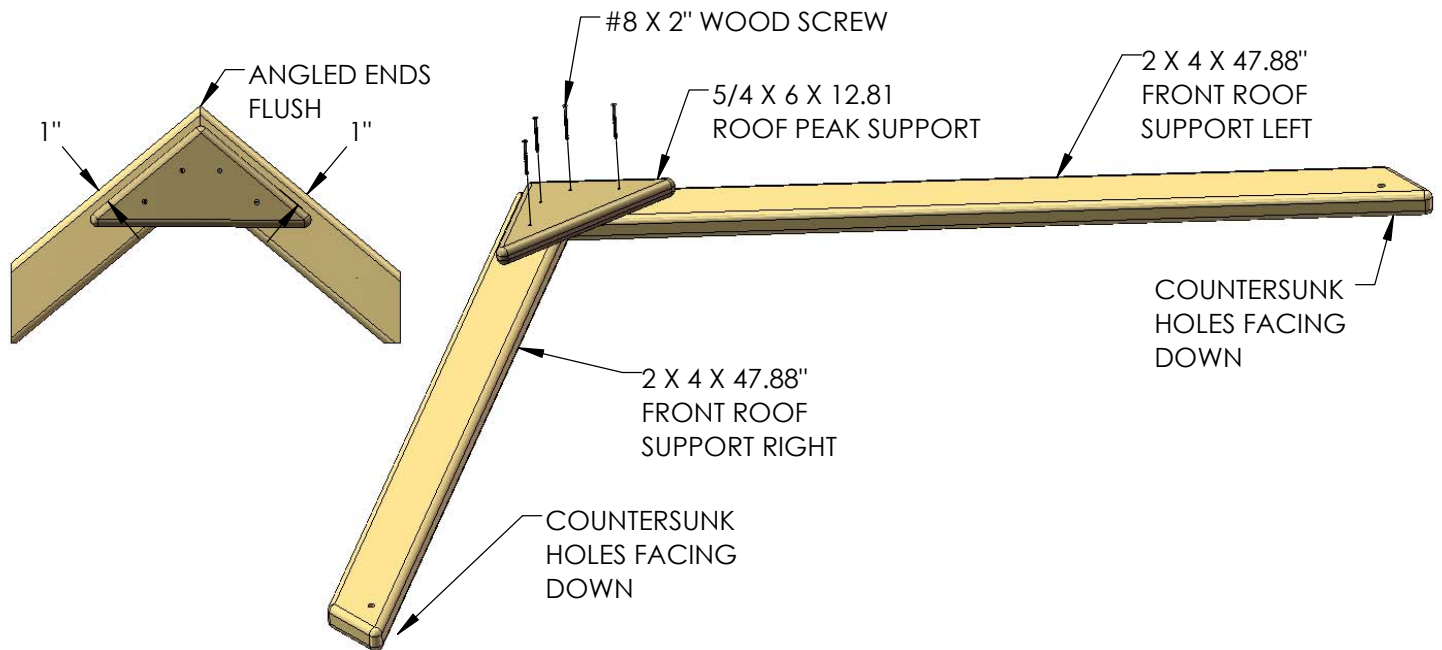


## STEP 77: LOWER LEVEL FRONT ROOF SUPPORT ASSEMBLY

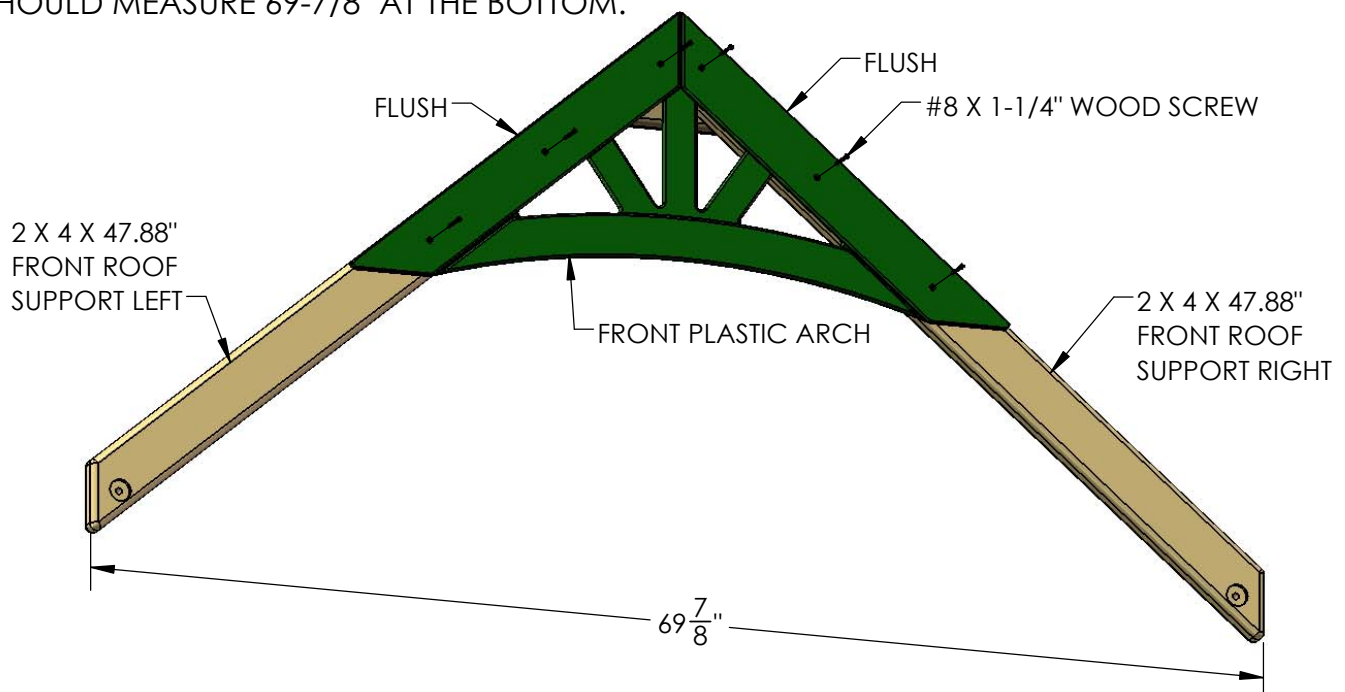
1: LOCATE ONE 2 X 4 X 47.88" FRONT ROOF SUPPORT (LEFT), ONE 2 X 4 X 47.88" FRONT ROOF SUPPORT (RIGHT) AND ONE 5/4 X 6 X 12.81" ROOF PEAK SUPPORT.

2: FIND A FLAT SURFACE TO WORK ON. LAY THE ROOF SUPPORTS DOWN ON THE FLAT SURFACE WITH THE COUNTERSUNK HOLES FACING DOWN. ALIGN THE ANGLED ENDS OF THE ROOF SUPPORTS FLUSH WITH ONE ANOTHER. PLACE A ROOF PEAK SUPPORT ON TOP OF THE ROOF SUPPORTS THE. EDGES SHOULD BE 1" BELOW THE TOP EDGE OF THE ROOF SUPPORTS ON EACH SIDE, SEE DIAGRAM FOR DETAILS.

3: USE FOUR #8 X 2" WOOD SCREWS TO ATTACH THE ROOF PEAK SUPPORT TO THE ROOF SUPPORTS AS SHOWN BELOW.



4: FLIP OVER THE ROOF SUPPORT ASSEMBLY, COUNTERSUNK HOLES SHOULD BE FACING UP. PLACE THE FRONT PLASTIC ARCH ON TOP OF THE ROOF SUPPORTS MAKING SURE THE TOP EDGES OF THE FRONT PLASTIC ARCH ARE FLUSH TO THE TOP EDGES OF THE ROOF SUPPORT ASSEMBLY ON BOTH SIDES. FASTEN USING #8 X 1-1/4" WOOD SCREWS. THE FINAL ASSEMBLY SHOULD MEASURE 69-7/8" AT THE BOTTOM.



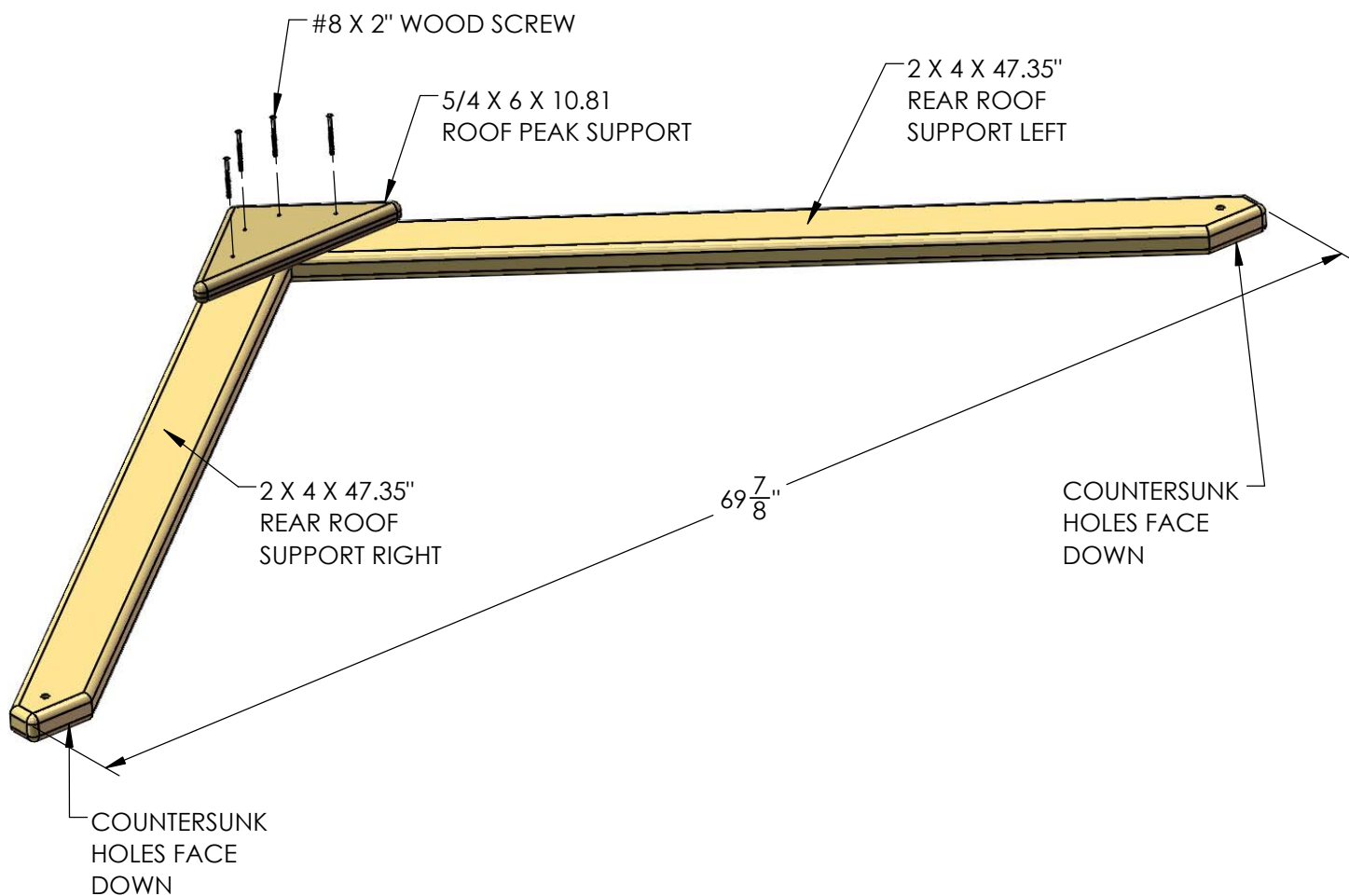
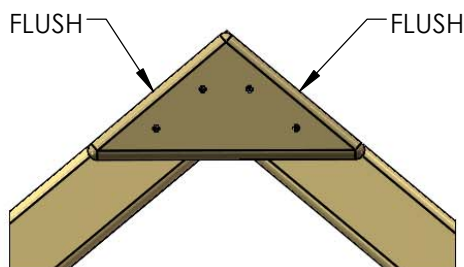
## STEP 78: LOWER LEVEL REAR ROOF SUPPORT ASSEMBLY

1: LOCATE ONE 2 X 4 X 47.35" REAR ROOF SUPPORT (LEFT), ONE 2 X 4 X 47.35" REAR ROOF SUPPORT (RIGHT) AND ONE 5/4 X 6 X 10.81" ROOF PEAK SUPPORT.

2: FIND A FLAT SURFACE TO WORK ON. LAY THE ROOF SUPPORTS DOWN ON THE FLAT SURFACE WITH THE **COUNTERSUNK HOLES FACING DOWN**. ALIGN THE ANGLED ENDS OF THE ROOF SUPPORTS FLUSH WITH ONE ANOTHER. PLACE A ROOF PEAK SUPPORT ON TOP OF THE ROOF SUPPORTS AS SHOWN. THE EDGES SHOULD BE FLUSH WHERE SHOWN BELOW.

3: USE FOUR #8 X 2" WOOD SCREWS TO ATTACH THE ROOF PEAK SUPPORT TO THE ROOF SUPPORTS AS SHOWN BELOW.

4: THE FINAL ASSEMBLY SHOULD MEASURE 69-7/8" AT THE BOTTOM.

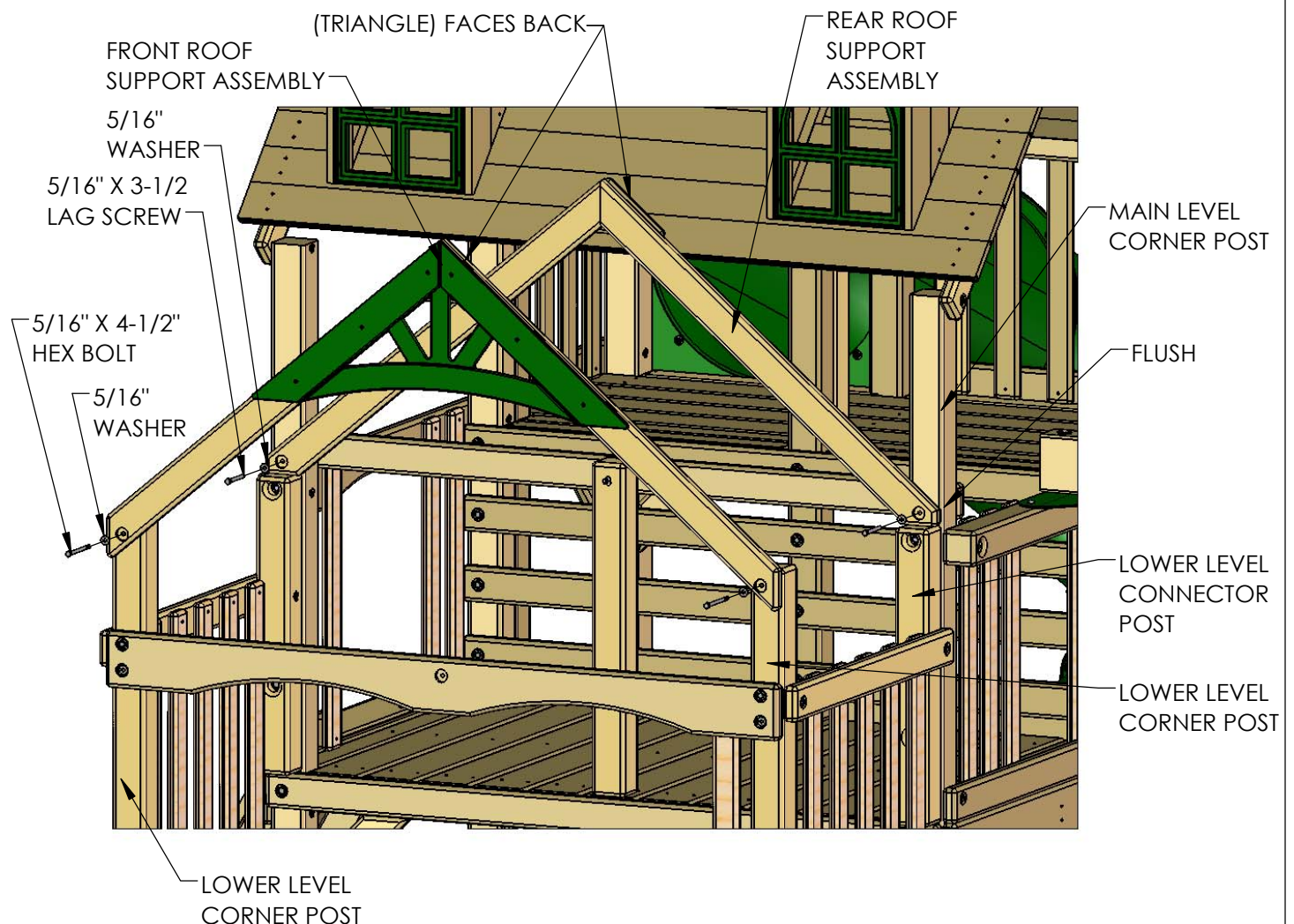


## STEP 79: MOUNTING LOWER LEVEL ROOF SUPPORTS

1: PLACE THE REAR ROOF SUPPORT ASSEMBLY AGAINST THE MAIN LEVEL FRONT CORNER POST AND REST ON TOP OF THE LOWER LEVEL CONNECTOR POSTS. THE (TRIANGLE) ROOF PEAK SUPPORT SHOULD FACE BACK TOWARDS THE MAIN LEVEL ROOF.

2: MAKE SURE THE BOTTOM ENDS OF THE REAR ROOF SUPPORT ASSEMBLY ARE FLUSH TO THE MAIN LEVEL CORNER POSTS SIDE FACES. FASTEN USING 5/16" X 3-1/2" LAG SCREWS WITH 5/16" WASHERS.

3: PLACE THE FRONT ROOF SUPPORT ASSEMBLY ON THE LOWER LEVEL CORNER POSTS. THE (TRIANGLE) ROOF PEAK SUPPORT FACE INSIDE. FASTEN USING 5/16" X 4-1/2" HEX BOLTS WITH 5/16" WASHERS.

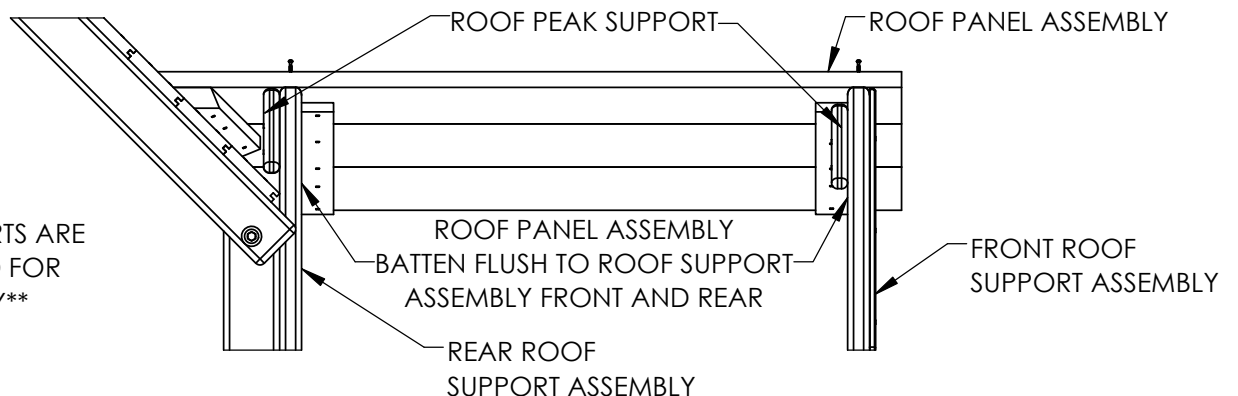
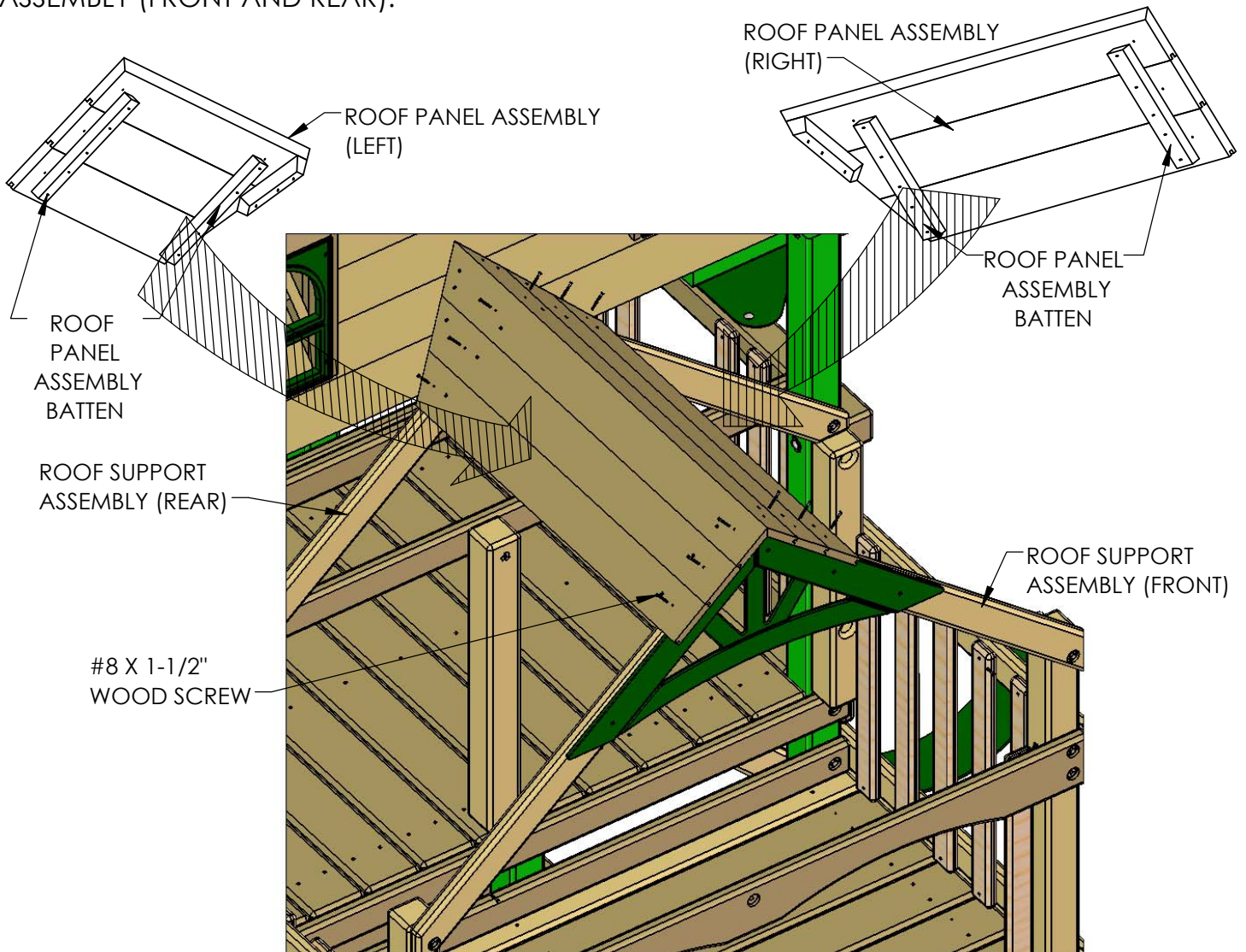


# STEP 80: ROOF PANEL ASSEMBLIES TO FORT

1: MOUNT THE ROOF PANEL ASSEMBLY (LEFT) AND ROOF PANEL ASSEMBLY (RIGHT) ON TOP OF THE LOWER LEVEL ROOF SUPPORTS ASSEMBLIES (FRONT & REAR). MAKE SURE EACH ROOF PANEL ASSEMBLY BEVEL END IS FLUSH TO THE MAIN LEVEL ROOF.

2: UNDERNEATH THE ROOF PANEL ASSEMBLIES, THE FRONT AND REAR BATTEN SHOULD BE FLUSH BETWEEN THE ROOF SUPPORT ASSEMBLIES (FRONT AND REAR).

3: MAKE SURE THE PEAK IS FLUSH AND THE OVERHANG IS UNIFORM AT THE FRONT. FASTEN USING SIX #8 X 1-1/2" WOOD SCREWS THROUGH THE PREDRILLED HOLES ON EACH ROOF PANEL ASSEMBLY (FRONT AND REAR).





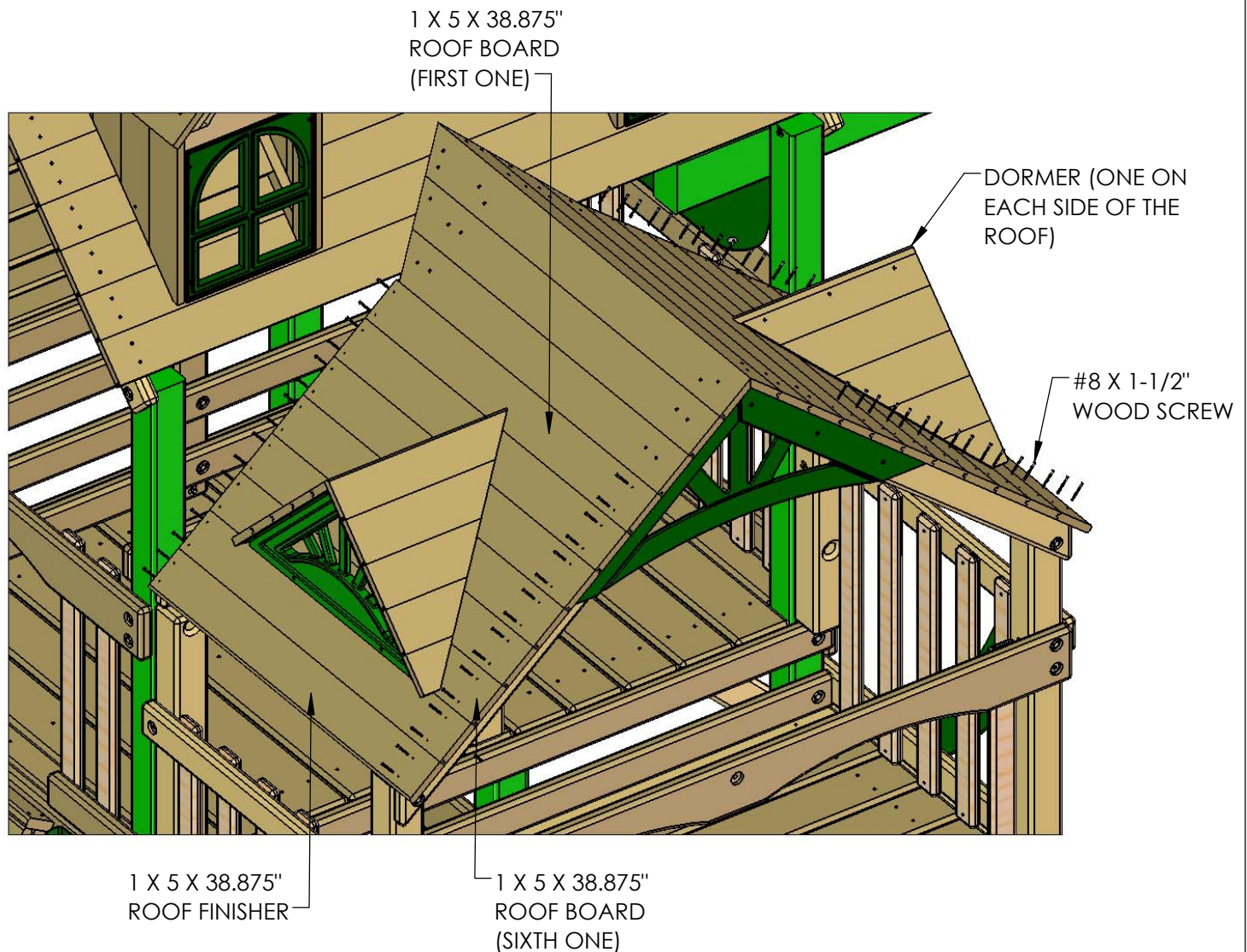
## STEP 81: ROOF

1: PLACE THE 1 X 5 X 38.875" ROOF BOARDS ON TOP OF THE ROOF SUPPORTS, FITTING THE TONGUE END INTO THE GROOVE END OF THE ROOF PANEL ASSEMBLY. EACH SIDE OF THE ROOF GETS 7 ROOF BOARDS.

2: FASTEN THE ROOF BOARDS TO THE ROOF SUPPORTS WITH 1-1/2" WOOD SCREWS.

3: FIT THE TONGUE END OF THE 1 X 5 X 38.875" ROOF FINISHER INTO THE GROOVE END OF THE LAST ROOF BOARD. FASTEN IT TO THE ROOF SUPPORT WITH FOUR 1-1/2" WOOD SCREWS.

TIP: INSTALL SIX ROOF BOARDS AND THEN INSTALL THE DORMER ACCORDING TO THE DORMER INSTRUCTIONS. THEN FINISH INSTALLING THE REMAINING ROOF BOARD AND ROOF FINISHER.





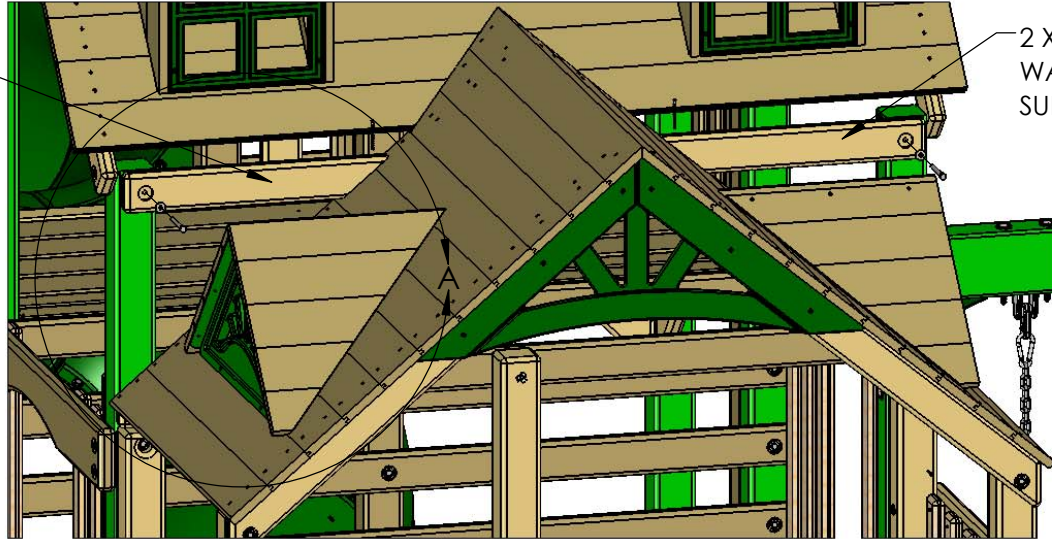
## STEP 82: WALL PANEL SUPPORTS

1: PLACE THE 2 X 4 X 22.75" WALL PANEL SUPPORT LEFT ANGLED END ON TOP OF THE GABLE ASSEMBLY LEFT SIDE AND THE OPPOSITE END WITH THE COUNTERSUNK HOLE FLUSH AGAINST THE LEFT FRONT CORNER POST. MAKE SURE THE ANGLED END OF THE WALL PANEL SUPPORT IS FLUSH TO THE INSIDE OF THE ROOF PANEL. THE WALL PANEL SUPPORT TOP EDGE MUST BE PARALLEL AT 21-7/8" TO THE TOP EDGE OF THE CONNECTOR POST. ATTACH THE WALL PANEL SUPPORT LEFT TO THE ROOF PANEL WITH ONE #8 X 2-1/2" WOOD SCREW.

2: INSERT 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS INTO THE WALL PANEL SUPPORTS AND GABLE ASSEMBLY COUNTERSUNK HOLES.

3: REPEAT SUB-STEPS 1 & 2 FOR THE OPPOSITE SIDE.

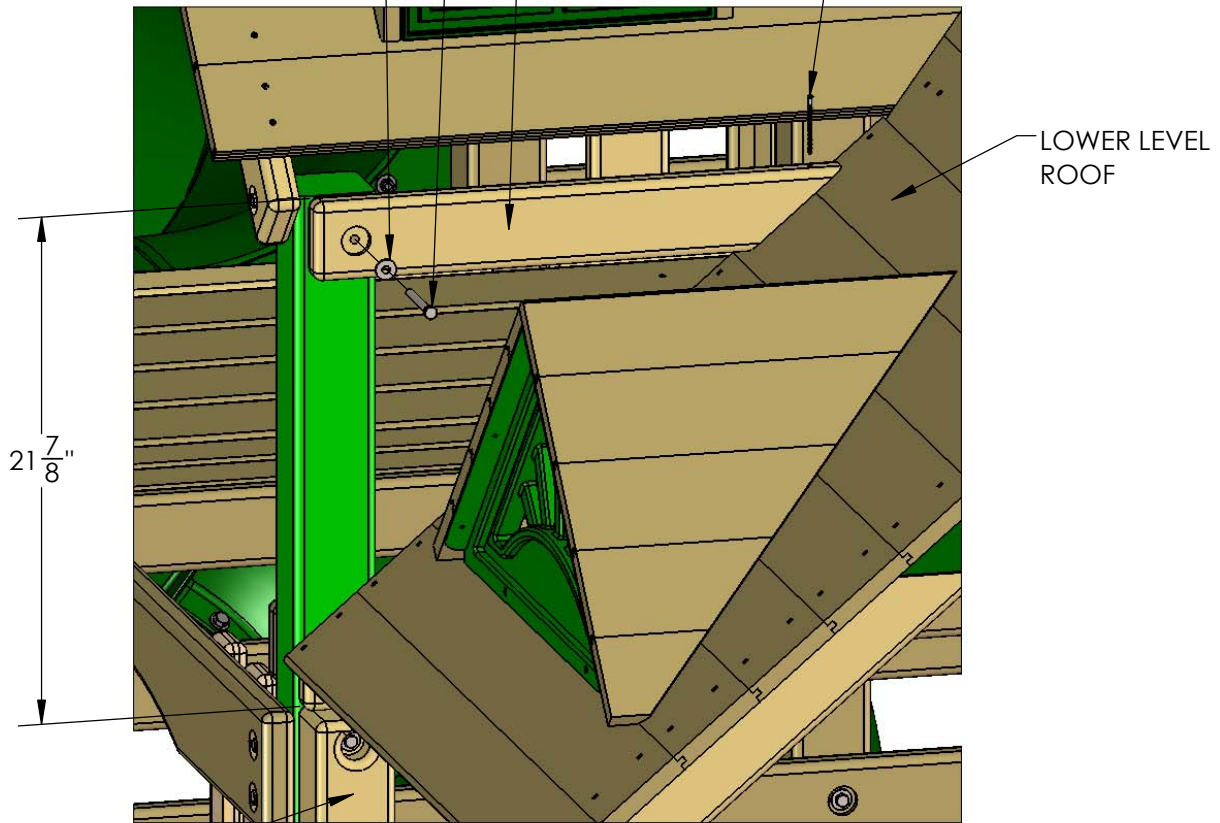
2 X 4 X 22.75"  
WALL PANEL  
SUPPORT LEFT



5/16" X 3-1/2" LAG SCREW  
5/16" WASHER

2 X 4 X 22.75"  
WALL PANEL  
SUPPORT LEFT

#8 X 2-1/2"  
WOOD SCREW



CONNECTOR POST

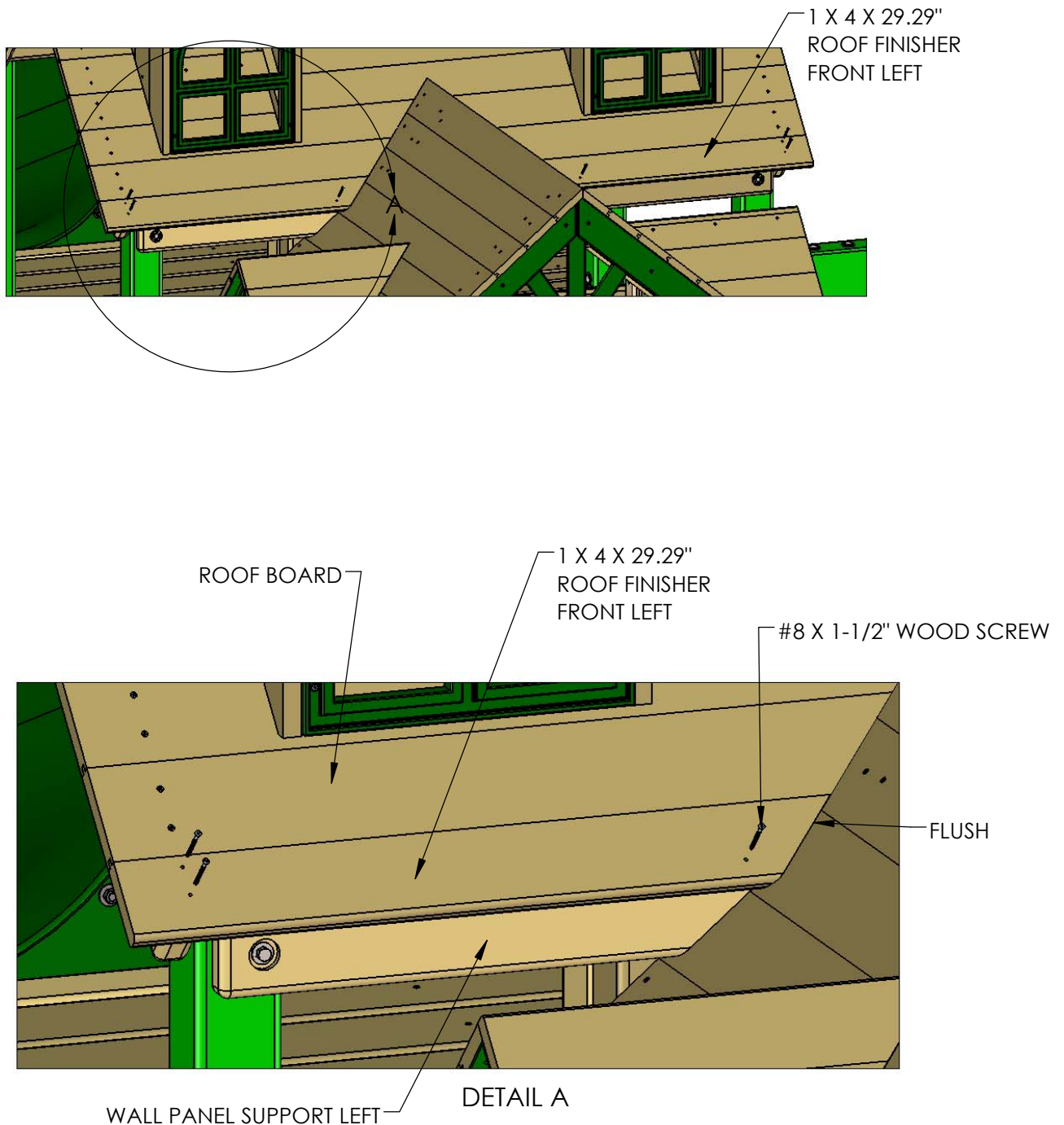
DETAIL A

## STEP 83: ROOF FINISHERS

1: PLACE THE 1 X 4 X 29.29" ROOF FINISHER FRONT LEFT ANGLED END ON TOP OF THE ROOF PANEL ASSEMBLY LEFT SIDE. PLACE THE 1 X 4 X 29.29" ROOF FINISHER FRONT RIGHT ANGLED END ON TOP OF THE ROOF PANEL ASSEMBLY RIGHT SIDE. FIT THE TONGUE END INTO THE GROOVE OF THE ROOF BOARD ABOVE THEM.

2: MAKE SURE THAT BOTH ROOF FINISHERS ENDS ARE FLUSH ON BOTH SIDES OF THE ROOF AND TIGHT TO THE ROOF PANEL ASSEMBLY.

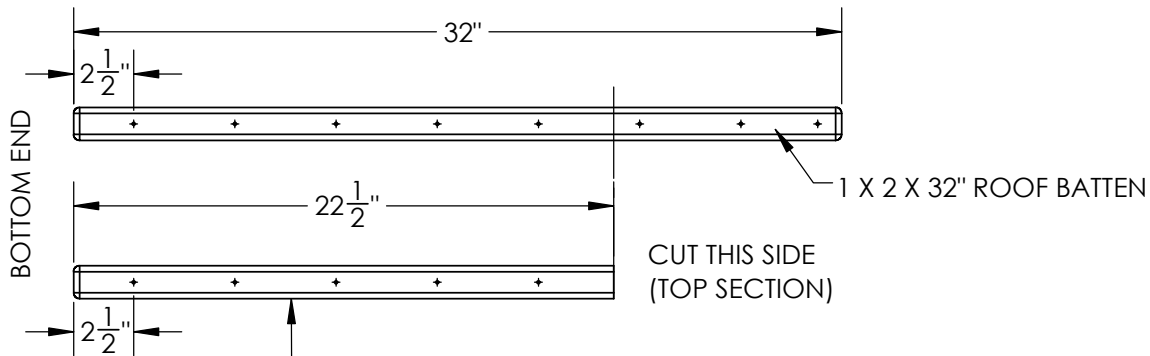
3: FASTEN THE ROOF FINISHER FRONT LEFT AND ROOF FINISHER FRONT RIGHT TO THE ROOF SUPPORTS AND TO THE WALL PANEL SUPPORTS WITH #8 X 1-1/2" WOOD SCREWS ON BOTH SIDES OF THE ROOF.



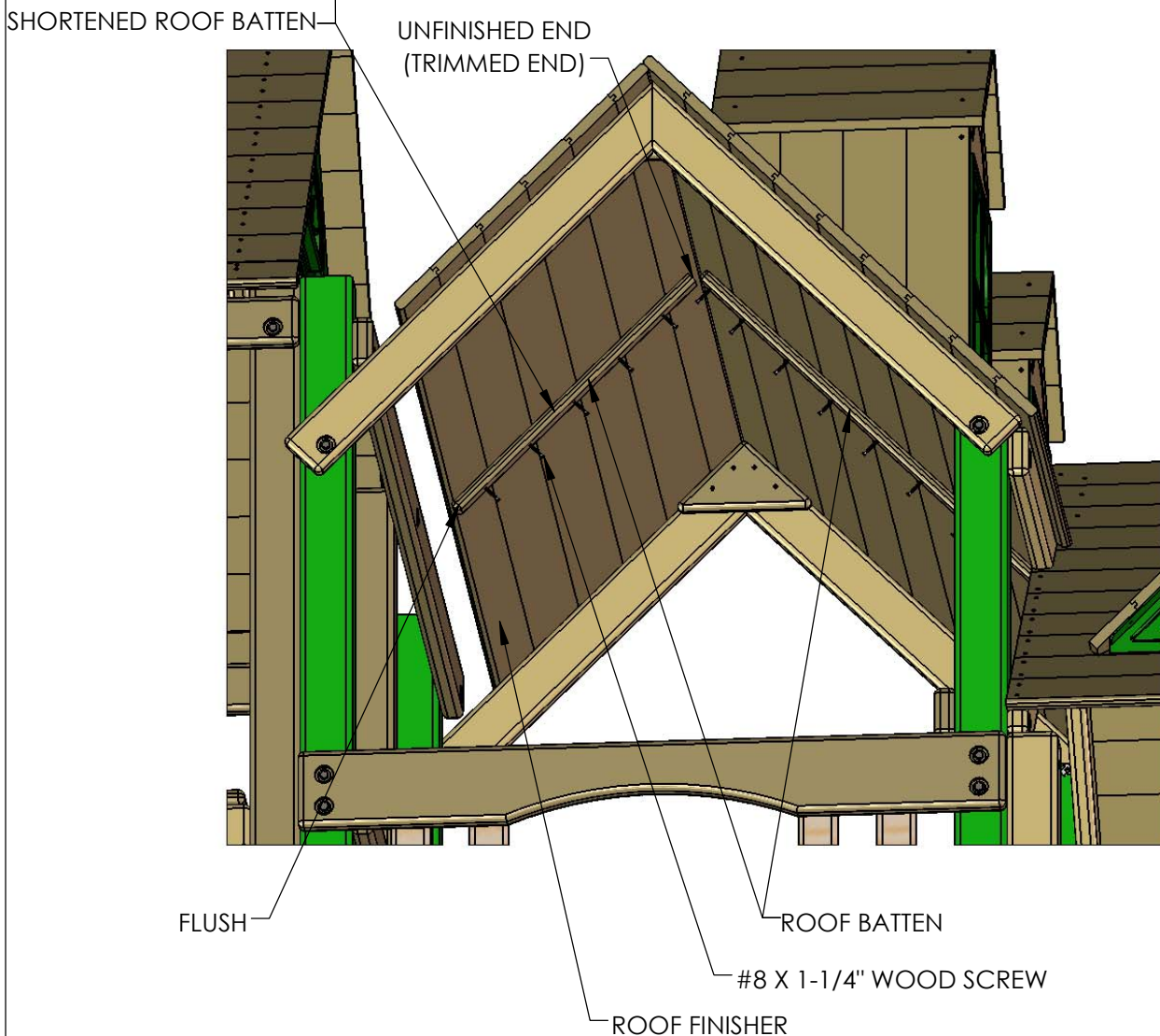
## STEP 84: ROOF BATTEN

1: PLACE THE 1 X 2 X 32" ROOF BATTEN UP AGAINST THE FRONT ROOF PANEL, CENTERED BETWEEN THE ROOF SUPPORTS, FLUSH THE BOTTOM EDGE OF THE ROOF BATTEN TO THE BOTTOM EDGE OF THE SEVENTH ROOF BOARD, MAKE SURE IS PARALLEL TO THE ROOF SUPPORTS. INSERT 1-1/4" WOOD SCREWS THROUGH THE PRE-DRILLED HOLES ALONG THE BATTEN.

2: THE REMAINING 1 X 2 X 32" ROOF BATTEN WILL BE CUT TO FIT THE REAR ROOF PANEL SECTION. MEASURE FROM THE BOTTOM END 22-1/2" TO THE TOP, MAKE A MARK WITH A PENCIL. USING A HAND SAW OR AN ELECTRIC SAW, CUT THE TOP SECTION OF THE ROOF BATTEN. FOLLOW THE DIRECTIONS IN THE DIAGRAM BELOW FOR PROPER MEASURING.



3: ONCE THE ROOF BATTEN HAS BEEN CUT TO 22-1/2", PLACE IT AGAINST THE REAR ROOF PANEL. THE UNFINISHED END (TOP END) MUST BE POINTING TOWARDS THE ROOF PEAK, AND THE BOTTOM END MUST BE FLUSH TO THE BOTTOM EDGE OF THE ROOF FINISHER. INSERT 1-1/4" WOOD SCREWS THROUGH THE PRE-DRILLED HOLES ALONG THE BATTEN.





## STEP 85: WALL PANEL BOARDS

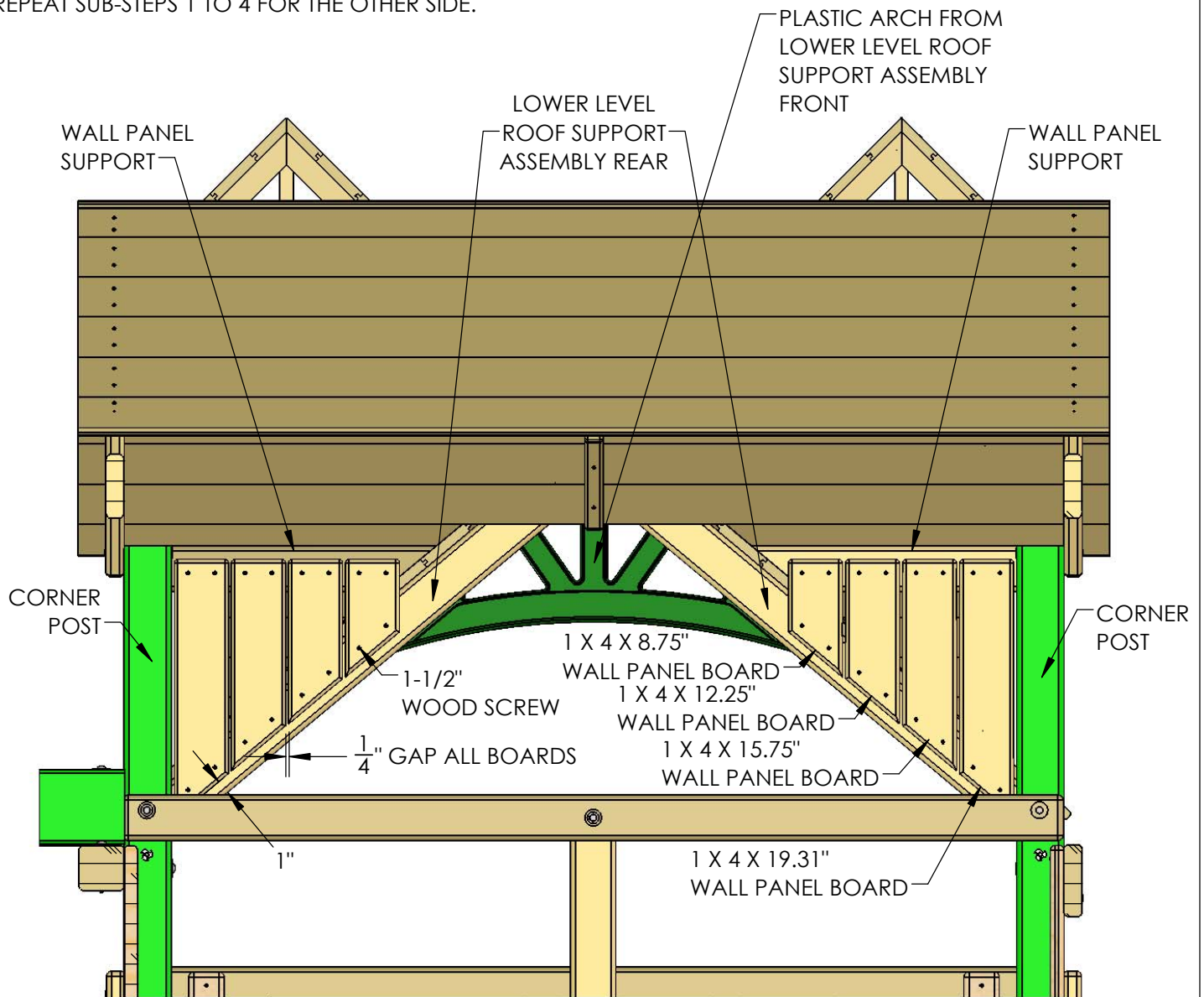
1: START MOUNTING THE 1 X 4 X 19.31" WALL PANEL BOARD AGAINST THE LEFT SIDE OF THE LOWER LEVEL ROOF SUPPORT ASSEMBLY REAR AND THE WALL PANEL SUPPORT LEFT. THE SIDE EDGE OF THE WALL PANEL BOARD MUST BE PARALLEL AND 1/4" FROM THE SIDE EDGE OF THE FRONT LEFT CORNER POST. THE WALL PANEL BOARD BOTTOM ANGLED END SHOULD BE PARALLEL AND 1" TO THE SIDE EDGE OF THE ROOF SUPPORT. FASTEN THE WALL PANEL BOARD WITH FOUR 1-1/2" WOOD SCREWS.

2: MOUNT THE 1 X 4 X 15.75" WALL PANEL BOARD AGAINST THE LEFT SIDE OF THE LOWER LEVEL ROOF SUPPORT ASSEMBLY REAR AND THE WALL PANEL SUPPORT LEFT. THE SIDE EDGE OF THE WALL PANEL BOARD MUST BE PARALLEL AND 1/4" FROM THE SIDE EDGE OF THE PREVIOUS WALL PANEL BOARD. THE WALL PANEL BOARD BOTTOM ANGLED END SHOULD BE PARALLEL AND 1" TO THE SIDE EDGE OF THE ROOF SUPPORT. FASTEN THE WALL PANEL BOARD WITH FOUR 1-1/2" WOOD SCREWS.

3: MOUNT THE 1 X 4 X 12.25" WALL PANEL BOARD AGAINST THE LEFT SIDE OF THE LOWER LEVEL ROOF SUPPORT ASSEMBLY REAR AND THE WALL PANEL SUPPORT LEFT. THE SIDE EDGE OF THE WALL PANEL BOARD MUST BE PARALLEL AND 1/4" FROM THE SIDE EDGE OF THE PREVIOUS WALL PANEL BOARD. THE WALL PANEL BOARD BOTTOM ANGLED END SHOULD BE PARALLEL AND 1" TO THE SIDE EDGE OF THE ROOF SUPPORT. FASTEN THE WALL PANEL BOARD WITH FOUR 1-1/2" WOOD SCREWS.

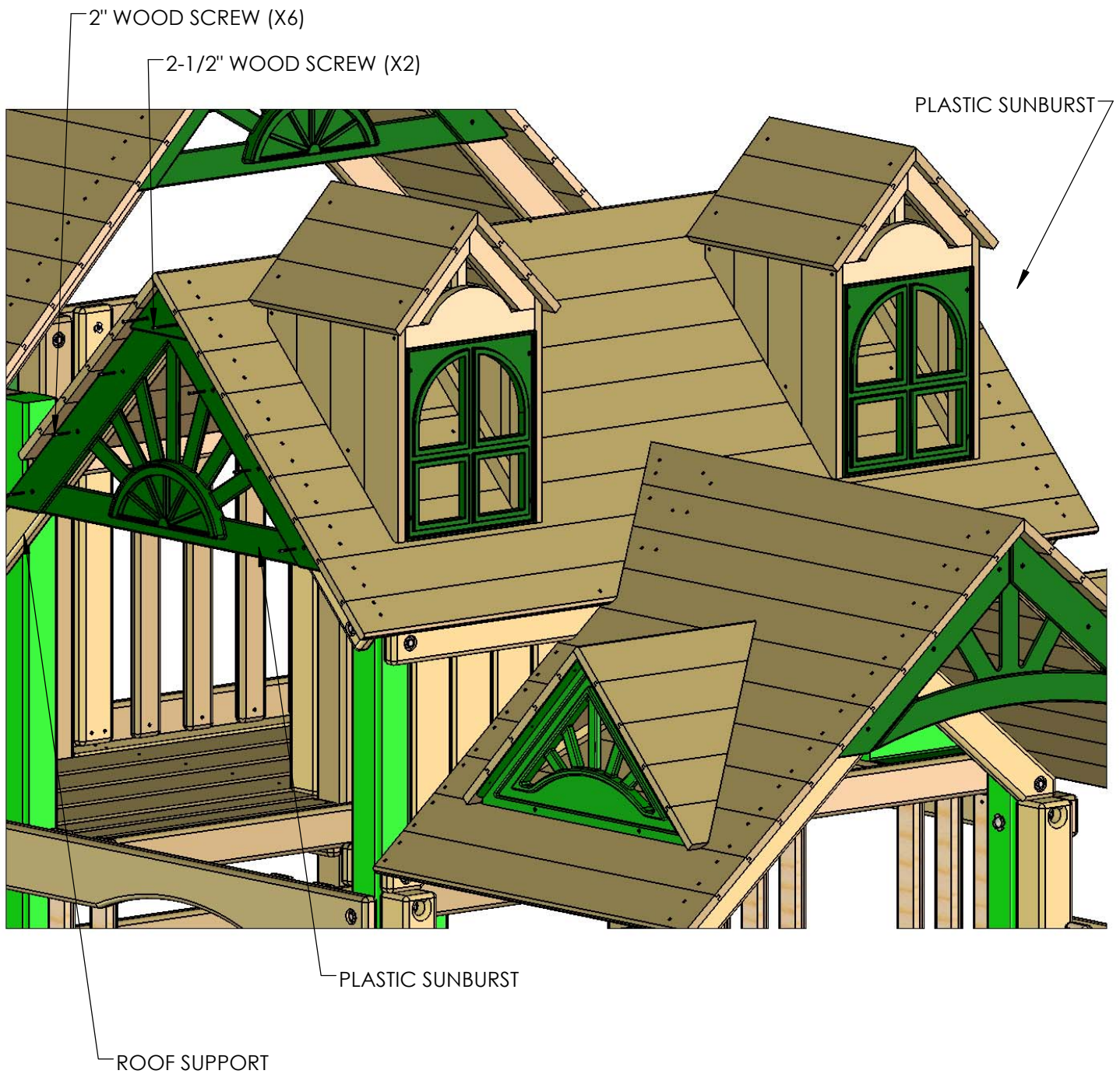
4: MOUNT THE 1 X 4 X 8.75" WALL PANEL BOARD AGAINST THE LEFT SIDE OF THE LOWER LEVEL ROOF SUPPORT ASSEMBLY REAR AND THE WALL PANEL SUPPORT LEFT. THE SIDE EDGE OF THE WALL PANEL BOARD MUST BE PARALLEL AND 1/4" FROM THE SIDE EDGE OF THE PREVIOUS WALL PANEL BOARD. THE WALL PANEL BOARD BOTTOM ANGLED END SHOULD BE PARALLEL AND 1" TO THE SIDE EDGE OF THE ROOF SUPPORT. FASTEN THE WALL PANEL BOARD WITH FOUR 1-1/2" WOOD SCREWS.

5: REPEAT SUB-STEPS 1 TO 4 FOR THE OTHER SIDE.



## STEP 86: PLASTIC SUNBURST

1: MOUNT THE PLASTIC SUNBURST TO THE ROOF SUPPORTS ON THE LEFT AND RIGHT SIDE OF THE ROOF, THE PLASTIC SUNBURST MUST BE UP AGAINST THE OVERHANGING ROOF BOARDS. FASTEN THE PLASTIC SUNBURST TO THE ROOF SUPPORTS USING TWO #8 X 2-1/2" WOOD SCREWS AT THE TOP AND SIX #8 X 2" WOOD SCREWS IN THE REMAINING HOLES.



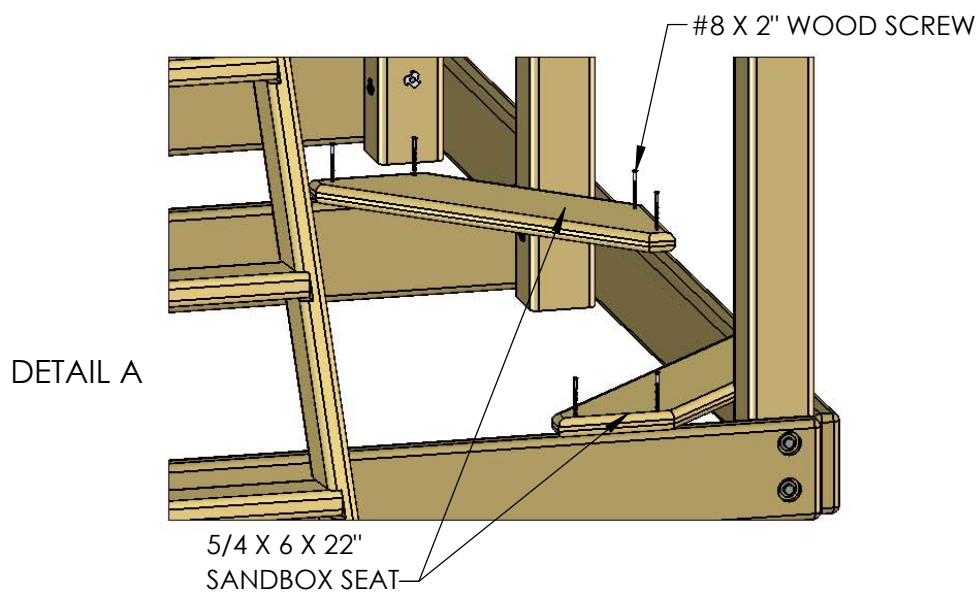
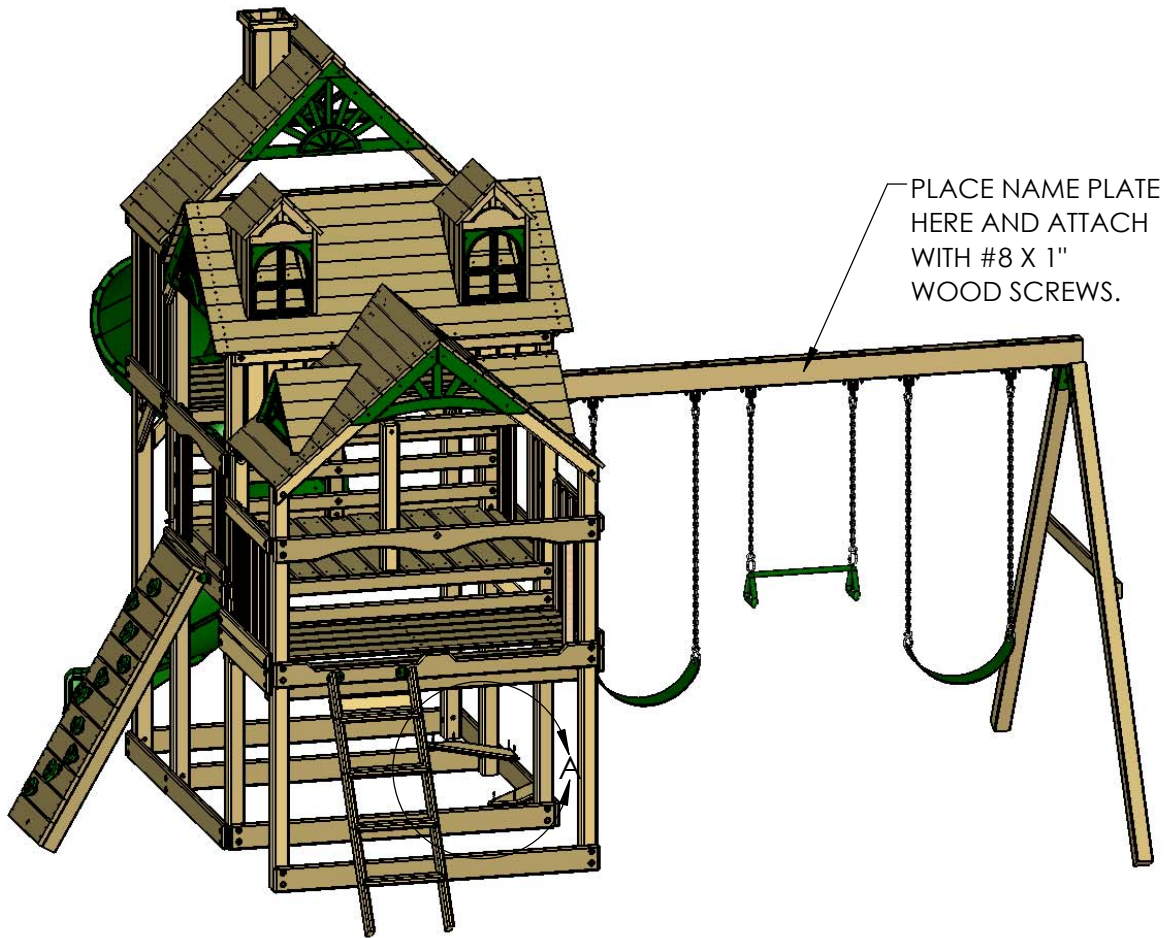


## STEP 87: SANDBOX SEATS AND NAME PLATE

1: PLACE THE 5/4 X 6 X 22" SANDBOX SEATS ONTO THE TOP OF THE SANDBOX BOARDS AS SHOWN BELOW.

2: ATTACH THE SANDBOX SEATS TO THE SANDBOX BOARDS WITH #8 X 2" WOOD SCREWS.

3: LOCATE THE NAME PLATE FOR YOUR PLAY SET. ATTACH THE NAME PLATE TO THE FRONT OF THE SWING BEAM WITH #8 X 1" WOOD SCREWS.



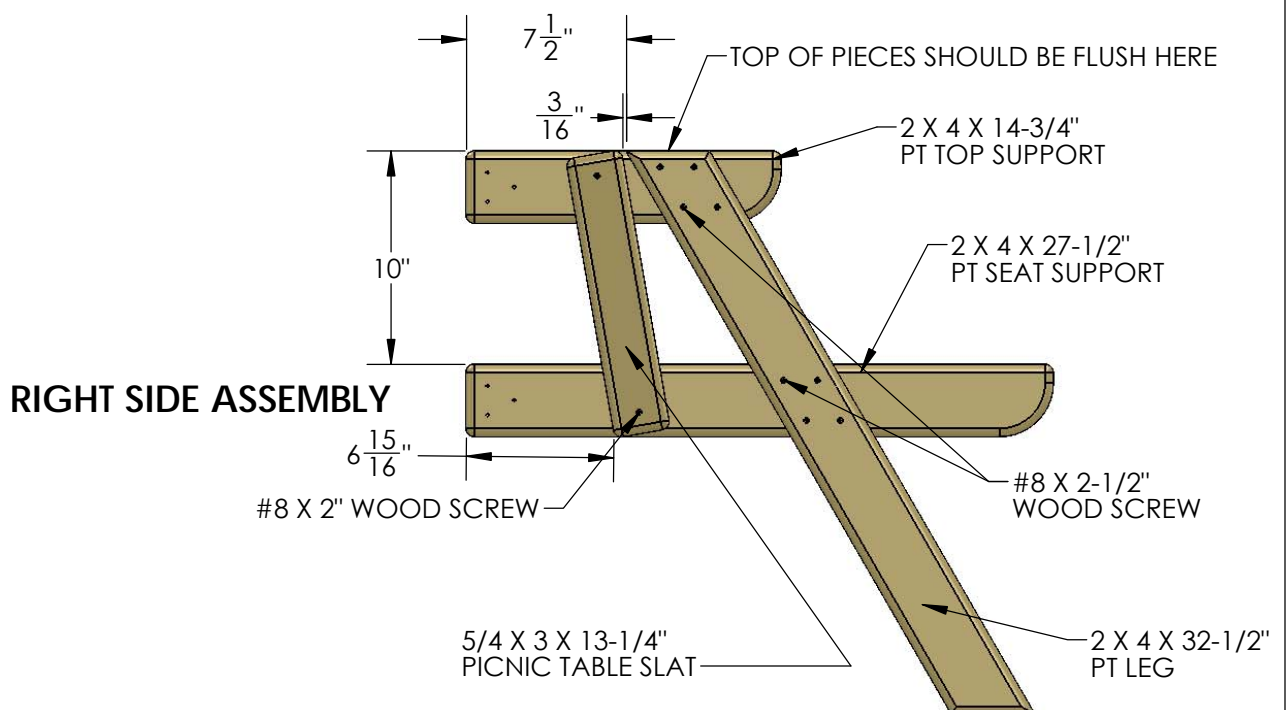
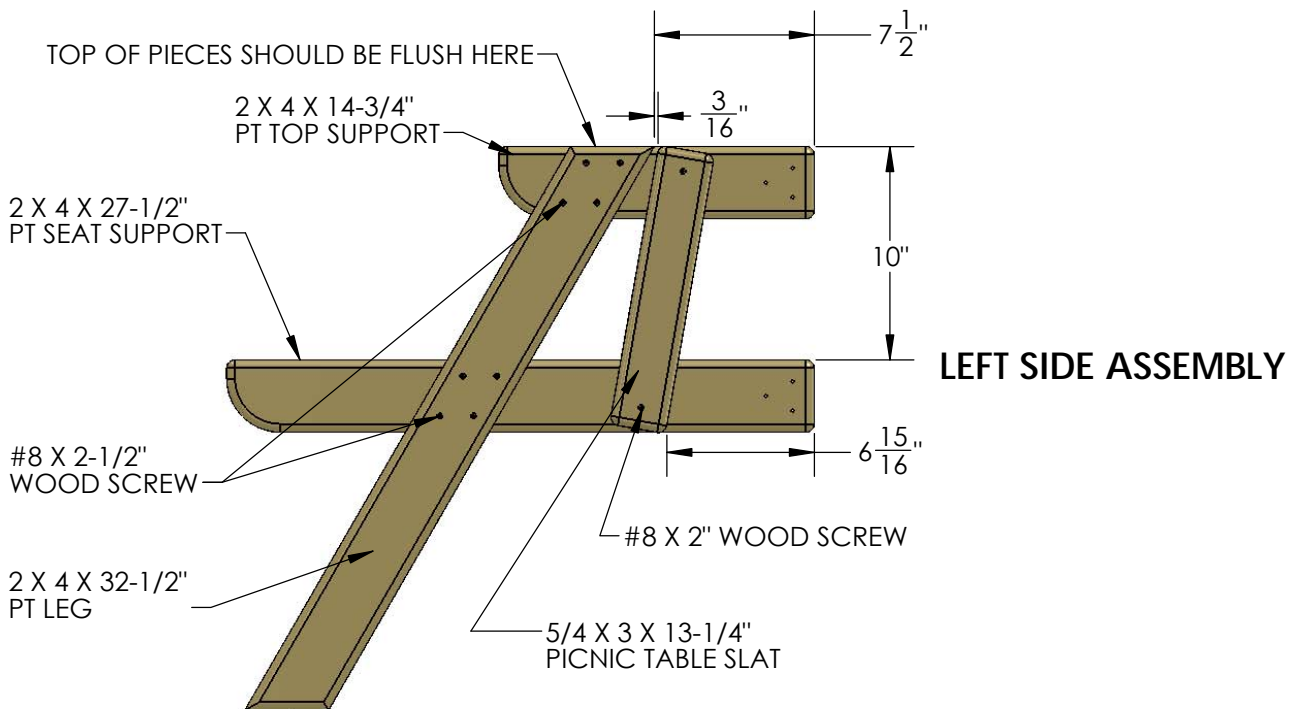
# STEP 88: PICNIC TABLE

1: LOCATE TWO 2 X 4 X 14-3/4" PT TOP SUPPORTS, TWO 2 X 4 X 27-1/2" PT SEAT SUPPORTS, TWO 2 X 4 X 32-1/2" PT LEGS AND TWO 5/4 X 3 X 13-1/4" PICNIC TABLE SLATS.

2: FOR THE LEFT SIDE ASSEMBLY, PLACE A 2 X 4 X 14-3/4" PT TOP SUPPORT AND A 2 X 4 X 27-1/2" PT SEAT SUPPORT PARALLEL TO ONE ANOTHER. PLACE A 2 X 4 X 32-1/2" PT LEG ON TOP AT THE 7-1/2" DIMENSION. THE TOP OF THE PT LEG SHOULD BE FLUSH TO THE TOP OF THE PT TOP SUPPORT. ATTACH THE PT LEG TO THE SUPPORTS WITH #8 X 2-1/2" WOOD SCREWS.

3: FOR THE RIGHT SIDE ASSEMBLY, PLACE A 2 X 4 X 14-3/4" PT TOP SUPPORT AND A 2 X 4 X 27-1/2" PT SEAT SUPPORT PARALLEL TO ONE ANOTHER. PLACE A 2 X 4 X 32-1/2" PT LEG ON TOP AT THE 7-1/2" DIMENSION. THE TOP OF THE PT LEG SHOULD BE FLUSH TO THE TOP OF THE PT TOP SUPPORT. ATTACH THE PT LEG TO THE SUPPORTS WITH #8 X 2-1/2" WOOD SCREWS.

4: PLACE THE PICNIC TABLE SLAT NEXT TO THE PICNIC TABLE LEG FOR EACH ASSEMBLY BELOW. LEAVE A 3/16" GAP BETWEEN THE TOP OF THE SLAT AND THE LEG. USE THE 6-15/16" DIMENSION TO LOCATE THE BOTTOM END OF THE SLAT. FASTEN THE PICNIC TABLE SLAT TO THE SUPPORTS WITH TWO #8 X 2" WOOD SCREWS.

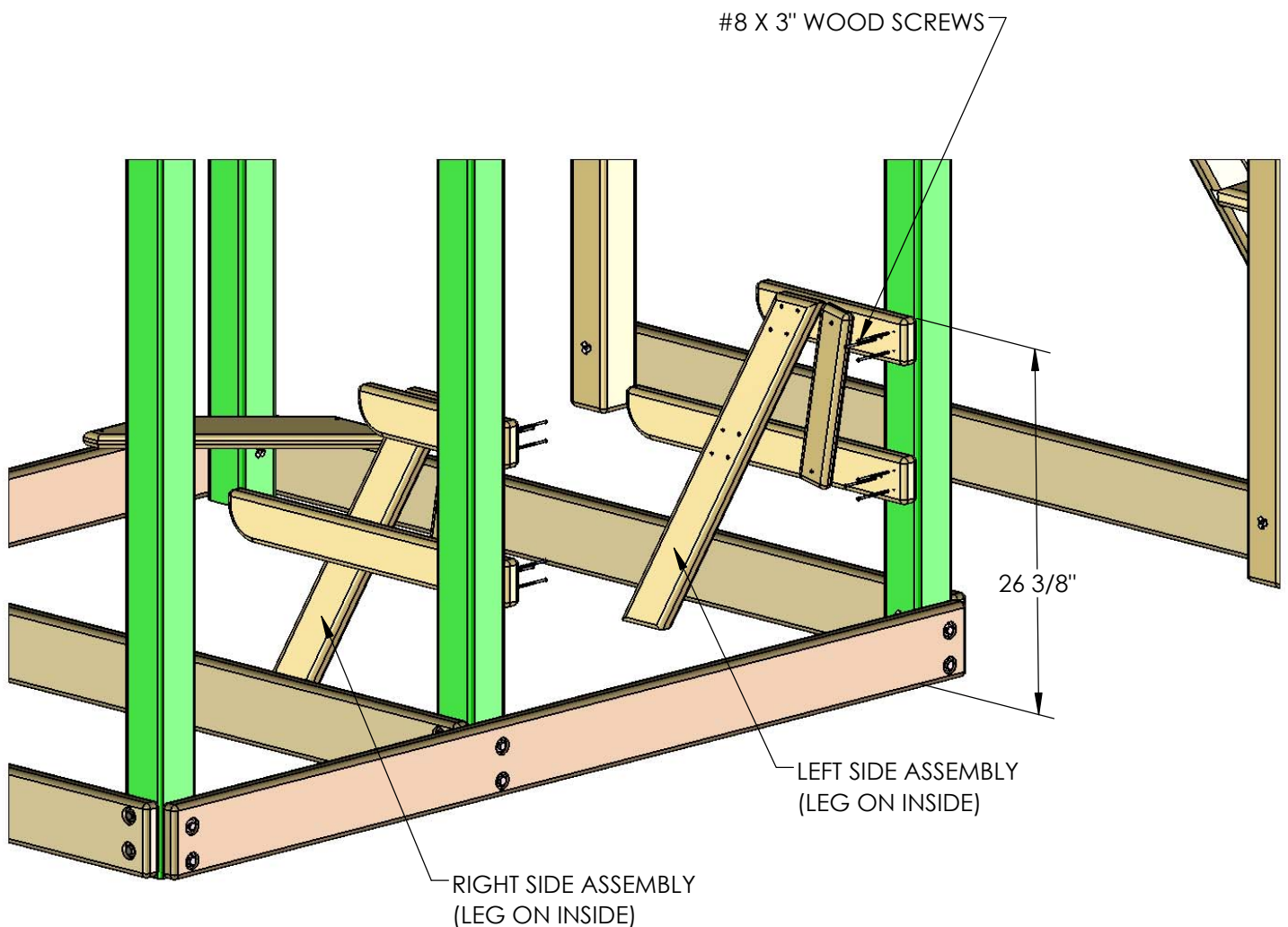


## STEP 88A: PICNIC TABLE

1: MEASURE UP 26-3/8" FROM THE BOTTOM OF THE CORNER POSTS ON THE LEFT SIDE OF THE PLAYSET. MAKE MARKS ON THE INSIDE OF THE CORNER POSTS WITH A PEN OR PENCIL AT 26-3/8".

2: PLACE THE TOP OF THE RIGHT SIDE ASSEMBLY FLUSH TO THE MARK ON THE LEFT-MIDDLE CORNER POST. ATTACH THE RIGHT SIDE ASSEMBLY TO THE INSIDE OF THE CORNER POST WITH #8 X 3" WOOD SCREWS.

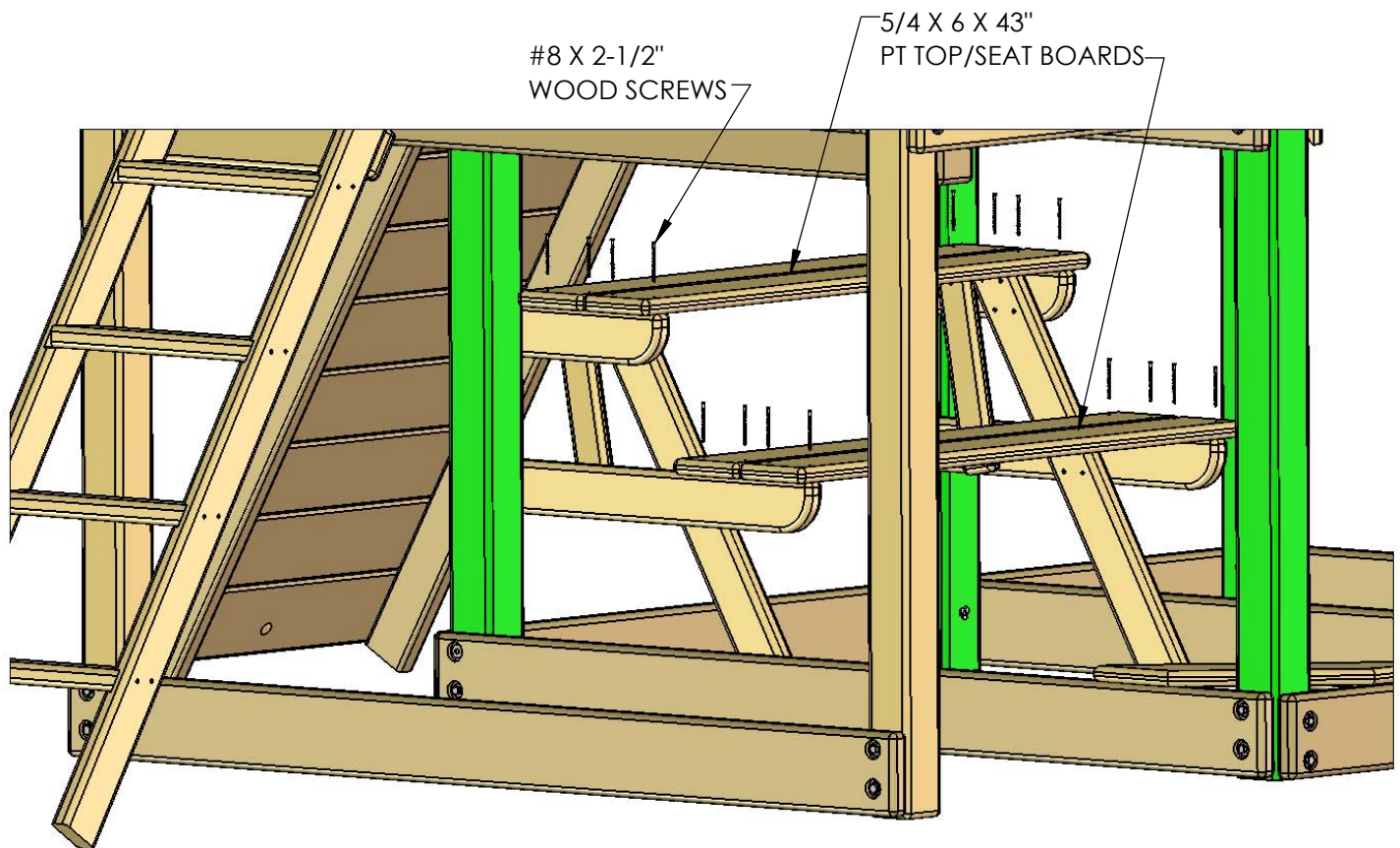
3: PLACE THE TOP OF THE LEFT SIDE ASSEMBLY FLUSH TO THE MARK ON THE LEFT-FRONT CORNER POST. ATTACH THE LEFT SIDE ASSEMBLY TO THE INSIDE OF THE CORNER POST WITH #8 X 3" WOOD SCREWS.



NOTE: ROCK WALL  
REMOVED FOR CLARITY

## STEP 88B: PICNIC TABLE

- 1: LOCATE FOUR 5/4 X 6 X 43" PT TOP AND SEAT BOARDS.
- 2: CENTER THE HOLES IN THE BOARDS OVER THE TOP OR SEAT SUPPORTS.
- 3: FASTEN THE PT TOP AND SEAT BOARDS TO THE TOP OR SEAT SUPPORTS WITH #8 X 2-1/2" WOOD SCREWS.





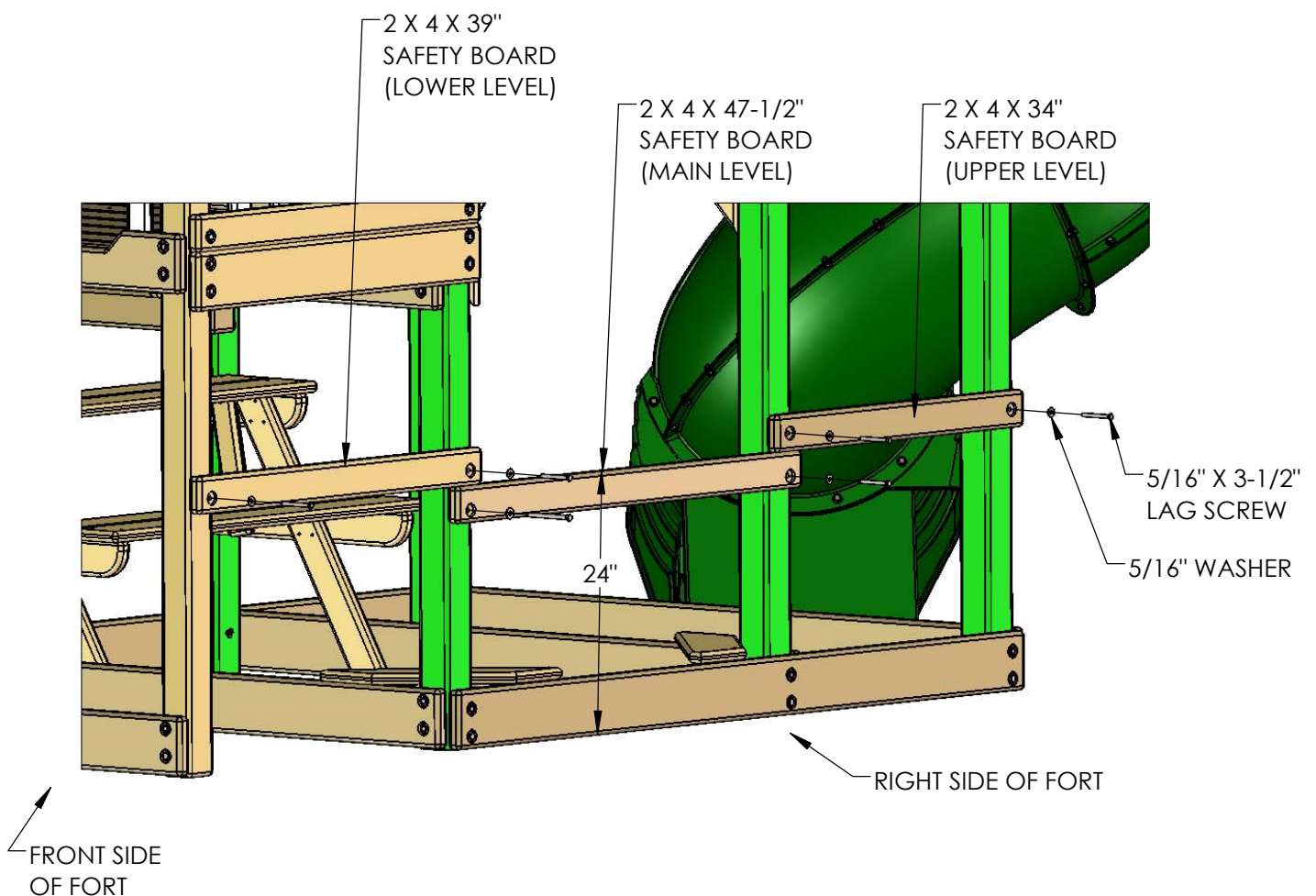
## STEP 89: SAFETY BOARDS

1: MEASURE 24" FROM THE BOTTOM OF THE CORNER POSTS ON THE RIGHT SIDE OF THE MAIN FORT. MARK THESE POSITIONS ON THE OUTSIDE OF THE CORNER POSTS. ATTACH THE 2 X 4 X 47-1/2" SAFETY BOARD WITH OFFSET HOLES ON THE CORNER POSTS WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.

2: PLACE THE 2 X 4 X 34" SAFETY BOARD (UPPER LEVEL) ON TOP OF THE 2 X 4 X 47-1/2" SAFETY BOARD (MAIN LEVEL). ATTACH IT WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.

3: PLACE THE 2 X 4 X 39" PANEL AND DECK SUPPORT (SAFETY BOARD LOWER LEVEL) ON TOP OF THE 2 X 4 X 47-1/2" SAFETY BOARD (MAIN LEVEL). ATTACH IT WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.

NOTE: THE OFFSET HOLES CAN BE PLACED UP OR DOWN IN THIS STEP.





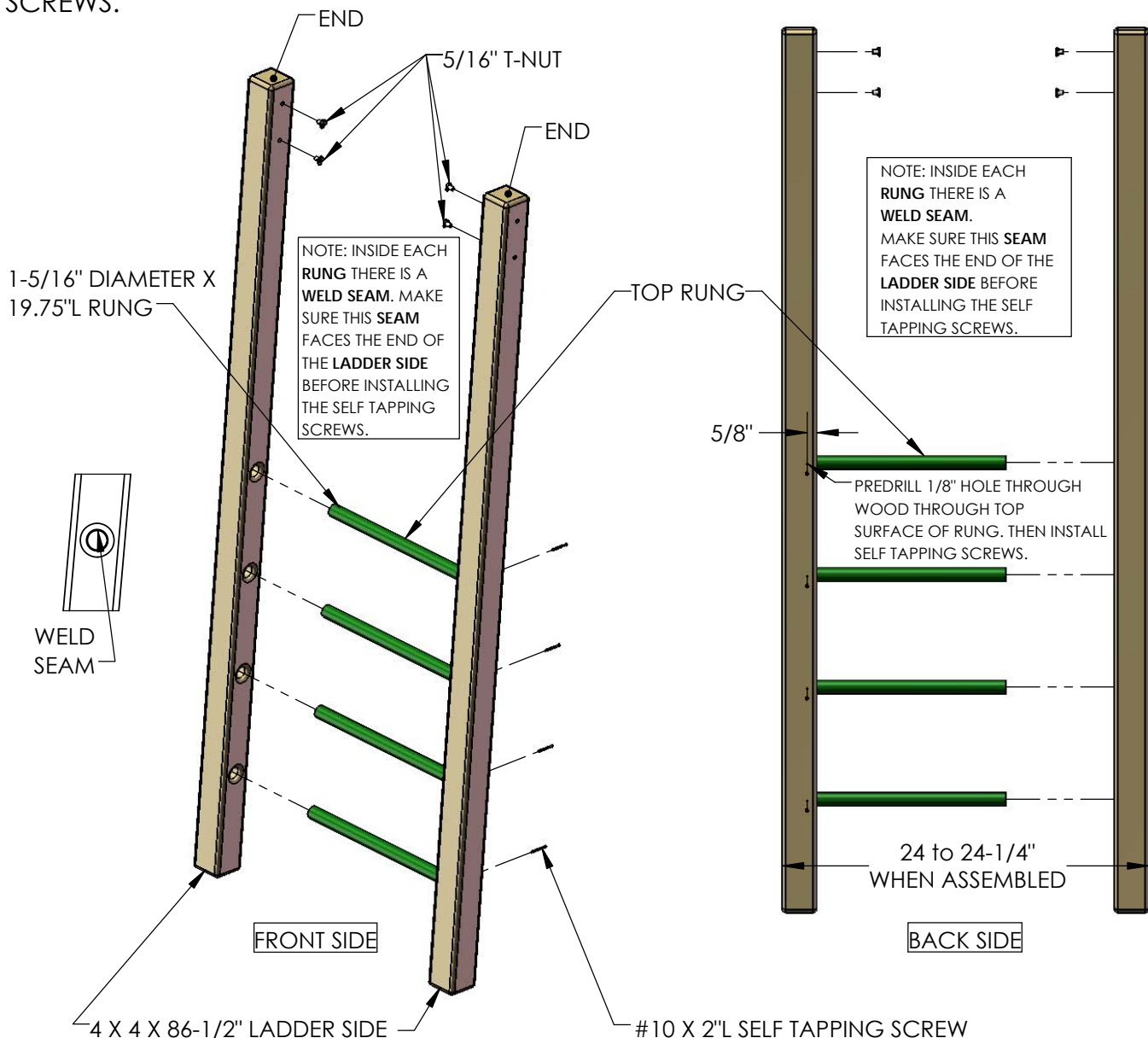
# STEP 90: ASSEMBLING THE MONKEY BAR LADDER

1: SEE **FRONT SIDE** BELOW. START WITH 4 X 4 X 86-1/2" L LADDER SIDES. WITH THE LARGE HOLES FACING YOU INSTALL A TEE NUT INTO THE TWO SMALL HOLES AT THE END OF EACH SIDE.

2: SEE **FRONT SIDE** BELOW. LOCATE FOUR 1-5/16" DIAMETER X 19.75" LONG CYLINDRICAL MONKEY BAR RUNGS. LAY ONE LADDER SIDE ON THE GROUND WITH THE LARGE HOLES FACING UP. INSERT A RUNG INTO EACH LARGE HOLE WITH THE WELD SEAM INSIDE THE RUNG FACING THE **END** OF THE LADDER SIDE. YOU MAY HAVE TO USE A RUBBER Mallet TO SEAT THE RUNG AGAINST THE BOTTOM OF EACH LARGE HOLE.

3: SEE **BACK SIDE** BELOW. MEASURE 5/8" FROM THE INSIDE EDGE OF THE LADDER SIDE AND MAKE A MARK CENTERED OVER THE TOP RUNG. MAKE SURE THE RUNG IS SEATED AGAINST THE BOTTOM OF HOLE. PREDRILL A 1/8" PILOT HOLE THROUGH THE WOOD, THEN THROUGH THE TOP SURFACE OF THE RUNG FACING YOU. NEXT, DRIVE A #10 X 2" L SELF TAPPING SCREW THROUGH THE WOOD INTO THE RUNG. REPEAT THIS STEP FOR EACH RUNG, PREDRILLING THEM ONE AT A TIME AND THEN INSTALLING A #10 X 2" L SELF TAPPING SCREW.

4: PLACE THE LADDER SIDE WITH THE RUNGS IN IT ON THE GROUND WITH THE RUNGS POINTING UPWARDS. LOCATE THE OTHER LADDER SIDE AND PLACE THE LARGE HOLES ONTO THE RUNG ENDS. IF NECESSARY USE A RUBBER Mallet TO SEAT THE RUNGS INTO THE BOTTOM OF EACH LARGE HOLE. PLACE THE LADDER DOWN FLAT ON THE GROUND WITH THE SCREWS FACING YOU. REPEAT STEP 3 TO ATTACH THE OTHER LADDER SIDE TO THE RUNGS WITH SELF TAPPING SCREWS.



# STEP 91: ASSEMBLING THE MONKEY BAR ASSEMBLY

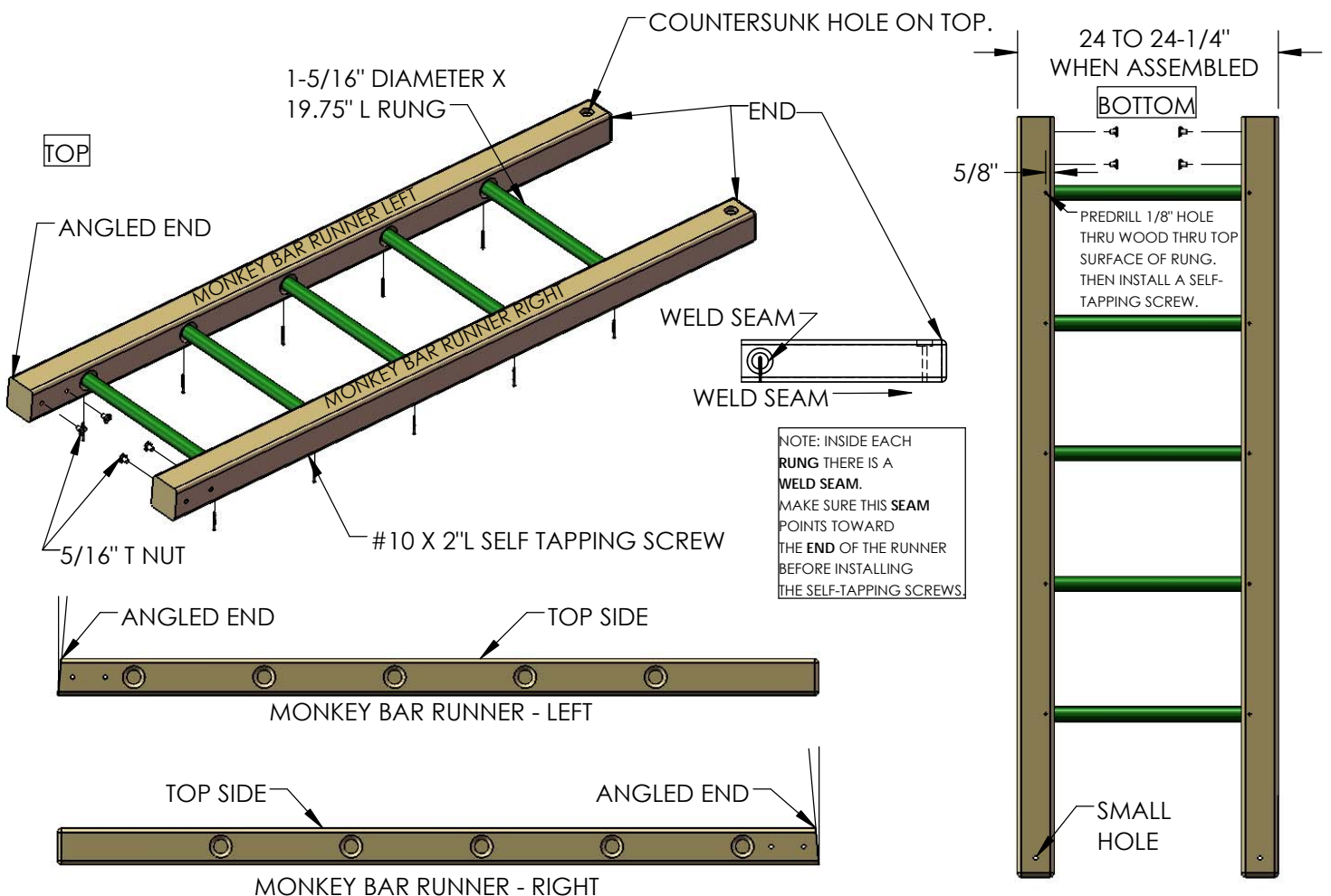
1: PLEASE NOTE: THERE IS A LEFT AND RIGHT MONKEY BAR RUNNER (SEE BOTTOM LEFT PICTURES BELOW).

2: START WITH THE 4 X 4 X 70" MONKEY BAR RUNNERS. WITH THE FIVE LARGE HOLES FACING YOU INSTALL A 5/16" T NUT INTO THE TWO SMALL HOLES AT THE ANGLED END OF EACH MONKEY BAR RUNNER.

3: SEE **TOP** BELOW. LOCATE FIVE 1-5/16" DIAMETER X 19.75" LONG CYLINDRICAL MONKEY BAR RUNGS. LAY THE **LEFT** MONKEY BAR RUNNER ON THE GROUND WITH THE LARGE HOLES FACING UP. INSERT A RUNG INTO EACH LARGE HOLE WITH THE WELD SEAM INSIDE THE RUNG FACING THE **END** OF THE RUNNER. YOU MAY HAVE TO USE A RUBBER Mallet TO SEAT THE RUNG AGAINST THE BOTTOM OF EACH LARGE HOLE. **DO NOT** ATTACH THE **RIGHT** MONKEY BAR RUNNER TO THE RUNGS YET.

4: SEE **BOTTOM** AT RIGHT BELOW. THE BOTTOM SIDE OF EACH MONKEY BAR RUNNER HAS ONLY ONE SMALL HOLE IN IT. MEASURE 5/8" FROM THE INSIDE EDGE OF THE MONKEY BAR RUNNER AND MAKE A MARK CENTERED OVER THE RUNG. MAKE SURE THE RUNG IS SEATED AGAINST THE BOTTOM OF HOLE. PREDRILL A 1/8" PILOT HOLE THROUGH THE WOOD, THEN THROUGH THE TOP SURFACE OF THE RUNG FACING YOU. NEXT, DRIVE A #10 X 2" L SELF TAPPING SCREW THROUGH THE WOOD INTO THE RUNG. REPEAT THIS STEP FOR EACH RUNG, PREDRILLING THEM ONE AT A TIME AND THEN INSTALLING A #10 X 2" L SELF TAPPING SCREW.

5: PLACE THE **LEFT** MONKEY BAR RUNNER WITH THE RUNGS ATTACHED TO IT ON THE GROUND WITH THE RUNGS POINTING UPWARDS. LOCATE THE **RIGHT** MONKEY BAR RUNNER AND PLACE THE FIVE LARGE HOLES ONTO THE RUNG ENDS. IF NECESSARY USE A RUBBER Mallet TO SEAT THE RUNGS INTO THE BOTTOM OF EACH LARGE HOLE. PLACE THE MONKEY BAR RUNNER ASSEMBLY DOWN FLAT ON THE GROUND WITH THE SCREWS FACING YOU. REPEAT STEP 4.

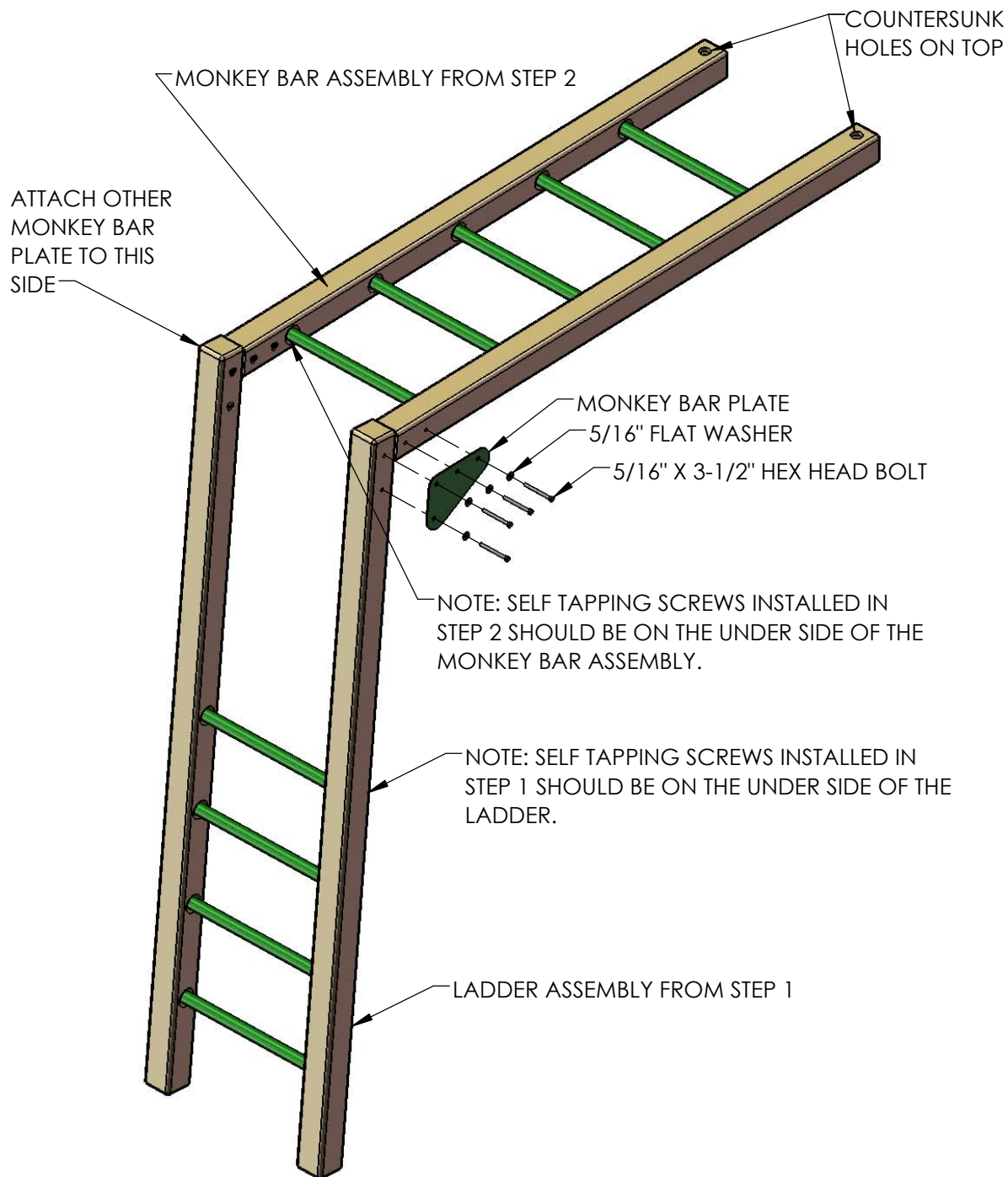


## STEP 92: ATTACHING THE LADDER TO THE MONKEY BAR ASSEMBLY

1: LOCATE TWO 8-5/8" W X 6-1/2"H MONKEY BAR PLATES, EIGHT 5/16" X 3-1/2"L HEX BOLTS AND EIGHT 5/16" FLAT WASHER. **LOOSELY** ATTACH THE LADDER ASSEMBLY TO THE MONKEY BAR ASSEMBLY WITH THE MONKEY BAR PLATES. USE 5/16" X 3-1/2"L HEX BOLTS WITH 5/16" FLAT WASHERS TO ATTACH THE MONKEY BAR PLATES TO THE T-NUTS PREVIOUSLY INSTALLED.

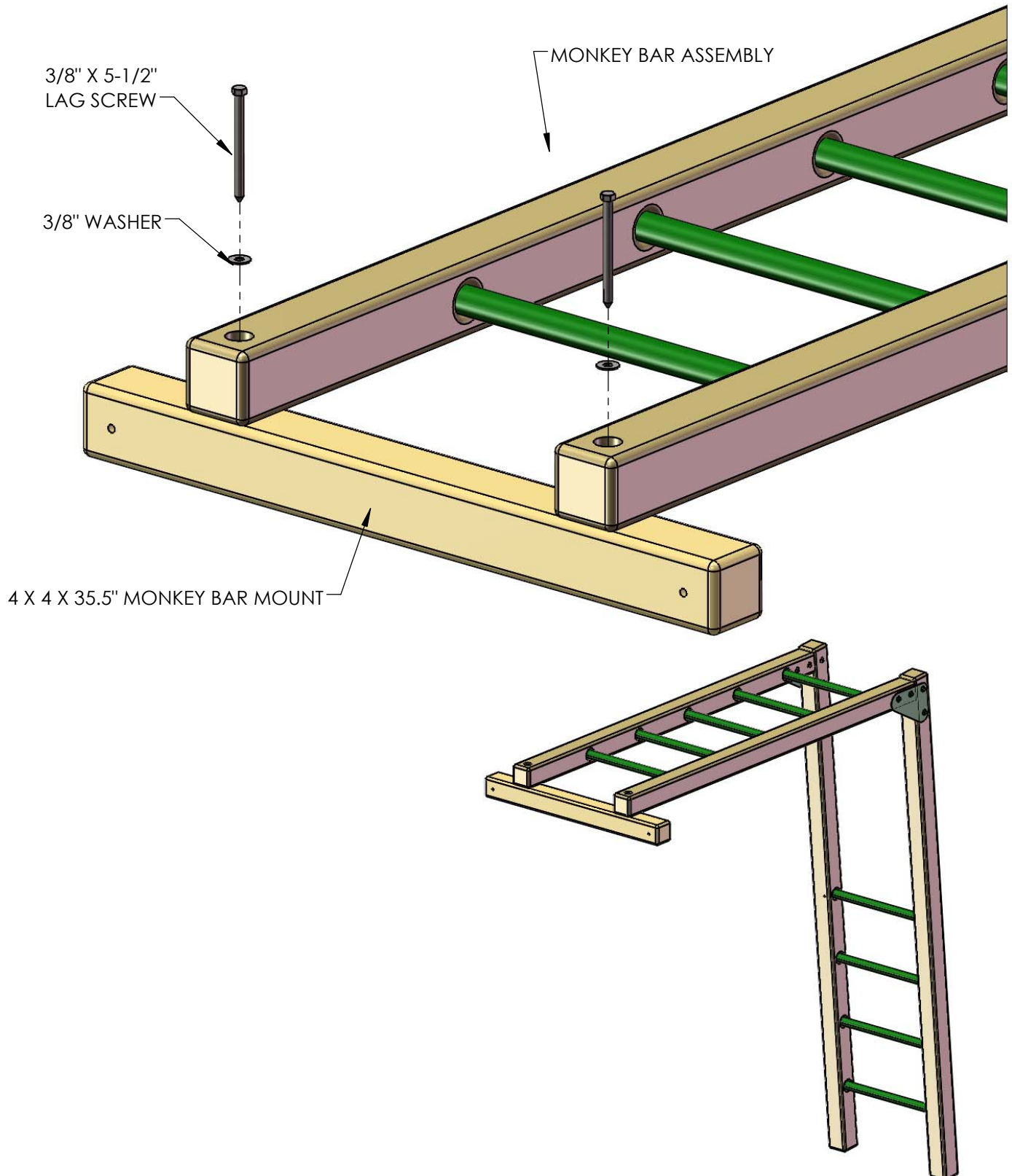
2: ONCE ALL THE HEX BOLTS ARE STARTED IN THE T-NUTS TIGHTEN THEM DOWN.

NOTE: THE SELF TAPPING SCREWS INSTALLED IN STEPS 1 & 2 SHOULD BE FACING THE BACK SIDE OF THE LADDER ASSEMBLY AND THE UNDER SIDE OF THE MONKEY BAR ASSEMBLY.



## STEP 93: MONKEY BAR MOUNT

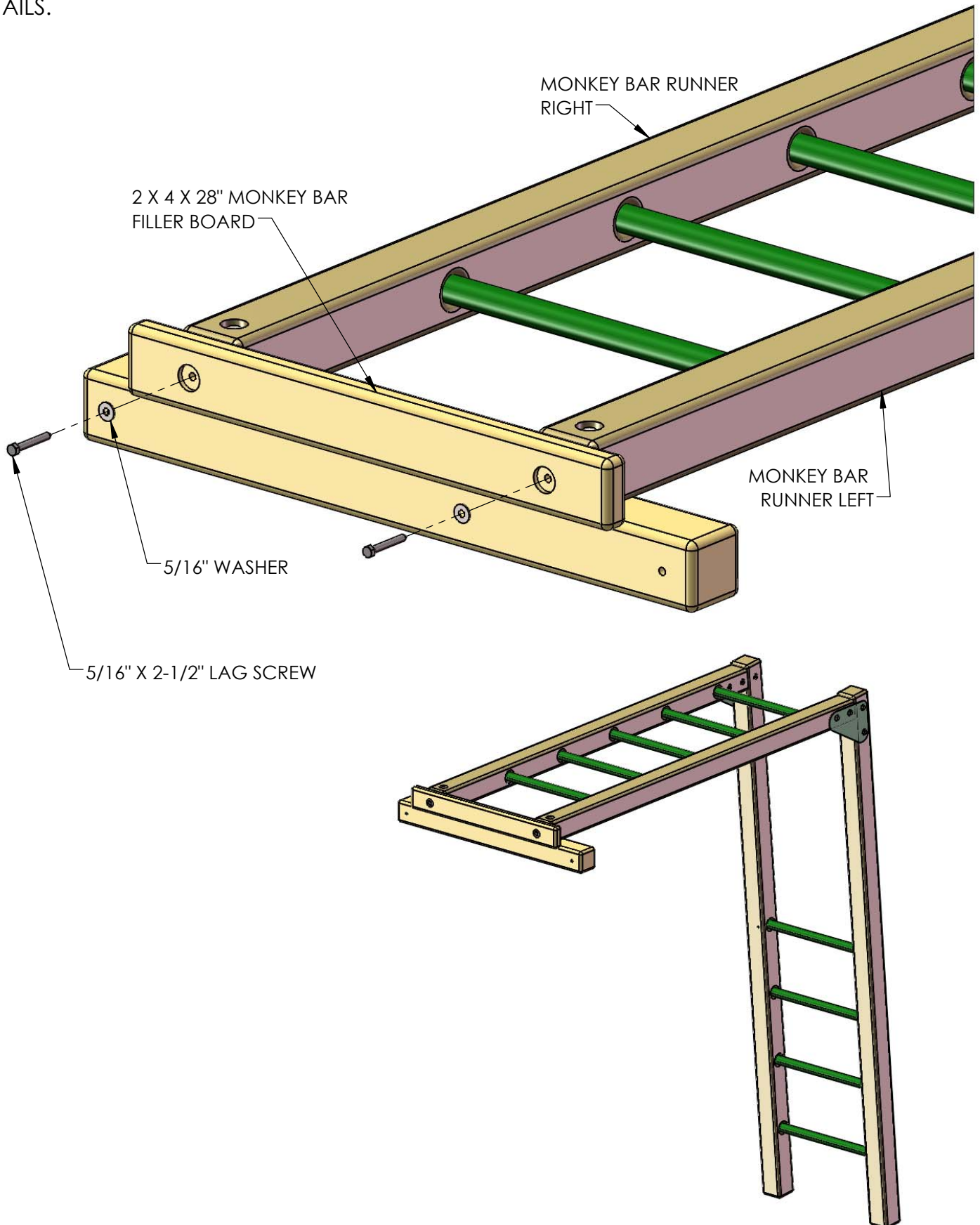
- 1: CENTER THE MONKEY BAR ASSEMBLY ON TOP OF THE 4 X 4 X 35.5" MONKEY BAR MOUNT. THE COUNTERSUNK HOLES IN THE MONKEY BAR ASSEMBLY SHOULD FACE UP.
- 2: THE END OF THE MONKEY BAR ASSEMBLY SHOULD BE FLUSH AGAINST THE INSIDE FACE OF THE MONKEY BAR MOUNT.
- 3: ATTACH THE MONKEY BAR ASSEMBLY TO THE MONKEY BAR MOUNT WITH TWO 3/8" X 5-1/2" LAG SCREWS AND TWO 3/8" WASHERS.





## STEP 94: ATTACHING THE MONKEY BAR FILLER BOARD

1: FIND ONE 2 X 4 X 28" MONKEY BAR FILLER BOARD AND ATTACH IT TO THE MONKEY BAR ASSEMBLY USING 5/16" X 2-1/2" LAG SCREWS AND 5/16" WASHERS THROUGH THE FILLER BOARD COUNTERSUNK HOLES INTO THE MONKEY BAR RUNNERS (LEFT & RIGHT). SEE BELOW FOR MORE DETAILS.

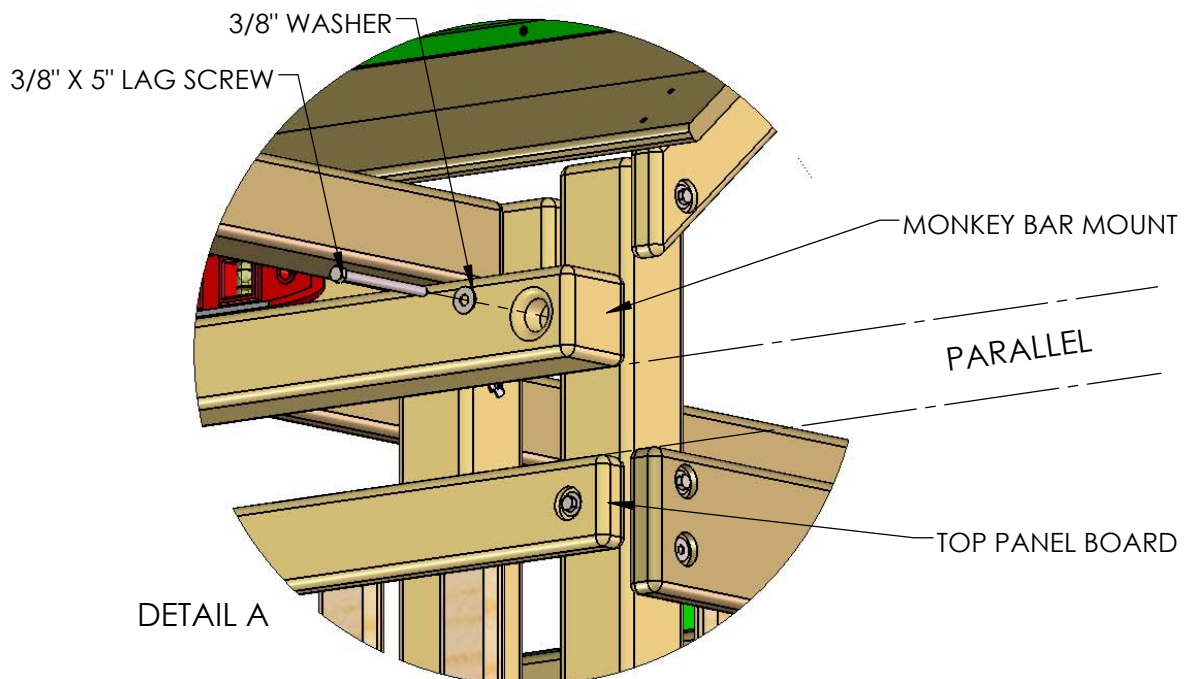
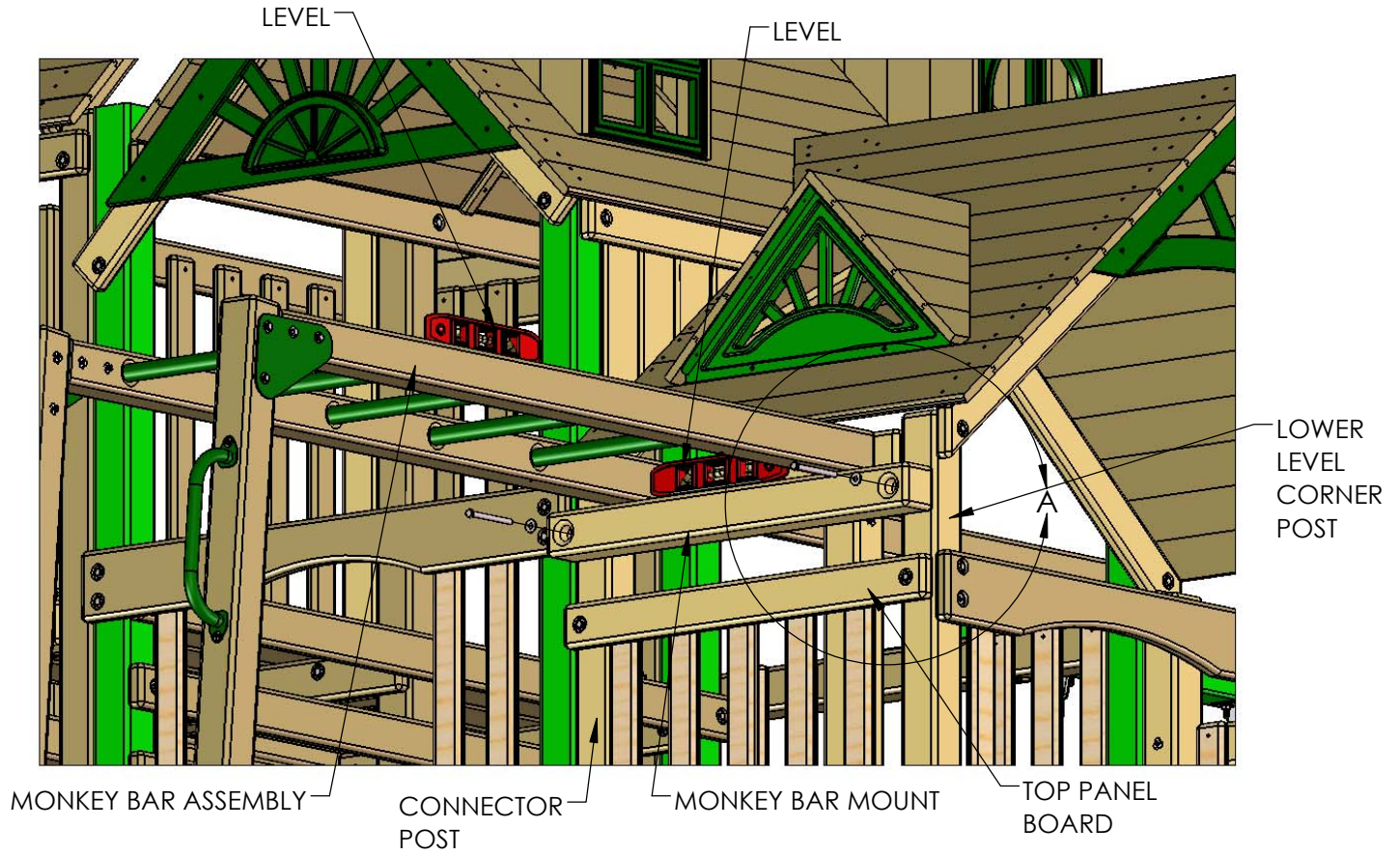




# STEP 95: MOUNTING THE MONKEY BARS TO THE FORT

1: CENTER THE MONKEY BAR ASSEMBLY MONKEY BAR MOUNT BETWEEN THE LOWER LEVEL CORNER POST AND THE CONNECTOR POST.

2: LEVEL THE MONKEY BAR ASSEMBLY TO THE FORT AND VERIFY THE THE MONKEY BAR MOUNT IS PARALLEL TO THE TOP PANEL BOARD FROM UNDERNEATH. ATTACH TO THE CORNER POST AND CONNECTOR POST WITH 3/8" X 5" LAG SCREWS AND 3/8" WASHERS

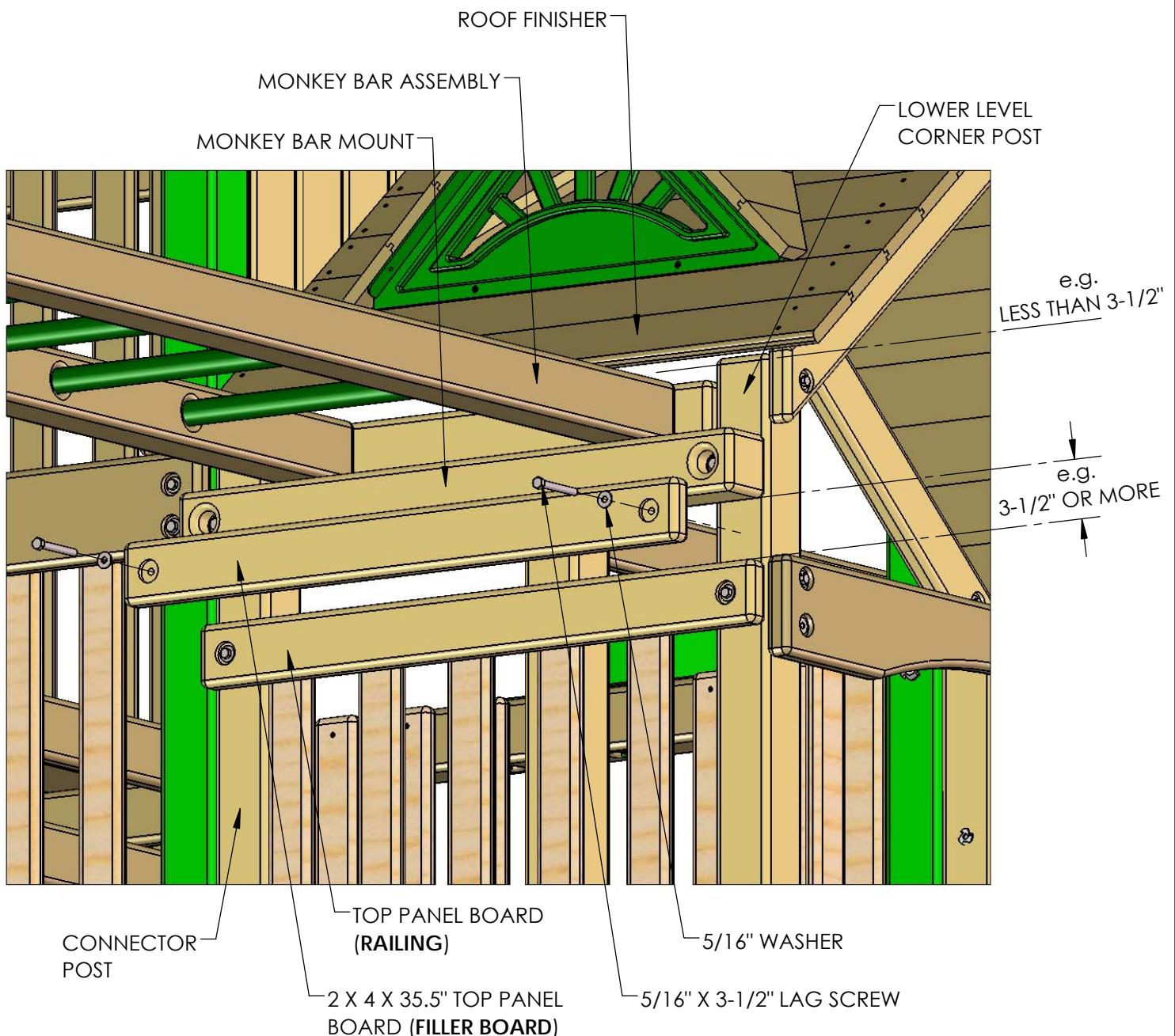


## STEP 95A: MONKEY BAR FILLER BOARD

1: MEASURE THE GAP BETWEEN THE MONKEY BAR MOUNT AND THE TOP PANEL BOARD (RAILING). **IF THE DISTANCE IS 3-1/2" OR MORE** THEN USE THE 2 X 4 X 35.5" TOP PANEL BOARD (**FILLER BOARD**) TO CLOSE UP THE OPENING. ATTACH IT TO THE LOWER LEVEL CORNER POST AND CONNECTOR POST WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.

2: **IF** THE GAP BETWEEN THE MONKEY BAR MOUNT AND THE TOP PANEL BOARD (RAILING) IS **LESS THAN 3-1/2"** THEN LEAVE THAT AREA OPEN. NOW MEASURE THE DISTANCE BETWEEN THE TOP OF THE MONKEY BAR ASSEMBLY AND THE ROOF FINISHER. **IF THE DISTANCE IS 3-1/2" OR MORE** THEN USE THE 2 X 4 X 35.5" TOP PANEL BOARD (**FILLER BOARD**) TO CLOSE UP THAT OPENING. ATTACH IT TO THE LOWER CORNER POST AND CONNECTOR POST WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.

3: **IF BOTH OPENINGS** (BELOW AND ABOVE THE MONKEY BAR ASSEMBLY) ARE **LESS THAN 3-1/2"** THEN THE 2 X 4 X 35.5" TOP PANEL BOARD (**FILLER BOARD**) WON'T BE USED.

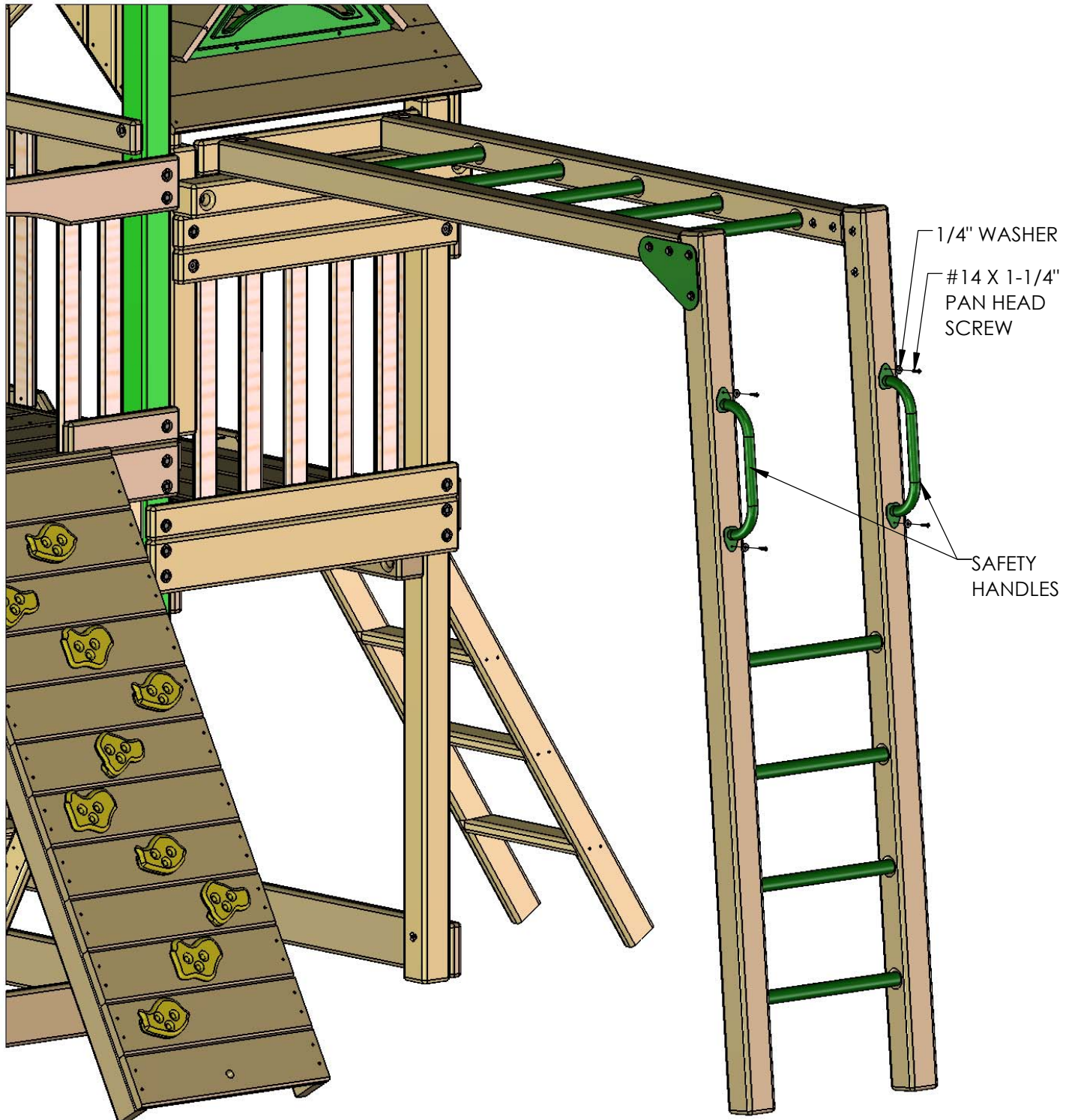




## STEP 96: ATTACHING THE SAFETY HANDLES

1: LOCATE THE TWO GREEN SAFETY HANDLES, FOUR #14 X 1-1/4" PAN HEAD SCREWS AND FOUR 1/4" FLAT WASHERS.

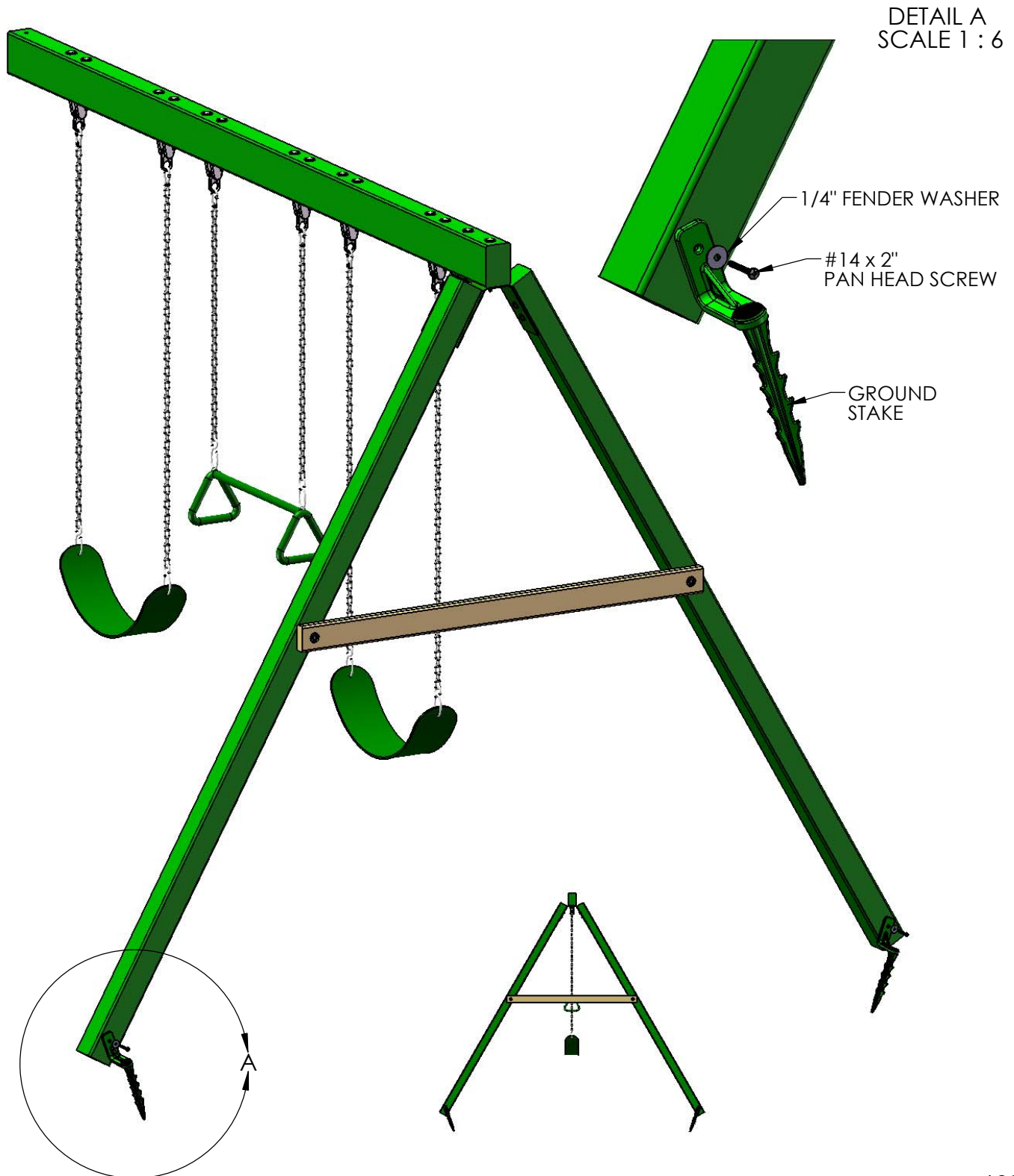
2: ATTACHING EACH SAFETY HANDLE TO THE LADDER SIDE WITH TWO #14 X 1-1/4" PAN HEAD SCREWS AND TWO 1/4" FLAT WASHERS PER HANDLE. ADJUST THE HANDLES UP AND DOWN VERTICALLY TO SUIT YOUR CHILD'S REACH.



## STEP 97: GROUND STAKES

1: HAMMER A GROUND STAKE INTO THE EARTH NEXT TO EACH SWING LEG AT AN ANGLE. DO NOT HOLD THE UPPER PORTION OF THE STAKE AFTER THE FIRST COUPLE OF HITS OR IT MAY VIBRATE HARSHLY AGAINST YOUR HAND. IF THE TOP PART OF THE STAKE TWISTS WHEN IT ENCOUNTERS A ROCK OR ROOT YOU MAY HAVE TO BEND THE TOP PORTION OF THE STAKE AGAINST THE SWING LEG. FINALLY INSTALL THE SCREW AND WASHER.

2: ATTACH EACH GROUND STAKE TO THE SWING LEG WITH A #14 X 2" PAN HEAD SCREW AND A 1/4" FENDER WASHER PROVIDED WITH THE GROUND STAKE.



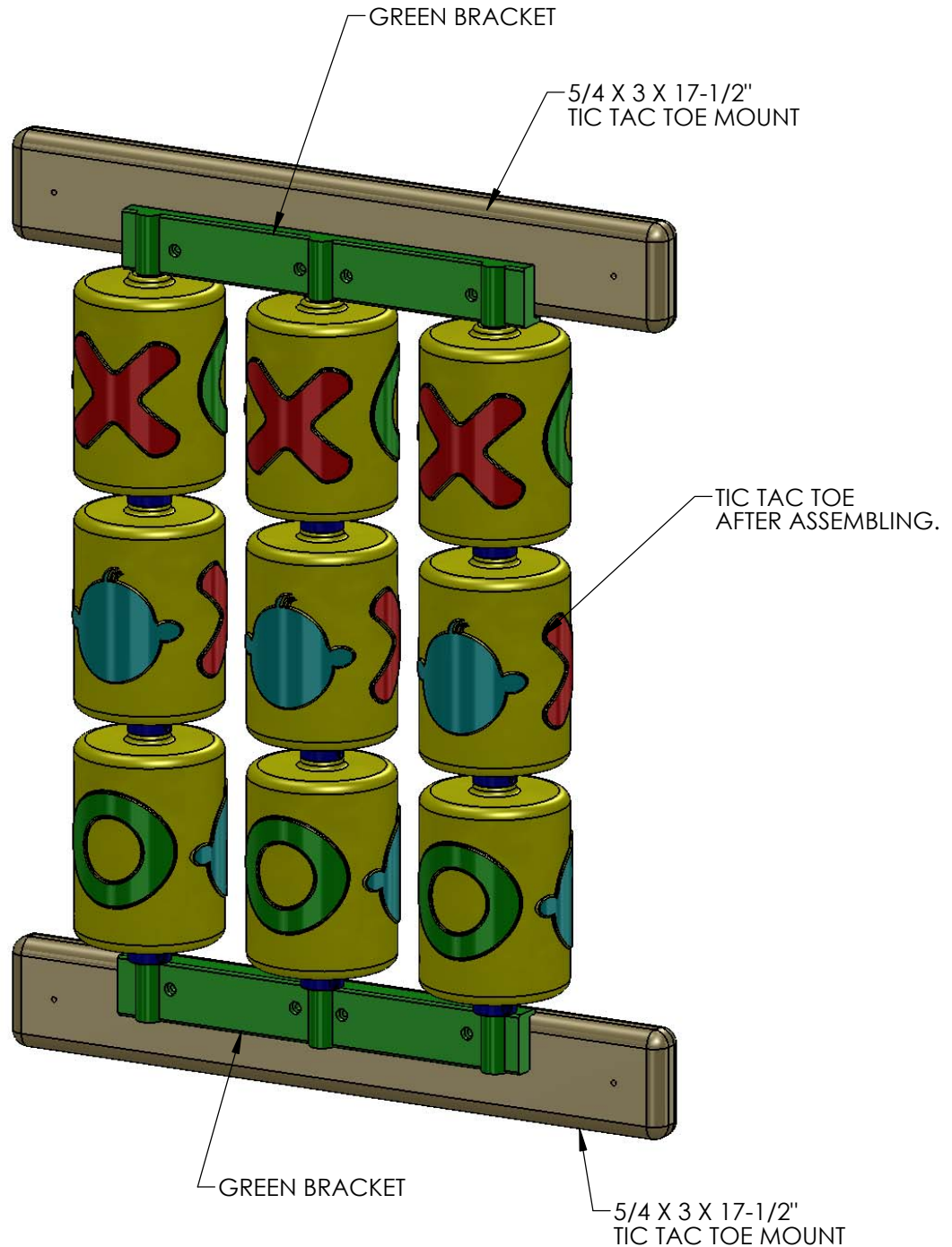
## STEP 98: TIC TAC TOE ASSEMBLY

1: LOCATE THE TIC TAC TOE BOX.

2: FOLLOW THE INSTRUCTIONS IN THE BOX TO ASSEMBLE THE TIC TAC TOE OMITTING STEPS 6 AND 7.

3: LOCATE TWO 5/4 X 3 X 17-1/2" TIC TAC TOE MOUNTS.

4: USE THE SCREWS INCLUDED WITH THE TIC TAC TOE TO ATTACH THE GREEN BRACKETS TO THE TIC TAC TOE MOUNTS. EACH GREEN BRACKET SHOULD BE CENTERED OVER THE TIC TAC TOE MOUNT.

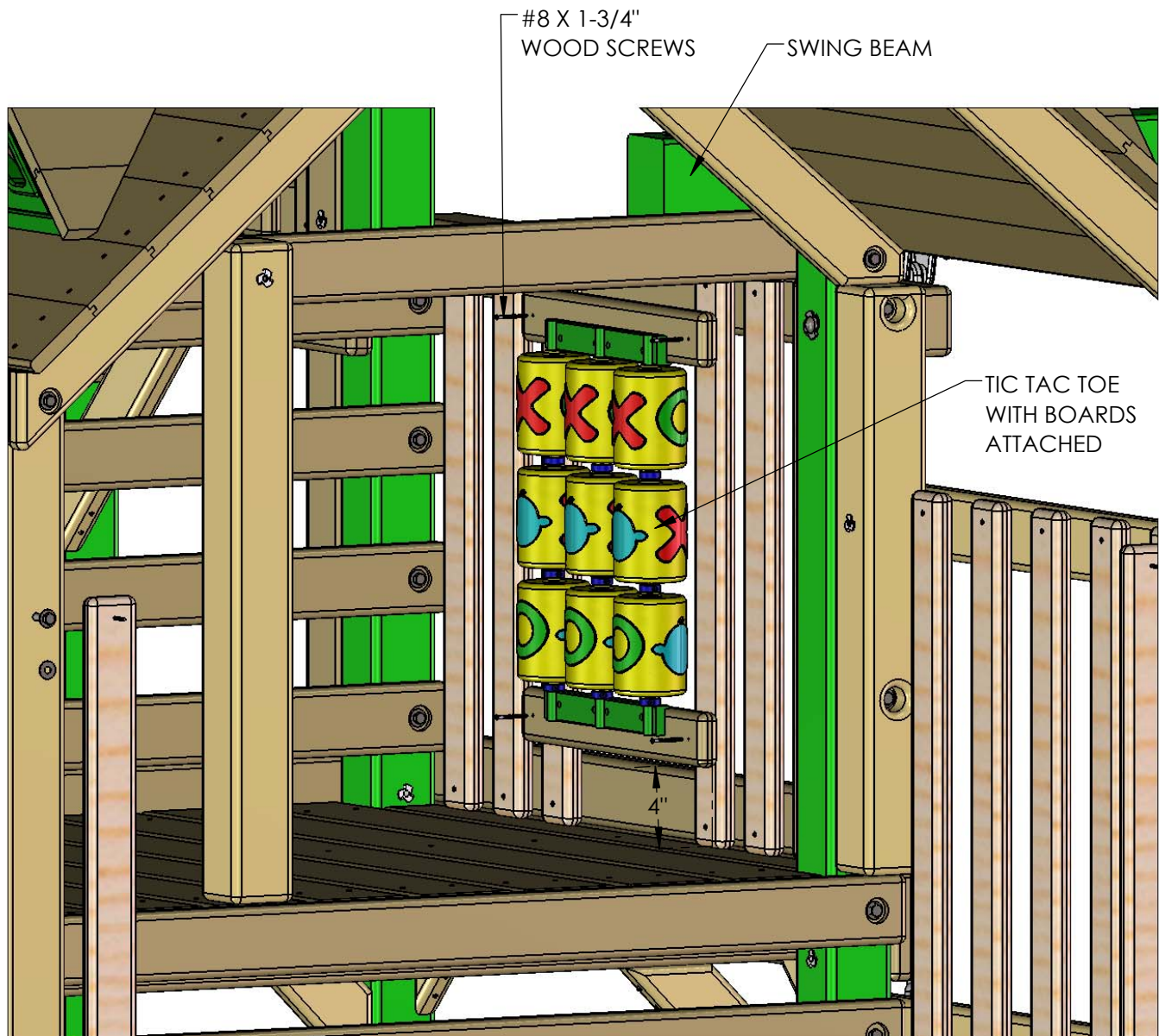




## STEP 99: TIC TAC TOE INSTALLATION

1: PLACE THE TIC TAC TOE AGAINST THE PANEL SLATS AT THE RIGHT SIDE OF THE PLAYSET (SWING BEAM SIDE) ON THE INSIDE OF MAIN LEVEL. THE TIC TAC TOE MOUNT SHOULD BE APPROXIMATELY 4" OFF THE DECK.

2: ATTACH THE TIC TAC TOE MOUNTS TO THE PANEL SLATS WITH #8 X 1-3/4" WOOD SCREWS.



**NOTE: 2 X 6 X 70" FRONT TOP PANEL BOARD REMOVED FOR CLARITY.**

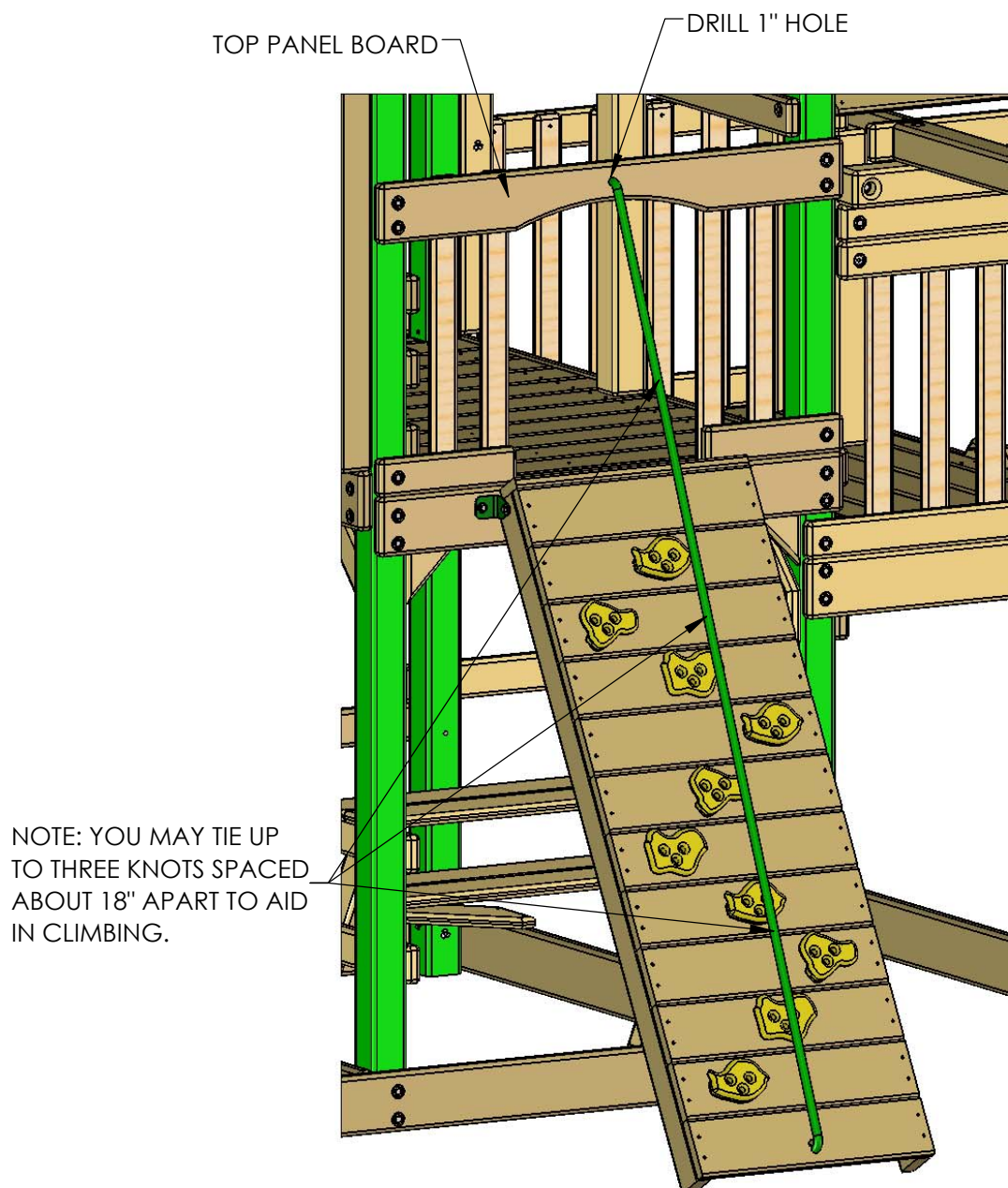
## STEP 100: INSTALLING THE ROCK WALL ROPE

1: USE A 1" PADDLE BIT TO DRILL A HOLE IN THE CENTER OF THE TOP PANEL BOARD. THIS IS THE ONLY TIME YOU WILL NEED THIS DRILL BIT IN THE ASSEMBLY. YOU MAY PUT IT AWAY AFTER DRILLING THE HOLE.

TIP: IF USING A 1" PADDLE STYLE BIT, DRILL THROUGH THE BOARD UNTIL YOU CAN JUST SEE THE TIP OF THE BIT EMERGE FROM THE OTHER SIDE. STOP. THEN GO TO THE OTHER SIDE OF THE BOARD AND PLACE THE TIP WHERE IT EMERGED. COMPLETE DRILLING THE HOLE. THIS METHOD SHOULD ALLOW YOU TO DRILL A CLEAN HOLE THROUGH THE BOARD WITHOUT BLOWING OUT THE BACK OF THE BOARD MAKING BIG SPLINTERS.

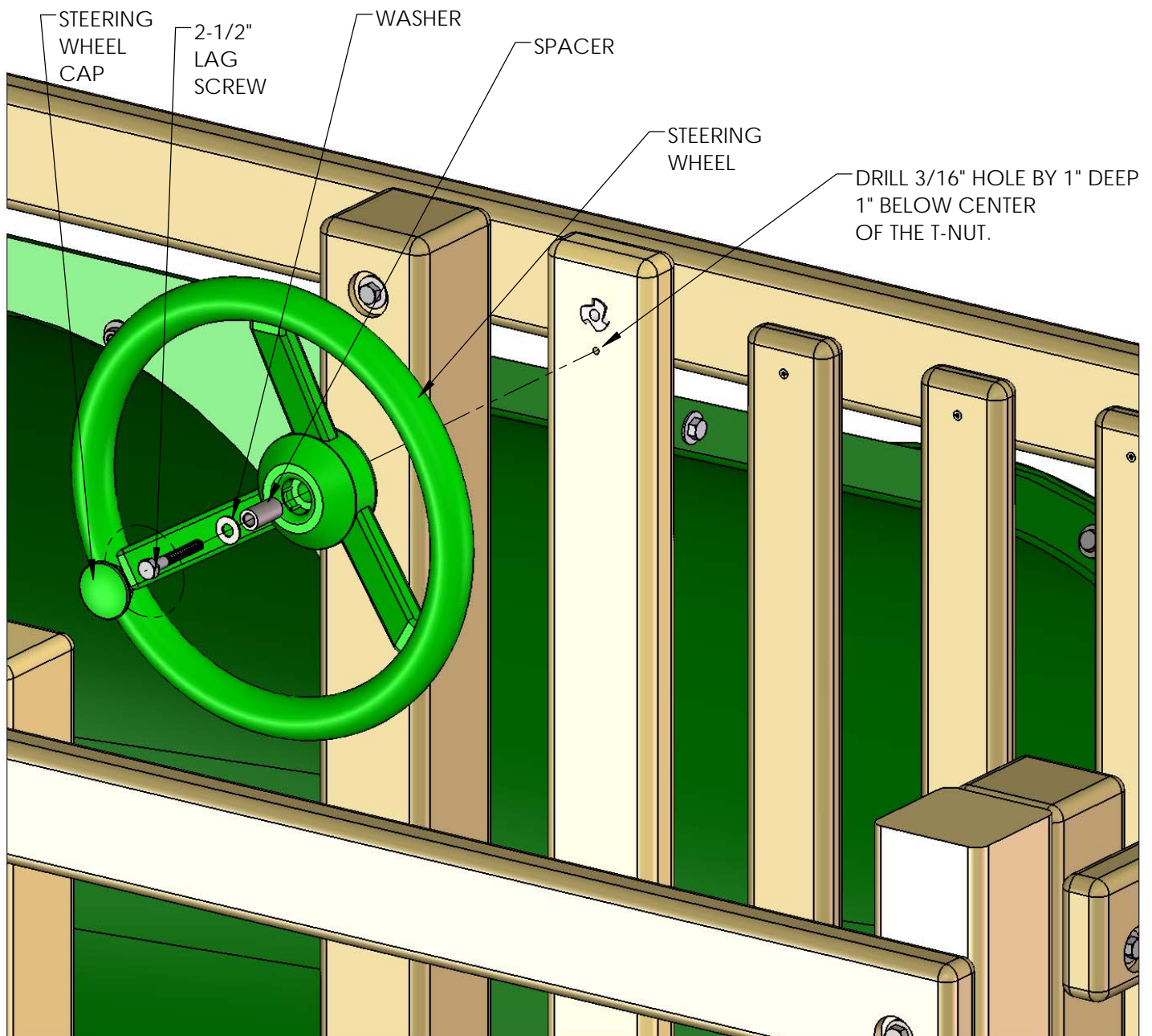
2: TIE A KNOT AT ONE END OF THE 10' ROPE AND THREAD IT THROUGH THE BACK SIDE OF THE HOLE IN THE TOP PANEL BOARD.

3: THE UNTIED END WILL GO THROUGH THE HOLE OF THE BOTTOM ROCK WALL BOARD. TIE A SECURE KNOT AT THE END MAKING SURE THAT THE ROPE IS TIGHT AND WILL NOT WRAP AROUND YOUR HAND. HINT: TO REDUCE THE AMOUNT OF SLACK IN THE ROPE, LIFT THE ROCK WALL ASSEMBLY SLIGHTLY WHEN TYING THE KNOT IN THE BOTTOM ROCK WALL BOARD. WHEN YOU LOWER THE ASSEMBLY, THE ROPE WILL TIGHTEN.



## STEP 101: STEERING WHEEL

- 1: GO TO THE REAR CENTER POST ON THE DECK (UPPER LEVEL).
- 2: DRILL A 3/16" PILOT HOLE 1" BELOW THE CENTER OF THE T-NUT. DRILL THE HOLE 1" DEEP.
- 3: PLACE THE SPACER INSIDE THE STEERING WHEEL..
- 4: USE THE 2-1/2" LAG SCREW AND WASHER TO FASTEN THE STEERING WHEEL TO THE REAR CENTER POST. DO NOT OVER-TIGHTEN THE LAG SCREW OR THE STEERING WHEEL WILL NOT TURN.
- 5: PLACE THE STEERING WHEEL CAP OVER THE STEERING WHEEL AND SNAP IT INTO THE STEERING WHEEL INSERT.



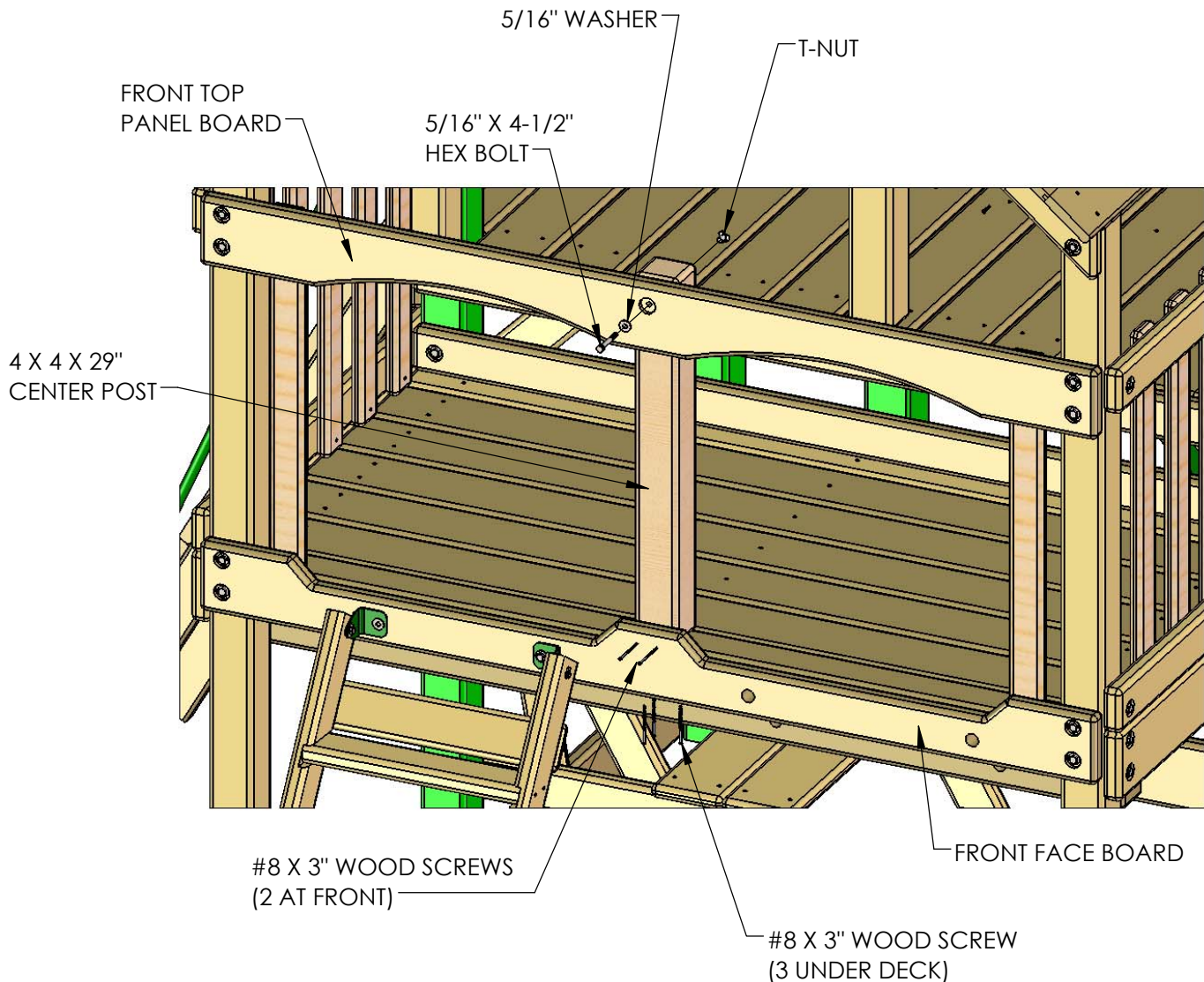


## STEP 102: LOWER LEVEL FRONT CENTER POST

1: LOCATE THE 4 X 4 X 29" CENTER POST. PLACE THE 4 X 4 X 29" CENTER POST CENTERED BEHIND THE HOLE IN THE FRONT TOP PANEL BOARD. CAREFULLY DRILL A 3/8" HOLE THROUGH THE CENTER POST USING THE HOLE IN THE ROPE LADDER SUPPORT AS A GUIDE.

2: HAMMER A T-NUT INTO THE HOLE IN THE BACK SIDE OF THE CENTER POST. FASTEN THE CENTER POST TO THE FRONT TOP PANEL BOARD WITH A 5/16" X 4-1/2" HEX BOLT AND A 5/16" WASHER.

3: SQUARE THE CENTER POST TO THE DECK. ATTACH THE CENTER POST TO THE FRONT FACE BOARD WITH TWO #8 X 3" WOOD SCREWS FROM THE FRONT AND THREE #8 X 3" WOOD SCREWS UNDER THE DECK.



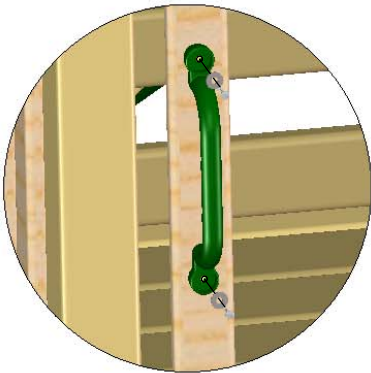


# STEP 103: SAFETY HANDLES (UPPER/MAIN/LOWER) LEVEL

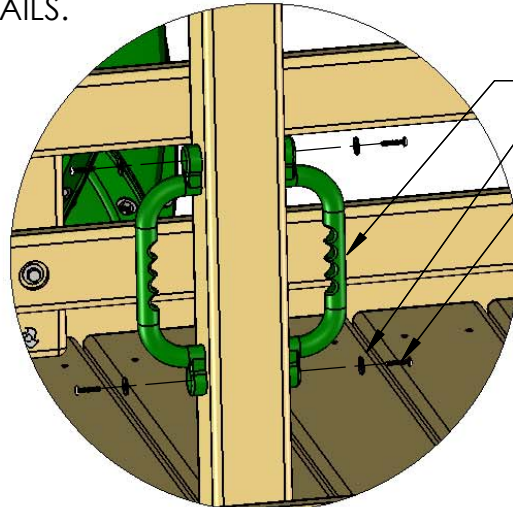
1: LOCATE THE SAFETY HANDLE BAGS.

2: ADJUST THE SAFETY HANDLES UP OR DOWN TO SUIT THE NEEDS OF YOUR CHILD.

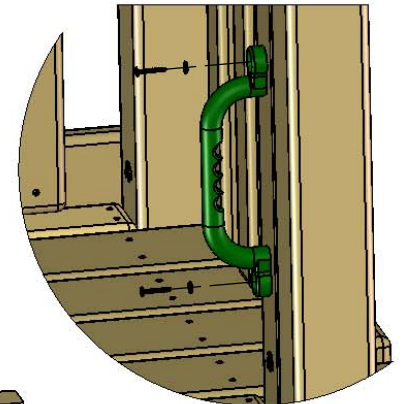
3: ATTACH EACH SAFETY HANDLE TO THE PANEL SLAT, CENTER POSTS AND CORNER POSTS WITH TWO PAN HEAD SCREWS AND TWO WASHERS PROVIDED WITH THE SAFETY HANDLES. SEE DIAGRAM BELOW FOR DETAILS.



DETAIL A

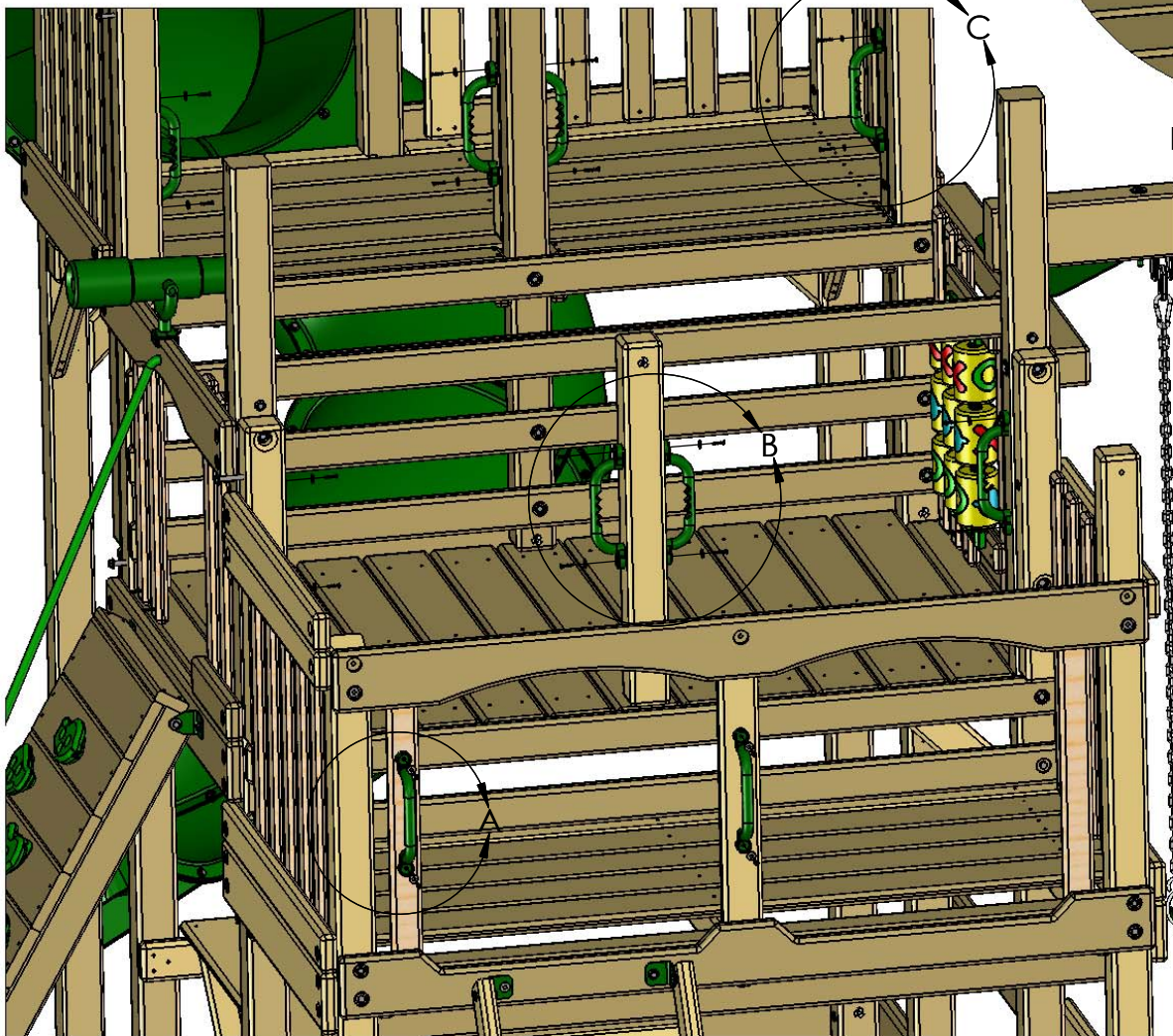


SAFETY HANDLE  
1/4" WASHER  
#14 X 1-1/4" PAN HEAD SCREW



DETAIL C

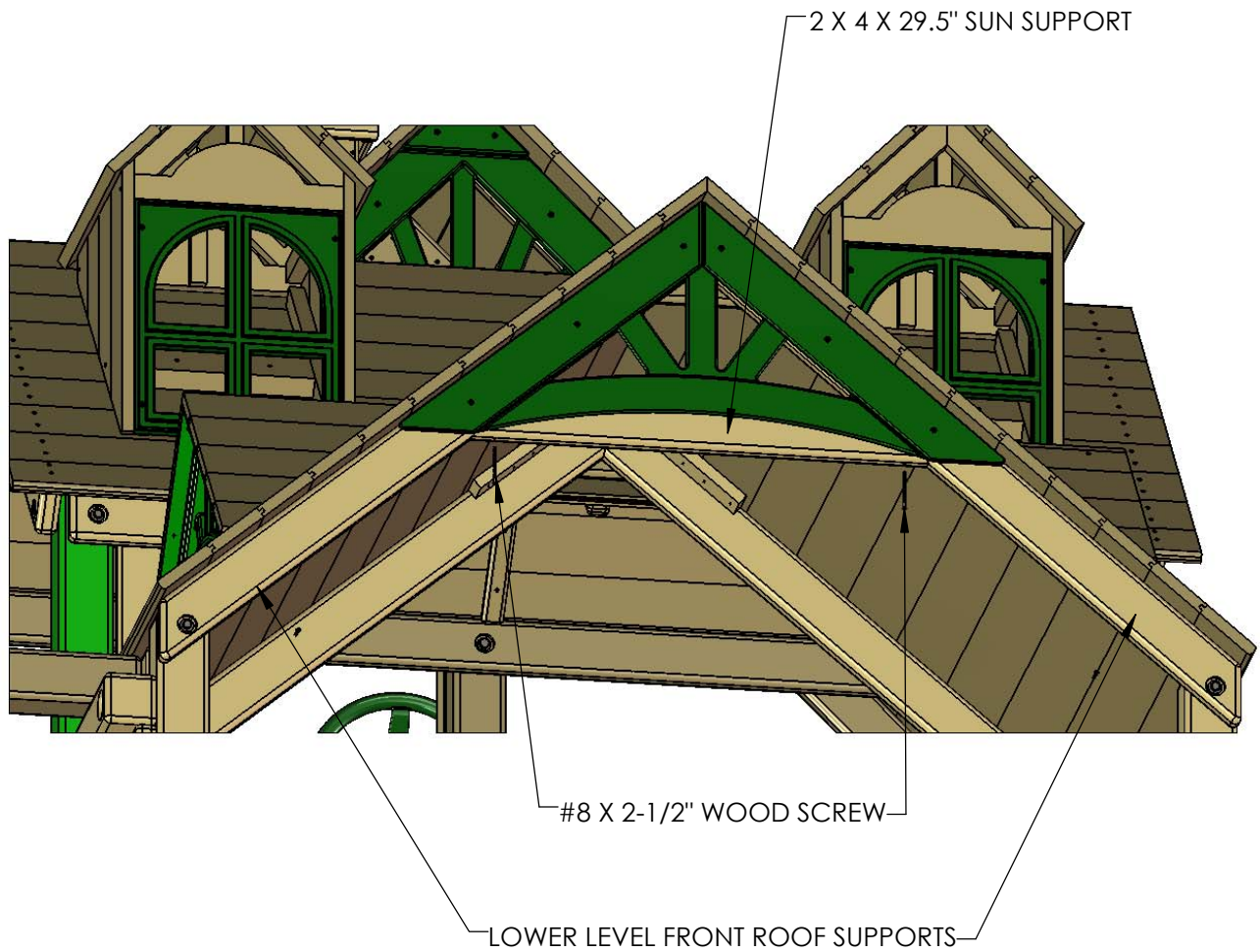
DETAIL B



NOTE: WOOD ROOF  
REMOVED FOR CLARITY

## STEP 104: SUN SUPPORT

1: PLACE THE 2 X 4 X 29.5" SUN SUPPORT UNDERNEATH THE LOWER LEVEL FRONT ROOF SUPPORTS. MAKE SURE THE SUN SUPPORT IS LEVEL. ATTACH THE SUN SUPPORT THROUGH THE PRE-DRILLED HOLES IN THE BOTTOM TO THE ROOF SUPPORTS WITH 2-1/2" WOOD SCREWS.





## STEP 105: WALL PANEL BOARDS

1: MOUNT THE 1 X 4 X 26" WINDOW PANEL BOARD ABOVE THE LOWER LEVEL CENTER POST. THE END WITH TWO PRE-DRILLED HOLES SHOULD BE OFFSET TO THE TOP. MAKE SURE IT IS STRAIGHT VERTICALLY AND FASTEN IT TO THE SUN SUPPORT USING TWO #8 X 1-1/2" WOOD SCREWS.

2: MOUNT ONE 1 X 4 X 28" WINDOW PANEL BOARD ON EACH SIDE OF THE CENTER BOARD PREVIOUSLY INSTALLED. THE TOP END MUST BE IN LINE WITH THE WINDOW PANEL BOARD PREVIOUSLY INSTALLED. FASTEN IT TO THE SUN SUPPORT AND PLAY SET FRONT TOP PANEL BOARD USING TWO #8 X 1-1/2" WOOD SCREWS ON EACH END PER BOARD.

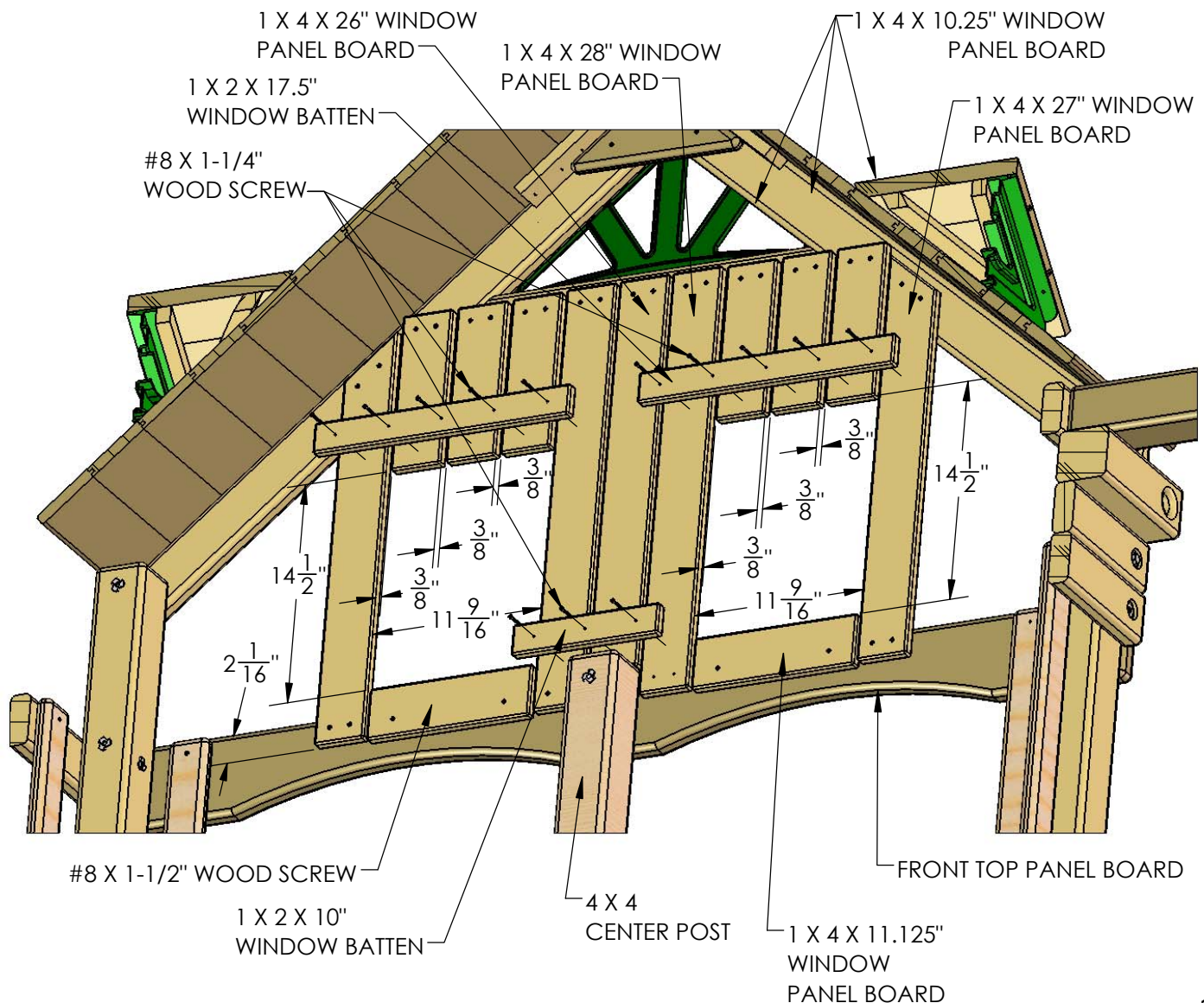
3: MOUNT THE 1 X 2 X 10" WINDOW BATTEN HORIZONTALLY ABOVE THE PLAY SET CENTER POST CENTERED BETWEEN THE WINDOW PANEL BOARDS PREVIOUSLY INSTALLED. FASTEN USING THREE #8 X 1-1/4" WOOD SCREWS.

4: MOUNT THREE 1 X 4 X 10.5" WINDOW PANEL BOARDS VERTICALLY ON EACH SIDE OF THE BOARDS INSTALLED IN SUB STEP 2. THE TOP END (WITH TWO PREDRILLED HOLES) MUST BE OFFSET TO THE TOP AND IN LINE WITH THE OTHER BOARDS. FASTEN TO THE SUN SUPPORT USING TWO #8 X 1-1/2" WOOD SCREWS PER BOARD.

4: MOUNT THE 1 X 4 X 11.125" WINDOW PANEL BOARD (HORIZONTALLY WITH HOLES OFFSET DOWN) ON EACH SIDE OF THE BOARDS INSTALLED ON SUB STEP 2 USING THE DIMENSIONS SHOWN IN THE DIAGRAM BELOW. FASTEN TO THE FRONT TOP PANEL BOARD USING TWO #8 X 1-1/2" WOOD SCREWS PER BOARD.

5: MOUNT THE 1 X 4 X 27" WINDOW PANEL BOARD NEXT TO THE BOARDS INSTALLED IN SUB STEP 4 AND SUB STEP 5, USING THE DIMENSIONS SHOWN IN THE DIAGRAM BELOW. THE ANGLED END MUST BE OFFSET UP PARALLEL TO THE ROOF SUPPORTS. FASTEN USING FOUR #8 X 1-1/2" WOOD SCREWS PER BOARD.

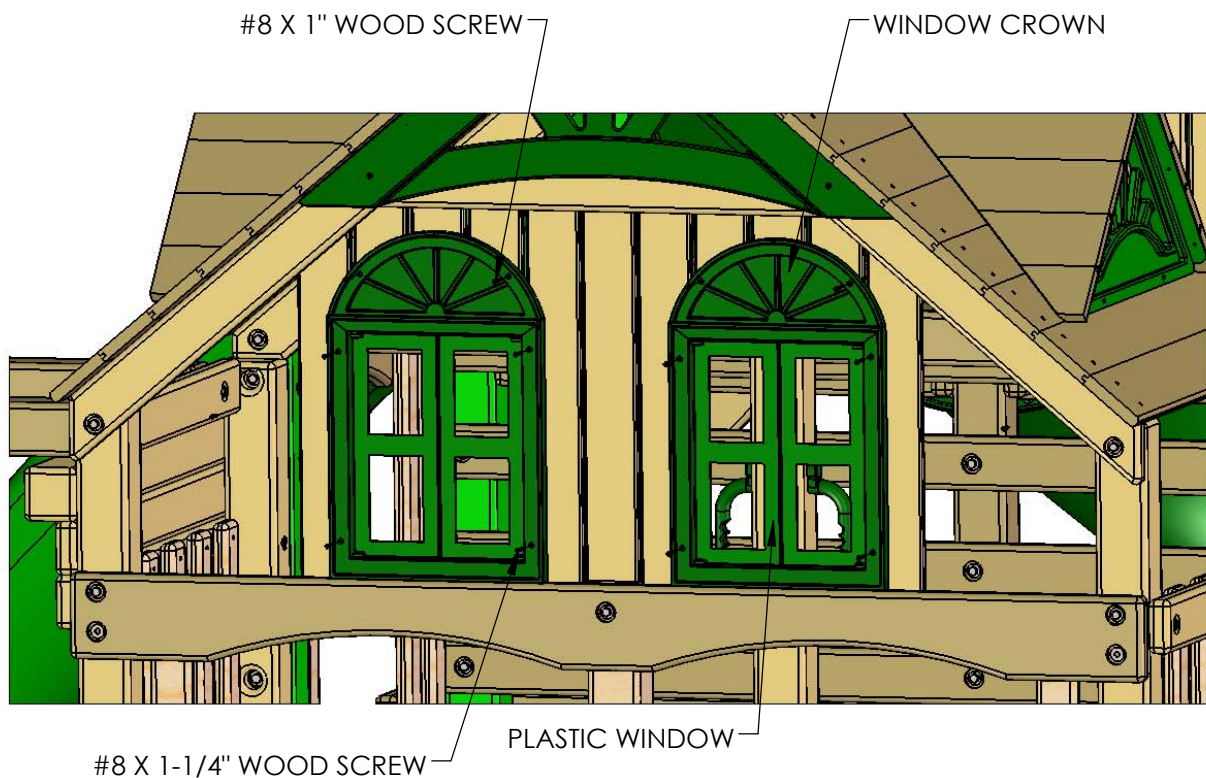
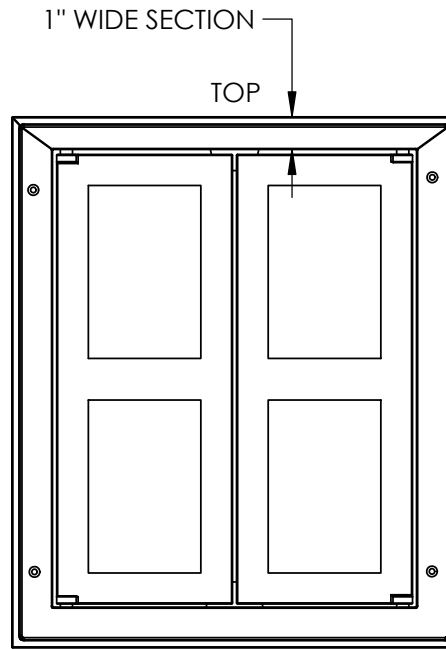
6: MOUNT THE 1 X 2 X 17.5" WINDOW BATTEN HORIZONTALLY ABOVE THE WINDOW OPENING. CENTER THE WINDOW BATTEN BETWEEN THE VERTICAL WINDOW PANEL BOARDS PREVIOUSLY INSTALLED. FASTEN USING FIVE #8 X 1-1/4" WOOD SCREWS. REPEAT ON OPPOSITE SIDE.



## STEP 106: WINDOW AND CROWNS

1: PLACE EACH PLASTIC WINDOW INTO THE FRONT OPENINGS, WITH THE 1" WIDE SECTION OF THE WINDOW FRAME AT THE TOP. ATTACH EACH WINDOW WITH FOUR #8 X 1-1/4" WOOD SCREWS.

2: CENTER THE WINDOW CROWN OVER THE TOP OF THE PLASTIC WINDOW AND ATTACH THE CROWN TO THE TOP WINDOW PANEL BOARDS WITH #8 X 1" WOOD SCREWS.





# STEP 107: WALL PANEL BOARDS

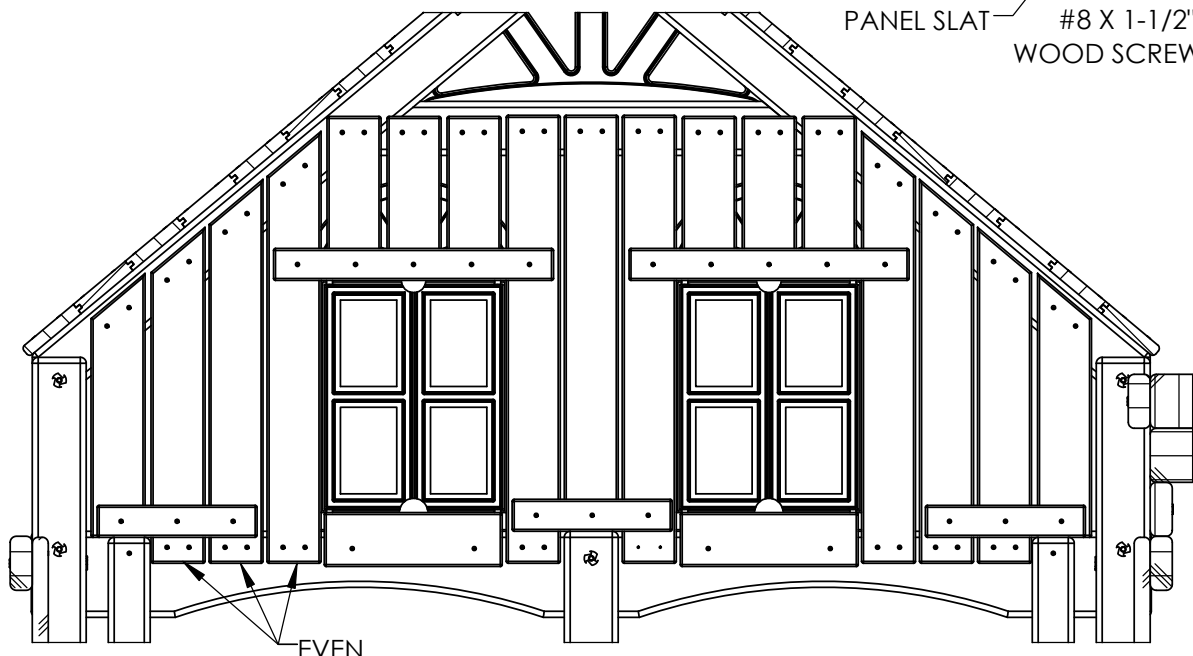
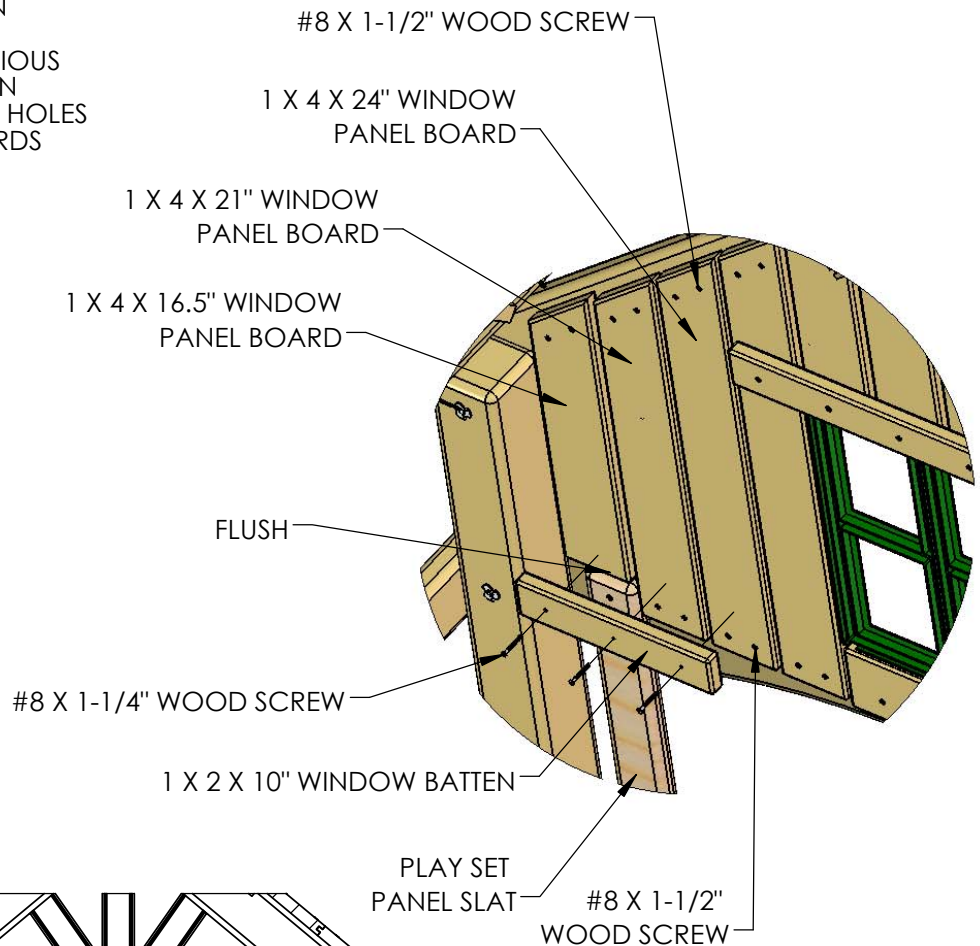
1: MOUNT THE 1 X 4 X 24" WINDOW PANEL BOARD NEXT TO THE 1 X 4 X 27" WINDOW PANEL BOARD INSTALLED ON PREVIOUS STEPS. LEAVE A 1/4" GAP BETWEEN THEM. THE ANGLED END MUST BE OFFSET UP AND PARALLEL TO THE ROOF SUPPORT. FASTEN IT USING FOUR #8 X 1-1/2" WOOD SCREWS.

2: MOUNT THE 1 X 4 X 21" WINDOW PANEL BOARD NEXT TO THE 1 X 4 X 24" WINDOW PANEL BOARD PREVIOUSLY INSTALLED. LEAVE A 1/4" GAP BETWEEN THEM. THE ANGLED END MUST BE OFFSET UP AND PARALLEL TO THE ROOF SUPPORT. FASTEN IT USING FOUR #8 X 1-1/2" WOOD SCREWS.

3: MOUNT THE 1 X 4 X 16.5" WINDOW PANEL BOARD NEXT TO THE 1 X 4 X 21" WINDOW PANEL BOARD PREVIOUSLY INSTALLED. LEAVE A 1/4" GAP BETWEEN THEM. THE ANGLED END MUST BE OFFSET UP AND PARALLEL TO THE ROOF SUPPORT. THE SQUARED END (WITH NO PREDRILLED HOLES) MUST BE RESTING ON TOP OF THE PLAY SET PANEL SLAT. FASTEN IT TO THE ROOF SUPPORT USING TWO #8 X 1-1/2" WOOD SCREWS.

4: MOUNT THE 1 X 2 X 10" ROOF BATTEN ABOVE THE PLAYSET PANEL SLAT CENTERED ON TOP OF THE THREE PREVIOUS WINDOW PANEL BOARDS AS SHOWN IN THE DIAGRAM BELOW. MAKE SURE THE HOLES ARE CENTERED ON EACH OF THE BOARDS AND FASTEN IT USING THREE #8 X 1-1/4" WOOD SCREWS.

**REPEAT SUB STEPS 1 TO 4 FOR THE OTHER SIDE.**



## STEP 108: SOLAR WALL LIGHTS

1: WITH A PENCIL MAKE A CENTER MARK ON THE OUTSIDE FACE OF THE 1 X 4 X 21" WINDOW PANEL BOARD, MEASURE 8-5/8" HORIZONTALLY FROM THE OUTSIDE EDGE OF THE CORNER POST TOWARDS THE CENTER OF THE WALL PANEL BOARD AND 10" FROM THE TOP EDGE OF THE FRONT TOP PANEL BOARD UP TOWARDS THE CENTER OF THE WALL PANEL BOARD AS SHOWN IN THE DIAGRAM BELOW.

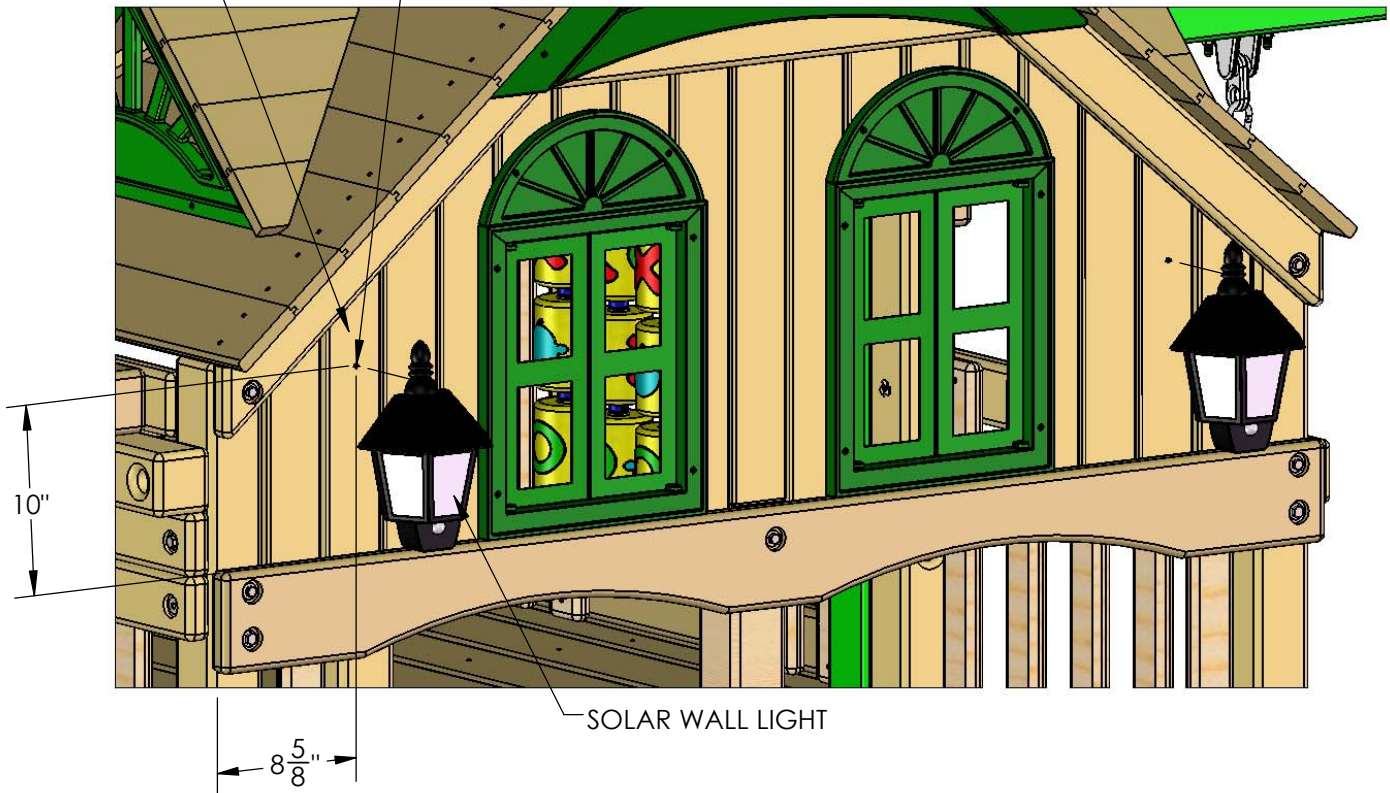
2: PARTIALLY INSERT A #8 X 1" WOOD SCREW INTO THE WALL PANEL BOARD CENTER MARK FROM PREVIOUS SUB-STEP, MAKE SURE THE HEAD OF THE SCREW IS STICKING OUT ABOUT 3/8" FROM THE OUTSIDE FACE OF THE WALL PANEL BOARD.

3: MOUNT THE SOLAR WALL LIGHT ONTO THE WALL USING THE HEAD OF THE WOOD SCREW AS A HANGER INTO THE SLOT LOCATED IN THE BACK OF THE SOLAR WALL LIGHT. **THE ON/OFF SWITCH IS LOCATED IN THE BOTTOM REAR END OF THE SOLAR WALL LIGHT. YOU CAN ACCESS THIS SWITCH BY REMOVING THE SOLAR WALL LIGHT FROM THE PLAY SET.**

4: REPEAT SUB-STEPS 1 TO 3 FOR THE OTHER SIDE.

1 X 4 X 21" WINDOW  
PANEL BOARD

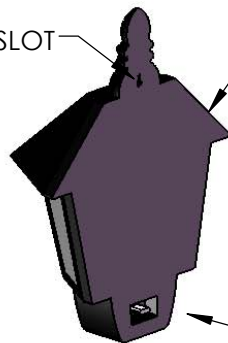
1" WOOD SCREW



MOUNTING SLOT

SOLAR WALL LIGHT  
(REAR VIEW)

ON / OFF SWITCH



## **PART 2**

# **CLATTER BRIDGE ASSEMBLY**

# STEP 1: ATTACHING T-NUTS TO THE CORNER POSTS

1: THIS STEP IS CRITICAL TO BUILDING THE FORT PROPERLY. IF ANY MISTAKES ARE MADE HERE, YOU WILL NEED TO DIS-ASSEMBLE AND THEN RE-ASSEMBLE TO MAKE YOUR CORRECTIONS.

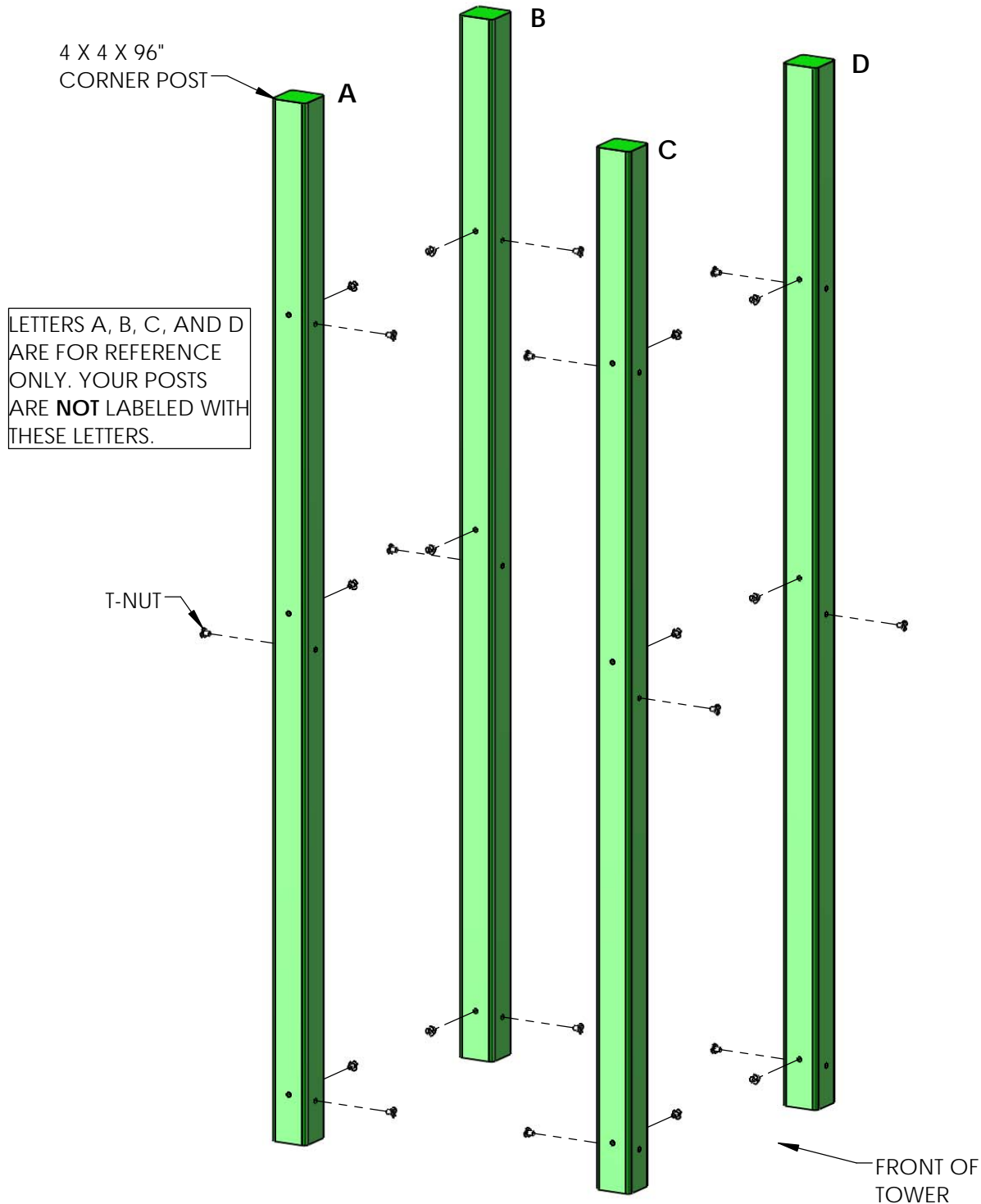
2: MAKE SURE HOLES ARE FREE OF ANY OBSTRUCTIONS. USE A BOLT TO CLEAN OUT ANY DEBRIS.

3: LAY OUT EACH OF THE 4 X 4 X 96" CORNER POSTS IN THE AREA YOU INTEND ON BUILDING THE TOWER OF THE CLATTER BRIDGE.

4: USE THE DIAGRAM BELOW TO CORRECTLY IDENTIFY AND ORIENT THE NECESSARY DIRECTION THE POSTS SHOULD FACE. NOTE LETTERS A, B, C AND D ARE FOR REFERENCE ONLY. YOUR POSTS ARE **NOT** LABELED WITH THESE LETTERS.

5: USE A HAMMER TO SEAT THE T-NUTS AFTER INSERTING THEM INTO THE HOLES SHOWN IN THE DIAGRAM BELOW.

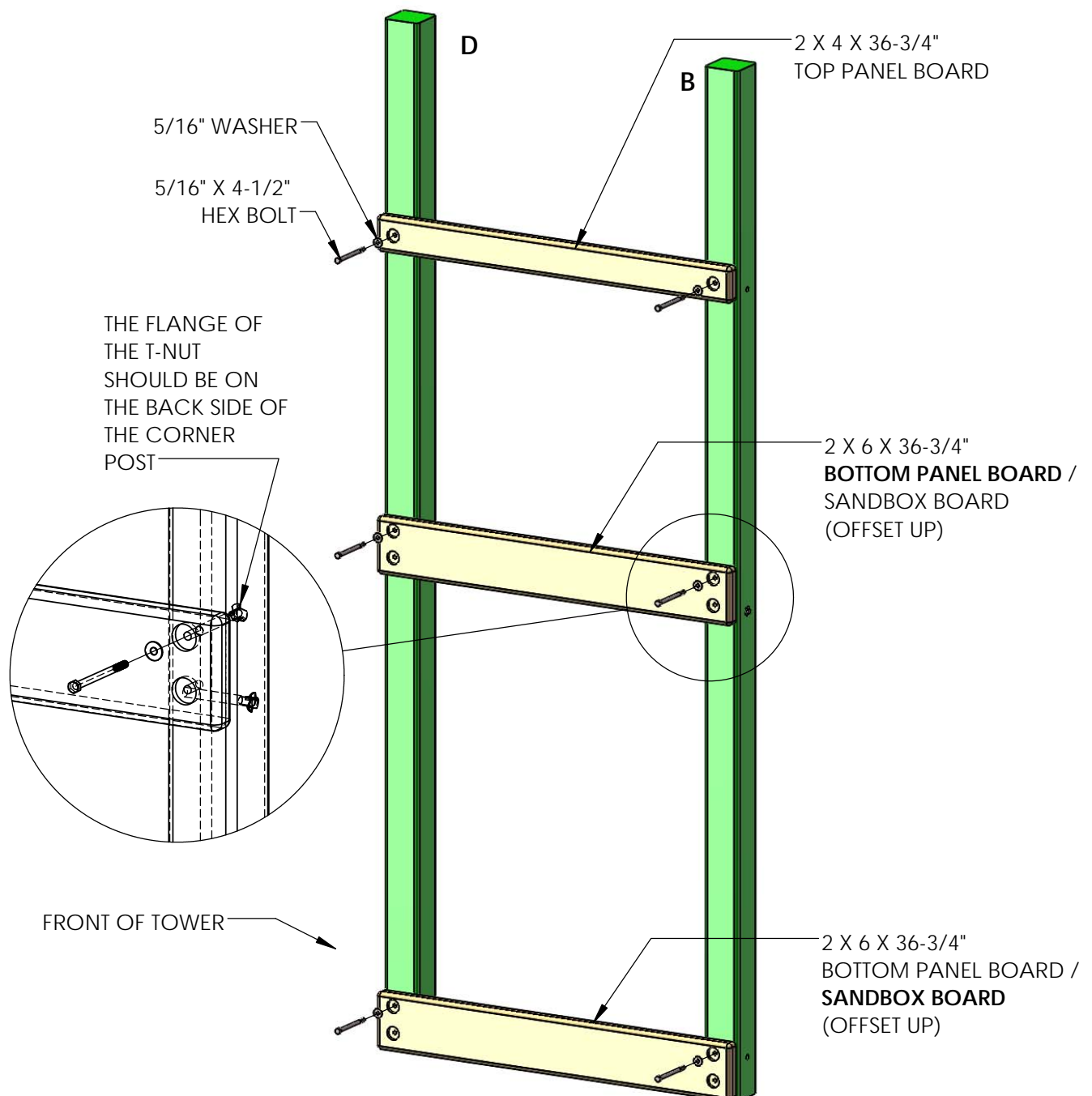
6: THE BARREL OF THE T-NUT SHOULD GO IN THE HOLE FIRST. HAMMER THE T-NUT UNTIL IT IS FLUSH/ALMOST FLUSH TO THE CORNER POSTS.





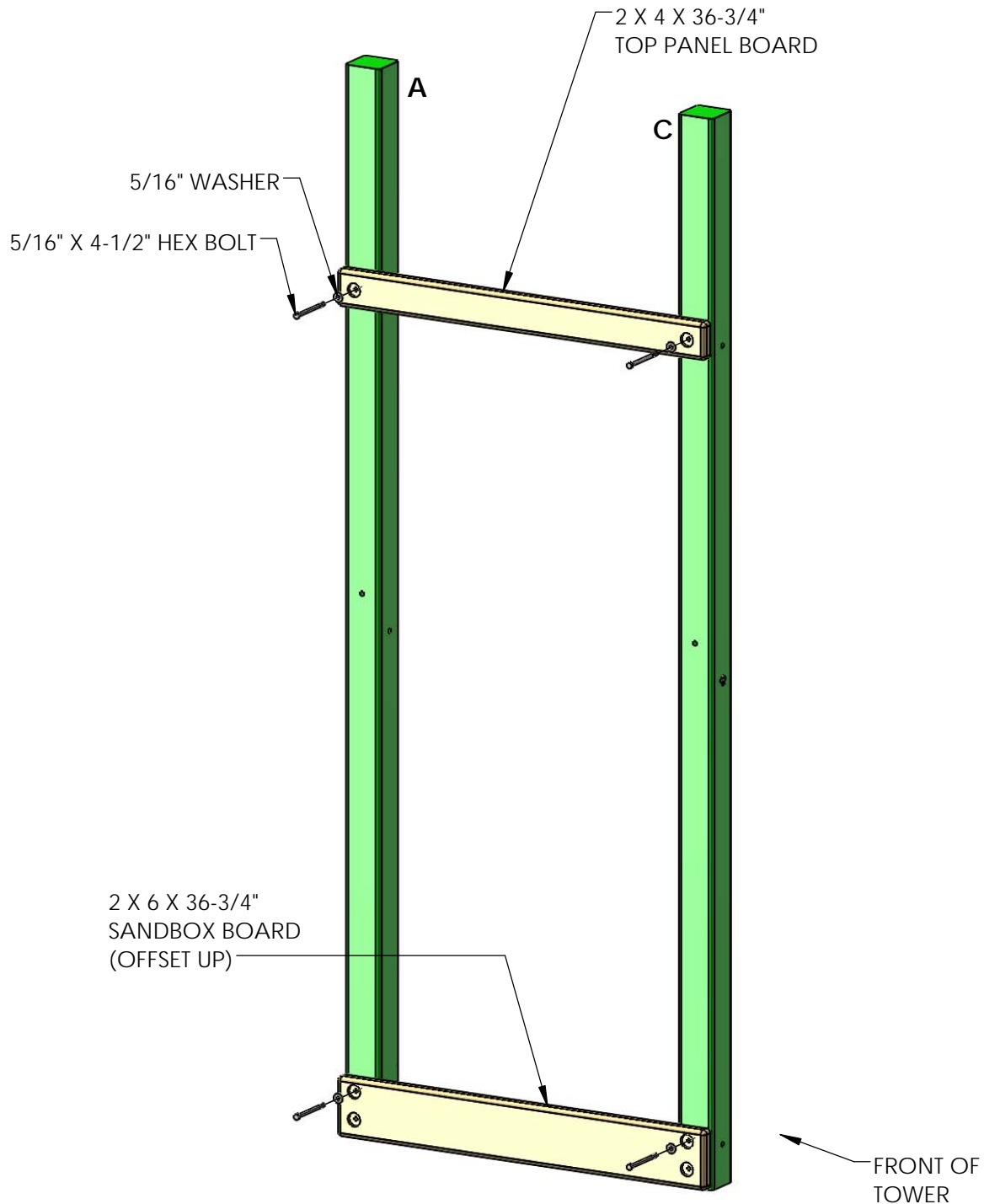
## STEP 2: ASSEMBLING THE RIGHT SIDE FRAME

- 1: LAY THE 2 X 6 X 36-3/4" SANDBOX BOARD ON TOP OF THE RIGHT SIDE CORNER POSTS AT THE BOTTOM OF THE CORNER POSTS. THE COUNTERSUNK HOLES IN THE SANDBOX BOARD MUST BE OFFSET UP.
- 2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.
- 3: LAY THE 2 X 6 X 36-3/4" BOTTOM PANEL BOARD ON TOP OF THE RIGHT SIDE CORNER POSTS IN THE MIDDLE OF THE CORNER POSTS. THE COUNTERSUNK HOLES IN THE BOTTOM PANEL BOARD MUST BE OFFSET UP.
- 4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE BOTTOM PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.
- 5: LAY THE 2 X 4 X 36-3/4" TOP PANEL BOARD ON TOP OF THE RIGHT SIDE CORNER POSTS.
- 6: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE COUNTERSUNK HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.
- 7: DO NOT INSTALL LAG SCREWS AT THIS TIME.



## STEP 3: ASSEMBLING THE LEFT SIDE FRAME

- 1: LAY THE 2 X 6 X 36-3/4" SANDBOX BOARD ON TOP OF THE LEFT SIDE CORNER POSTS AT THE BOTTOM OF THE CORNER POSTS. THE COUNTERSUNK HOLES IN THE SANDBOX BOARD MUST BE OFFSET UP.
- 2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.
- 3: LAY THE 2 X 4 X 36-3/4" TOP PANEL BOARD ON TOP OF THE LEFT SIDE CORNER POSTS.
- 4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE COUNTERSUNK HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.
- 5: DO NOT INSTALL LAG SCREWS AT THIS TIME.

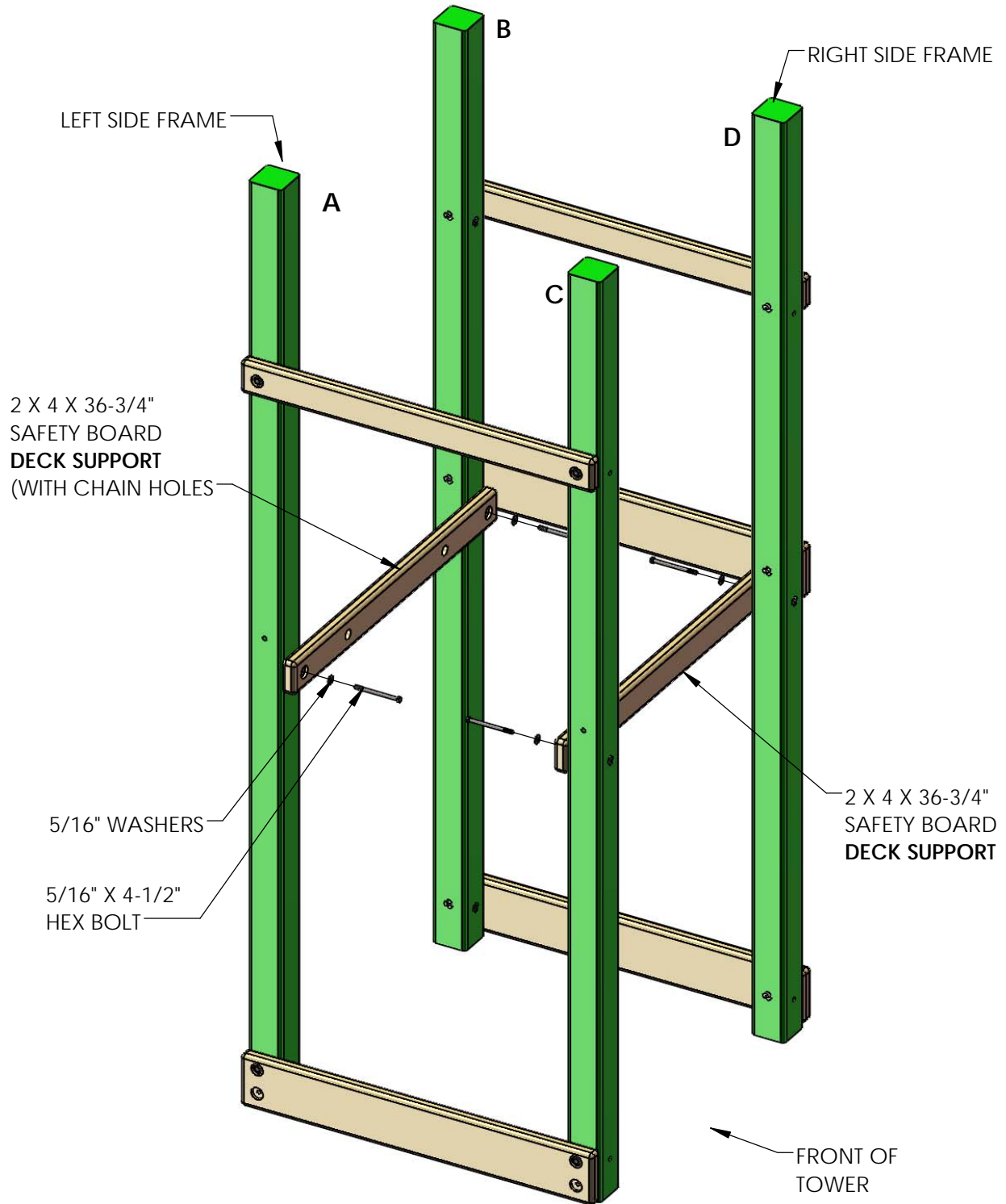


# STEP 4: DECK SUPPORTS

YOU WILL NEED AN EXTRA PERSON FOR THIS STEP.

1: WITH HELP, STAND UP THE LEFT AND RIGHT SIDE ASSEMBLIES.

2: FASTEN THE 2 X 4 X 36-3/4" DECK SUPPORTS TO THE HOLES AT 45-5/16" WITH 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHERS FROM THE INSIDE OF THE CORNER POST.



## STEP 5: FRONT FRAME ASSEMBLY

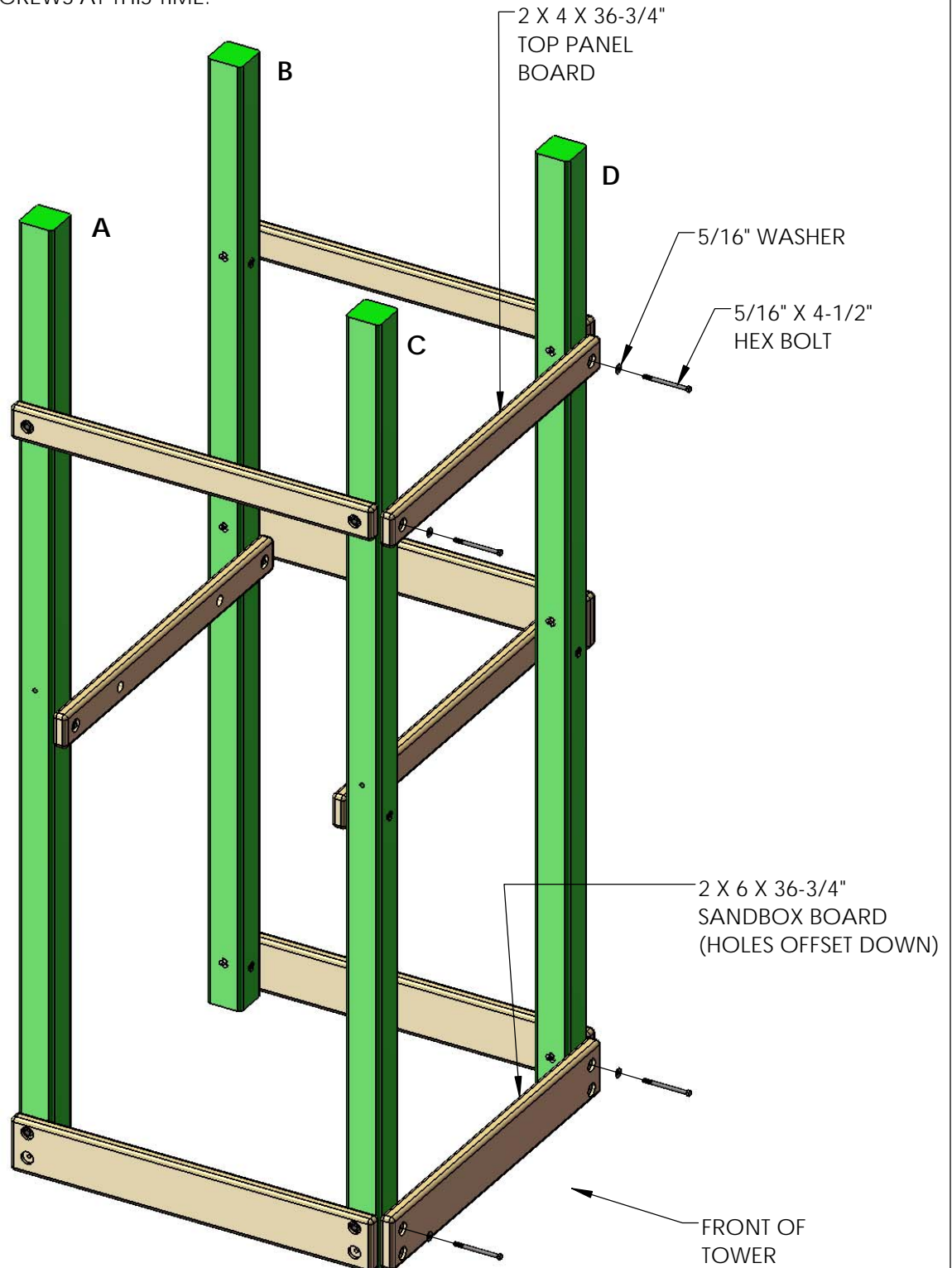
1: PLACE THE 2 X 6 X 36-3/4" SANDBOX BOARD ON THE FRONT OF THE CORNER POSTS. THE HOLES IN THE SANDBOX BOARD SHOULD BE OFFSET DOWN.

2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

3: PLACE THE 2 X 4 X 36-3/4" TOP PANEL BOARD ON THE FRONT OF THE CORNER POSTS.

4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.

5: DO NOT INSTALL LAG SCREWS AT THIS TIME.





## STEP 6: REAR FRAME ASSEMBLY

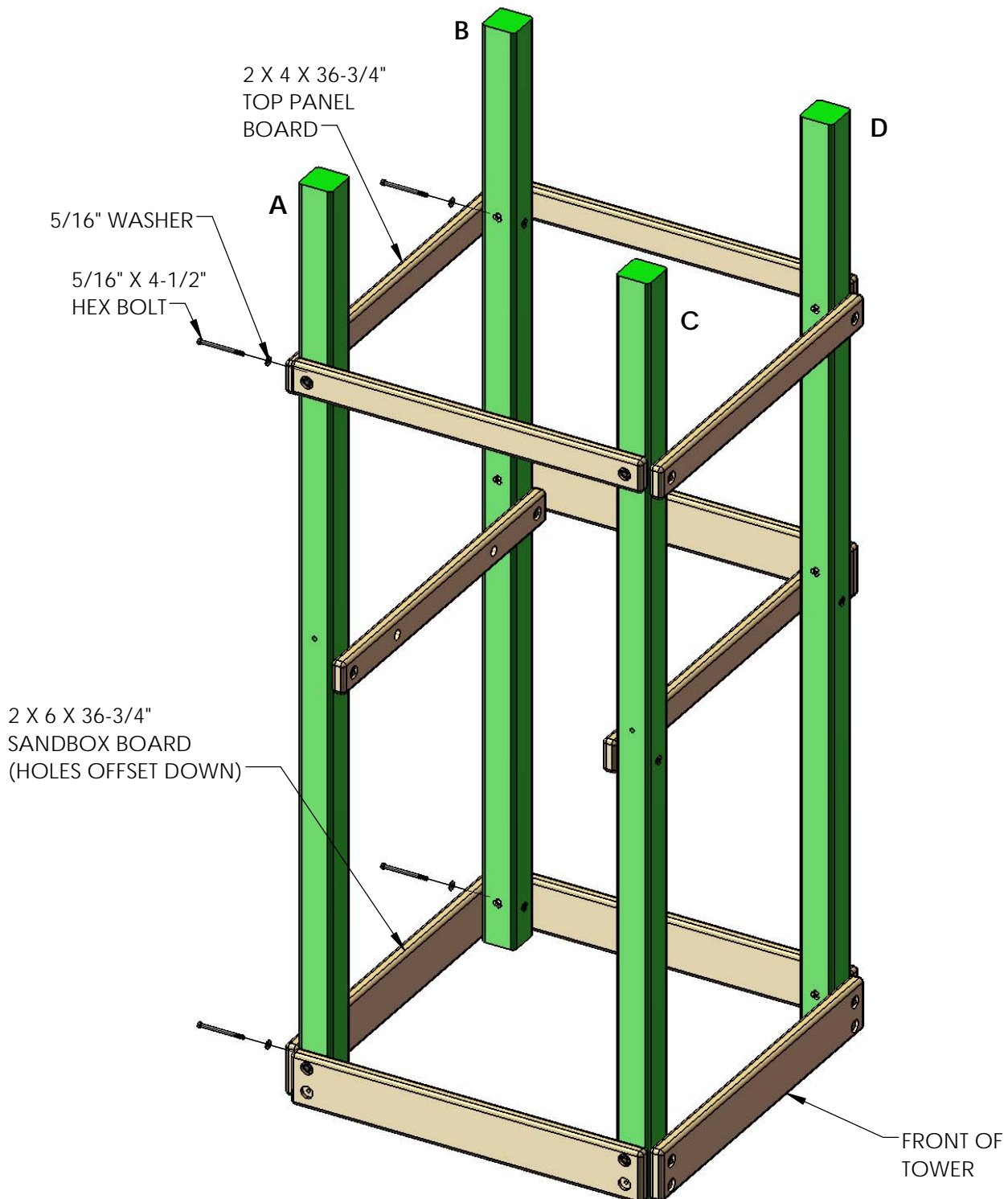
1: PLACE THE 2 X 6 X 36-3/4" SANDBOX BOARD ON THE REAR OF THE CORNER POSTS. THE HOLES IN THE SANDBOX BOARD SHOULD BE OFFSET DOWN.

2: USE 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

3: PLACE THE 2 X 4 X 36-3/4" TOP PANEL BOARD ON THE REAR OF THE CORNER POSTS.

4: USE 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.

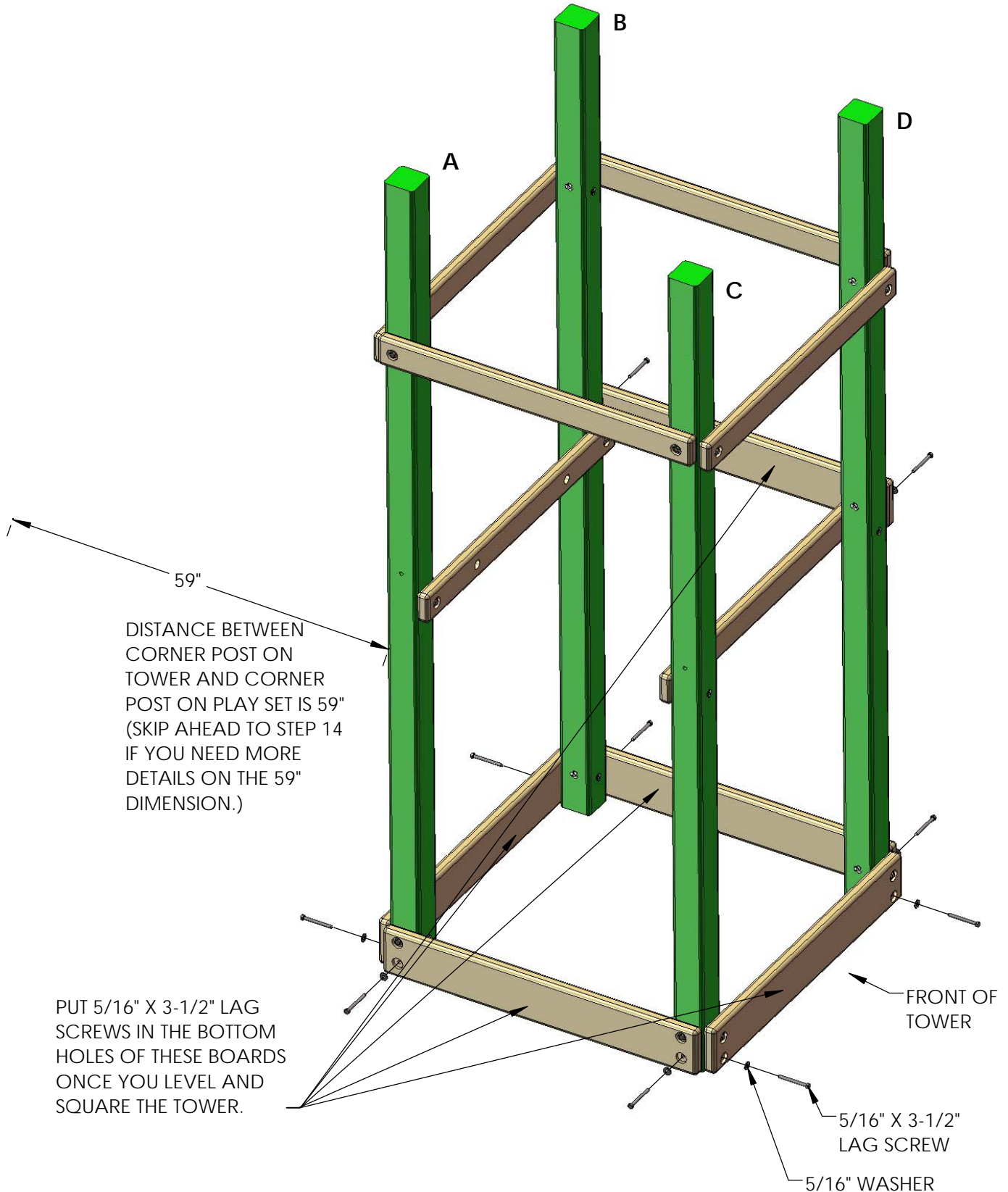
5: DO NOT INSTALL LAG SCREWS AT THIS TIME.



## STEP 7: LAG SCREWS

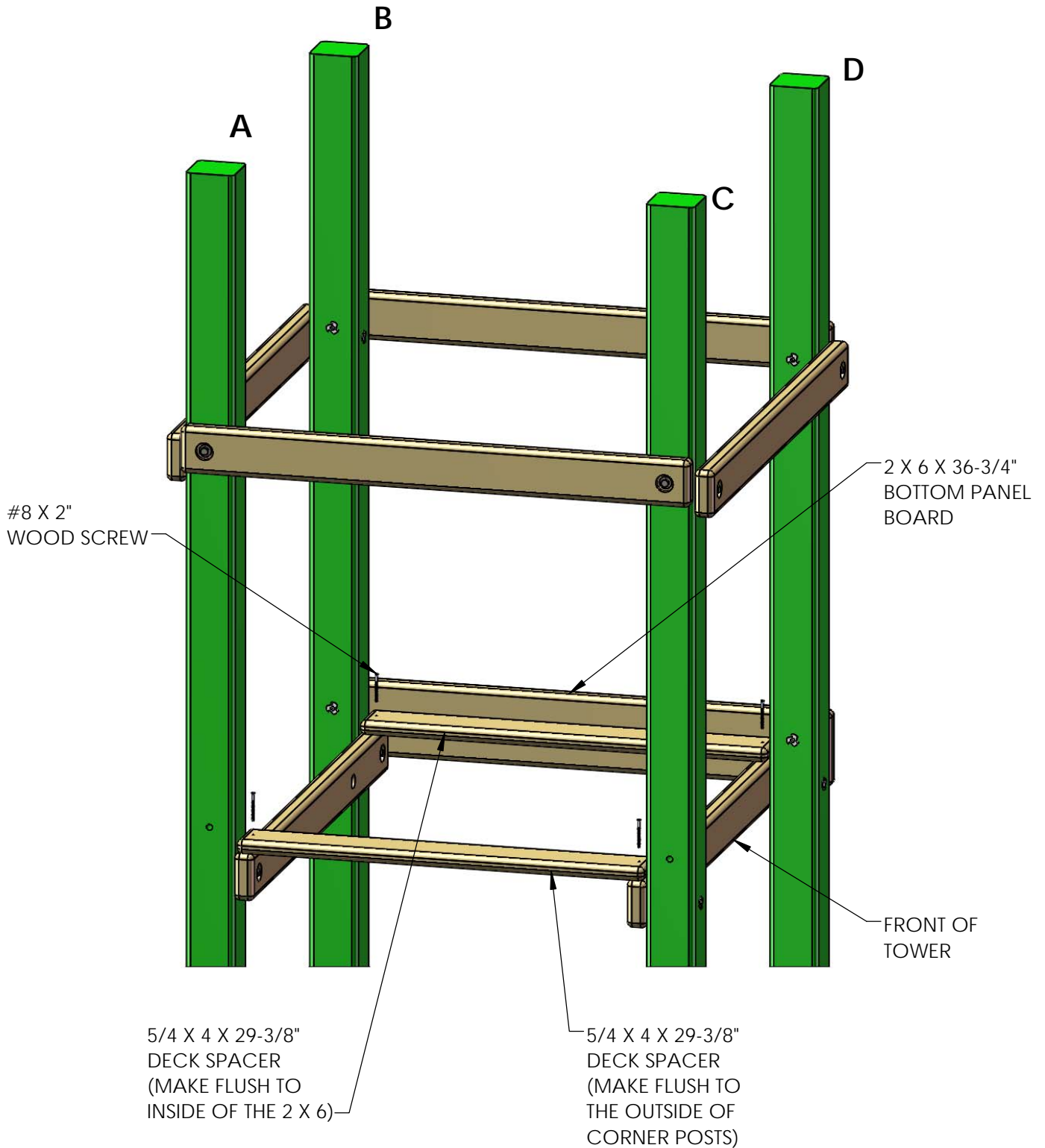
1: PLACE THE FRAME IN ITS FINAL POSITION AND FOLLOW THE PROCEDURES AT THE FRONT OF THE MANUAL TO LEVEL AND SQUARE THE STRUCTURE. TO SQUARE AND LEVEL THE DECK OF THE TOWER TO THE DECK OF THE FORT PLACE A DECK BOARD ACROSS THE 2 X 4'S. THEN PLACE A 2 X 4 X 66" BRIDGE RAIL ON TOP OF THE DECK BOARD AND ON TOP OF THE FORT DECK. PLACE A LEVEL ON TOP OF THE 66" BRIDGE RAIL, THEN MAKE THE DECKS LEVEL TO ONE ANOTHER.

2: ONCE THE FRAME IS LEVEL, SQUARE, AND SET INTO POSITION; GO BACK AND INSERT THE 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS IN THE REMAINING HOLES OF THE 2 X 6 PARTS SHOWN BELOW. NOTE: THERE WILL NOT BE ANY PREDRILLED HOLES IN THE CORNER POSTS FOR THE LAG SCREWS. LAG SCREWS ARE SELF-TAPPING.



## STEP 8: DECK BOARDS

1: PLACE THE 5/4 X 4 X 29-3/8" DECK SPACERS BETWEEN THE CORNER POSTS. MAKE EACH DECK SPACER FLUSH TO THE INSIDE SURFACE OF THE 2 X 6 X 36-3/4" BOTTOM PANEL BOARD OR THE OUTSIDE SURFACE OF THE CORNER POSTS. ATTACH EACH DECK SPACER TO THE DECK SUPPORTS WITH TWO 2" WOOD SCREWS. NOTE THE TOP OF THE SCREW HEAD SHOULD BE FLUSH WITH THE TOP OF THE DECK SPACER.

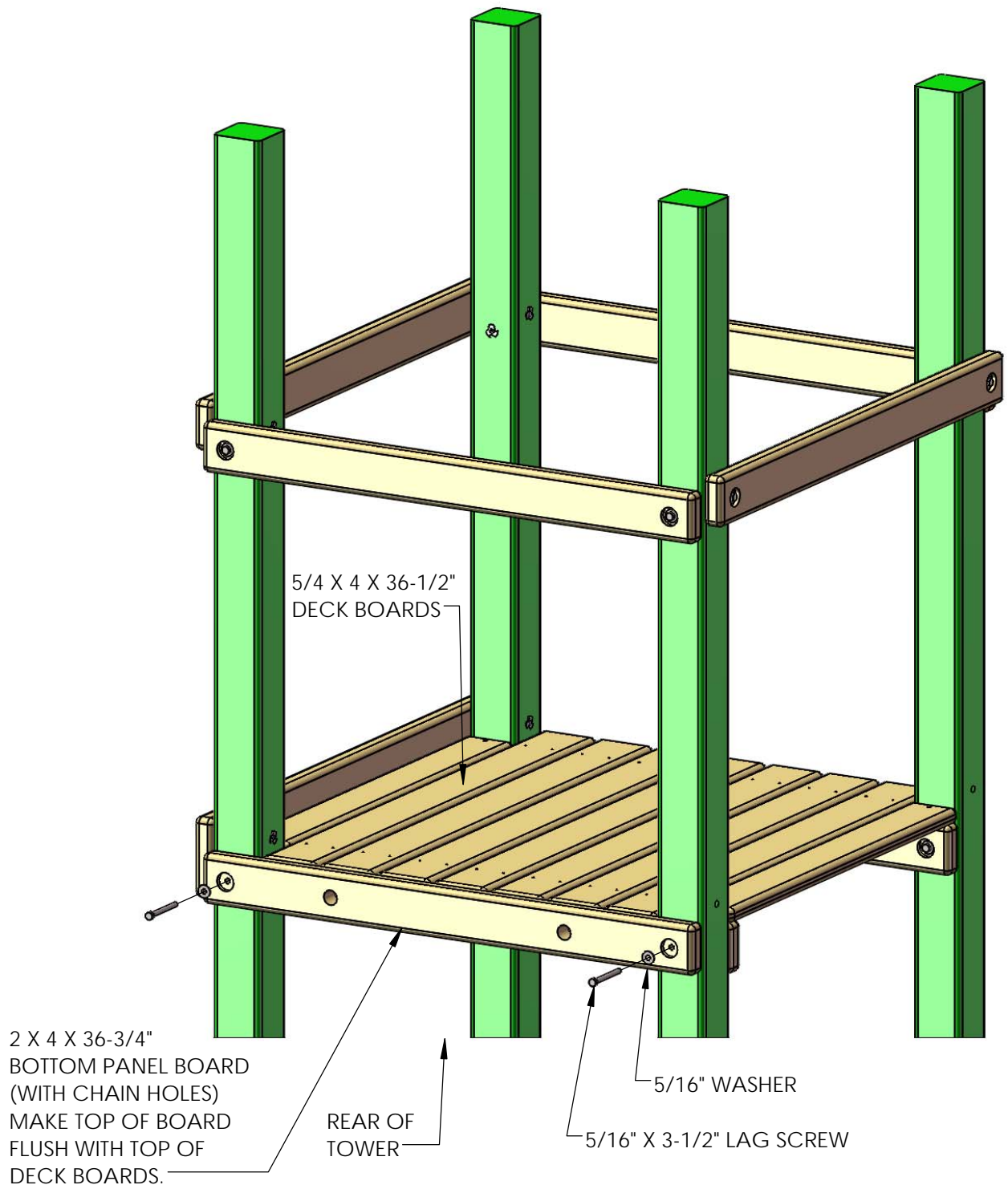


## STEP 9: REAR BOTTOM PANEL BOARD

1: PLACE THE 5/4 X 4 X 36-1/2" DECK BOARDS ON TOP OF THE DECK SUPPORTS. DO NOT FASTEN THE DECK BOARDS AT THIS TIME.

2: PLACE THE 2 X 4 X 36-3/4" BOTTOM PANEL BOARD AGAINST THE REAR CORNER POSTS, AND LEVEL THE TOP OF THE BOARD WITH THE TOP OF THE DECK BOARDS.

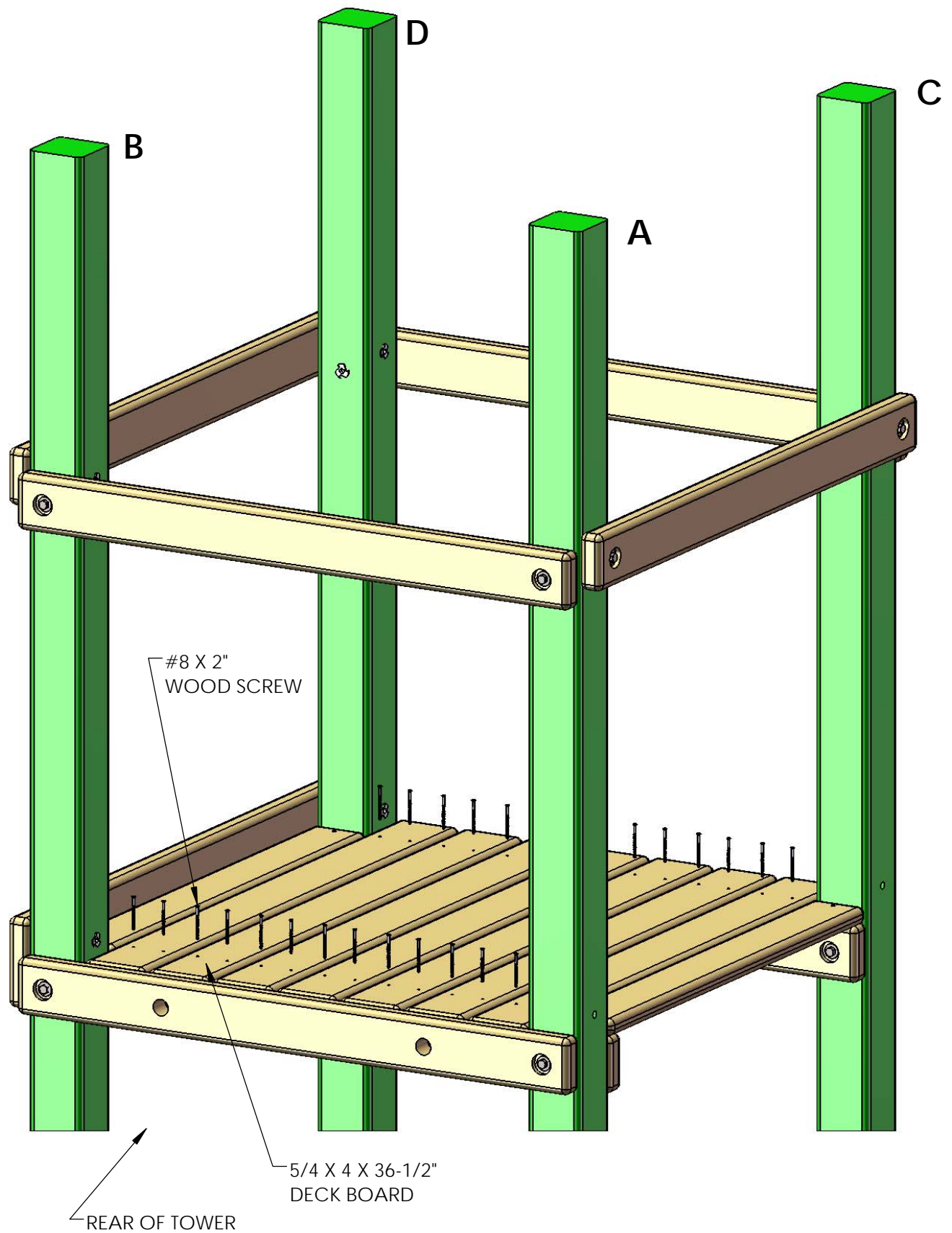
3: FASTEN THE BOTTOM PANEL BOARD TO THE CORNER POSTS WITH 5/16 X 3-1/2" LAG SCREWS WITH 5/16" WASHERS.





## STEP 10: DECK

1: INSTALL THE 5/4 X 4 X 36-1/2" DECK BOARDS. LEAVE A UNIFORM (APPROXIMATELY 1/4") SPACE BETWEEN THE DECK BOARDS. ATTACH THE DECK BOARDS TO THE DECK SUPPORTS WITH WITH 2" WOOD SCREWS.



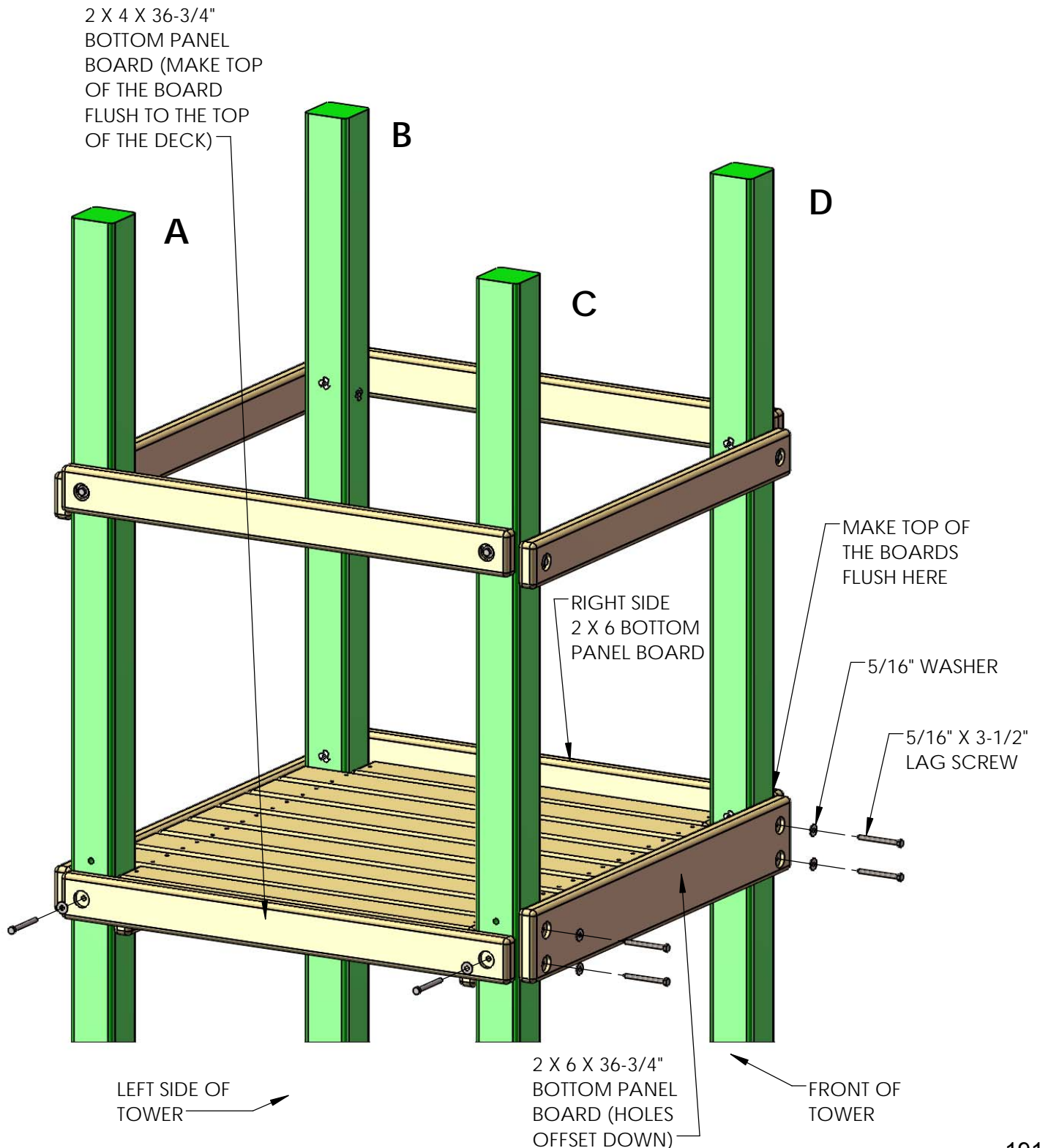
# STEP 11: BOTTOM PANEL BOARDS

1: PLACE THE 2 X 4 X 36-3/4" BOTTOM PANEL BOARD AGAINST THE LEFT SIDE CORNER POSTS, AND LEVEL THE TOP OF THE BOARD WITH THE TOP OF THE DECK BOARDS.

2: FASTEN THE BOTTOM PANEL BOARD TO THE CORNER POSTS WITH 5/16" X 3-1/2" LAG SCREWS WITH 5/16" WASHERS.

3: PLACE THE 2 X 6 X 36-3/4" BOTTOM PANEL BOARD AGAINST THE FRONT CORNER POSTS. THE TOP OF THE BOARD SHOULD BE 1/4" ABOVE THE 2 X 6 ON THE RIGHT SIDE OF THE TOWER

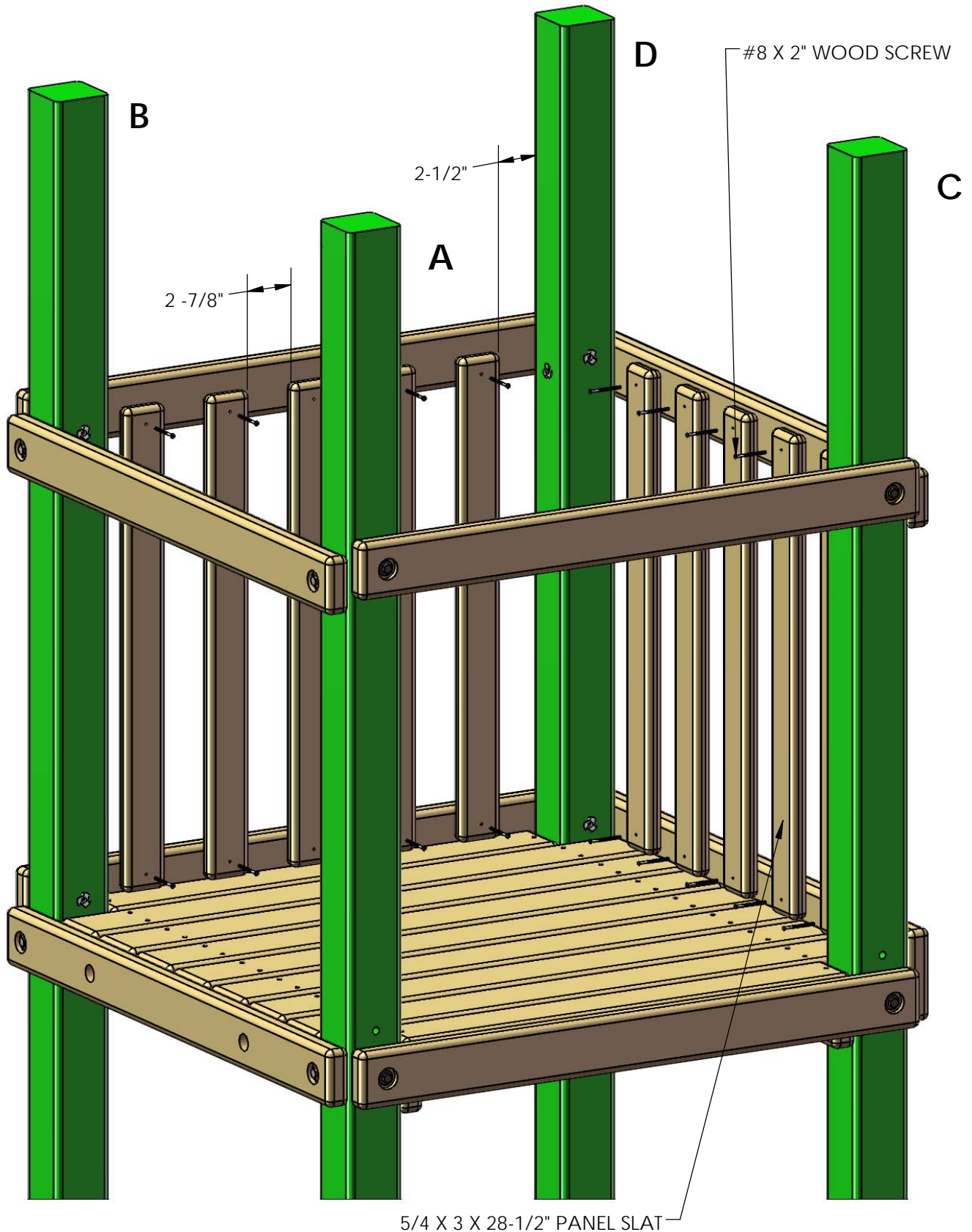
4: FASTEN THE BOTTOM PANEL BOARD TO THE CORNER POSTS WITH 5/16" X 3-1/2" LAG SCREWS WITH 5/16" WASHERS.



## STEP 12: PANEL SLATS

1: INSTALL THE FIRST PANEL SLAT 2-1/2" FROM THE CORNER POST. THEN INSTALL THE REMAINING FOUR PANEL SLATS 2-7/8" APART AS SHOWN.

2: ATTACH THE PANEL SLATS ONTO THE FRONT AND RIGHT SIDES OF THE TOWER WITH 2" WOOD SCREWS IN THE PRE-DRILLED HOLES.

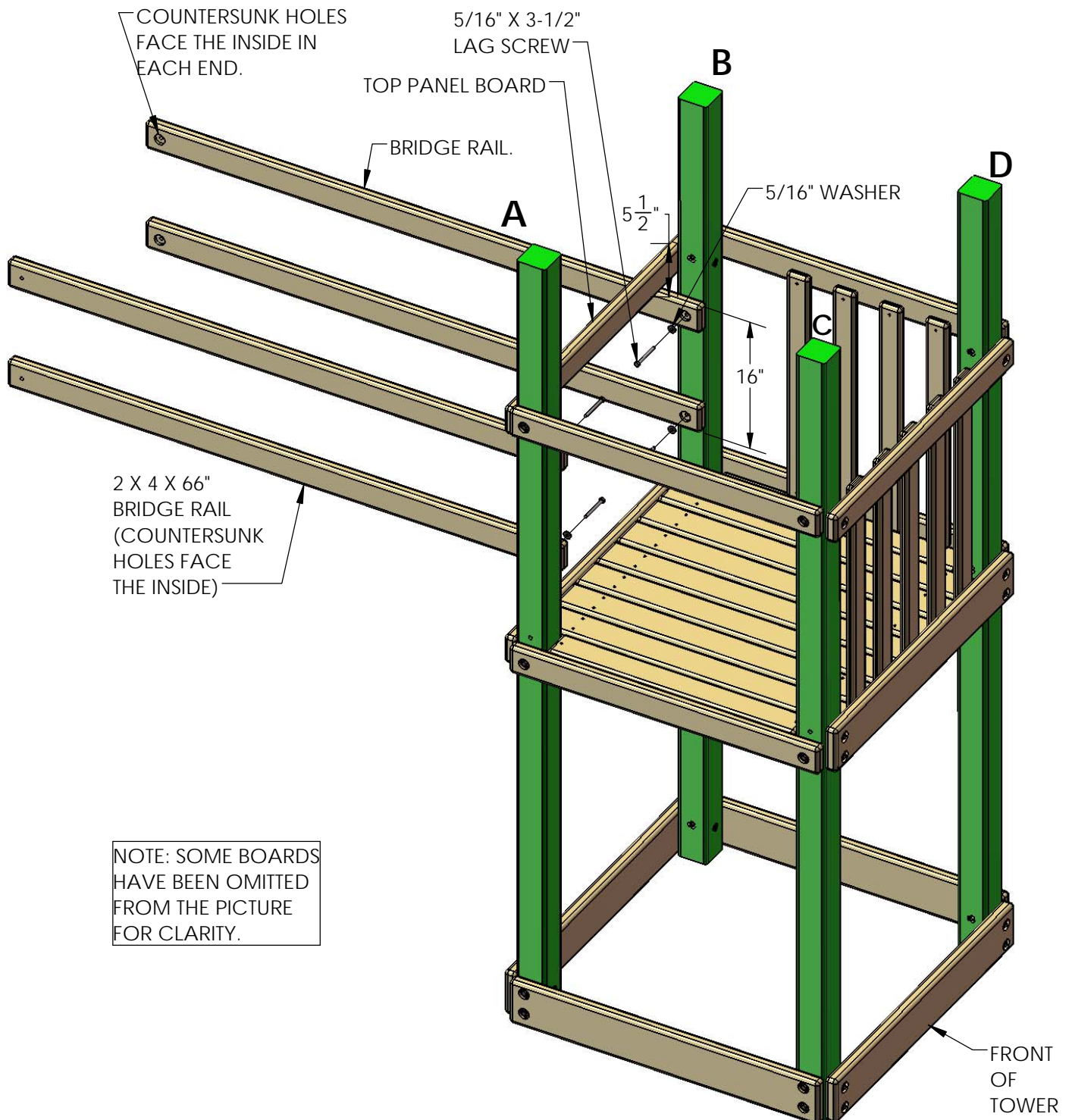


## STEP 13: BRIDGE RAILS

1: PLACE THE TOP SURFACE OF THE UPPER TWO 2 X 4 X 66" BRIDGE RAILS 5-1/2" BENEATH THE TOP SURFACE OF THE TOP PANEL BOARD. THE COUNTERSUNK HOLE IN THE END OF THE BRIDGE RAIL SHOULD FACE THE INSIDE. FASTEN THE BRIDGE RAIL TO THE CORNER POST WITH 5/16" X 3-1/2" LAG SCREWS WITH 5/16" WASHERS.

2: MEASURE 16" FROM THE TOP OF EACH BRIDGE RAIL AND MAKE A PENCIL MARK ON THE INSIDE OF THE CORNER POSTS.

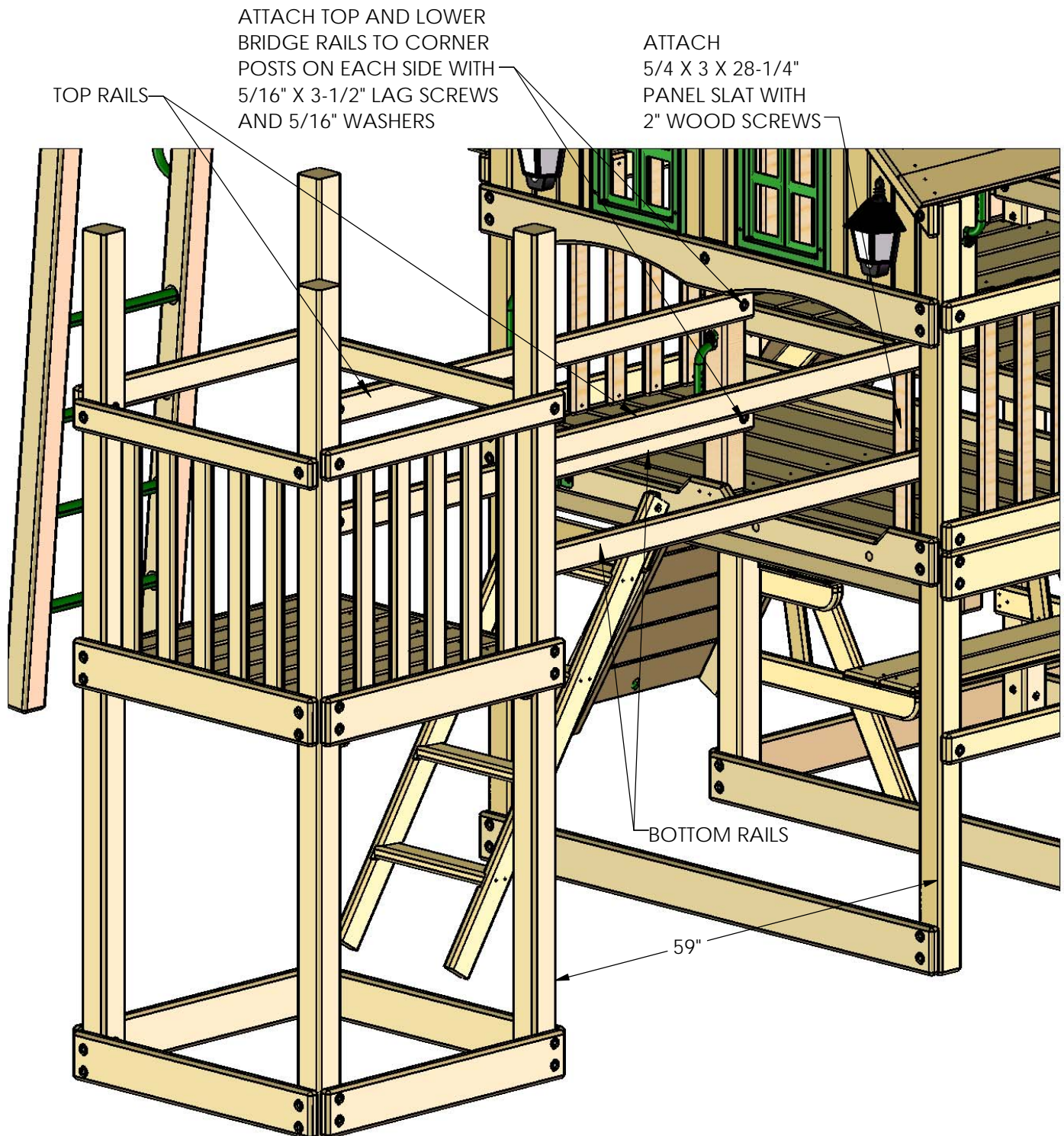
3: PLACE THE BOTTOM OF EACH LOWER 2 X 4 X 66" BRIDGE RAIL ON THE MARK ON THE CORNER POST. FASTEN EACH BRIDGE RAIL TO THE CORNER POST WITH 5/16" X 3-1/2" LAG SCREWS WITH 5/16" WASHERS.





## STEP 14: BRIDGE RAILS TO PLAYSET

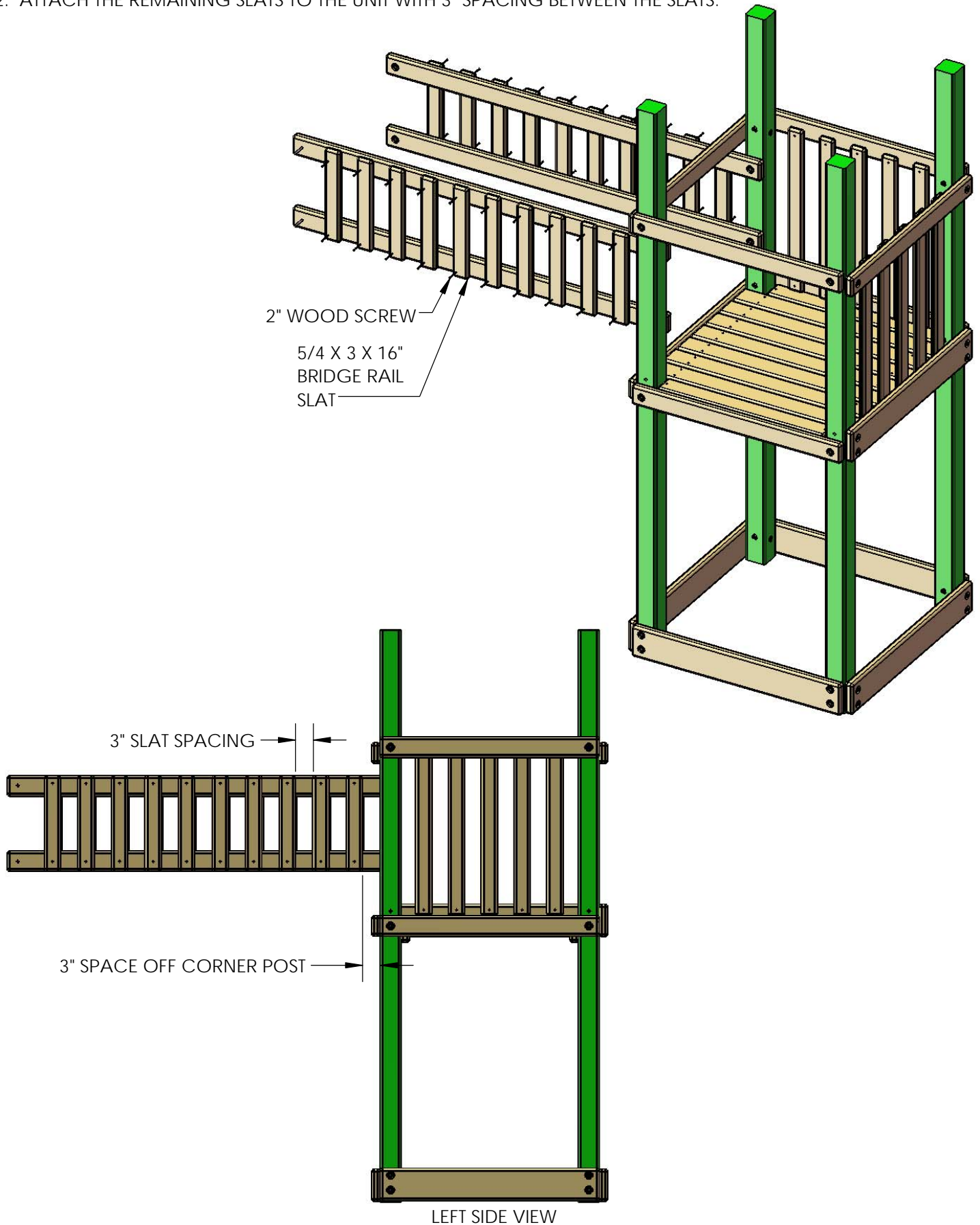
- 1: PLACE THE BRIDGE RAILS AGAINST THE GREEN CORNER POST AND CENTER CORNER POST ON THE PLAY SET.
- 2: LEVEL EACH TOP BRIDGE RAIL AND ATTACH THEM TO THE CORNER POSTS WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.
- 3: MAKE THE BOTTOM OF EACH LOWER BRIDGE RAIL 16" FROM THE TOP OF THE TOP BRIDGE RAIL.
- 4: ATTACH EACH LOWER BRIDGE RAIL TO THE CORNER POSTS WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.
- 5: ATTACH 5/4 X 3 X 28-1/4" PANEL SLAT TO ROPE LADDER SUPPORT AND FRONT FACE BOARD, NEXT TO THE BRIDGE RAIL WITH 2" WOOD SCREWS.



## STEP 15: BRIDGE RAIL SLATS

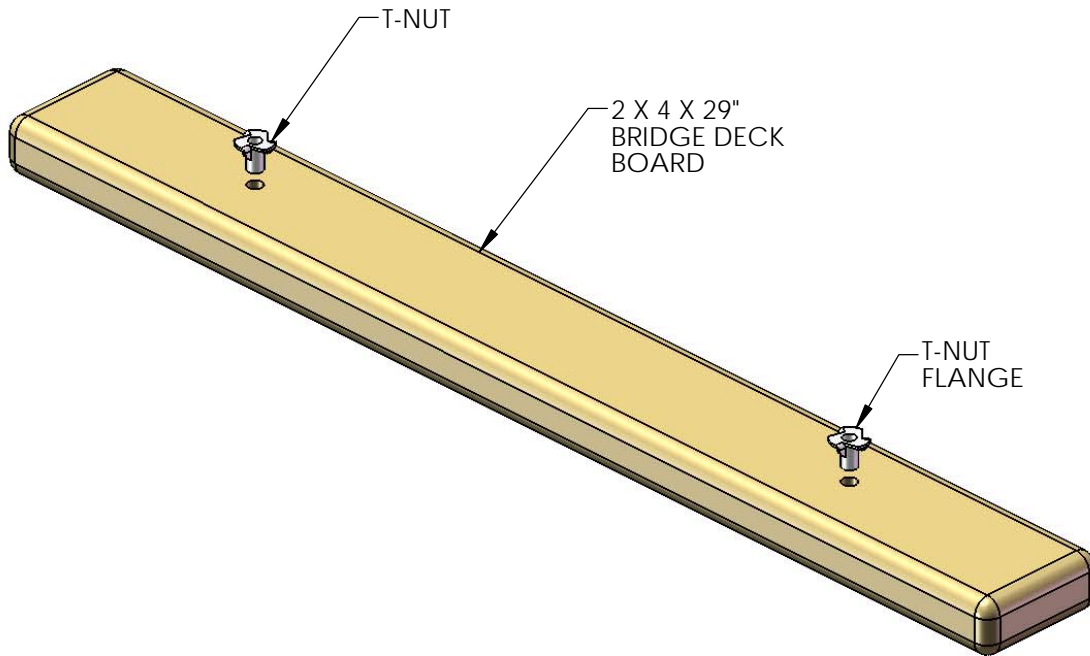
1: PLACE THE BRIDGE RAIL SLATS 3" FROM THE FACE OF THE CORNER POSTS, AND ATTACH WITH 2" WOOD SCREWS. THE SLATS WILL MOUNT ON THE OUTSIDE OF THE BRIDGE RAILS.

2: ATTACH THE REMAINING SLATS TO THE UNIT WITH 3" SPACING BETWEEN THE SLATS.

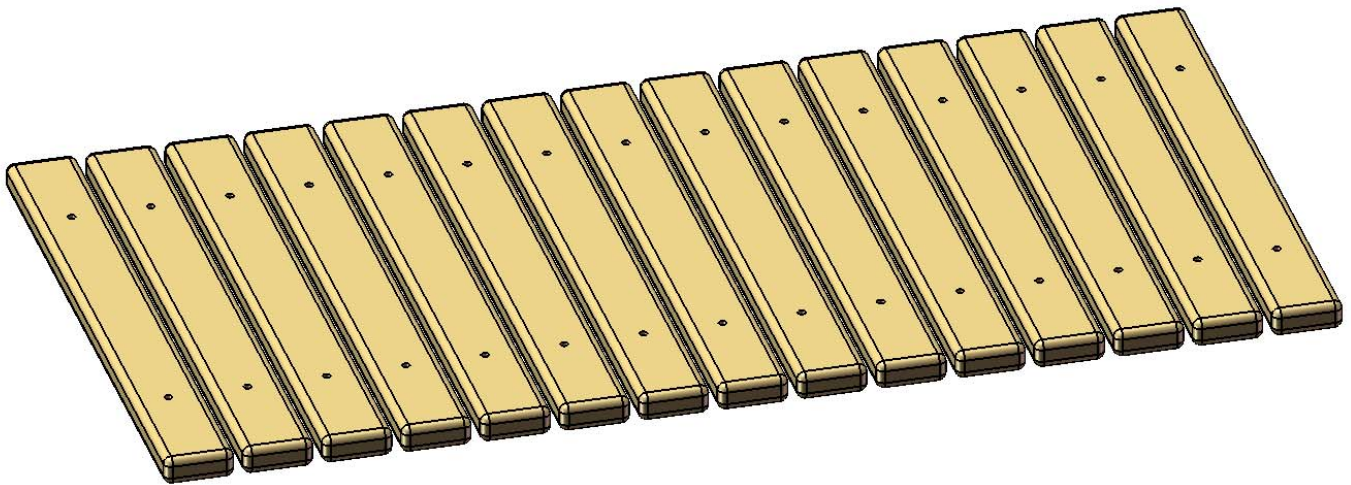


## STEP 16: BRIDGE DECK AND CHAIN ASSEMBLY

1: FIND FIFTEEN 2 X 4 X 29" BRIDGE DECK BOARDS AND INSERT T-NUTS INTO THE PRE-DRILLED HOLES. USE A HAMMER TO SEAT THE T-NUTS INTO THE BOARDS.



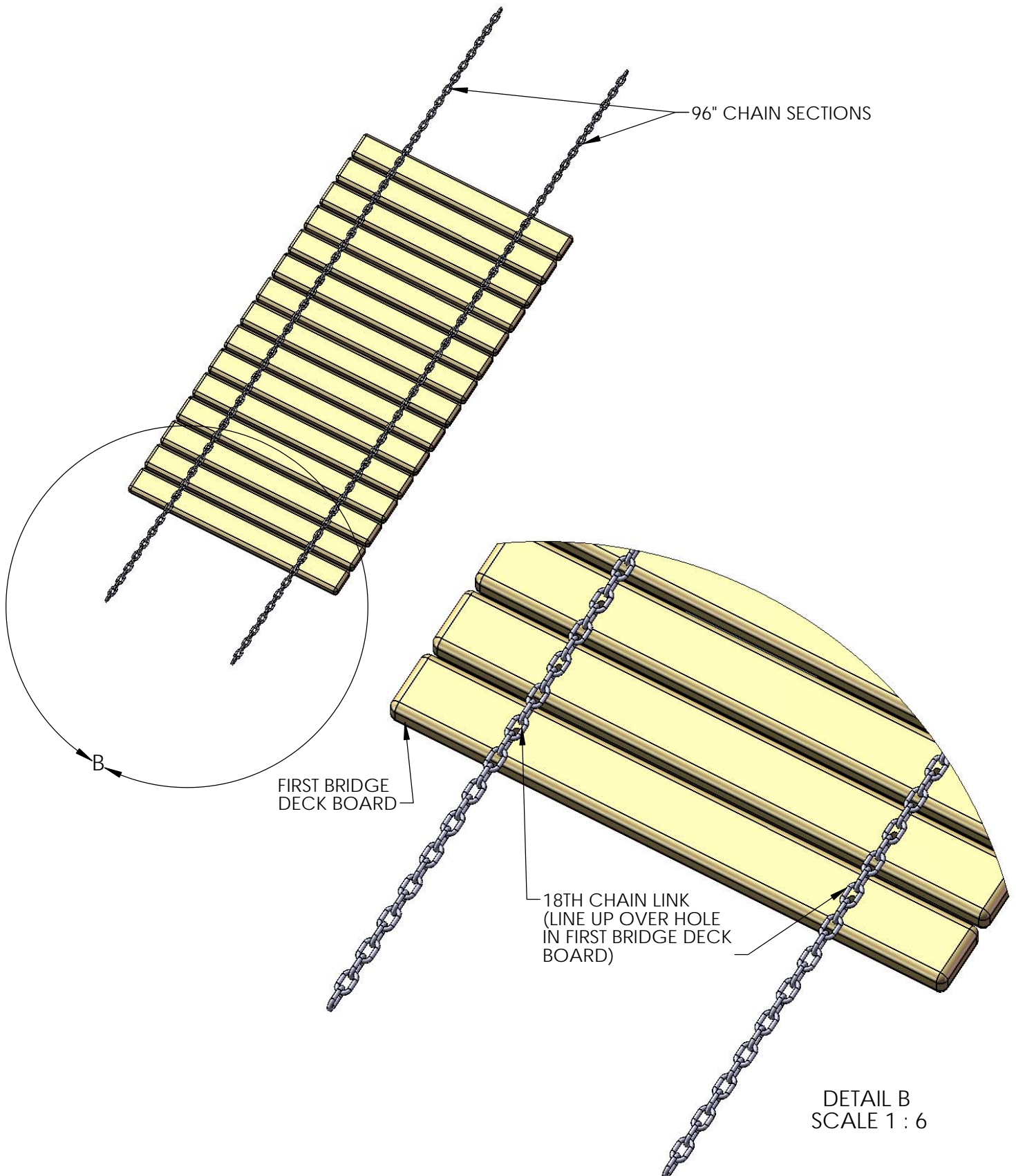
2: FLIP ALL 15 BRIDGE DECK BOARDS OVER SO THAT THE FLANGE OF THE T-NUT IS FACING DOWN. LAY THE BRIDGE DECK BOARDS OUT ON A FLAT SURFACE AS SHOWN BELOW.





# STEP 17: BRIDGE DECK AND CHAIN ASSEMBLY

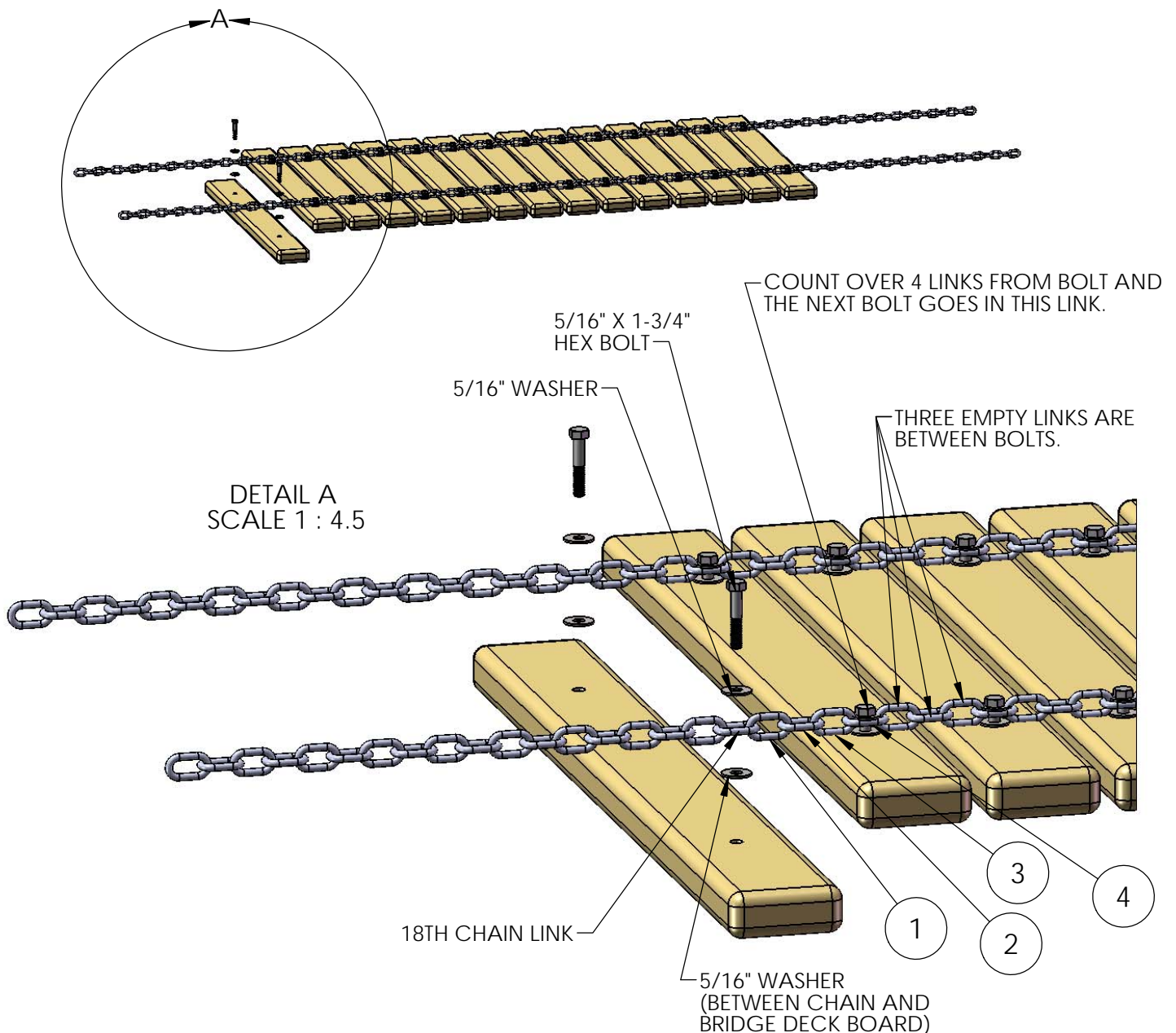
- 1: LOCATE TWO 96" CHAIN SECTIONS THAT SHIPPED WITH THE CLATTER BRIDGE.
- 2: PLACE THE CHAINS OVER THE HOLES IN THE BRIDGE DECK BOARDS AS SHOWN BELOW.
- 3: LINE UP THE 18TH LINK IN THE CHAINS WITH THE FIRST BRIDGE DECK BOARD HOLES.





# STEP 18: BRIDGE DECK AND CHAIN ASSEMBLY

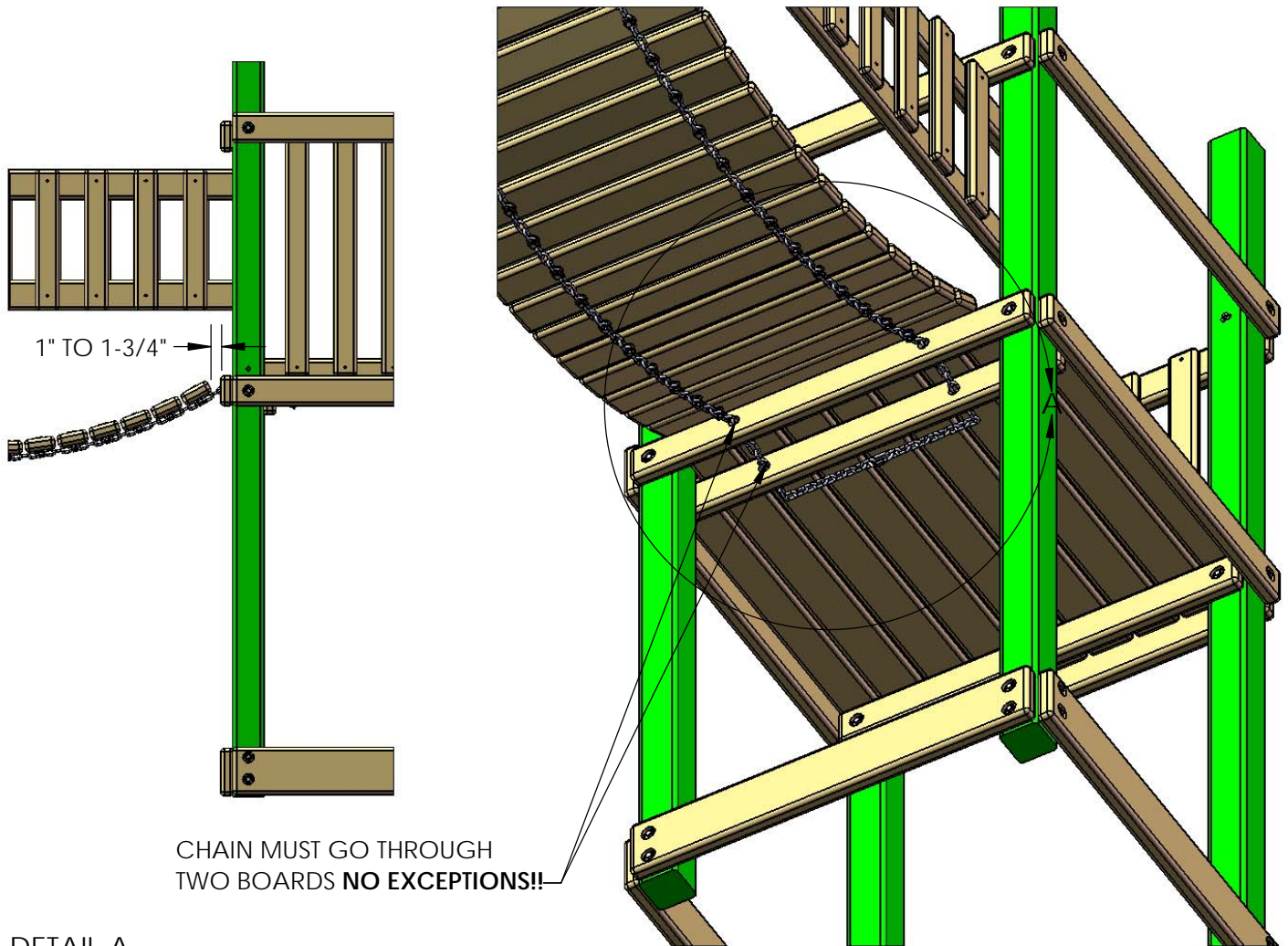
- 1: PLACE A 5/16" WASHER BETWEEN THE 18TH CHAIN LINK AND THE BRIDGE DECK BOARD.
- 2: PLACE A 5/16" X 1-3/4" HEX BOLT WITH 5/16" WASHER THROUGH THE 18TH CHAIN LINK, THEN THROUGH THE 5/16" WASHER, THEN THROUGH THE HOLE IN THE BRIDGE DECK BOARD AND SCREW IT INTO THE T-NUT. TIGHTEN THE BOLT BUT NOT SO TIGHT THAT YOU CRACK THE WOOD.
- 3: COUNT OVER 4 CHAIN LINKS FROM THE LAST HEX BOLT. AT THIS CHAIN LINK PLACE A 5/16" WASHER BETWEEN THE CHAIN LINK AND THE BRIDGE DECK BOARD. NOTE THAT THREE EMPTY CHAIN LINKS ARE BETWEEN THE BOLTS.
- 4: PLACE A 5/16" X 1-3/4" HEX BOLT WITH 5/16" WASHER THROUGH THE CHAIN LINK, THEN THROUGH THE 5/16" WASHER, THEN THROUGH THE HOLE IN THE BRIDGE DECK BOARD AND SCREW IT INTO THE T-NUT. TIGHTEN THE BOLT BUT NOT SO TIGHT THAT YOU CRACK THE WOOD.
- 5: REPEAT SUBSTEPS 3 & 4 UNTIL YOU HAVE SECURED THE CHAIN TO THE BRIDGE DECK BOARDS ALONG ONE SIDE. THEN START OVER WITH THE OTHER CHAIN AND REPEAT THIS ENTIRE PROCESS.



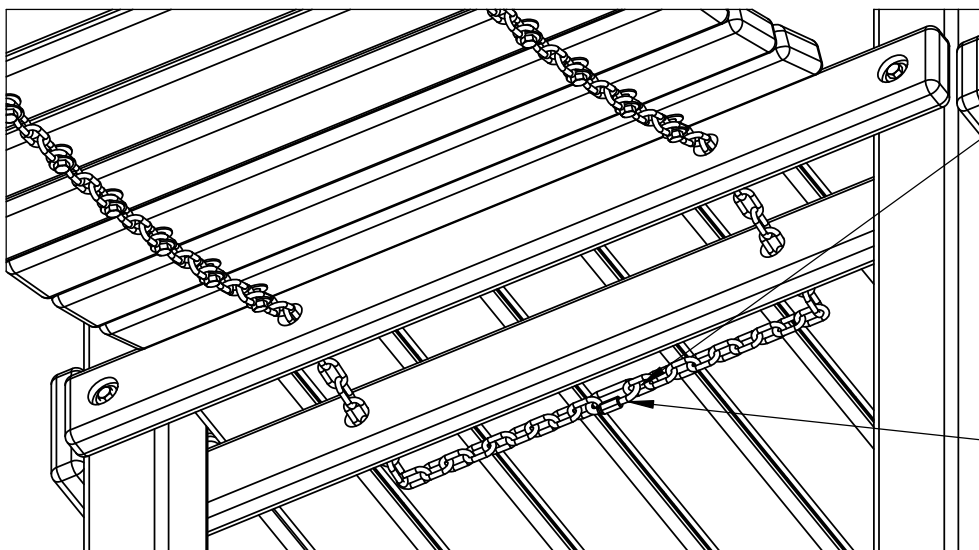
# STEP 19: BRIDGE DECK/CHAIN INSTALLATION

1: LAY THE BRIDGE DECK/CHAINS ASSEMBLY BETWEEN THE PLAY SET AND THE TOWER WITH THE CHAINS FACING THE GROUND. THREAD THE CHAIN ENDS IN THE BRIDGE DECK ASSEMBLY THROUGH THE HOLES IN THE BOTTOM PANEL BOARD AND DECK SUPPORT BOARD ON THE TOWER.

2: THERE SHOULD BE AT LEAST A 1" TO 1-3/4" GAP BETWEEN THE BRIDGE DECK BOARD AND THE BOTTOM PANEL BOARD ON THE TOWER. THIS MEANS THAT YOU WILL HAVE TO CONNECT THE ENDS OF THE CHAINS IN A MANNER TO ACHIEVE THE CORRECT GAP. GO UNDERNEATH THE TOWER DECK AND USE A QUICK LINK TO ATTACH THE CHAINS TOGETHER. IF YOU HAVE LOOSE ENDS OF THE CHAINS HANGING DOWN THREAD THEM THROUGH THE QUICK LINK TO KEEP THEM UP AND OUT OF THE WAY.



DETAIL A  
SCALE 1 : 7



NOTE: TO ACHIEVE THE CORRECT GAP YOU MAY NOT BE CONNECTING THE END LINK OF EACH CHAIN. FOR EXAMPLE YOU MAY HAVE TO CONNECT THE SECOND, THIRD OR FORTH LINKS TOGETHER.

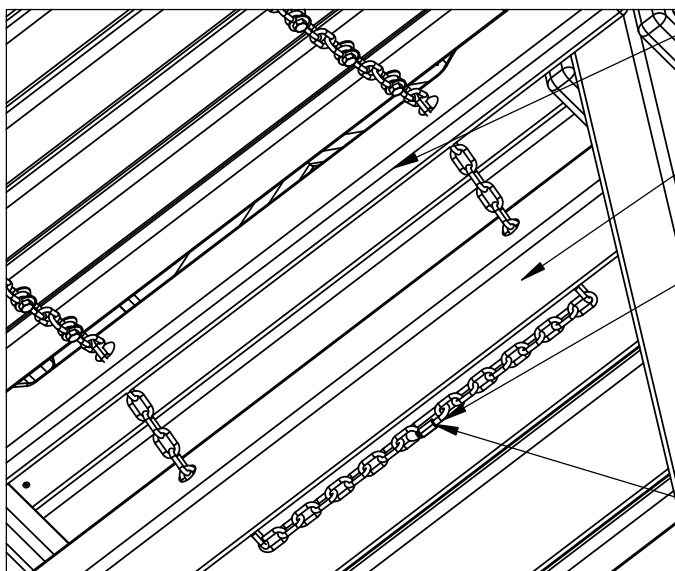
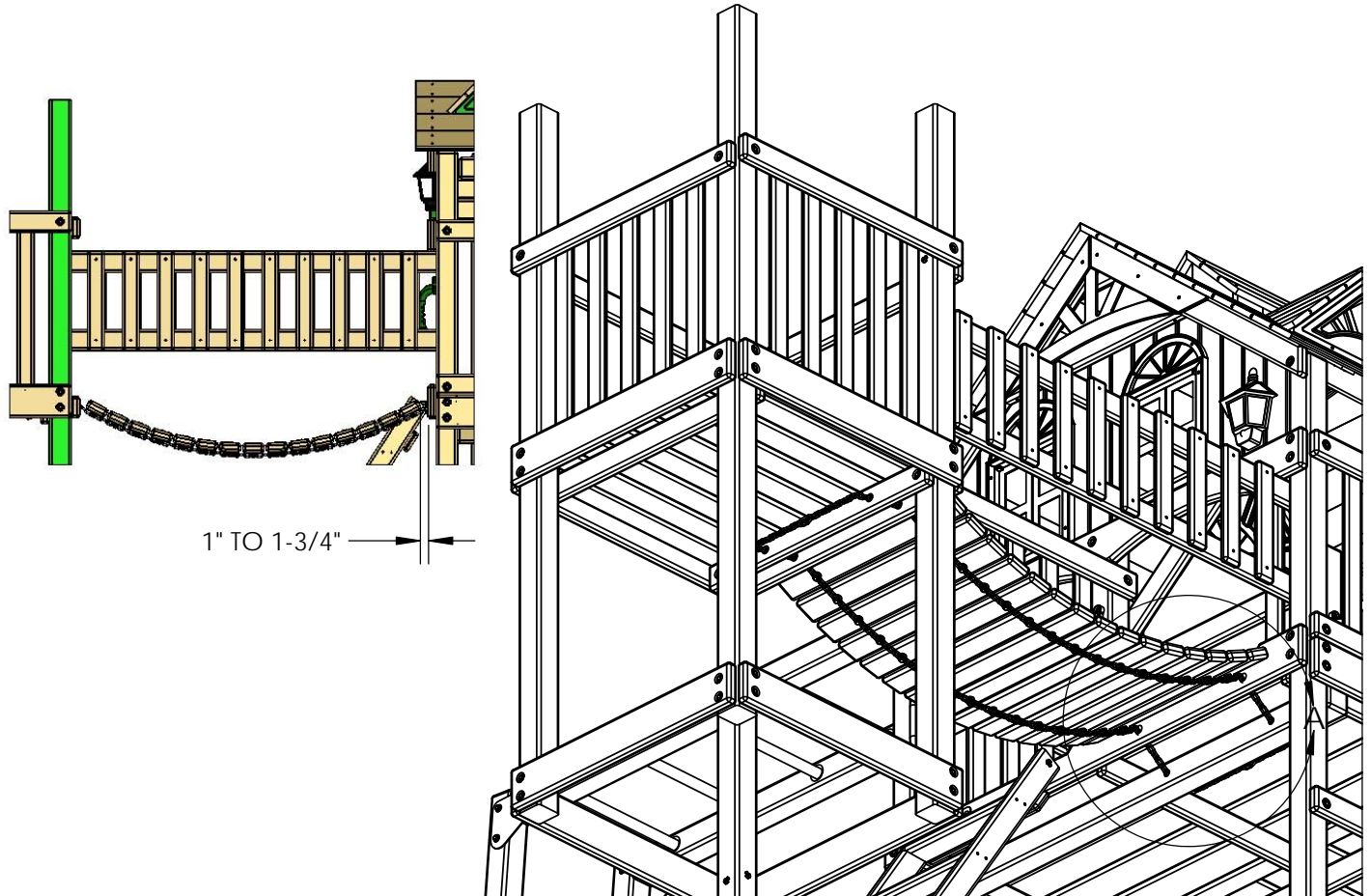
QUICK LINK

# STEP 20: BRIDGE DECK / CHAIN INSTALLATION

1: TWO PEOPLE MAY BE REQUIRED FOR THIS STEP.

2: THERE SHOULD BE AT LEAST A 1" TO 1-3/4" GAP BETWEEN THE BRIDGE DECK BOARD AND THE FRONT FACE BOARD ON THE PLAY SET. THIS MEANS THAT YOU WILL HAVE TO CONNECT THE ENDS OF THE CHAINS IN A MANNER TO ACHIEVE THE CORRECT GAP. IN ORDER TO ACHIEVE THE GAP YOUR ASSISTANT MAY HAVE TO LIFT UP THE BRIDGE DECK ASSEMBLY WHILE YOU CONNECT THE CHAINS TOGETHER WITH THE QUICK LINK UNDER THE PLAY SET DECK. IF YOU HAVE LOOSE ENDS OF THE CHAINS HANGING DOWN THREAD THEM THROUGH THE QUICK LINK TO KEEP THEM UP AND OUT OF THE WAY.

3: THREAD THE CHAIN ENDS IN THE BRIDGE DECK ASSEMBLY THROUGH THE HOLES IN THE FRONT FACE BOARD AT THE FRONT OF THE PLAY SET. THEN THREAD EACH CHAIN THROUGH THE HOLES IN THE DECK SUPPORT. CONNECT THE LEFT CHAIN TO THE RIGHT CHAIN WITH A QUICK LINK.



2 X 6 X 70" FRONT FACE BOARD

4 X 4 X 70" UNDER DECK SUPPORT

NOTE: TO ACHIEVE THE CORRECT GAP YOU MAY NOT BE CONNECTING THE END LINK OF EACH CHAIN. FOR EXAMPLE YOU MAY HAVE TO CONNECT THE SECOND, THIRD, FOURTH LINKS, ETC. TOGETHER

QUICK LINK



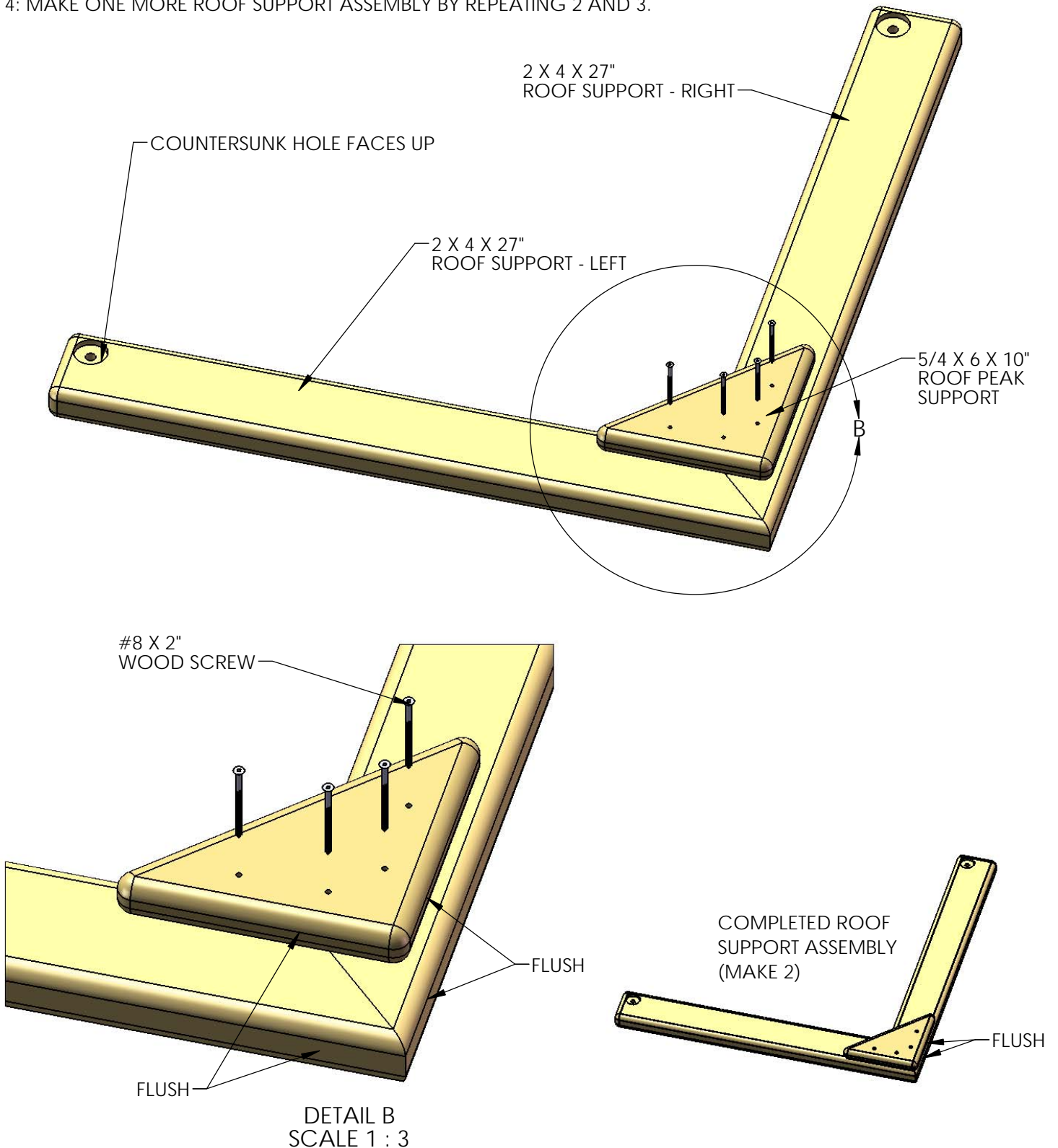
# STEP 21: ROOF SUPPORT ASSEMBLIES

1: LOCATE FOUR 2 X 4 X 51-1/8" ROOF SUPPORT (LEFT), FOUR 2 X 4 X 51-1/8" ROOF SUPPORT (RIGHT) AND FOUR 5/4 X 6 X 10" ROOF PEAK SUPPORT PIECES.

2: FIND A FLAT SURFACE TO WORK ON. LAY THE ROOF SUPPORTS DOWN ON THE FLAT SURFACE WITH THE **COUNTERSUNK HOLES FACING UP**. ALIGN THE ANGLED ENDS OF THE ROOF SUPPORTS FLUSH WITH ONE ANOTHER. PLACE A ROOF PEAK SUPPORT ON TOP OF THE ROOF SUPPORTS AS SHOWN. THE EDGES SHOULD BE FLUSH WHERE SHOWN BELOW.

3: USE FOUR #8 X 2" WOOD SCREWS TO ATTACH THE ROOF PEAK SUPPORT TO THE ROOF SUPPORTS AS SHOWN BELOW.

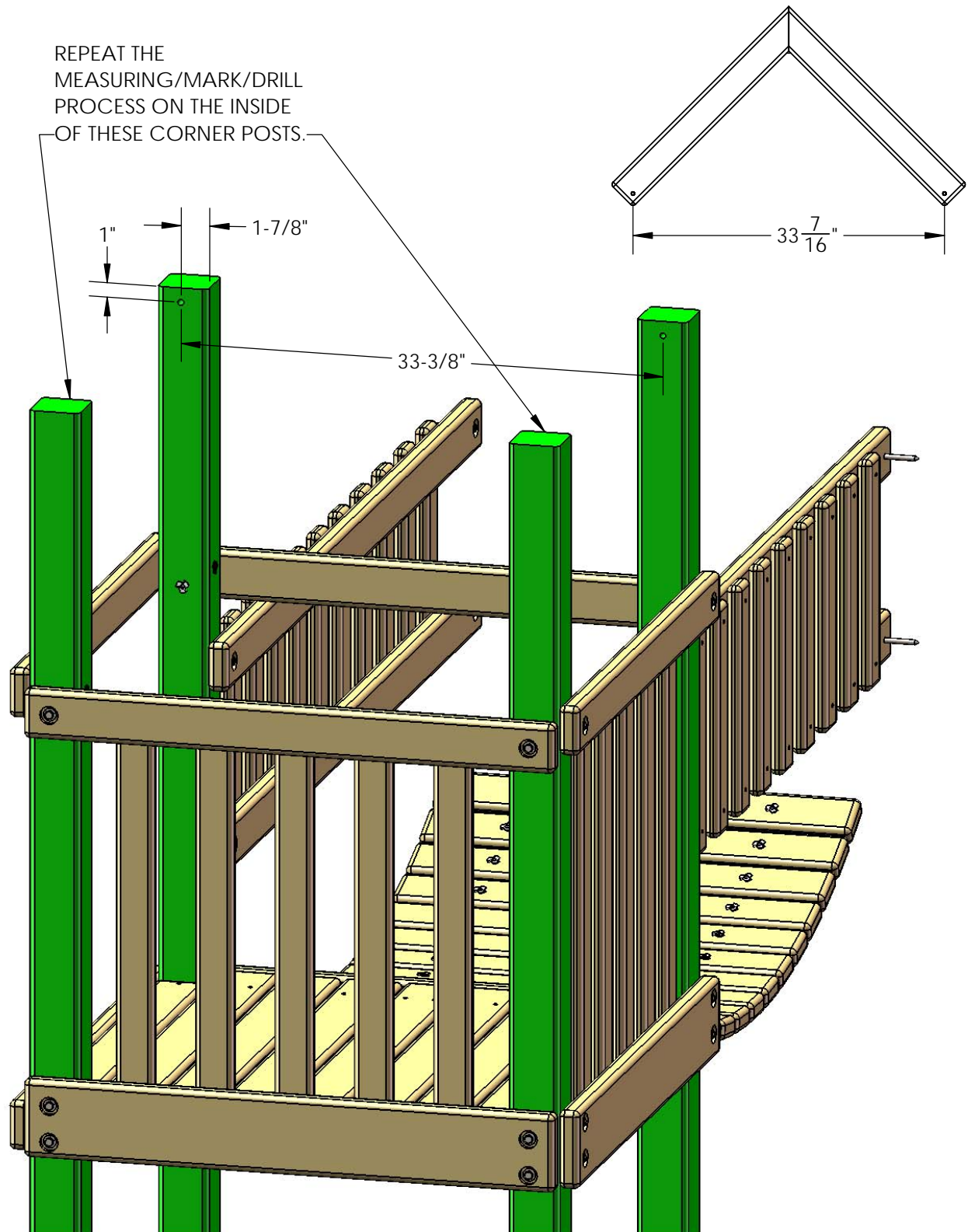
4: MAKE ONE MORE ROOF SUPPORT ASSEMBLY BY REPEATING 2 AND 3.





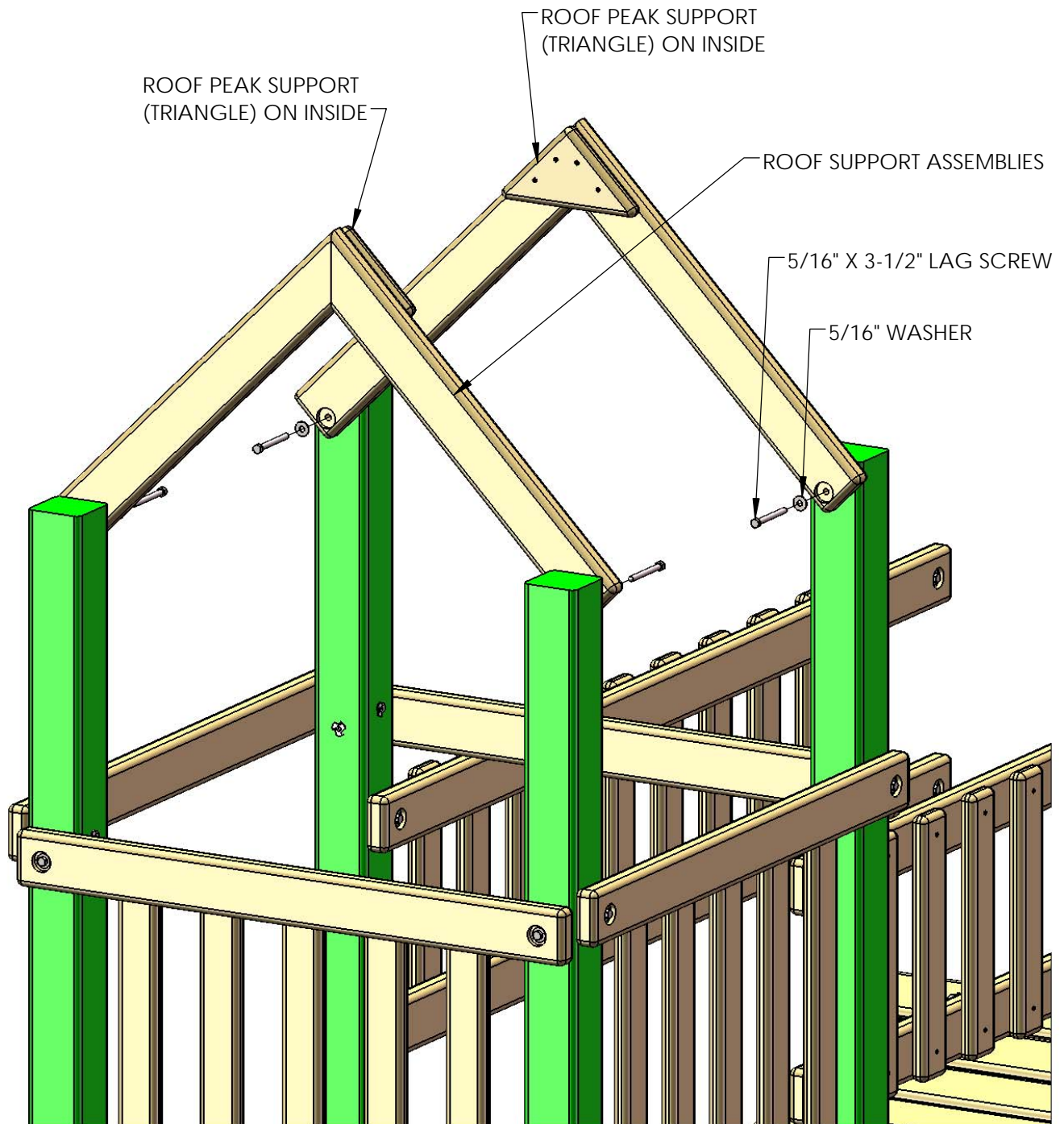
## STEP 22: DRILLING CORNER POST HOLES

- 1: CHECK THE DIMENSION OF THE ROOF SUPPORT ASSEMBLIES AS SHOWN BELOW BEFORE DRILLING HOLES.
- 2: MEASURE AS SHOWN BELOW AND MAKE MARKS ON THE CORNER POSTS ON THE INSIDE.
- 3: DRILL A  $\frac{9}{64}$ " HOLE BY 2-1/2" DEEP AT EACH MARK.
- 4: REPEAT SUB STEPS 2-3 ON THE INSIDE OF THE OTHER POSTS AS POINTED OUT BELOW.



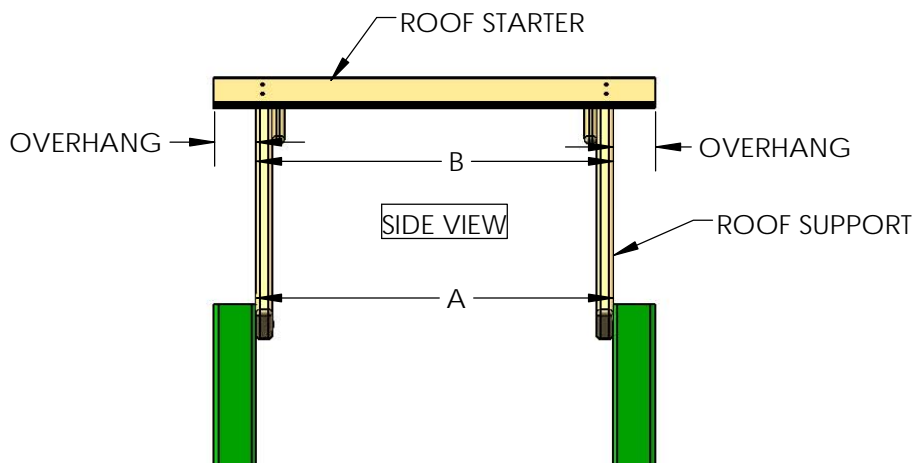
## STEP 23: INSTALLING THE ROOF SUPPORT ASSEMBLIES

- 1: PLACE TWO ROOF SUPPORT ASSEMBLIES ON THE CLATTER BRIDGE TOWER DECK.
- 2: THE (TRIANGLE) ROOF PEAK SUPPORT SHOULD FACE THE INSIDE.
- 3: ATTACH EACH ROOF SUPPORT ASSEMBLY TO THE HOLES DRILLED ON THE INSIDE OF THE CORNER POSTS WITH TWO 5/16" X 3-1/2" LAG SCREWS WITH TWO 5/16" WASHERS.

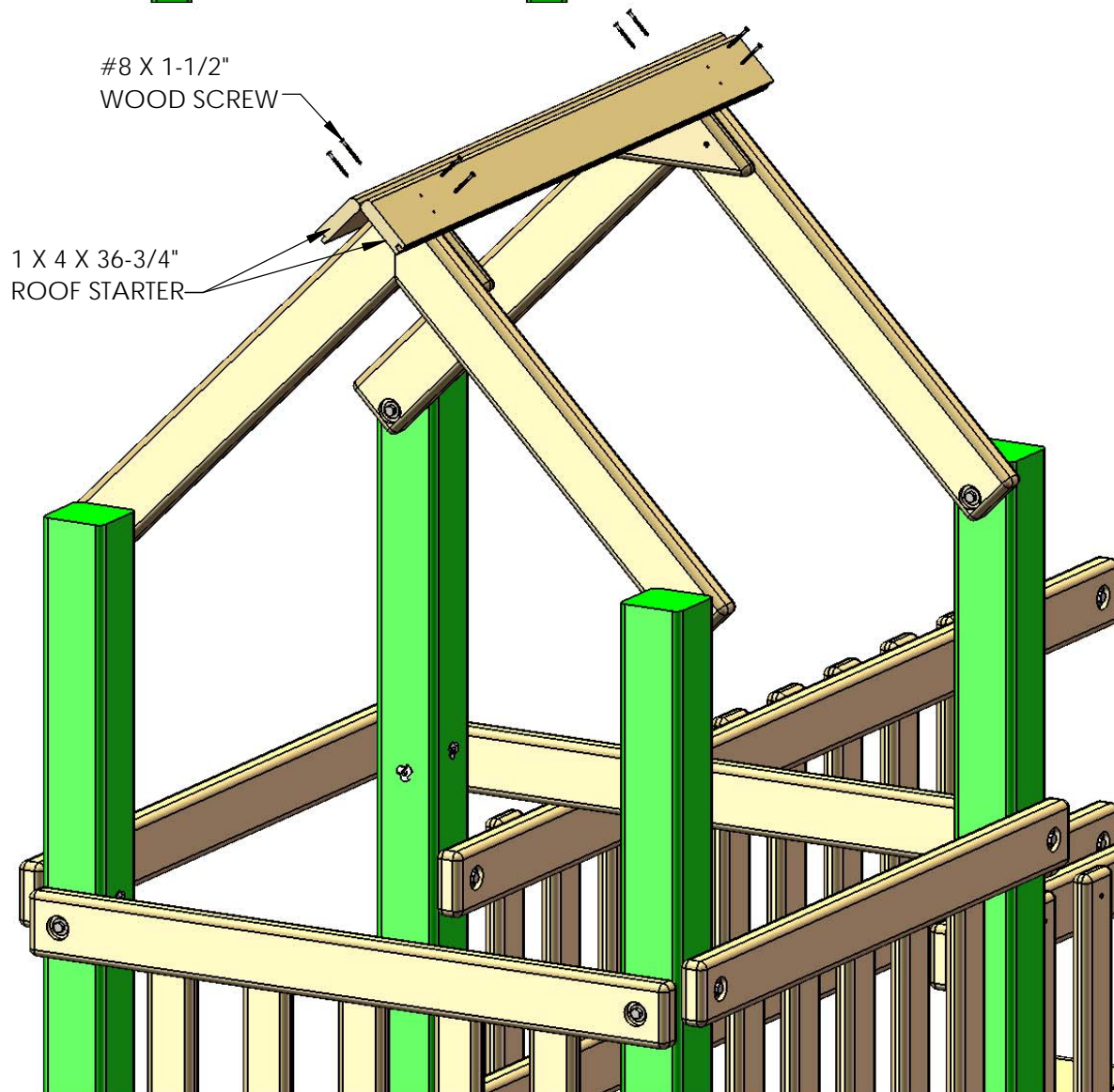


## STEP 24: ROOF STARTERS

- 1: PLACE THE 1 X 4 X 36-3/4" GROOVE ONLY ROOF STARTERS AT THE PEAK OF THE ROOF. REFER TO THE DIAGRAM BELOW AND MAKE THE OVERHANG THE SAME ON EACH SIDE OF THE STARTER.
- 2: PLACE THE STARTERS AS CLOSE TO EACH OTHER AS POSSIBLE WITHOUT THEM OVERLAPPING.
- 3: FASTEN THE ROOF STARTER BOARDS TO THE ROOF SUPPORTS WITH 1-1/2" WOOD SCREWS.



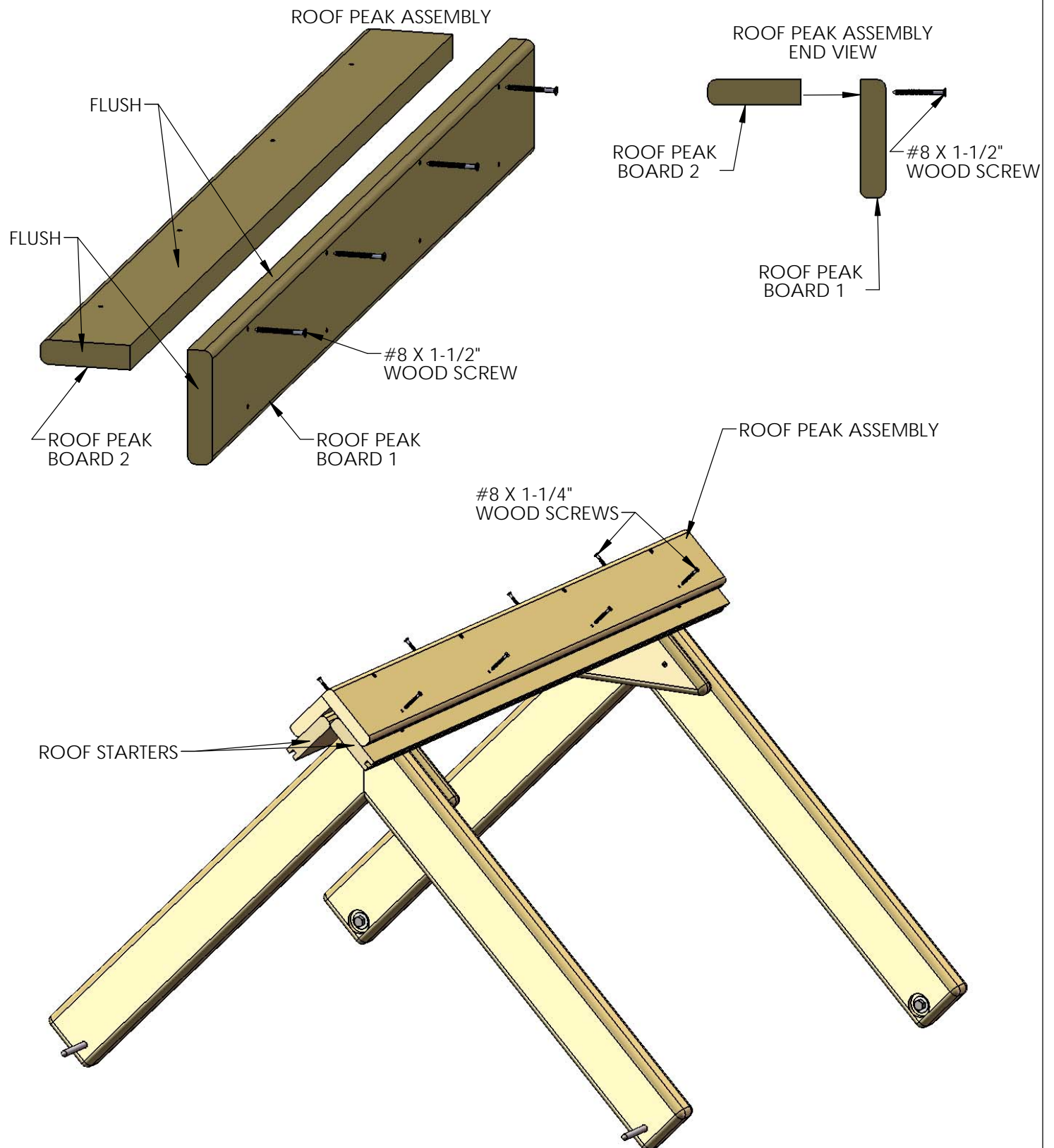
BEFORE INSTALLING THE ROOF STARTERS MAKE SURE DIMENSIONS A AND B MATCH. ALSO MAINTAIN THE SAME OVERHANG OF THE ROOF STARTERS ON EACH SIDE OF THE ROOF SUPPORTS.



## STEP 25: ROOF PEAK

1: FASTEN ROOF PEAK BOARD 1 TO ROOF PEAK BOARD 2 WITH FOUR #8 X 1-1/2" WOOD SCREWS TO MAKE A ROOF PEAK ASSEMBLY

2: PLACE THE ROOF PEAK ASSEMBLY ON TOP OF THE ROOF STARTERS. FASTEN THE ROOF PEAK ASSEMBLY TO THE ROOF STARTERS WITH EIGHT #8 X 1-1/4" WOOD SCREWS.





## STEP 26: ROOF BOARDS AND ROOF FINISHERS

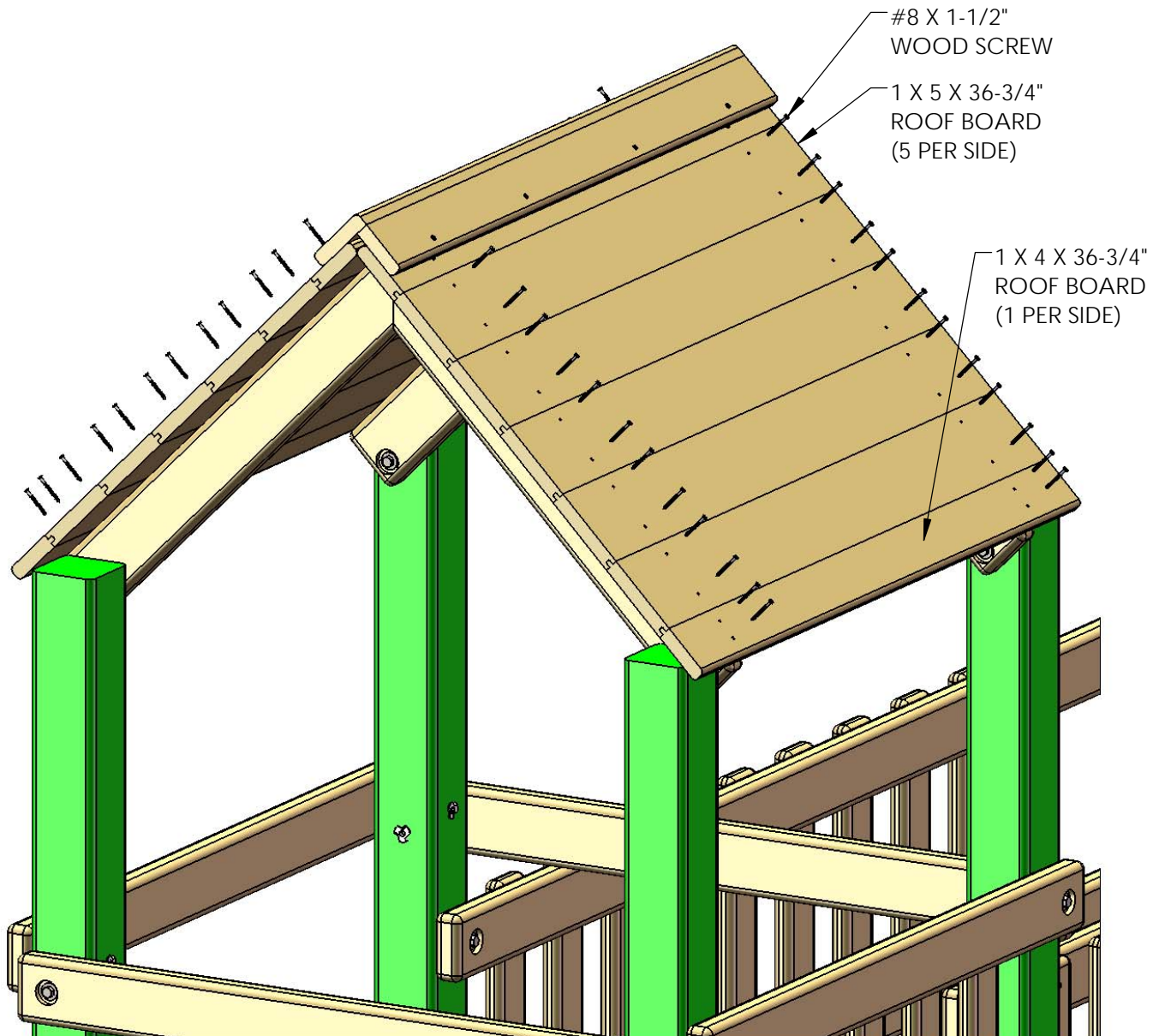
1: LOCATE TEN 1 X 5 X 36-3/4" ROOF BOARDS. SLIDE THE TONGUE OF THE ROOF BOARD INTO THE GROOVE OF THE ROOF STARTER. SECURE THE ROOF BOARD TO THE ROOF SUPPORTS WITH FOUR #8 X 1-1/2" WOOD SCREWS.

2: SLIDE THE NEXT ROOF BOARD TONGUE INTO THE GROOVE OF THE PREVIOUS ROOF BOARD. SECURE THE ROOF BOARD TO THE ROOF SUPPORTS WITH FOUR #8 X 1-1/2" WOOD SCREWS.

3: REPEAT SUBSTEP 2 FOR THE NEXT 3 ROOF BOARDS.

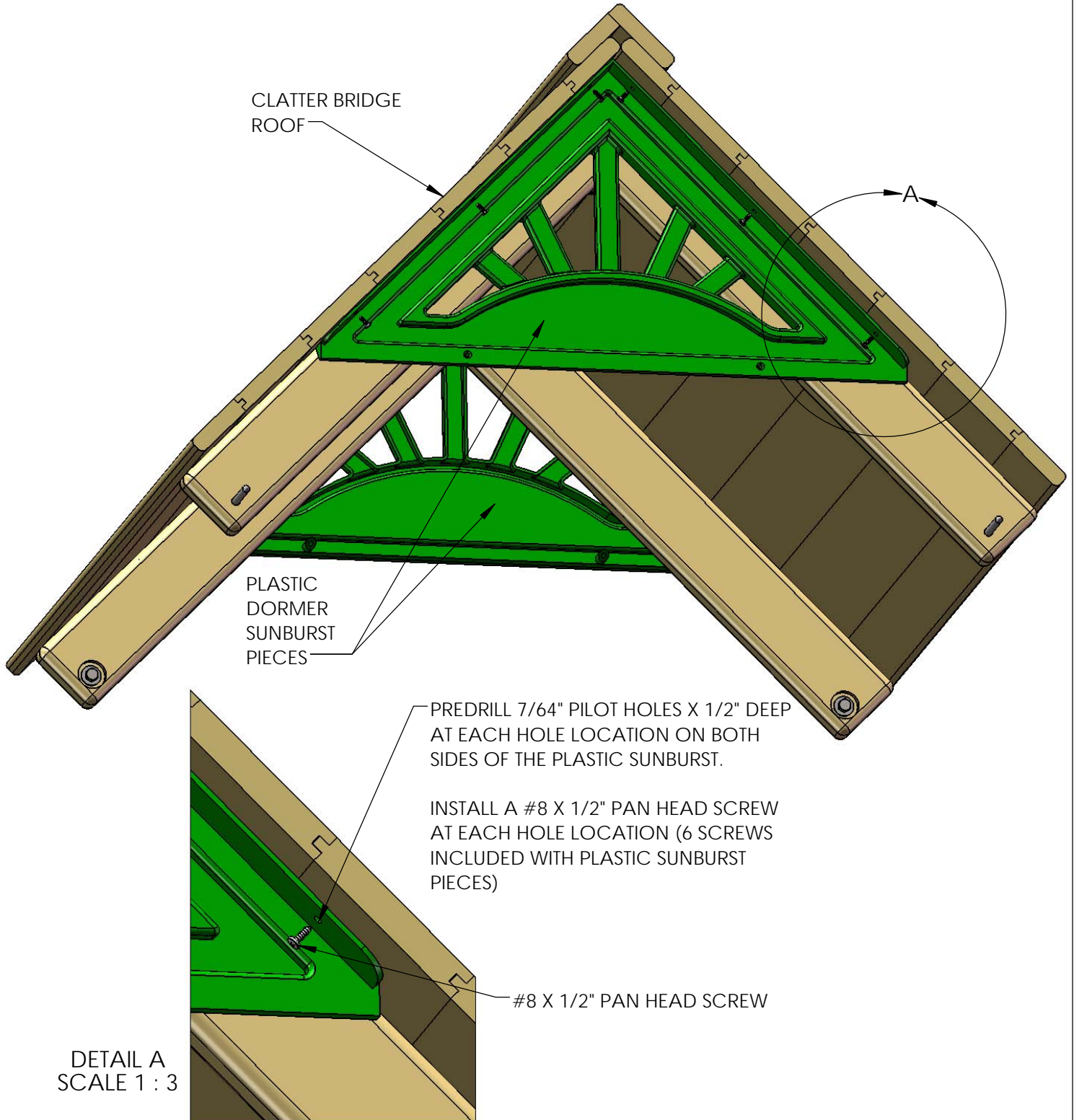
4: LOCATE A 1 X 4 X 36-3/4" ROOF FINISHER (TONGUE ONLY). INSERT THE TONGUE OF THE ROOF FINISHER INTO THE GROOVE OF THE LAST ROOF BOARD. SECURE THE ROOF FINISHER TO THE ROOF SUPPORTS WITH FOUR #8 X 1-1/2" WOOD SCREWS.

5: REPEAT SUBSTEPS 1 THROUGH 4 FOR THE ROOF BOARDS AND ROOF FINISHER ON THE OTHER SIDE OF THE ROOF.



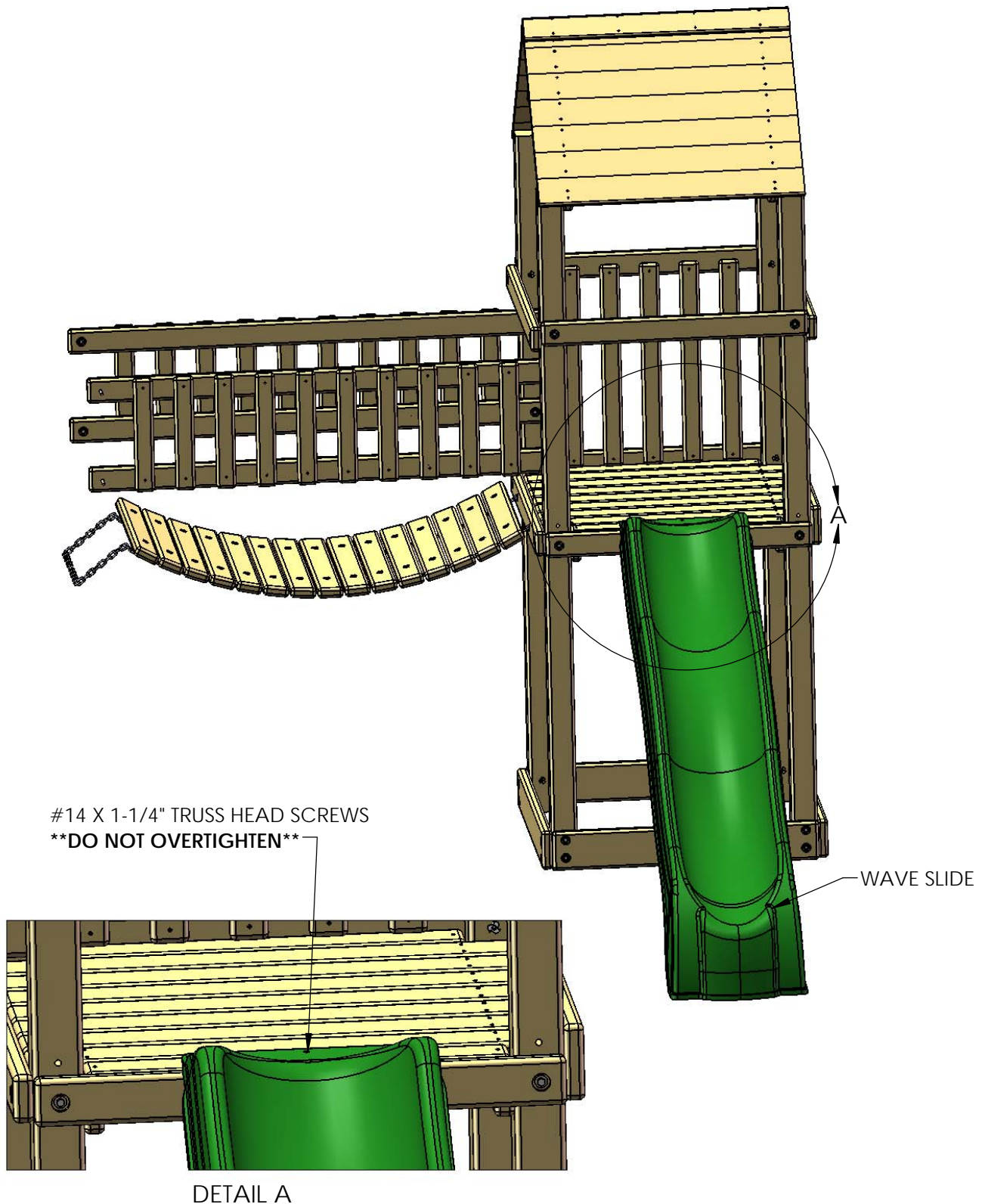
## STEP 27: PLASTIC SUNBURST

- 1: LOCATE TWO OF THE PLASTIC DORMER SUNBURST PIECES AS SHOWN.
  - 2: PLACE THE PIECES AGAINST THE UNDERSIDE OF THE CLATTER BRIDGE ROOF OVERHANG.
  - 3: PREDRILL 7/64" PILOT HOLES BY 1/2" DEEP INTO THE ROOF SIDES AT EACH HOLE LOCATION
  - 4: INSTALL A #8 X 1/2" PAN HEAD SCREWS IN EACH HOLE TO FASTEN THE PLASTIC SUNBURST TO THE ROOF SIDES.
- REPEAT SUBSTEPS 2 THROUGH 4 FOR THE PLASTIC SUNBURST ON THE OTHER SIDE OF THE ROOF.



## STEP 28: ATTACHING WAVE SLIDE

- 1: PLACE THE SLIDE IN THE OPENING OF THE CLATTER BRIDGE TOWER AS SHOWN WITH THE LIP OF THE SLIDE RESTING ON TOP OF THE DECK BOARDS.
- 2: PREDRILL 1/8" HOLES INTO THE DECK BOARDS AT THE SCREW LOCATIONS.
- 3: ATTACH THE SLIDE TO THE DECK BOARDS WITH THREE #14 X 1-1/4" TRUSS HEAD SCREWS  
**\*\*DO NOT OVERTIGHTEN\*\***

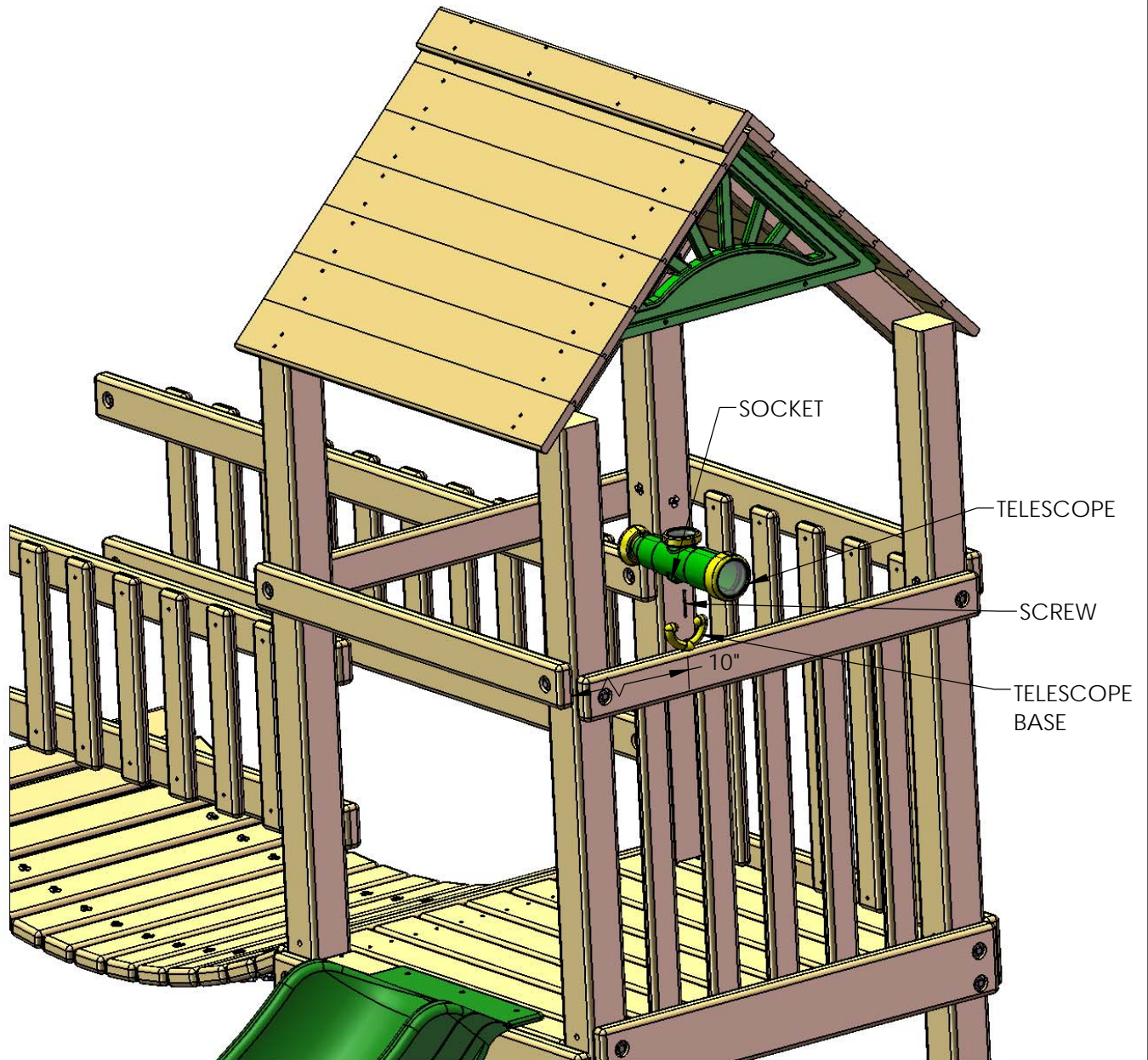




## STEP 29: TELESCOPE

1: FASTEN THE TELESCOPE BASE 10" AWAY FROM THE OUTSIDE OF THE CORNER POST WITH THE SCREW PROVIDED WITH THE TELESCOPE.

2: SNAP THE ENDS OF THE TELESCOPE BASE INTO THE SOCKETS ON THE SIDE OF THE TELESCOPE.





# APPENDIX

#8 X 1-1/4"  
WOOD SCREW  
QTY: 22



#8 X 1-1/2"  
WOOD SCREW  
QTY: 34



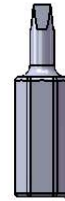
#8 X 1-3/4"  
WOOD SCREW  
QTY: 8



#8 X 2"  
WOOD SCREW  
QTY: 6



#8 X 2-1/2"  
WOOD SCREW  
QTY: 4



#2 SQUARE  
DRIVE BIT  
QTY: 1

9

8

7

6

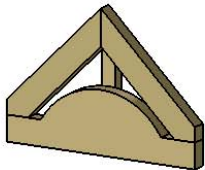
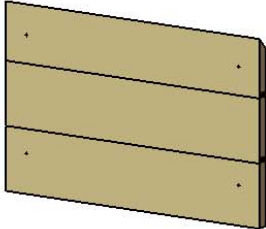
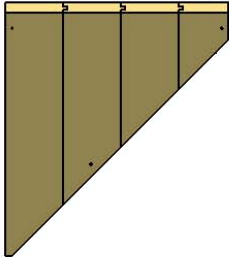
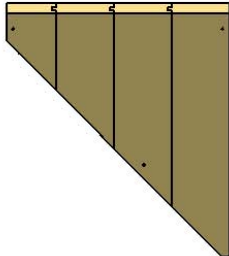
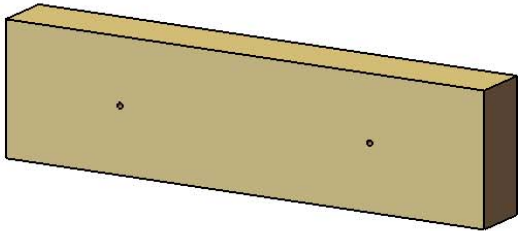
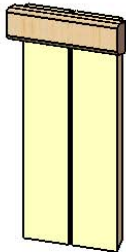
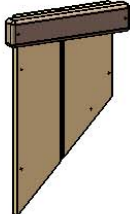
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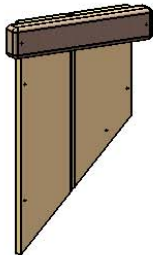

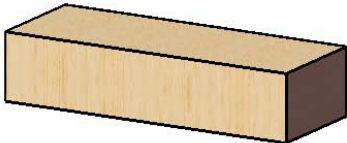
4

3

2

1

PICTURE	DESCRIPTION	QTY.
	DORMER SUNRAY ASSEMBLY  <b>2-10-1355-DS</b>	<b>4</b>
	DORMER ROOF PANEL ASSEMBLY  <b>2-13-1828-DRPA</b>	<b>4</b>
	DORMER SIDE RIGHT ASSEMBLY  <b>2-17-1850-DSRA</b>	<b>2</b>
	DORMER SIDE LEFT ASSEMBLY  <b>2-17-1850-DSLA</b>	<b>2</b>
	DORMER MOUNT  <b>2-3-1150-DM</b>	<b>2</b>
	CHIMNEY FRONT ASSEMBLY  <b>2-8-1500-CFA</b>	<b>1</b>
	CHIMNEY RIGHT SIDE ASSEMBLY  <b>2-10-1500-CRS</b>	<b>1</b>

PICTURE	DESCRIPTION	QTY.
	CHIMNEY LEFT SIDE ASSEMBLY  <b>2-10-1500-CLS</b>	<b>1</b>
	CHIMNEY REAR ASSEMBLY  <b>2-8-0700-CRA</b>	<b>1</b>
	CHIMNEY MOUNTING BLOCK  <b>2-3-0675-CMB</b>	<b>1</b>



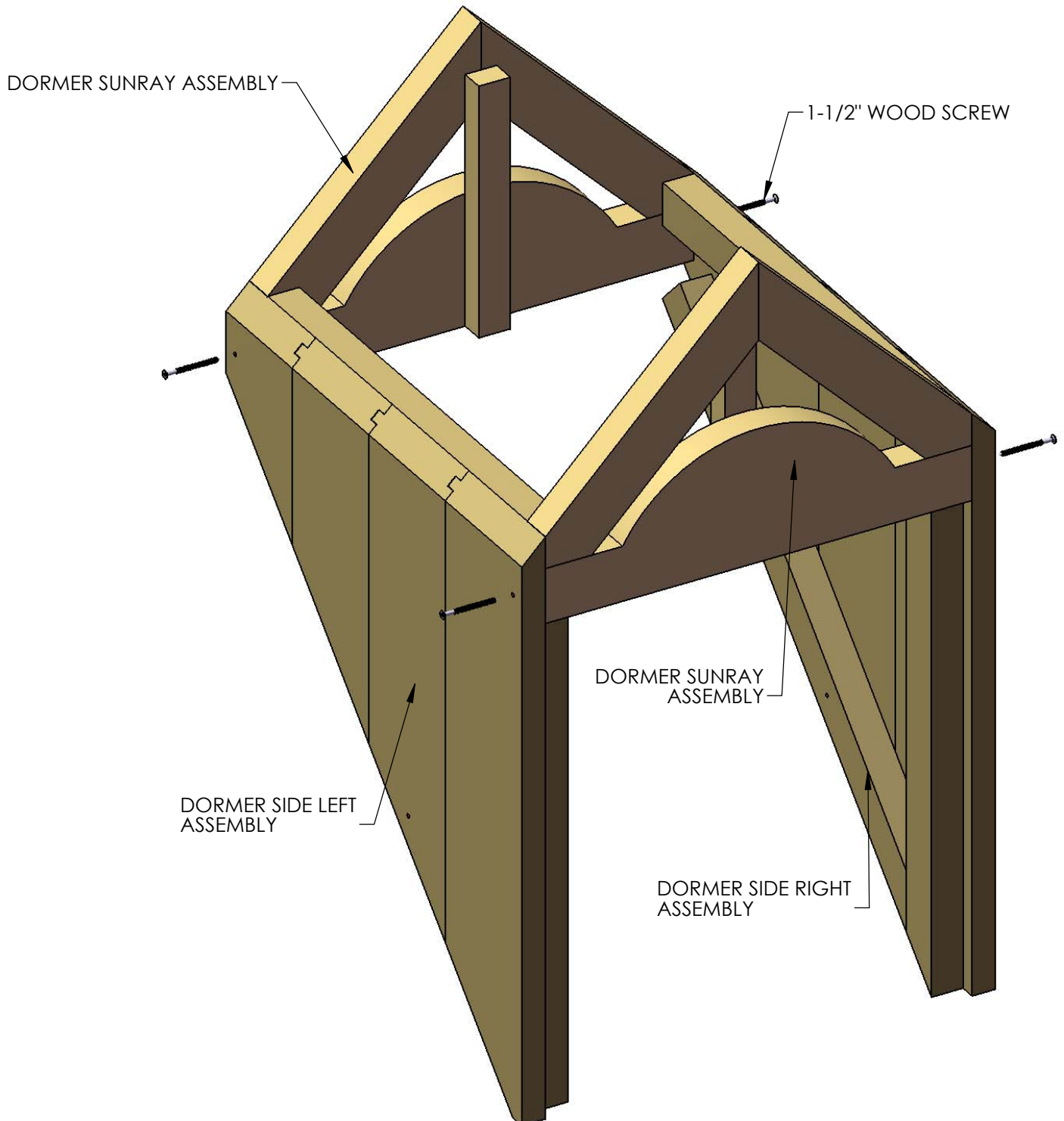
## STEP 1: DORMER SUNRAYS AND SIDES

1: FIND ONE DORMER SIDE LEFT ASSEMBLY AND ONE DORMER SIDE RIGHT ASSEMBLY.

2: FIND TWO DORMER SUNRAY ASSEMBLIES.

3: PLACE THE TWO DORMER SUNRAY ASSEMBLIES BETWEEN THE DORMER SIDE LEFT ASSEMBLY AND DORMER SIDE RIGHT ASSEMBLY. ONE DORMER SUNRAY ASSEMBLY FLUSH TO THE FRONT FLAT END OF THE DORMER SIDE ASSEMBLIES AND THE OTHER DORMER SUNRAY ASSEMBLY FLUSH TO THE REAR FLAT END OF THE DORMER SIDE ASSEMBLIES AS SHOWN BELOW.

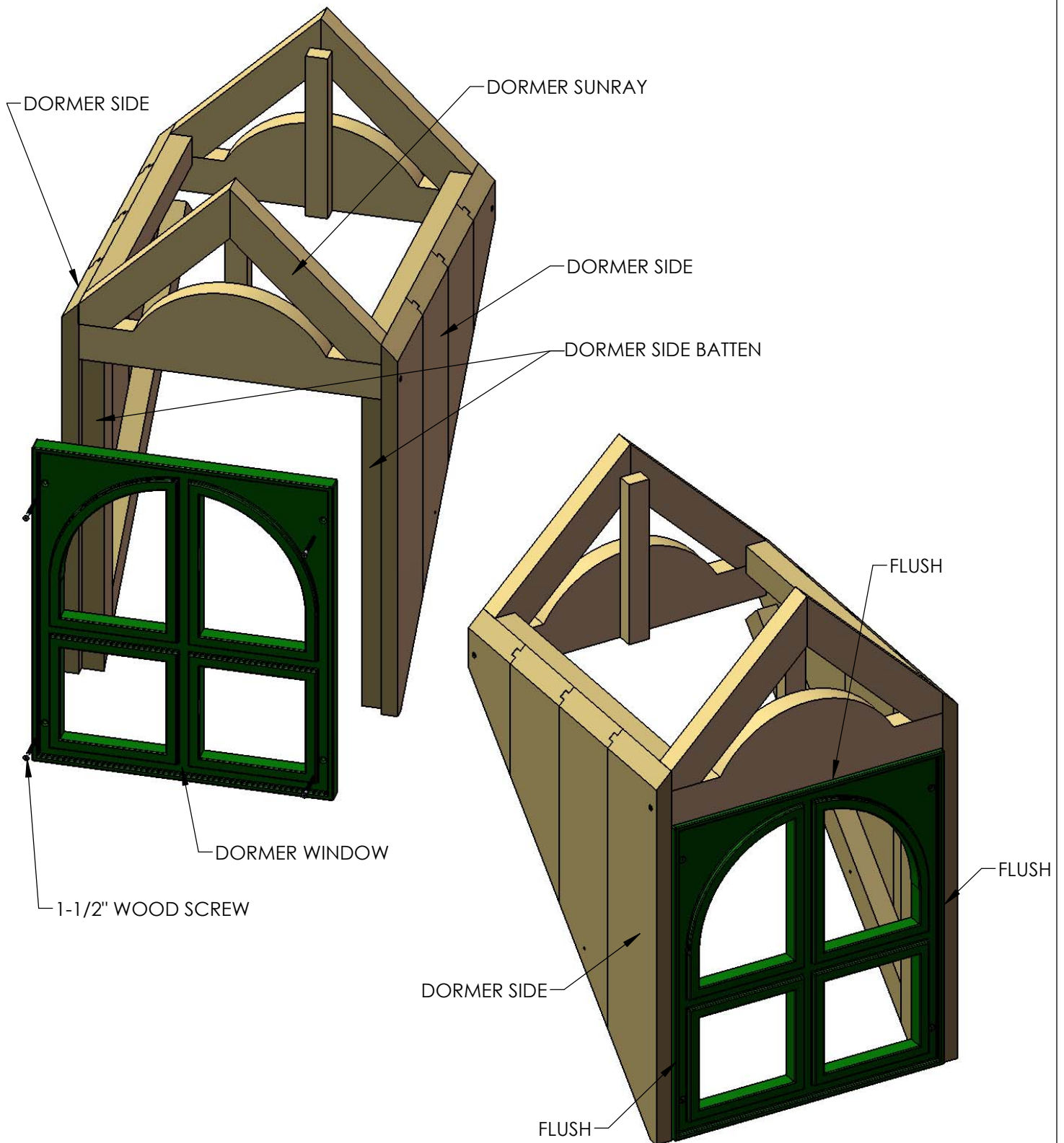
4: ATTACH THE DORMER SIDE ASSEMBLIES TO THE DORMER SUNRAY ASSEMBLIES WITH #8 X 1-1/2" WOOD.



## STEP 2: DORMER WINDOW

1: MOUNT THE DORMER WINDOW IN THE FRONT OF THE DORMER, THE WINDOW SHOULD FIT IN BETWEEN THE DORMER SIDES AND THE DORMER SUNRAY. THE BACK FACE OF THE WINDOW MUST BE RESTING AGAINST THE DORMER SIDES BATTENS.

2: MAKE SURE THE HOLES ON THE DORMER WINDOW ARE CENTERED WITH THE DORMER SIDES BATTENS AND THE DORMER SIDES ARE FLUSH TO THE SIDE EDGES OF THE DORMER WINDOW AND FASTEN WITH #8 X 1-1/2" WOOD SCREWS.

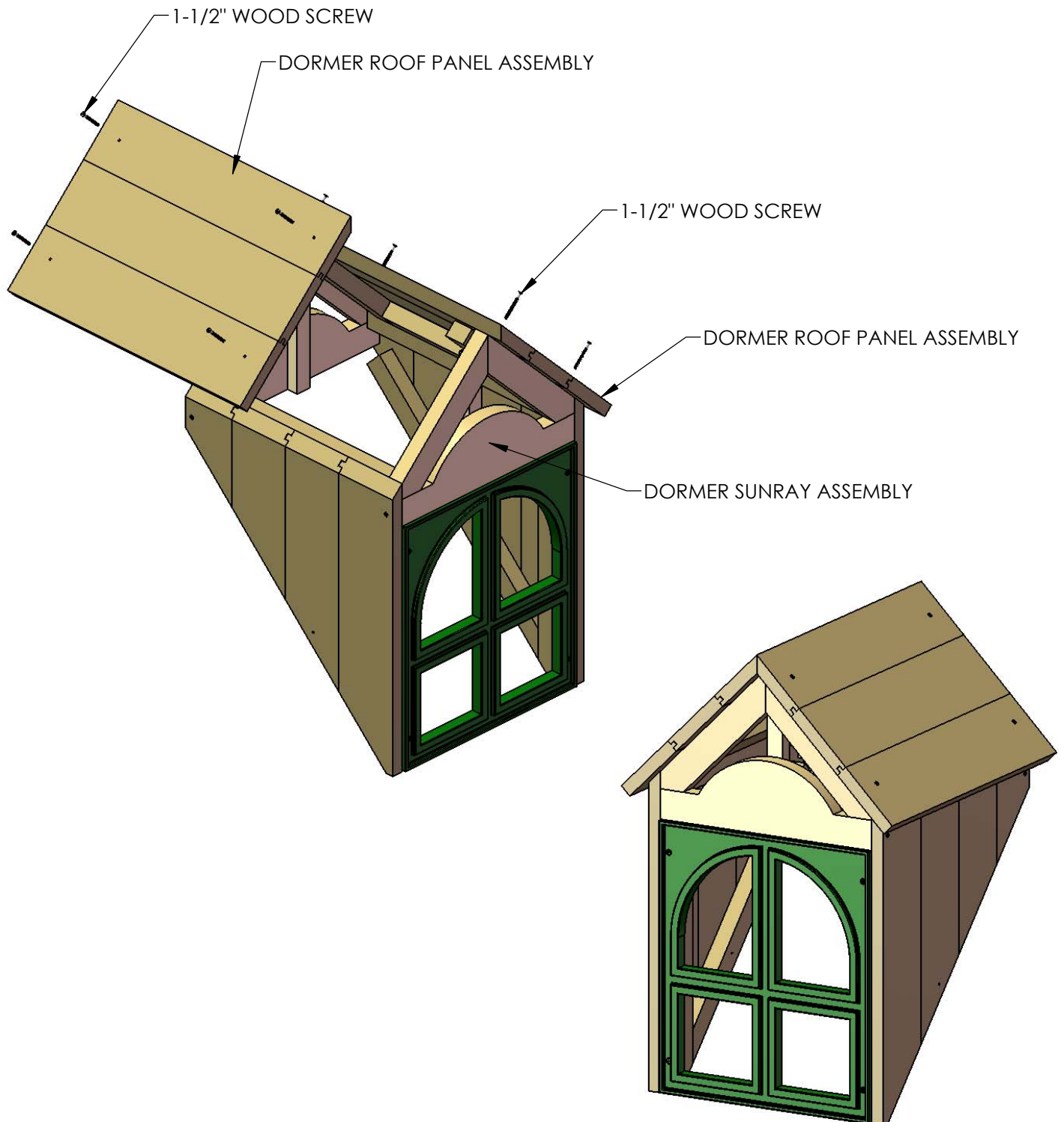


## STEP 3: DORMER ROOF PANELS

1: FIND TWO DORMER ROOF PANEL ASSEMBLIES.

2: PLACE ONE DORMER ROOF PANEL ASSEMBLY ON TOP OF THE DORMER SUNRAY ASSEMBLY, THE ROOF PANEL BOARDS MUST OVERHANG EQUALLY OFF THE FRONT AND BACK, MAKE SURE THE PRE-DRILLED HOLES ON THE ROOF PANEL ARE CENTERED WITH THE TOP FACE OF THE DORMER SUNRAY ASSEMBLES. FASTEN WITH #8 X 1-1/2" WOOD SCREWS.

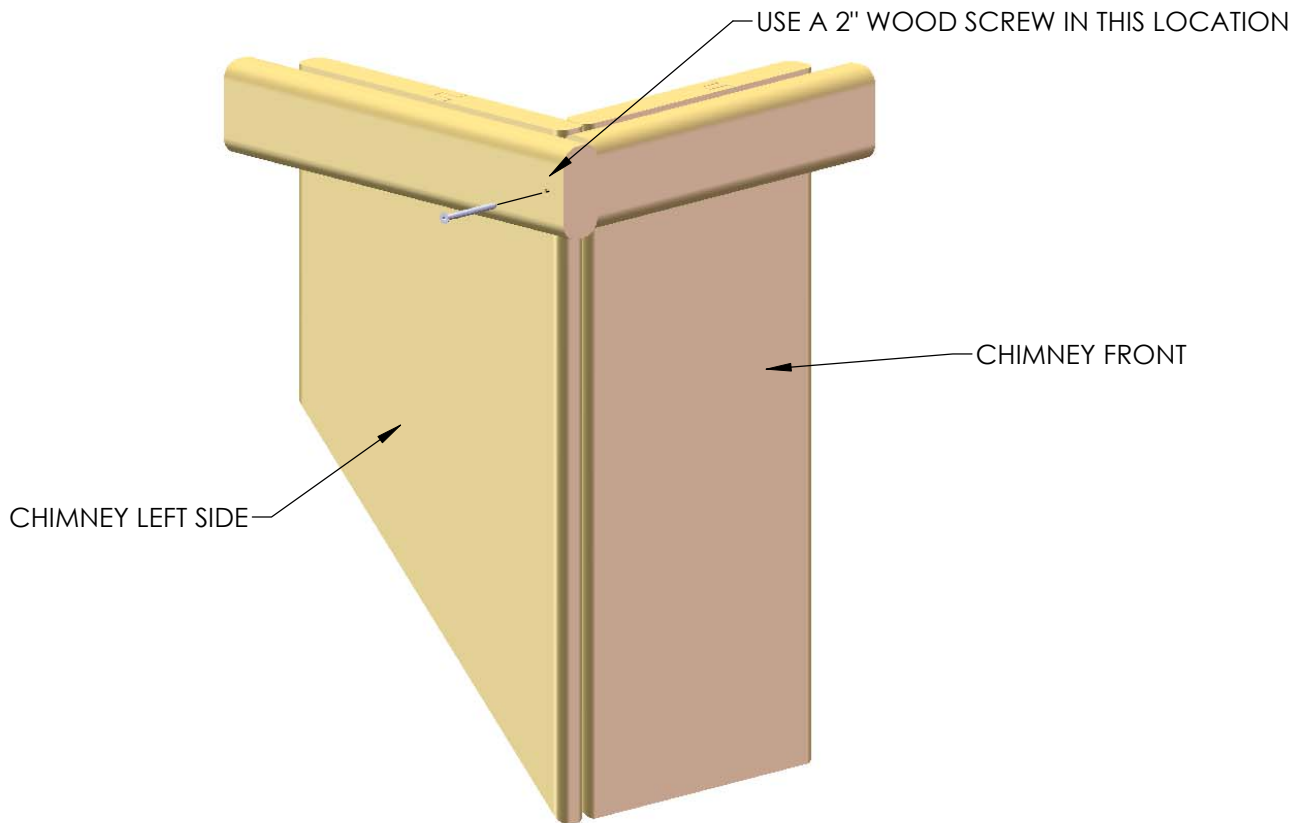
3: REPEAT THE PREVIOUS SUB-STEP FOR THE OTHER SIDE.



## STEP 4: CHIMNEY

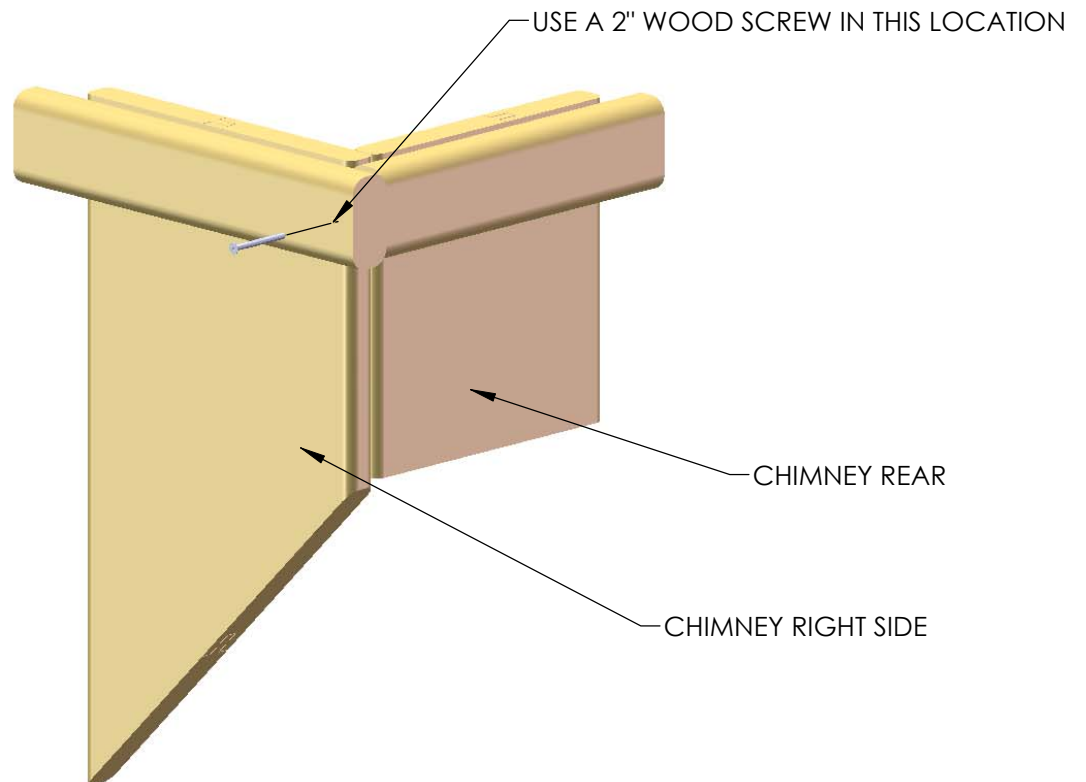
1: FIND THE FRONT AND LEFT SIDE OF THE CHIMNEY.

2: ATTACH THE FRONT AND LEFT SIDES OF THE CHIMNEY WITH A 2" WOOD SCREW.



1: FIND THE REAR AND RIGHT SIDE OF THE CHIMNEY.

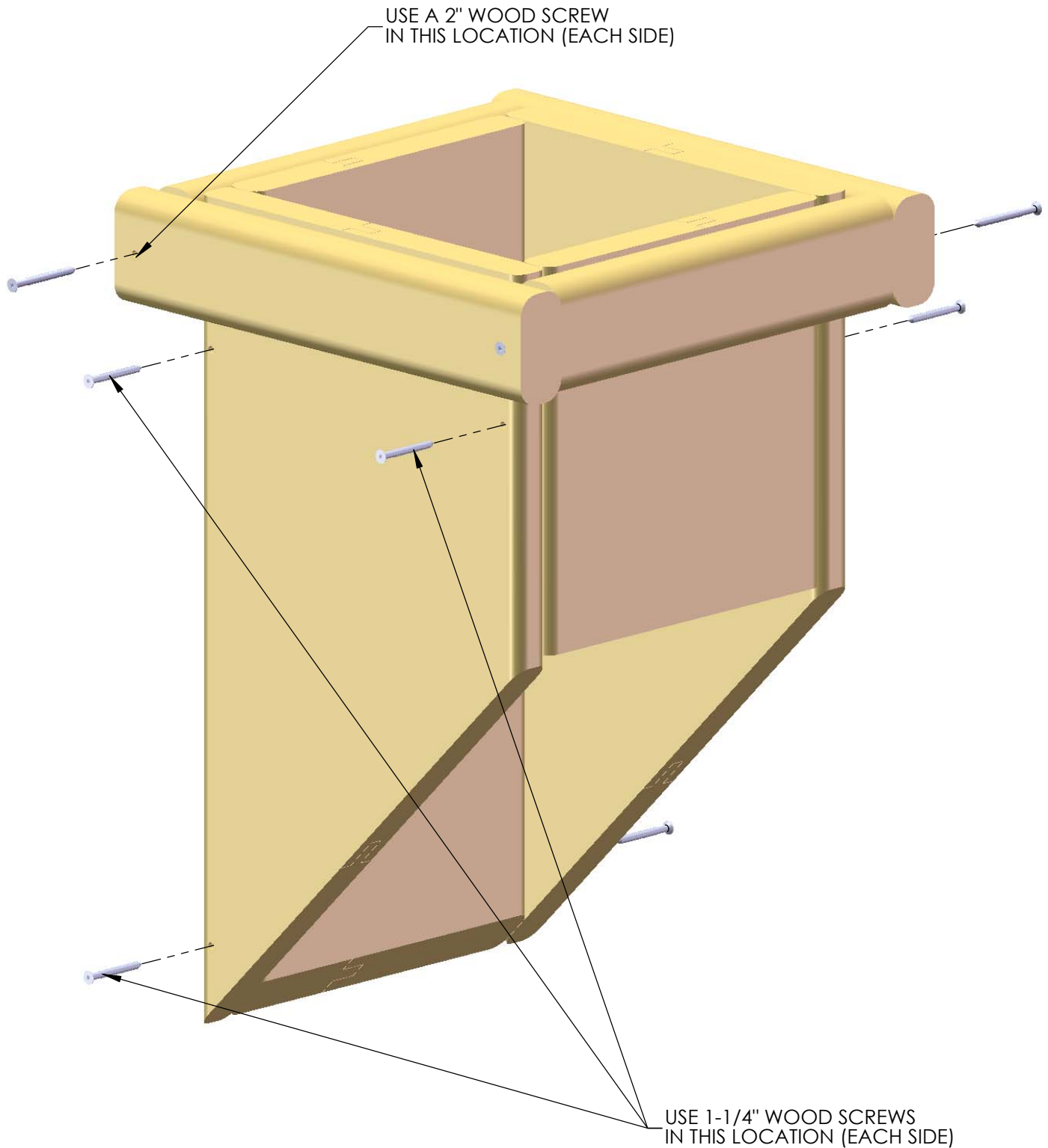
2: ATTACH THE REAR AND RIGHT SIDES OF THE CHIMNEY WITH A 2" WOOD SCREW.





## STEP 5: CHIMNEY

1: ATTACH THE CHIMNEY SIDES FROM THE PREVIOUS SIDES TO FORM THE CHIMNEY WITH 2" AND 1-1/4" WOOD SCREWS.

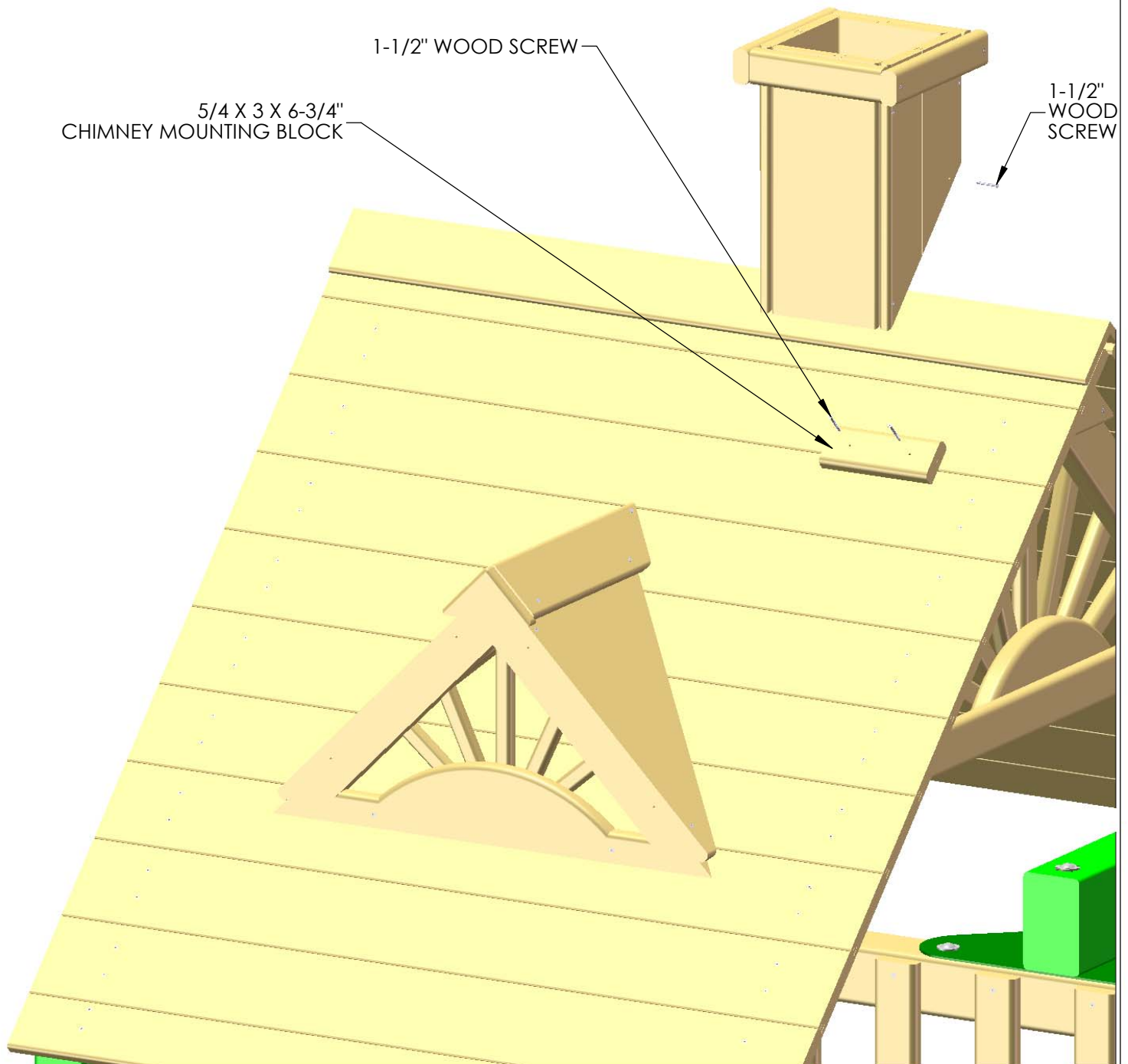


## STEP 6: CHIMNEY

1: FASTEN THE 5/4 X 3 X 6-3/4" CHIMNEY MOUNTING BLOCK TO THE ROOF WITH 1-1/2" WOOD SCREWS. YOU CAN PLACE THE BLOCK AT ANY DESIRED PLACE ON THE ROOF. USE THE DIAGRAM BELOW AS A GUIDE AS TO WHERE YOU MIGHT INSTALL YOUR CHIMNEY.

2: AFTER INSTALLING THE CHIMNEY MOUNTING BLOCK, PLACE THE CHIMNEY ASSEMBLY ON THE ROOF SO THAT THE INSIDE OF THE BACK WALL RESTS AGAINST THE BLOCK.

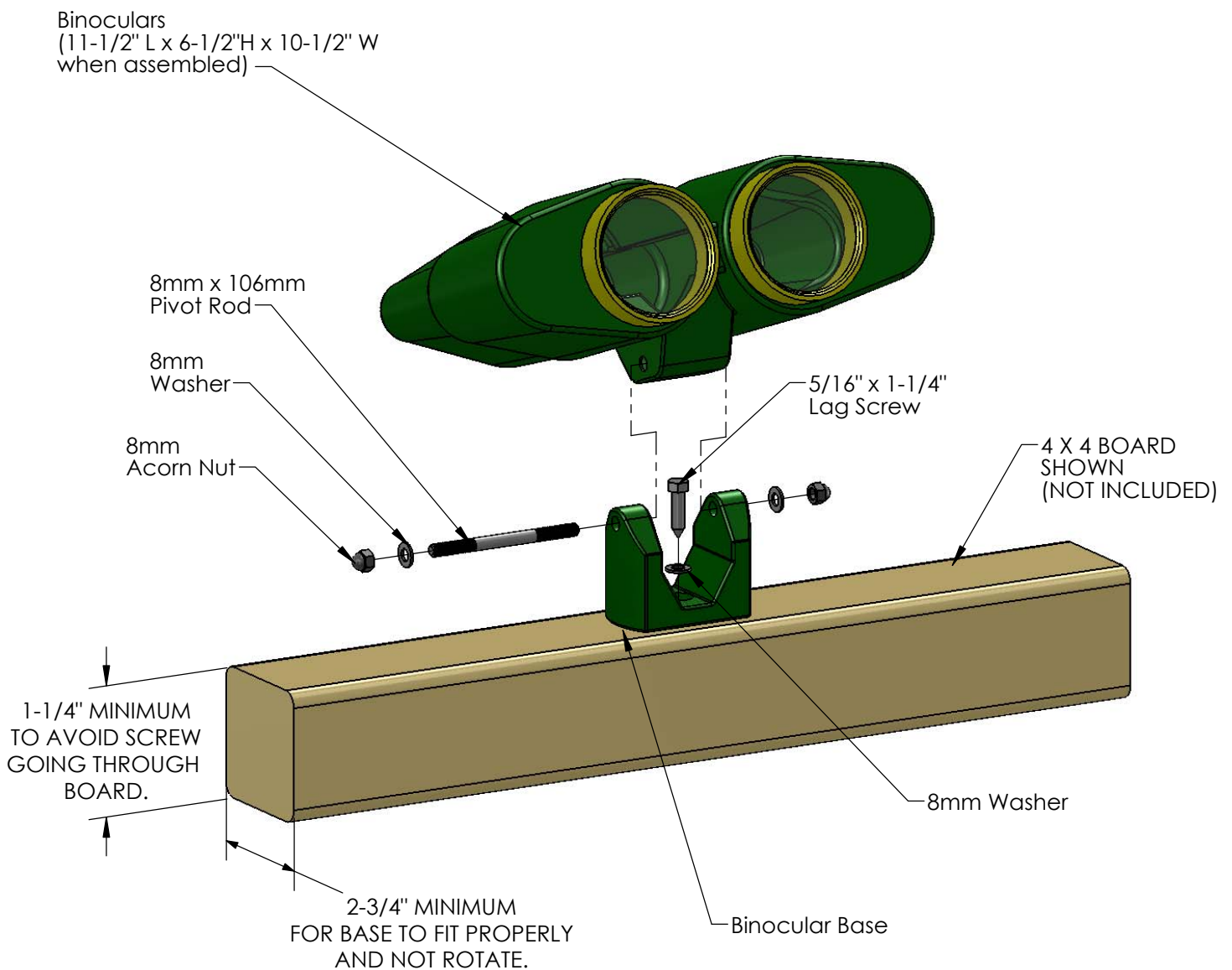
3: FASTEN THE CHIMNEY TO THE CHIMNEY MOUNTING BLOCK WITH A 1-1/2" WOOD SCREW IN EACH SIDE.



ABOVE UNIT MAY NOT BE YOUR EXACT PLAYSET.  
SHOWN FOR ILLUSTRATION PURPOSES ONLY.

# Jumbo Binoculars (07-0003)

- 1: Attach the Binocular Base to the top of the wood railing on your play set. Fasten with one 5/16" x 1-1/4" lag screw and one 8mm washers included with the Binoculars.
- 2: Place the bottom side of the Binoculars with the hole in it inside the Binocular Base. Line up the holes in the Binocular Base with the hole on the bottom side of the Binoculars.
- 3: Slide the 8mm diameter x 106mm length Pivot Rod through the holes.
- 4: Fasten one 8mm Acorn Nut and one 8mm Washer on each end of the Pivot Rod.



**!WARNING! \*\*DO NOT LOOK INTO SUN OR OTHER BRIGHT LIGHTS WITH BINOCULARS\*\***

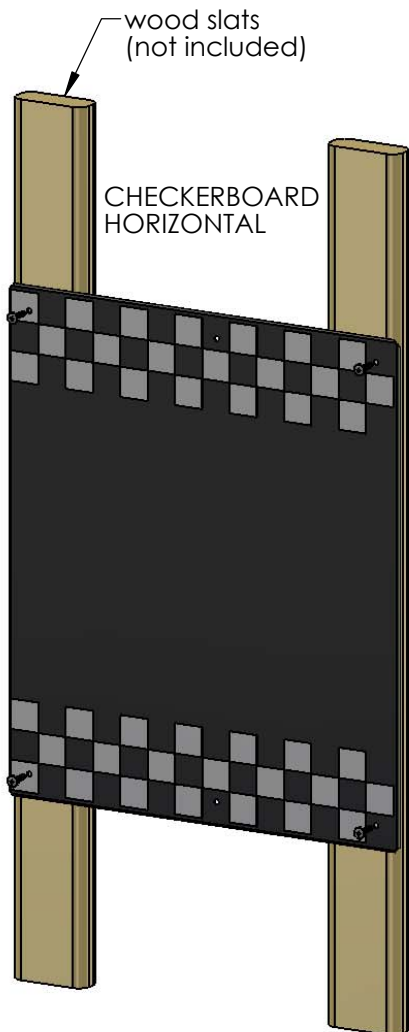
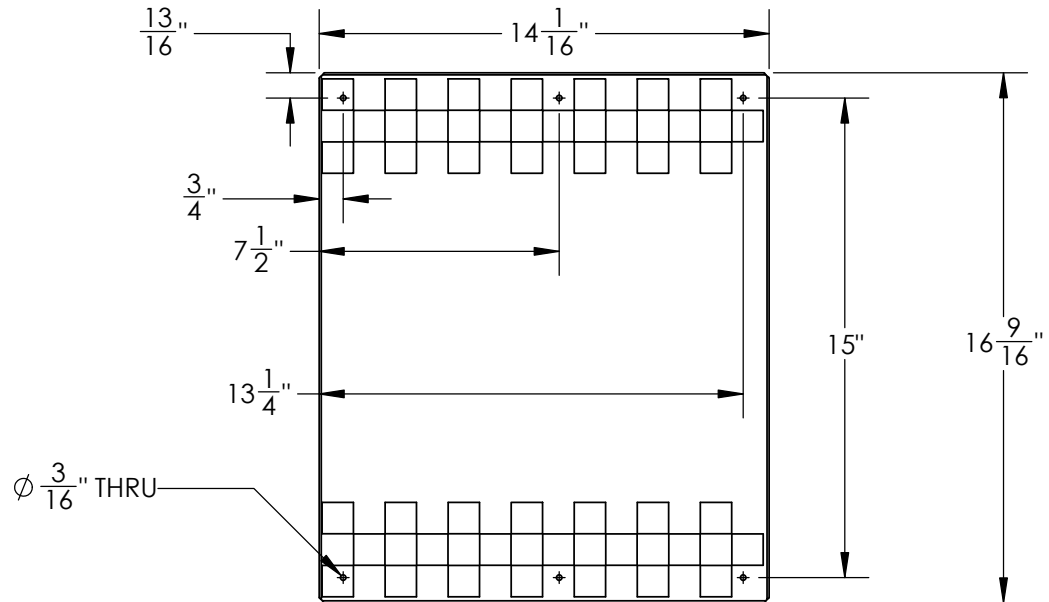
Please note: Binoculars do not magnify objects. Binoculars are intended for make-believe-play by children.

\*FOR RESIDENTIAL USE ONLY\*  
\*FOR CHILDREN AGES 3-11\*

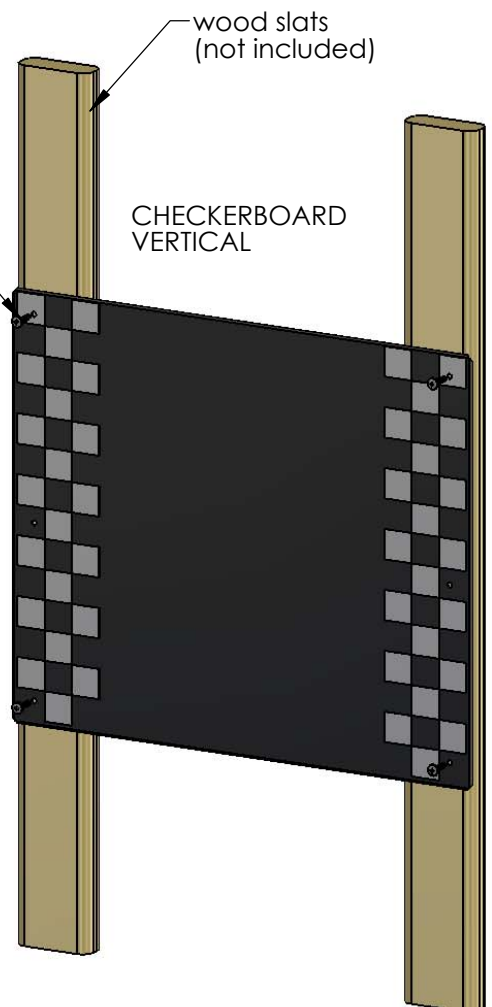
# Chalkboard (07-0018)

1. Chalkboard may be mounted with the checkerboard "horizontal" or "vertical".
2. Attach Chalkboard to wood slats or plywood with four of the 3/4" (20mm) long pan head screws provided.

Please note: Chalkboard comes with a magnetic chalk holder which will stick to the chalkboard. This chalk holder is not shown below.



3/4" (20mm) long pan headscrew



NOTE:  
Magnetic Chalk Holder  
included (not shown)

\*FOR RESIDENTIAL USE ONLY\*  
\*FOR CHILDREN AGES 3-11\*



## (06-2004) Clatter Bridge Mesh Panels

### Tools Required:

#2 Phillips Bit or screwdriver  
1/8" drill bit  
Pencil  
Drill

### Kit Contents:

2 - Green Mesh Panels 66" x 24"  
44 - Phillips Pan Head Screws  
5.5mm x 25.4mm long  
44 - Washers 16mm O.D. X 7.1mm I.D.

Note: Your mesh panels will be completely green. The pictures below show white border and black mesh panels but they are solely for the purposes of demonstrating how the mesh should be installed.

- 1) Center the mesh on the inside of the lower clatter bridge rail. The top of the mesh border should be flush to the top of the clatter bridge rail. If you wish you may mark through the center of the grommets and then drill a 1/8" pilot hole by 1" deep before installing the pan head screws.
- 2) The "recessed area" in the grommet will receive the washer. Place a pan head screw through a washer. Place the screw centered through the grommet and drive it in. The washer should seat centered with the grommet. Repeat this process for all the grommets across the top of the mesh.
- 3) Go to each end of the mesh. Push the end of the mesh tight to the corner post or clatter bridge post. Then install screws and washers into the two grommets on each end of the mesh.
- 4) Repeat substeps 1 through 3 for the mesh panel on the lower bridge rail on the opposite side.



TWO  
GROMMETS  
AT END  
OF  
MESH.

— CENTER THE MESH PANEL ON THE CLATTER BRIDGE RAIL ON THE INSIDE.  
NOTE THE GROMMETS HAVE A RECESSED PART ON ONE SIDE AND IT SHOULD FACE YOU.

— YOU MAY PRE-DRILL 1/8" X 1" DEEP HOLES AT EACH GROMMET LOCATION ALONG THE TOP PRIOR TO INSTALLING THE PAN HEAD SCREWS AND WASHERS PROVIDED.

**\*\*IMPORTANT\*\* - Teach your children not to climb onto or hang from the mesh panels. If the mesh ever becomes ripped please replace the damaged panel(s).**

**\*\*FOR AGES 3-11\*\*  
\*\*FOR RESIDENTIAL USE ONLY\*\***

5) It will be very helpful to have an assistant at this stage. We recommend predrilling holes for the screws on the bottom of the deckboards fastened to the chains. Align the edge of the mesh border with the end of the bridge deck boards. Mark through the center grommet onto the deck board. Drill a 1/8" hole by 1" deep. Have your assistant push down on the board while you install a pan head screw and washer into the hole. Go from the center grommet to one end of the mesh and repeat the mark/drill/install fasteners procedure. Then go from the center grommet to the other side and do the same.



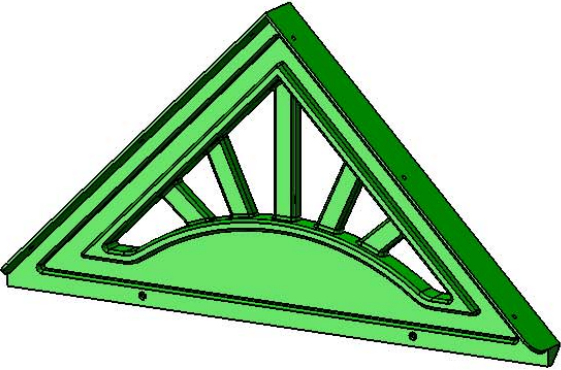
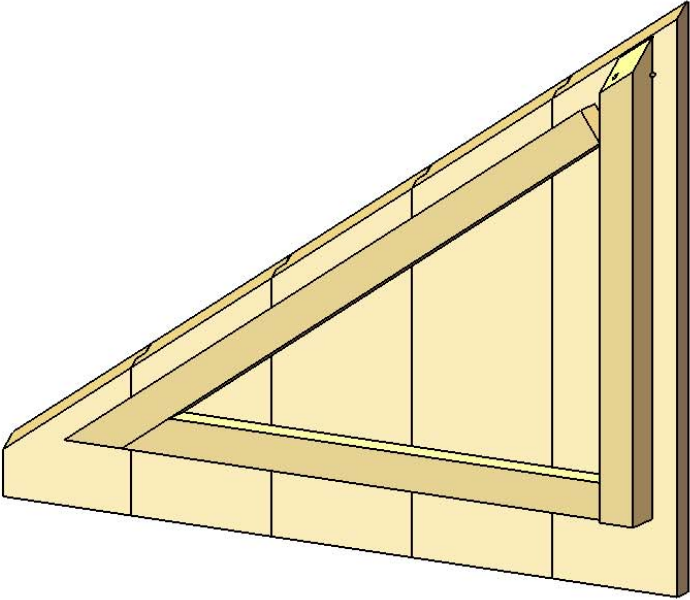
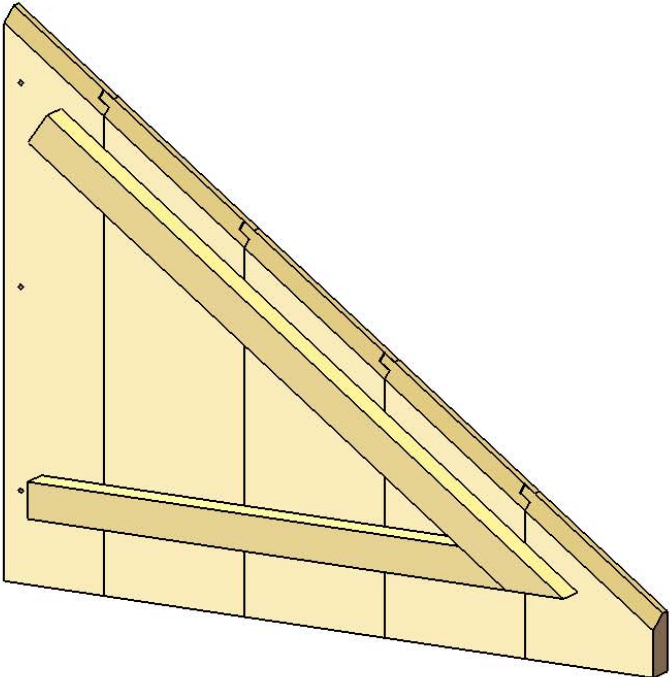
MARK THROUGH THE CENTER OF THE CENTER GROMMET ONTO THE MIDDLE DECK BOARD. DRILL A 1/8" X 1" DEEP HOLE AT THE MARK. PLACE A PAN HEAD SCREW THROUGH A WASHER AND INSTALL INTO THE HOLE. TRY TO CENTER THE WASHER ONTO THE GROMMET BEFORE TIGHTENING COMPLETELY.

ALIGN EDGE OF BORDER UNDER THE DECK WITH THE END OF THE 2 X 4 BRIDGE DECK BOARDS THAT ARE FASTENED TO THE CHAINS.



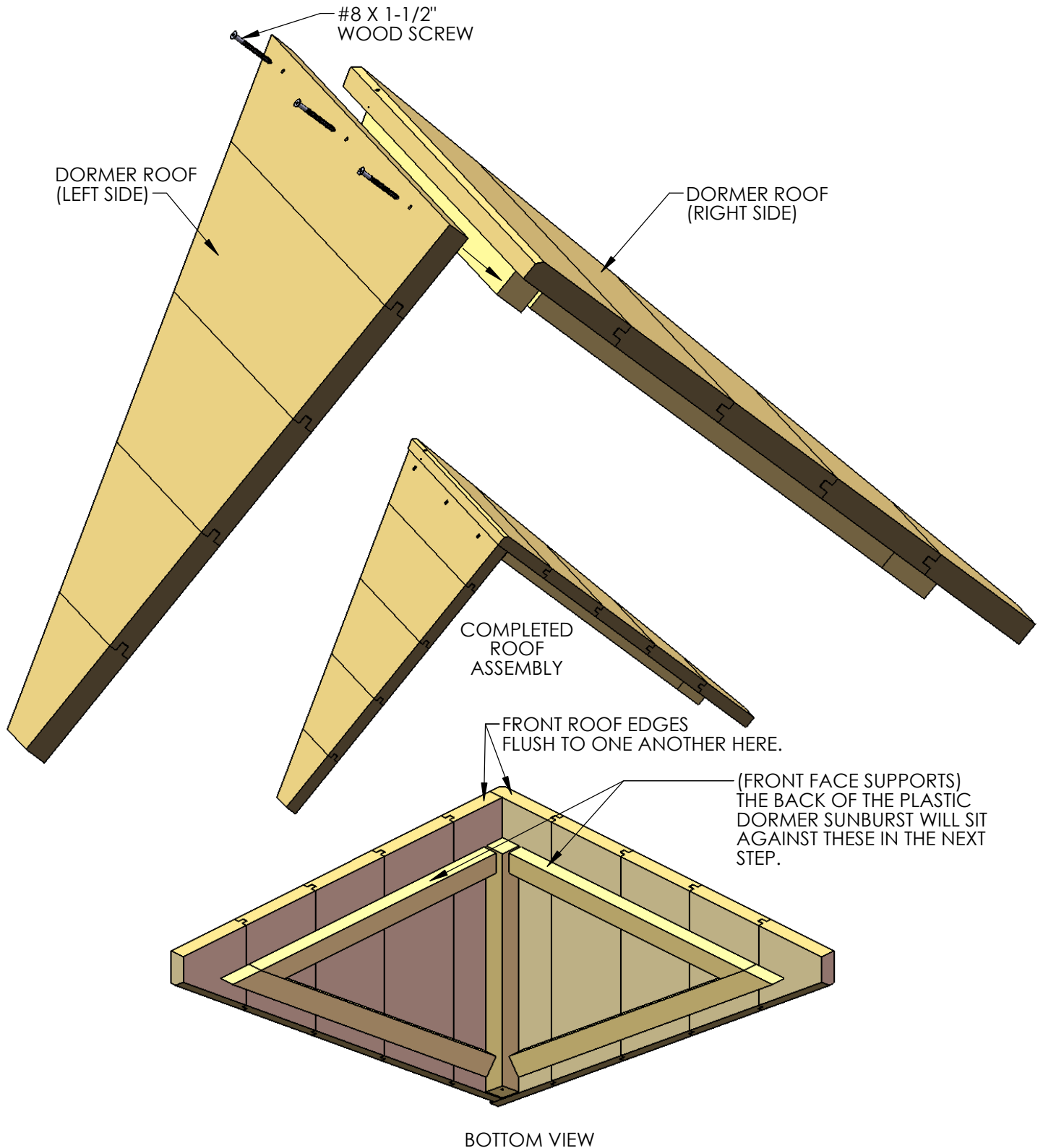
Example picture of the completed Clatter Bridge Mesh Panels.



1537 DORMERS	PICTURE	DESCRIPTION	QTY.
1537 DORMERS		PLASTIC DORMER SUNBURST (07-0031)	2
		DORMER RIGHT SIDE ASSEMBLY	2
		DORMER LEFT SIDE ASSEMBLY	2

# STEP 1: DORMER

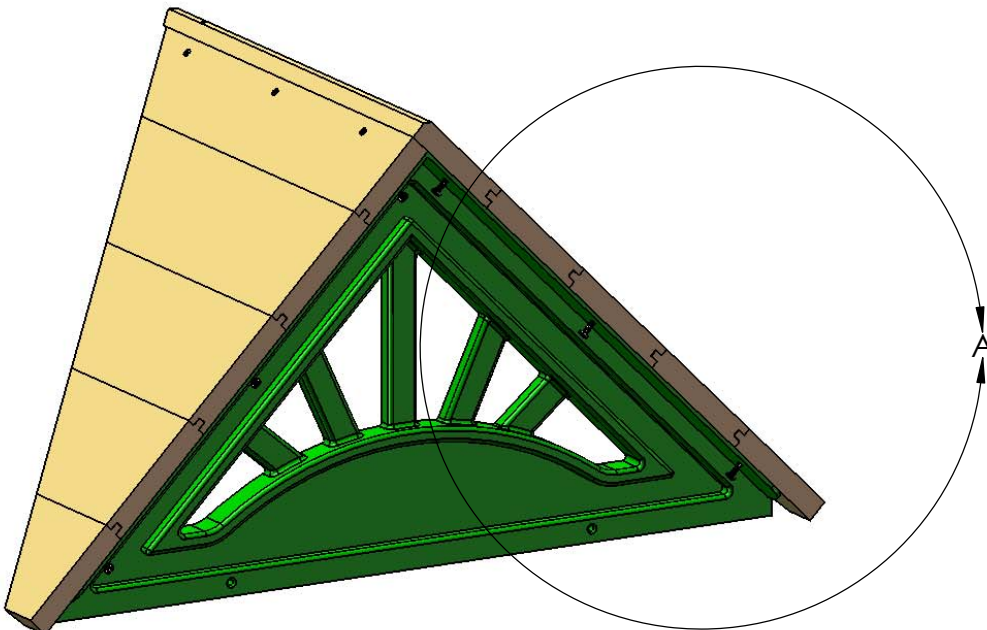
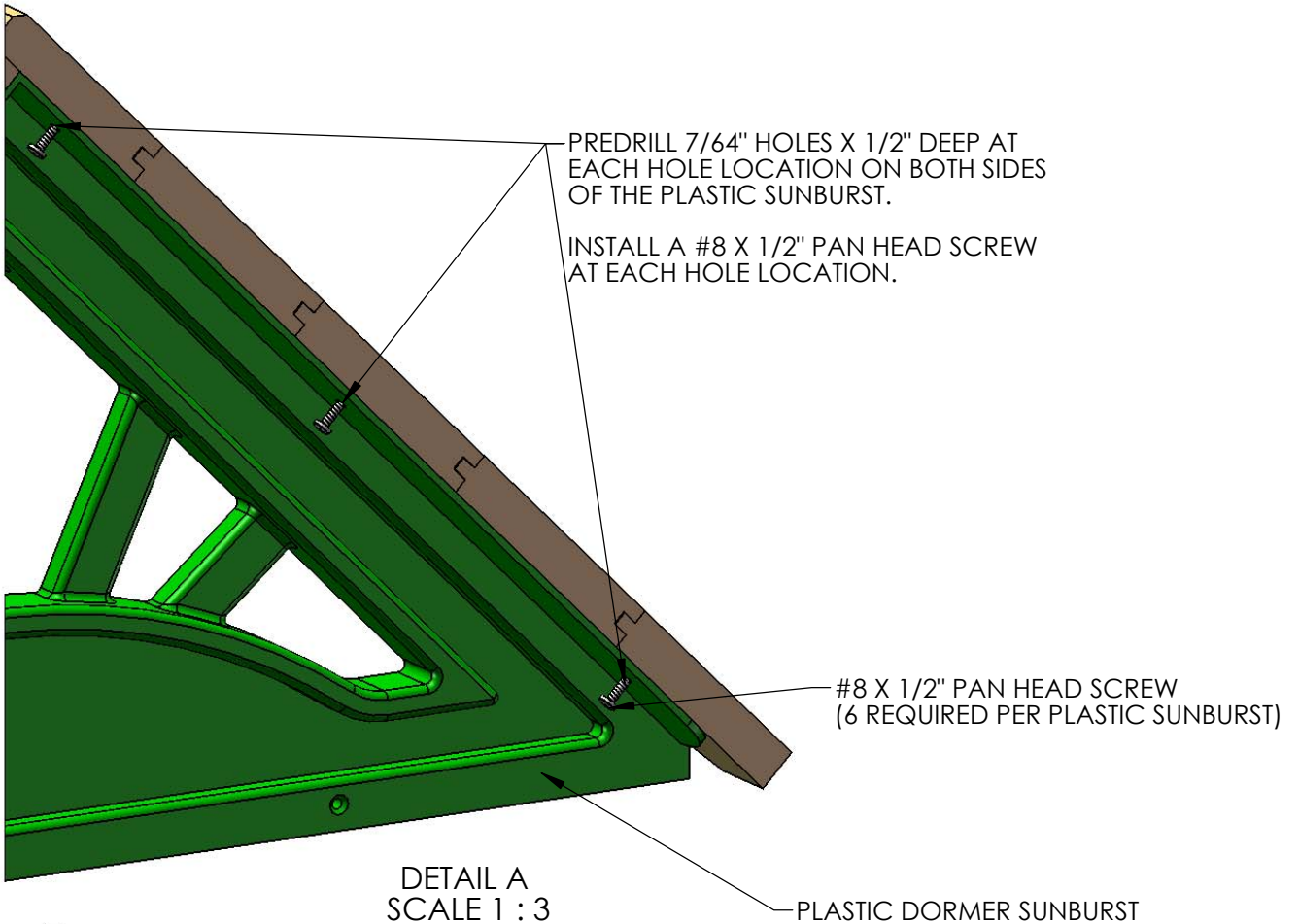
- 1: OVERLAP THE LEFT DORMER SIDE ONTO THE PEAK SUPPORT OF THE RIGHT DORMER SIDE.
  - 2: MAKE SURE THE FRONT ROOF EDGES ARE FLUSH TO ONE ANOTHER
  - 3: FASTEN THE LEFT DORMER SIDE TO THE PEAK SUPPORT WITH #8 X 1-1/2" WOOD SCREWS.
- REPEAT SUBSTEPS 1-3 TO CONSTRUCT ANOTHER ROOF ASSEMBLY.





## STEP 2: DORMER

- 1: PLACE THE PLASTIC DORMER SUNBURST AGAINST THE FRONT FACE SUPPORT ON THE LEFT AND RIGHT ROOF SIDES.
  - 2: PREDRILL  $7/64$ " PILOT HOLES BY  $1/2$ " DEEP INTO THE ROOF SIDES AT EACH HOLE LOCATION.
  - 3: INSTALL #8 X  $1/2$ " PAN HEAD SCREWS TO FASTEN THE SUNBURST TO THE ROOF SIDES.
- REPEAT SUBSTEPS 1 THROUGH 3 TO CONSTRUCT THE SECOND DORMER.



## STEP 3: DORMER

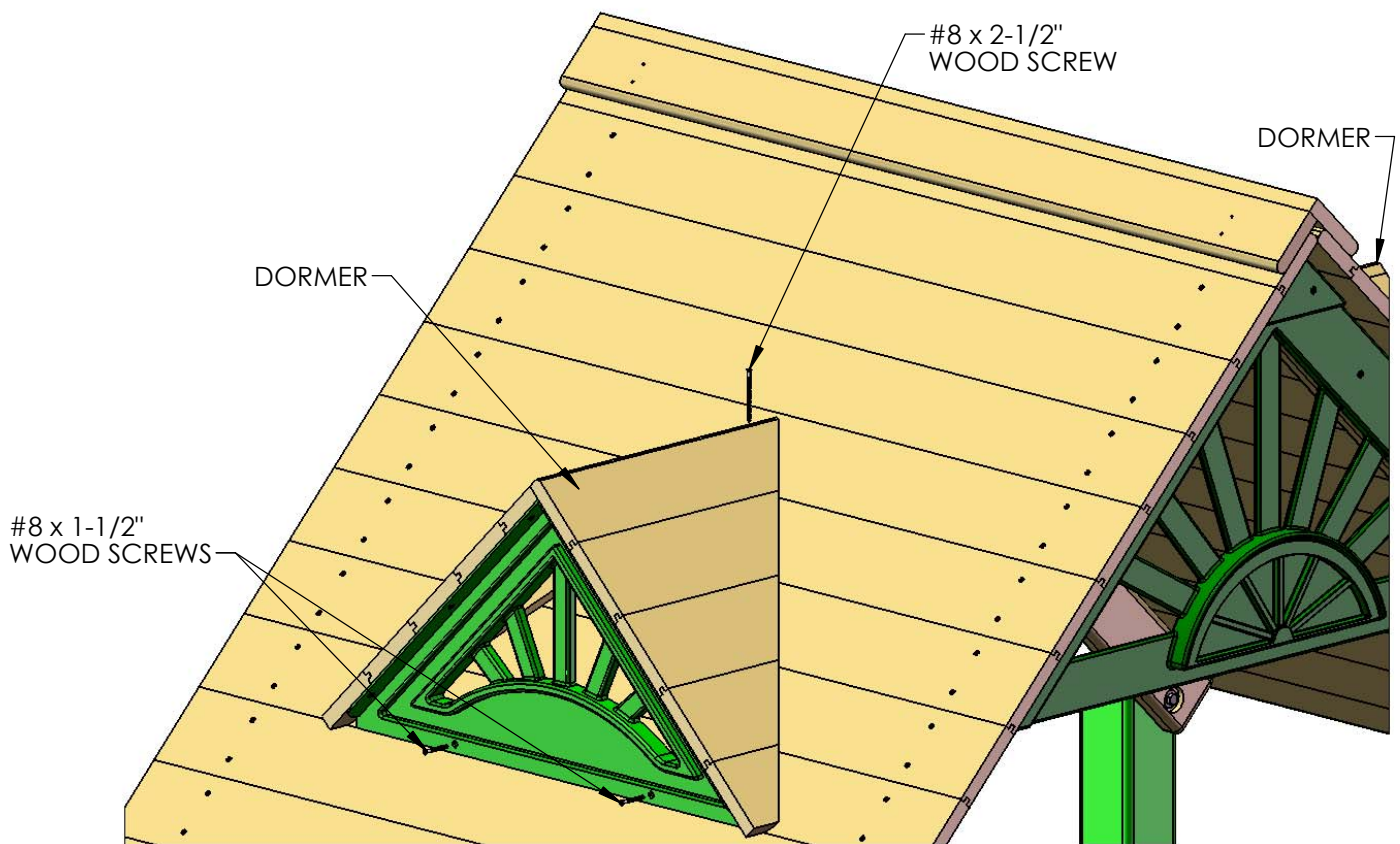
1: PLACE THE DORMER ASSEMBLY ON THE ROOF AS SHOWN.

2: LINE UP THE BOTTOM EDGE OF THE PLASTIC SUNBURST WITH THE LOWER EDGE OF THE 6TH ROOF BOARD AS SHOWN IN YOUR MANUAL ON STEP 81.

3: CENTER THE DORMER FROM SIDE TO SIDE ON TOP OF THE ROOF.

4: ATTACH THE DORMER TO THE ROOF WITH ONE #8 X 2-1/2" WOOD SCREW AT THE REAR PEAK OF THE ROOF. ATTACH THE DORMER SUNBURST TO THE ROOF WITH TWO #8 X 1-1/2" WOOD SCREWS.

REPEAT SUBSTEPS 1 THROUGH 4 FOR THE DORMER ON THE OTHER SIDE OF THE ROOF.



THE UNIT SHOWN ABOVE MAY NOT BE YOUR EXACT PLAY SET.  
SHOWN FOR ILLUSTRATION PURPOSES ONLY.

# **!IMPORTANT PLEASE READ!**

## Notice to Customer:

Please throw away the instructions that came in the 7' Turbo Slide Box. Use these instructions instead. Also disregard the placement of the Slide Entrance in your main playset instructions. Instead follow the instructions in this manual regarding mounting the Slide Entrance onto the playset.

If you have any questions or concerns please call us directly:

(770) 704-9300



A PLAYCORE Company

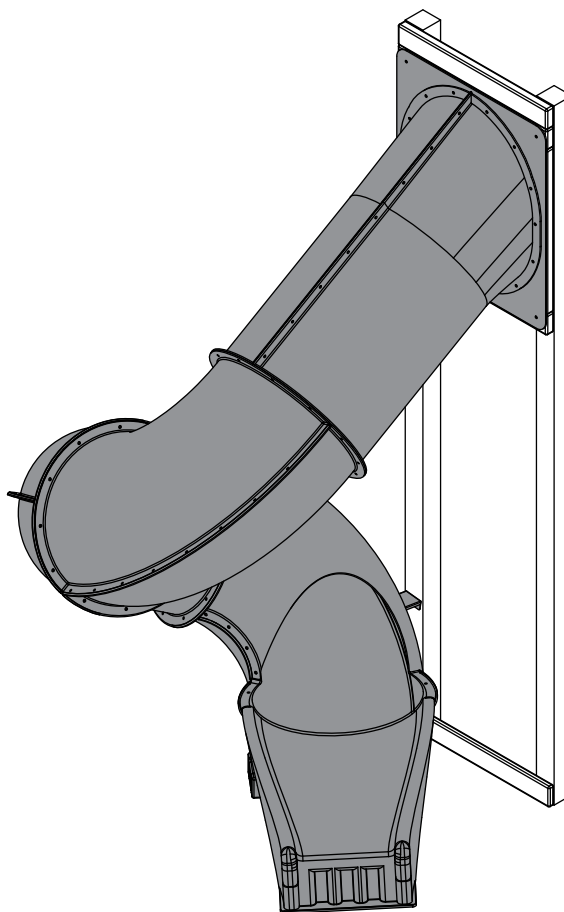
# ASSEMBLY INSTRUCTIONS

## 7' Turbo Tube Slide

**Note:** This accessory is designed to fit a 7' Deck height only.

### CAUTION

- Do not climb on the outside of the slide
- This slide is designed for home use only, not for Public Playgrounds
- Product intended for children ages from 2-10 years old.



### WARNING:

**Assembly by an adult.**

## IMPORTANT!!

**PLEASE READ BEFORE BEGINNING ASSEMBLY!!**

Please make sure all lumber, hardware and accessory parts are accounted for. If you are missing anything, please **DO NOT RETURN** to the store where purchased. Please call our Customer Service Department at the number below.

To register your product and download unit specific Turbo Tube Slide instructions, visit:

**<http://www.swing-n-slide.com>**

Other benefits include information on product warranties, assembly plan updates, joining our mailing list for new products and promotions, and providing feedback on products.

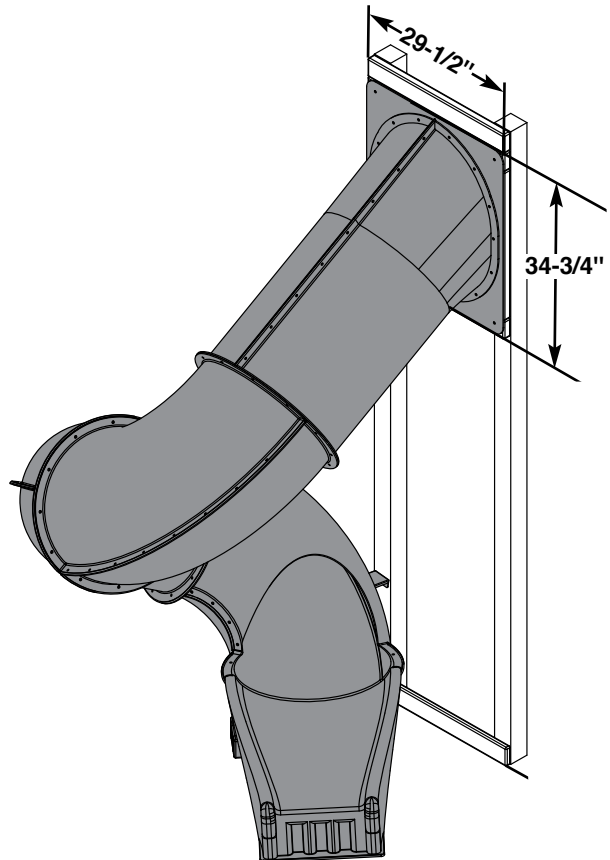
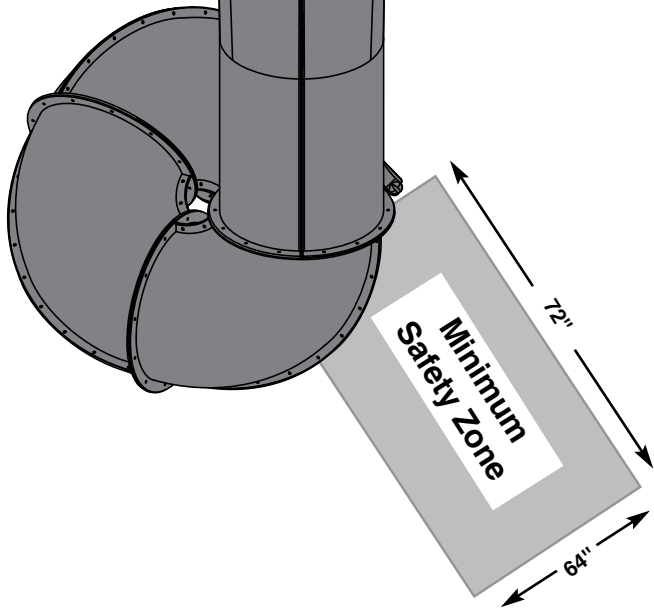
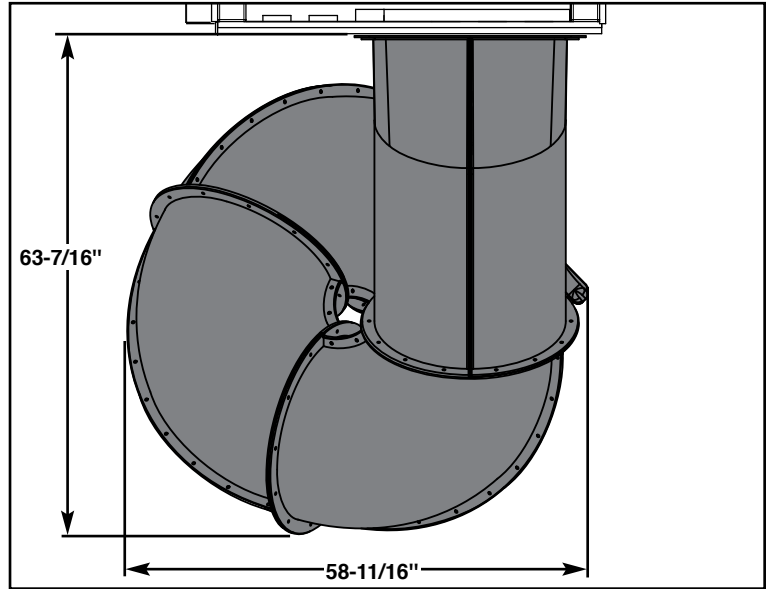
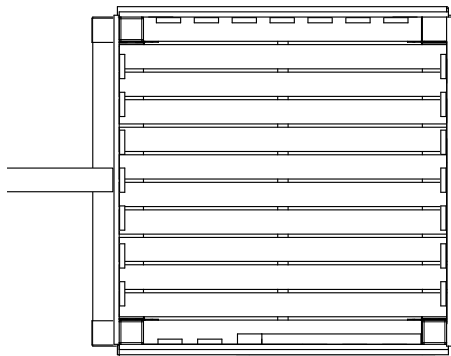
Swing-N-Slide • 1212 Barberry Drive • Janesville, Wisconsin 53545

Visit our web site at: [www.swing-n-slide.com](http://www.swing-n-slide.com) or call us at

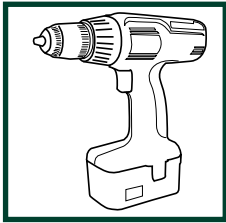
**1-800-888-1232**



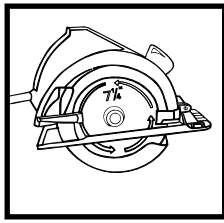
# Turbo Tube Slide Dimensions



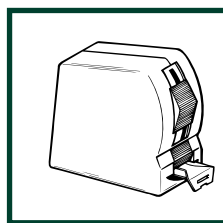
## TOOLS REQUIRED



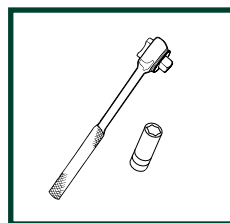
**DRILL**



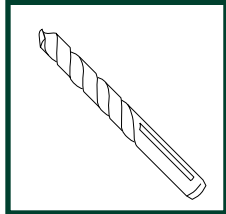
**CIRCULAR SAW**



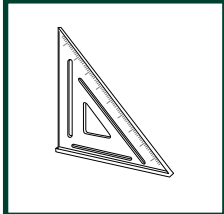
**TAPE MEASURE**



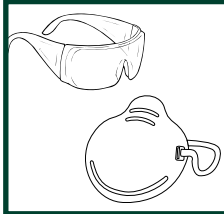
**1/2" SOCKET & WRENCH**



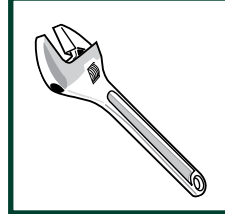
**1/8" DRILL BIT**



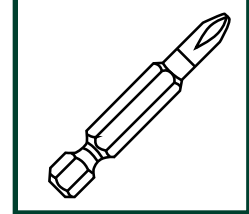
**SQUARE**



**SAFETY GLASSES  
& DUST MASK**

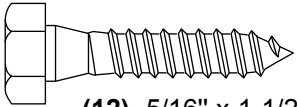


**WRENCH**

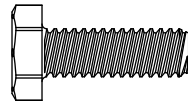


**PHILLIPS BIT**

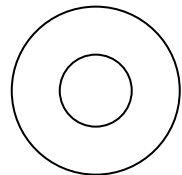
## HARDWARE INCLUDED



**(12) 5/16" x 1-1/2" Lag Bolts**



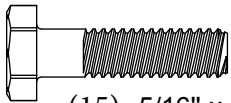
**(95) 5/16" x 3/4" Hex  
Head Bolts**



**(236) 5/16" Flat Washers**



**(2) 5/16" x 2-3/4" Bolts**



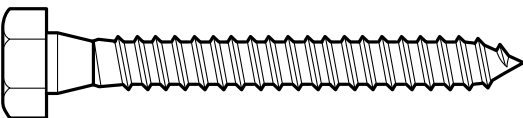
**(15) 5/16" x 1" Bolts**



**(22) 2-1/2" Wood Screw**



**(112) 5/16" loc nuts**

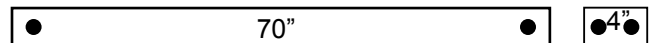


**(4) 5/16" x 2-1/2" Lag Bolts**

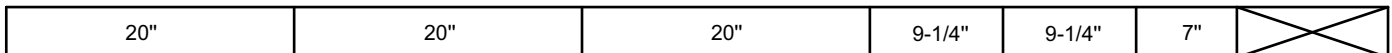
## ADDITIONAL LUMBER

2 X 4 Material Provided

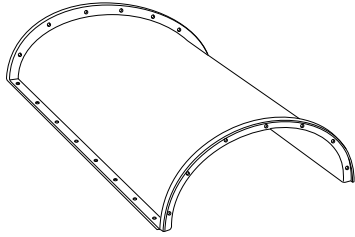
Stained



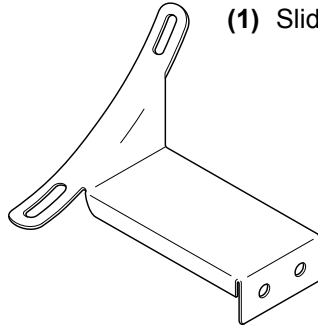
Unstained



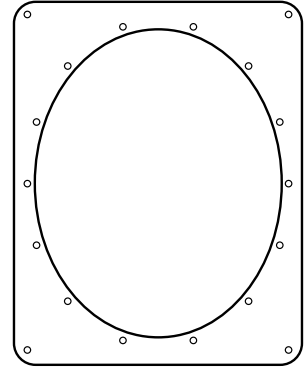
# SLIDE COMPONENTS



(1) Entrance Section marked no. 1

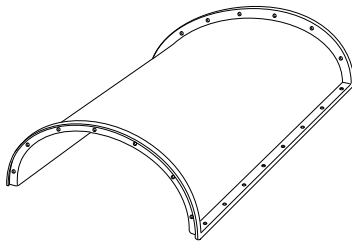
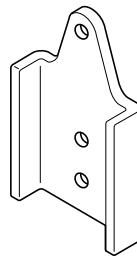


(1) Slide Bracket

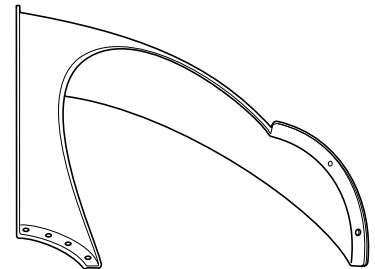


(1) Entrance Panel

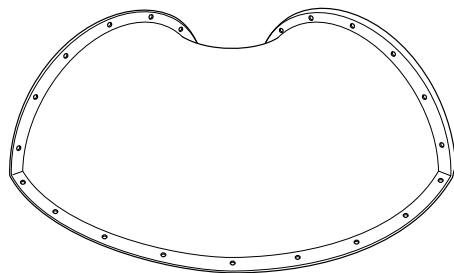
(1) Support Bracket



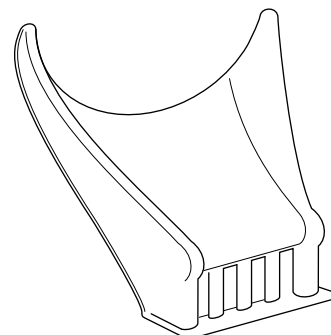
(1) Entrance Section marked no.2



(1) Exit Section marked no. 5

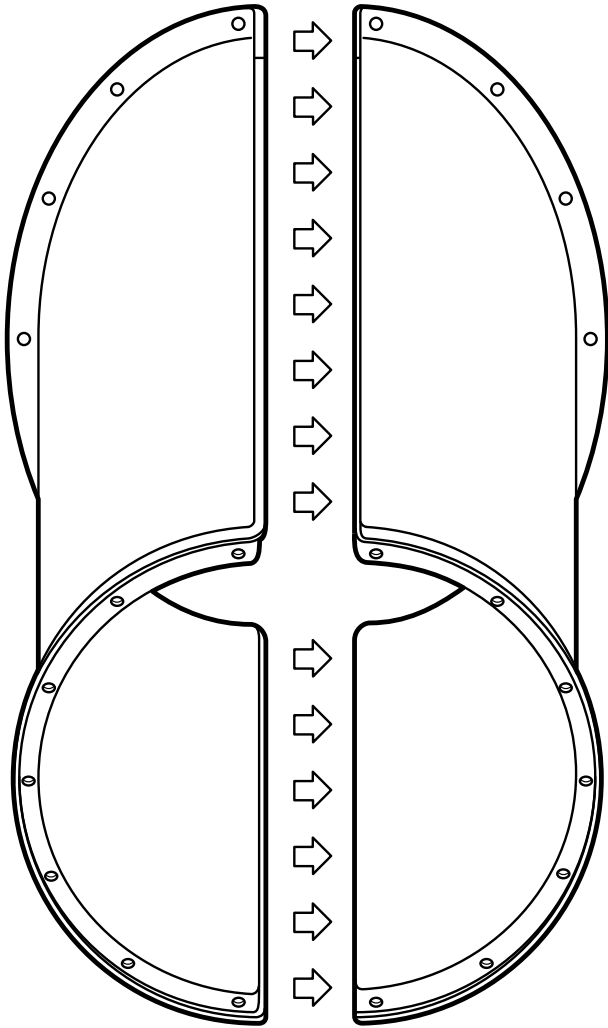


(2) 90 Sections w/flange, marked no. 4  
(3) 90 Sections w/o flange, marked no. 3



(1) Slide Base marked no. 6

Fig. 1



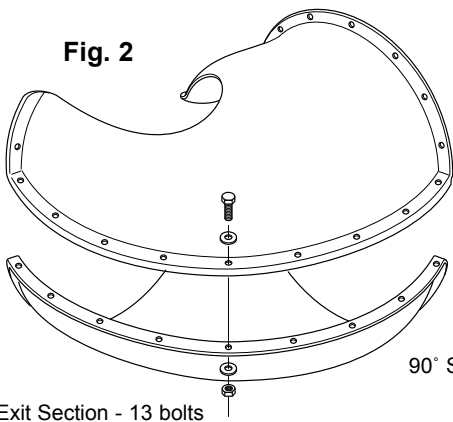
Entrance Section - 14 bolts

## ENTRANCE SECTION, 90° SECTION (2) AND EXIT SECTION

### NOTES:

- At least two individuals are needed to assemble the Turbo Tube Slide.
  - To aid in aligning holes when assembling sections, insert a screwdriver through adjacent holes to maintain hole alignment.
1. Identify each slide section as either (1), (2), (3), (4), (5), or (6) as marked on the lip of each piece.
  2. Assemble entrance section using pieces (1) & (2), two 90° sections using pieces (3) & (4), and the exit section using pieces (5) & (6). Join sections using a 3/4" hex head bolt, two flat washers, and a loc nut at each hole junction (Fig. 1, 2 & 3). **NOTE:** Fasten each loc nut finger tight until the entire slide is assembled. Each time you join parts be sure each flanged lip is mating with a flat lip.

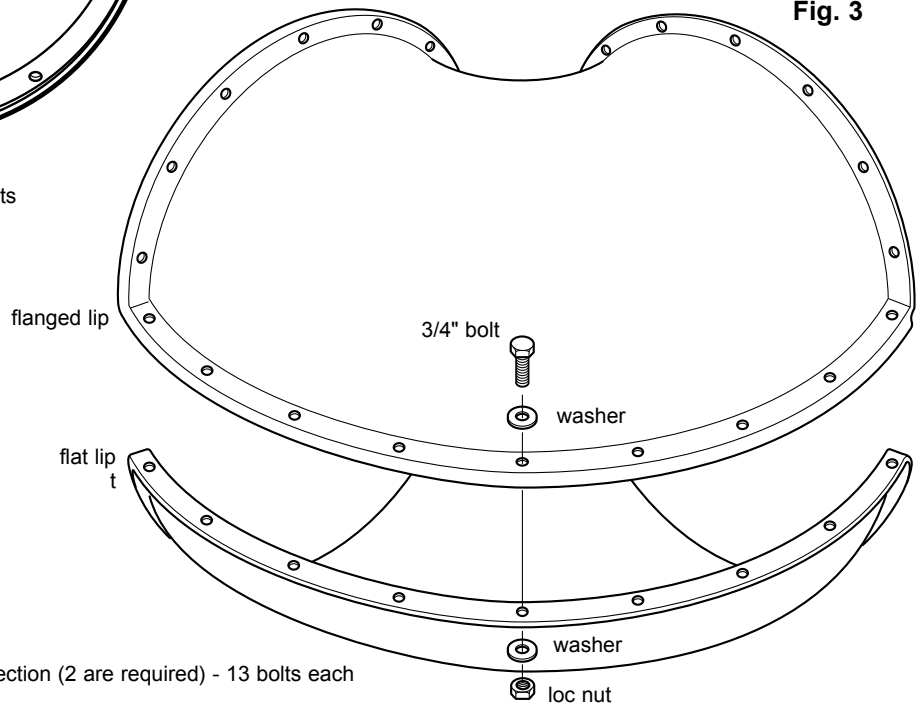
Fig. 2



Exit Section - 13 bolts

90° Section (2 are required) - 13 bolts each

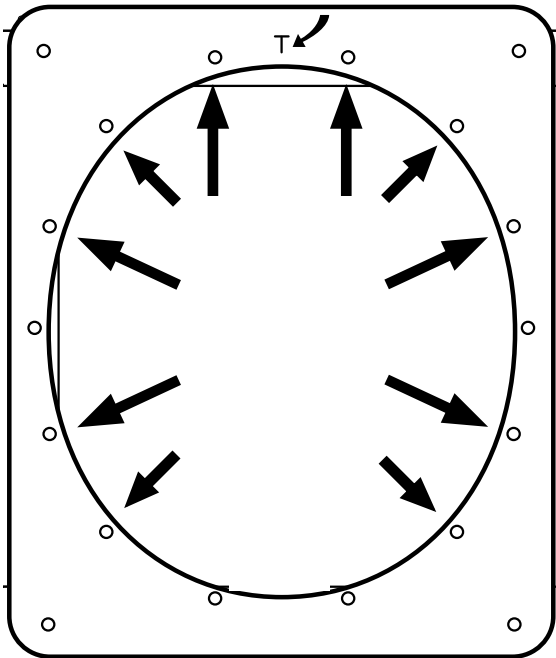
Fig. 3





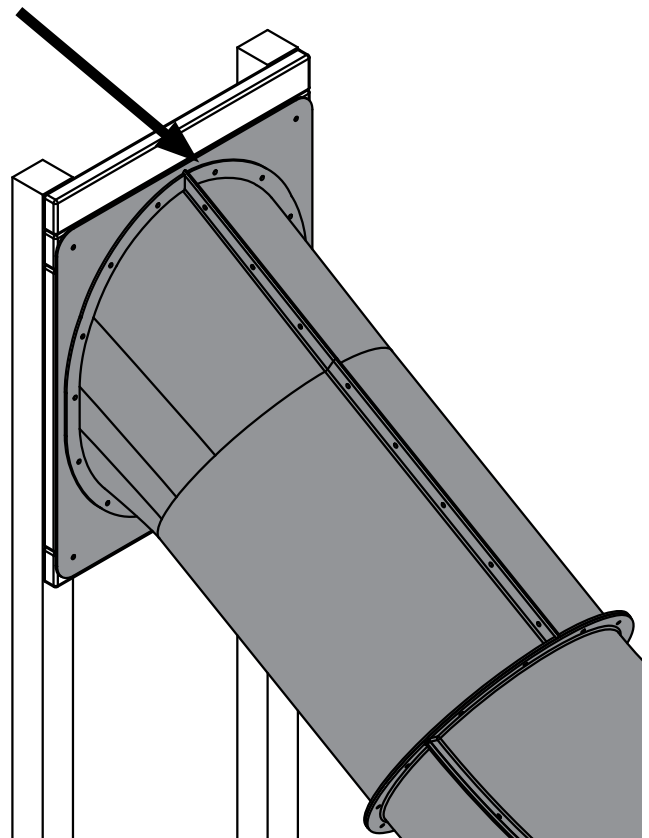
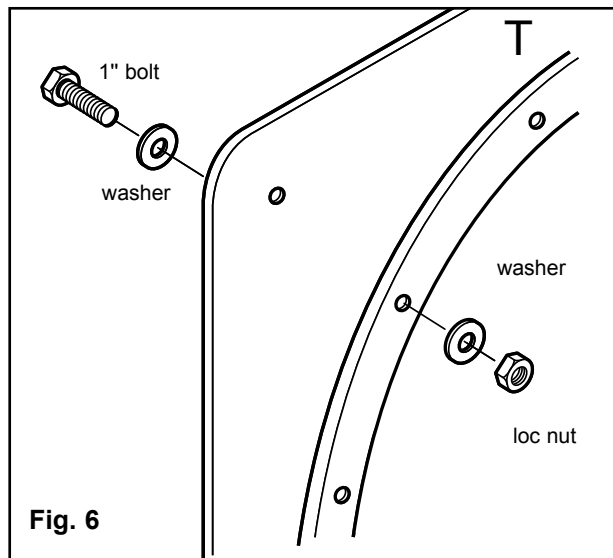
## Assembly Instructions

Attaching Entrance Panel to Entrance Section  
1. Place the T on the outside at the top of the assembly as shown below.

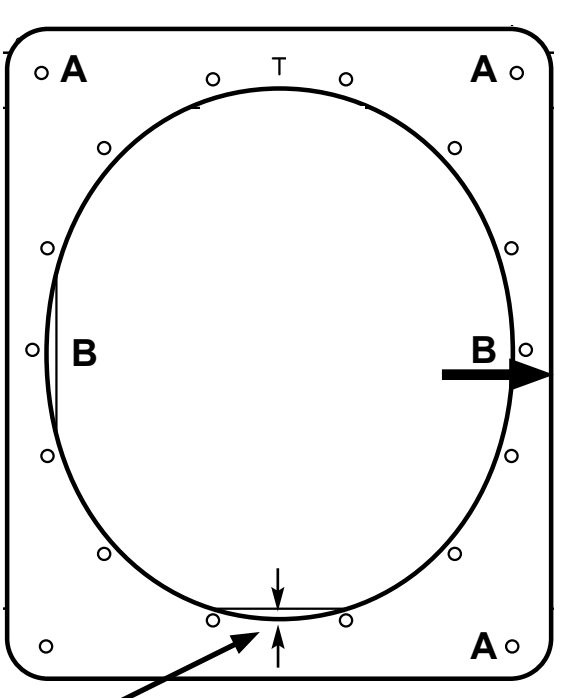


2. Fasten the Entrance Section to the Entrance Panel with 5/16" x 1" hex bolts, 5/16" washers and 5/16" nuts at all locations with an arrow. The bolt heads should be on the side of the Entrance Panel that DOES NOT have the T at the top.

T is on the outside at the top.



# Assembly Instructions



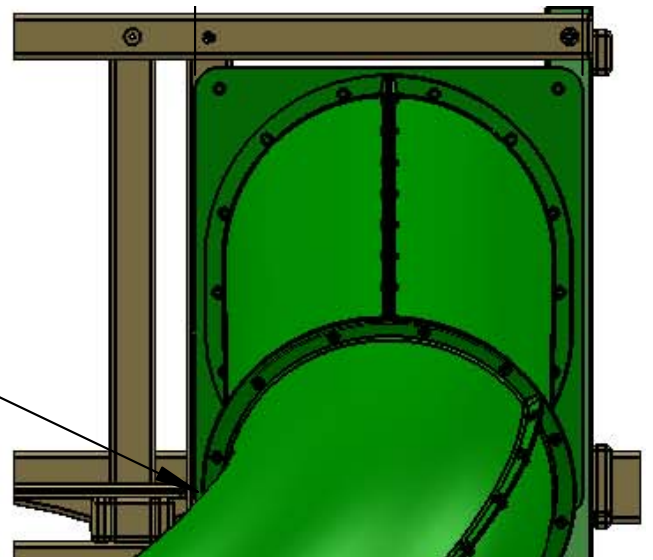
The sliding surface should be flush to the top of the deck here.

← Outside face of Corner Post

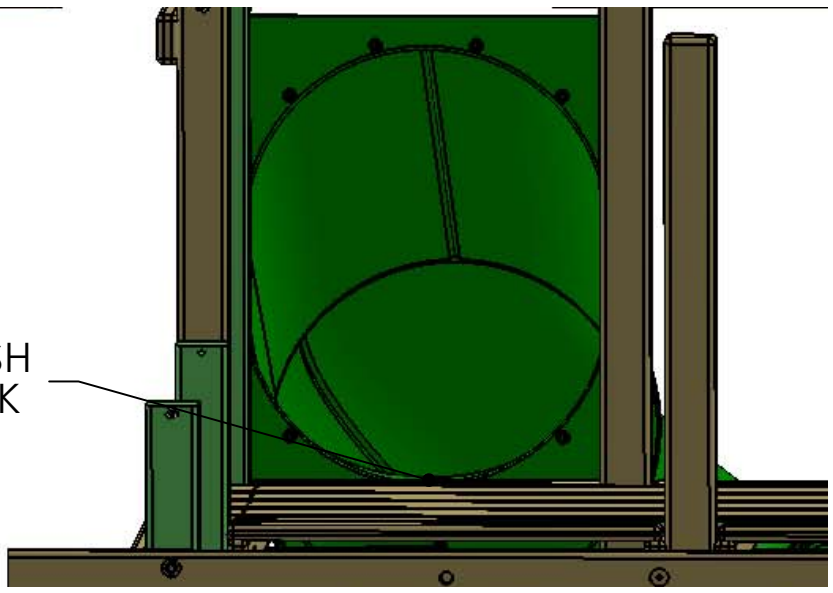
← 7/8"

1. Place the Entrance Panel  $7/8"$  away from the outside face of the rear corner post.
2. The sliding surface of the Entrance Section should be flush to the top of the deck.
3. Fasten three corners of the Entrance Panel to the corner posts with the  $5/16"$  x  $2-1/2"$  lag bolts with  $5/16"$  washers. (Places marked "A")
4. Fasten the middle holes of the Entrance Panel to the corner posts with the  $5/16"$  x  $1-1/2"$  lag bolts with  $5/16"$  washers. (Places marked "B")

NO LAG SCREW HERE

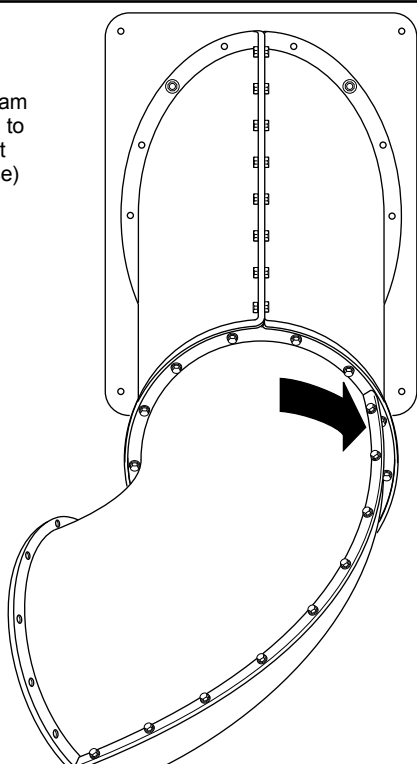


MAKE THE SLIDE FLUSH WITH DECK BOARD



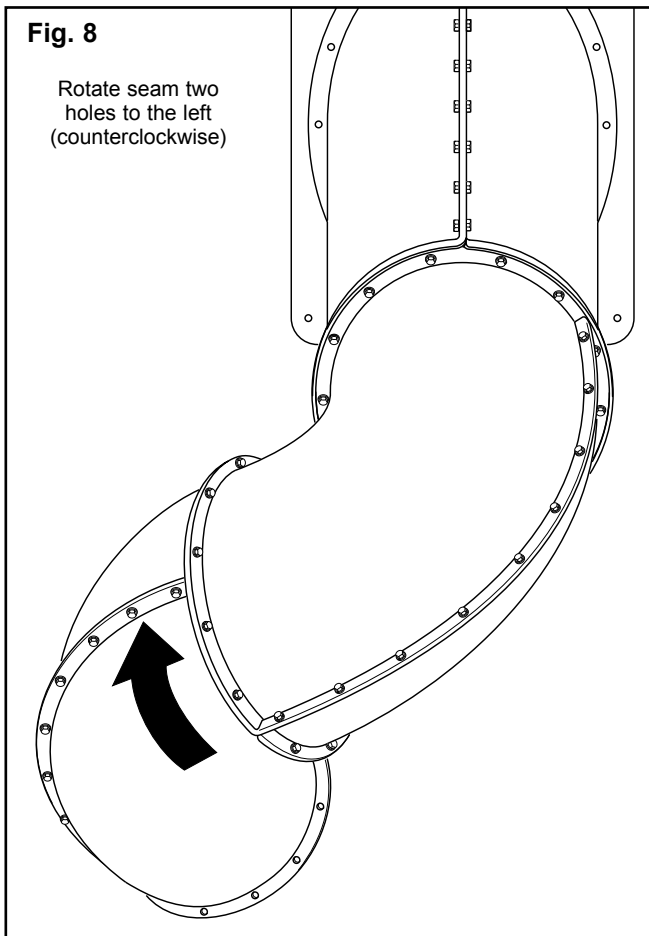
**Fig. 7**

Rotate seam  
two holes to  
the right  
(clockwise)



**Fig. 8**

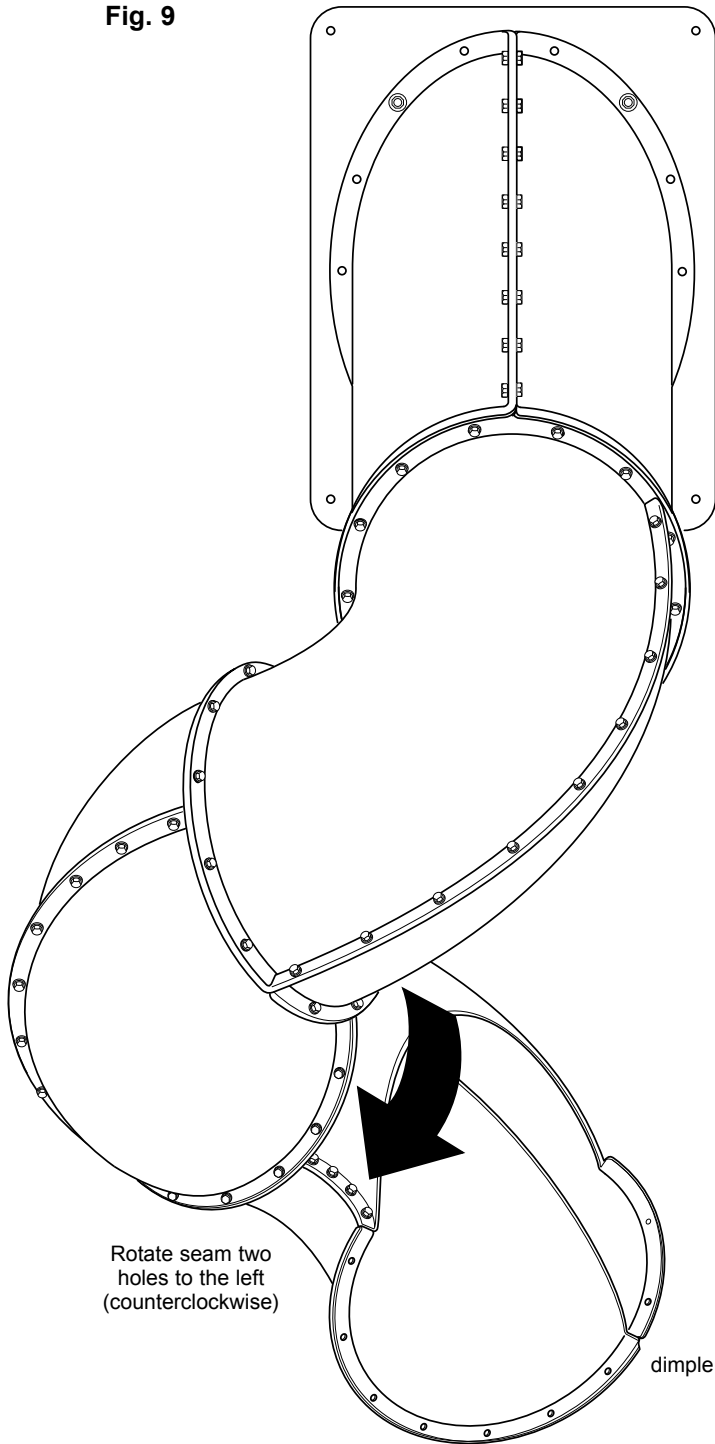
Rotate seam  
two holes to the left  
(counterclockwise)



## TUBE ASSEMBLY

1. Position the 90 section to the entrance section so the seams line up. Rotate the section two holes to the right (clockwise) and realign with the holes of the entrance section (see Fig. 7).
2. Insert a 3/4" bolt through a washer, through the holes of slide sections, a second washer and secure with a loc nut.  
**NOTE: Insert first bolt and continue in a clockwise rotation. Do not skip holes. Hand tighten the loc nuts only at this time.**
3. Position the 90 section to the previously attached section so the seams line up. Rotate the section two holes to the left (counterclockwise) and realign with the holes of the entrance section (Fig. 8).
4. Insert a 3/4" bolt through a washer, through the slide sections, a second washer and secure with a loc nut. **NOTE: Hand tighten the loc nuts only at this time.**

Fig. 9



## TUBE ASSEMBLY (CONT.)

5. Position the exit section to the previously attached sections so the seams line up. Rotate the section two holes to the left (counterclockwise) and realign with the holes of the entrance section (see Fig. 9).
6. Insert a 3/4" bolt through a washer, through the slide sections, a second washer and secure with a loc nut.  
**NOTE:** Hand tighten the loc nuts only at this time.
7. Position the slide base to the slide assembly as indicated in (Fig. 10).
8. Insert a 3/4" bolt through a washer, through the slide sections, a second washer and secure with a loc nut.
9. Tighten all of the bolts of the slide sections securely at this time.

**NOTE:** Do not tighten the bolts of the mounting plate at this time.

Fig. 10

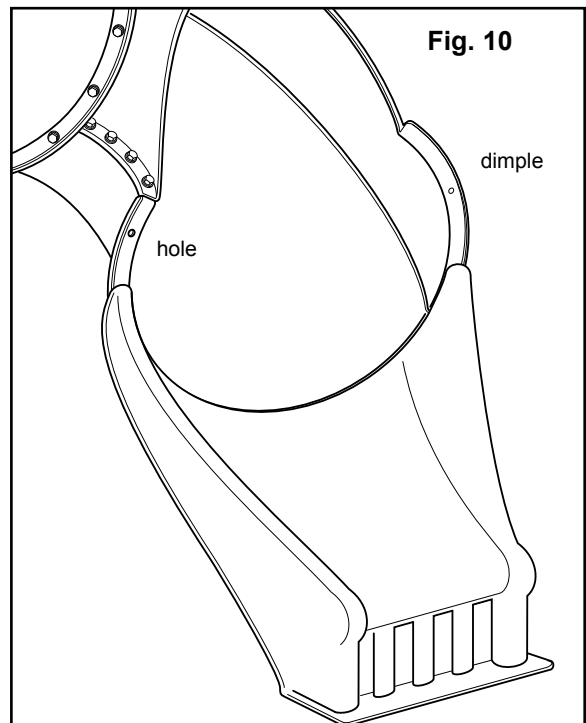
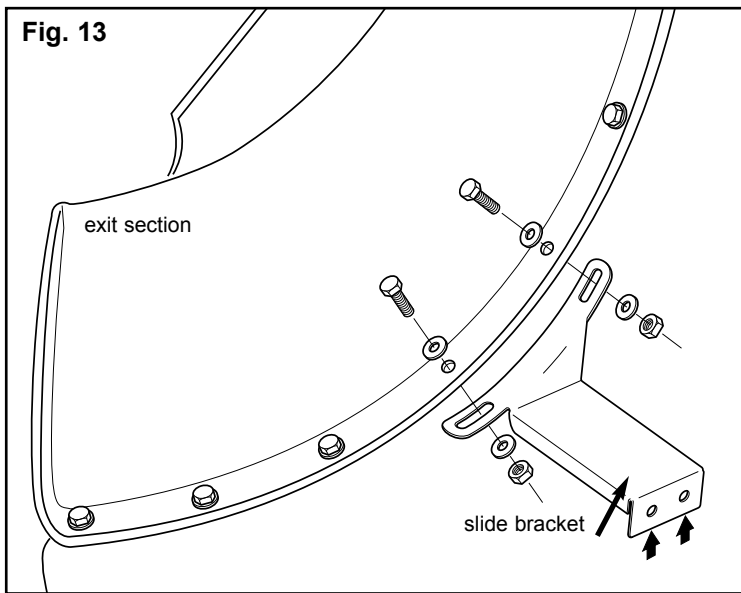




Fig. 13



## SUPPORT AND BRACKET ASSEMBLY

1. Position the slide bracket between the slide and activity center (Fig. 13). Remove appropriate bolts from the slide (the fourth and fifth bolts as indicated), Attach bracket to the underside of the seam using the previously removed hardware (Fig. 13).
2. If necessary, move slide towards the activity center until the slide bracket makes contact with the unit. Using holes in the bracket (indicated by arrows in Fig. 13) as a guide, mark and drill 1/8" pilot holes (1" deep). **NOTE:** You may need to temporarily remove the slide bracket to drill the pilot holes.
3. Re-attach bracket (if necessary) and secure it to the unit using two 1-1/2" lag bolts .
4. Assemble the support base as shown in (Fig. 14).
5. Attach the support bracket to the support base using two 2" lag bolts (Fig. 15). **NOTE:** Pre-drill 1/8" pilot holes.
6. Place the support beneath the slide base and determine its final position. **NOTE:** Slide support should fit tightly beneath the slide to assure proper support. Remove corresponding nut and bolt, attach support to the slide as indicated in (Fig. 16). Re-attach hardware.
7. Level grade at the bottom of the slide.

Fig. 14

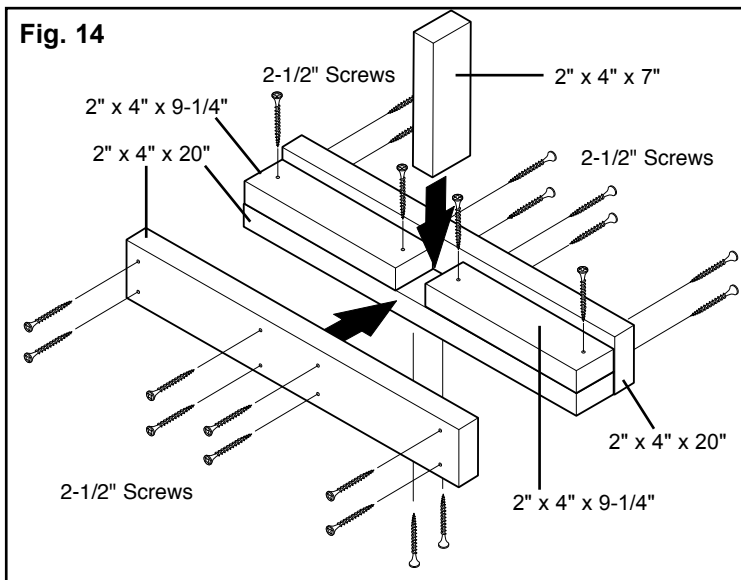


Fig. 15

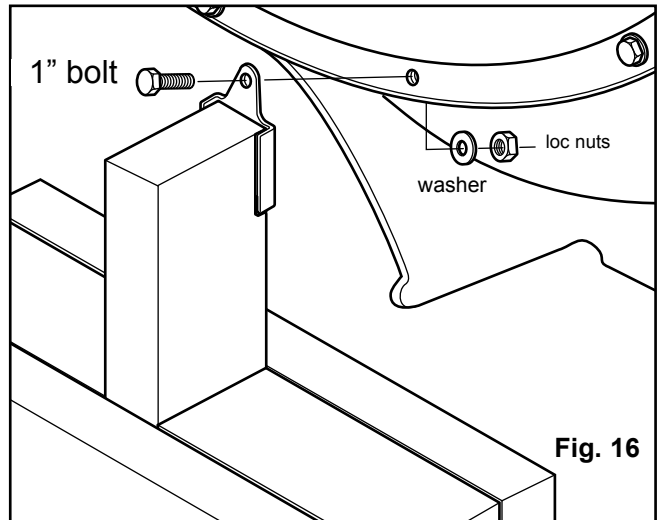
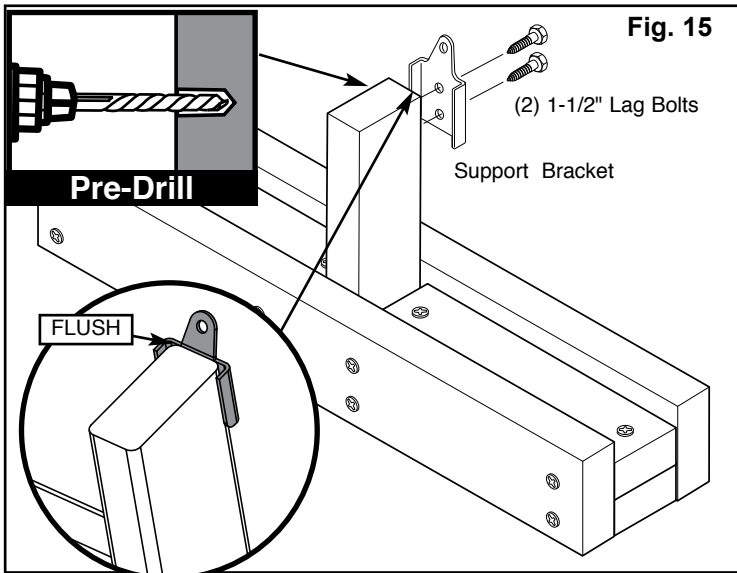


Fig. 16

## *Assembly Instructions*

1. Place the 2 x 4 x 70" board on the inside of the rear corner posts as shown below. The bottom of the board should be 16" above the top of the side sandbox board as shown below.

2. Fasten the 2 x 4 x 70 board to the corner post with 5/16" x 3-1/2" lag screws and 5/16" washers.

2 x 4 x 70" with 2 counterbored holes in it.





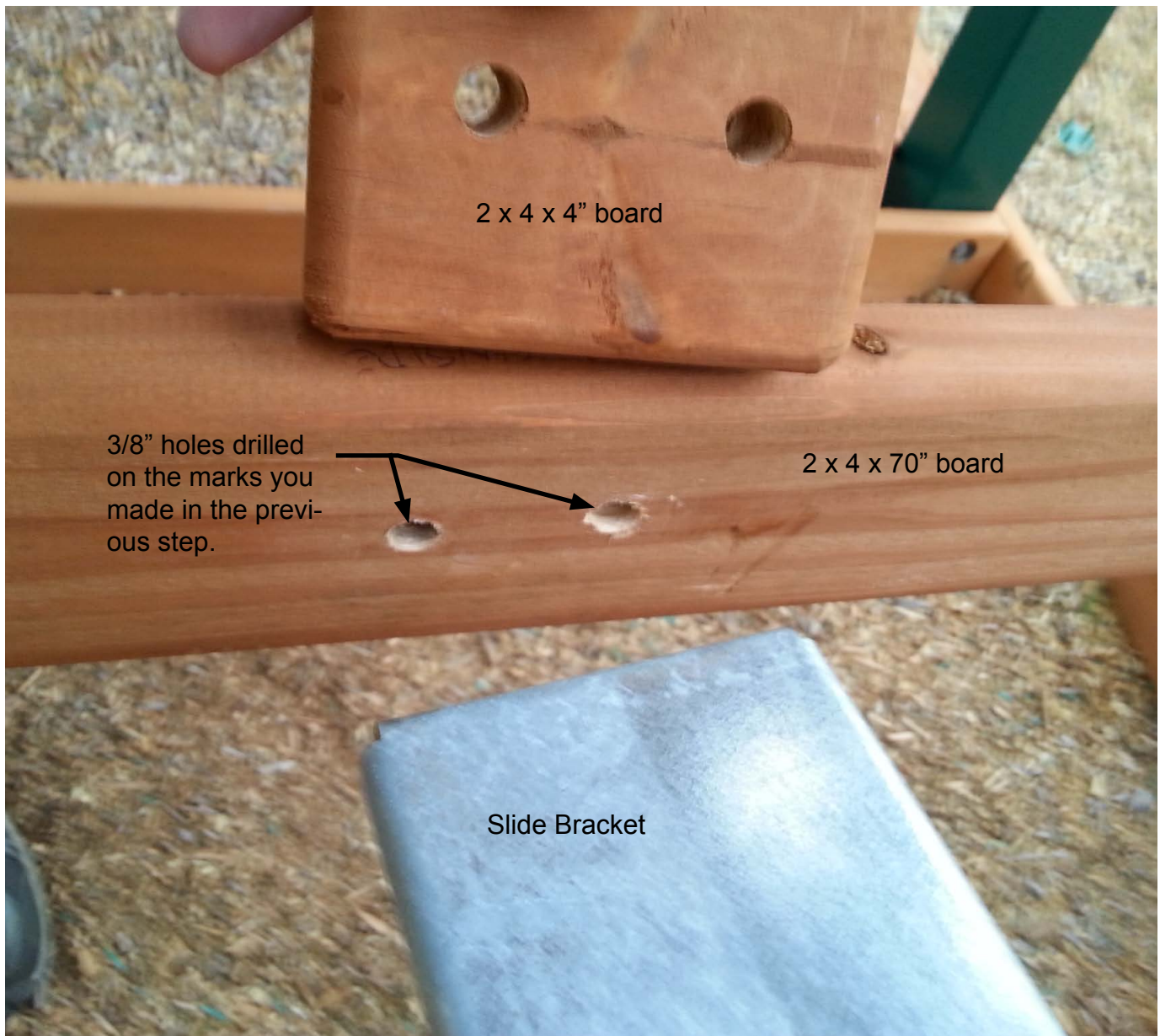
## Assembly Instructions

1. Place the 5/16" x 2-3/4" hex bolts with washers through the holes in the slide bracket and then through the holes in the 2 x 4 x 4" long board with 2 holes in it. Align the top of the 4" board to the top of the 2 x 4 x 70" board as best as you are able. Then use a hammer to strike the end of each bolt to leave a mark on the 2 x 4 x 70" board.
2. Remove the 4" board and the hex bolts/washers and set aside for now.



## Assembly Instructions

1. In order to perform this step you will most likely have to remove the slide bracket from the slide. Please do so now and set aside the bracket and hardware.
2. At the marks left on the 2 x 4 x 70" board drill two 3/8" diameter holes all the way through the board.





## *Assembly Instructions*

1. Fasten the Slide Bracket back into position onto the slide elbow.
2. Hammer two 5/16" Tee Nuts into the holes you drilled at the inside face of the 2 x 4 x 70" board.



## Assembly Instructions

1. Place the 2 x 4 x 4" block back into position between the Slide Bracket and the 2 x 4 x 70" board.
2. Fasten the Slide Bracket to the Tee Nuts with the 5/16" x 2-3/4" hex bolts and 5/16" washers.

